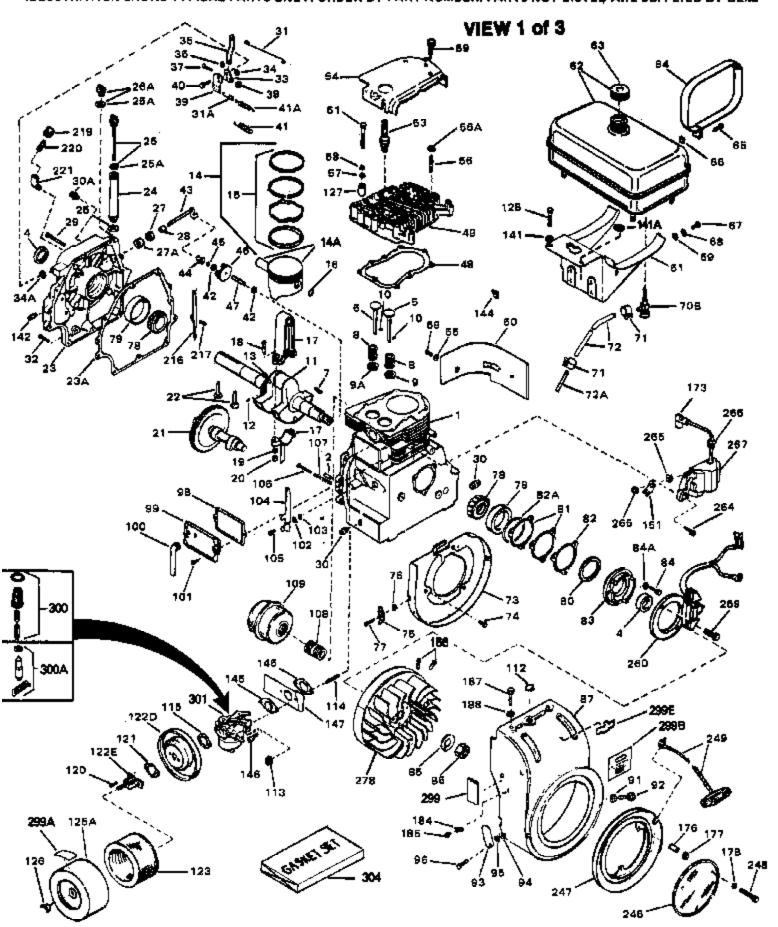
ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.



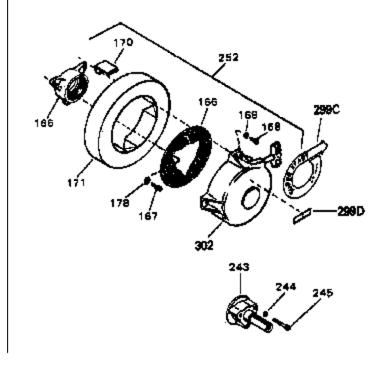
Ref #	Part Number (Qty	Description
	33039		Cylinder (Incl.2,4,30,47,119) (3-5/16 ")
	27652		Pin, Dowel
	31950		Seal, Oil
	31940		Intake Valve (Std.)
	31941		Intake Valve (1/32" OS) (Incl. 9)
	31942		Exhaust Valve (Std.)
	31943		Exhaust Valve (1/32" OS) (Incl. 9)
	650592		Key, Flywheel
	31944		
			Spring, Valve
	31946		Cap, Lower valve spring (1/32" OS)
	31945		Cap, Lower valve spring (Std.)
	31945		Cap, Lower valve spring (Std.)
	31946		Cap, Lower valve spring (1/32" OS)
	20810		Pin, Valve spring retainer
	32059B		Crankshaft (Incl. 12, 13, 17, 78 & 79)
	29783		Pin, Crankshaft gear
	31931		Gear, Crankshaft
	34508		Piston, Pin & Ring Set (Std.) (3-5/16 "Bore)
	34509		Piston, Pin & Ring Set (.010" OS)
	34510		Piston, Pin & Ring Set (.020" OS)
	34850		Piston, Pin & Ring Set (.030" OS)
14	34523		Piston, Pin & Ring Set (.040" OS)
14	32620B		Piston & Pin Ass'y. (.040" OS) (Incl. 16)
14A	32001C		Piston & Pin Ass'y. (Std.)(Incl.16)(3 -5/16")
14A	32002B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	32003B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14A	32619B		Piston & Pin Ass'y. (.030" OS) (Incl. 16)
15	32004		Ring Set (Std.) (3-5/16" Bore)
	32005		Ring Set (.010" OS)
	32006		Ring Set (.020" OS)
	32623		Ring Set (.030" OS)
	32624		Ring Set (.040" OS)
	32321		Re-Ringing Set, Piston
	31919		Ring, Piston pin retaining
	33093A		Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20)
	34383		Connecting Rod Assy.(.010" US)(Incl.1 8,19,20)
	34384		Connecting Rod Assy.(.020" US)(Incl.1 8,19,20)
	32077		Bolt, Connecting rod
	26073		Washer, Connecting rod
	28264		Nut Assy., Lock
	32150		Camshaft (MCR)
	31939		Lifter, Valve
	32580A		Cover, Cylinder (Incl. 4, 28, 30, 34, & 43)
	31956A		* Gasket, Cylinder cover
	29673		* Gasket, Oil fill
			"O" Ring
	35499		•
	33069		Dipstick (Incl. 25A)
	32426		Spacer, Governor rod
	650588		Screw, 1/4-20 x 2"
	31927		Oil Drain Plug
	31968		Link, Governor
	650451		Screw, 1/4-20 x 1"
	31964		Clamp, Governor lever
	29193		Ring, Retaining
	31963		Lever, Governor adjusting
	650518		Lockwasher
	650544		Screw, 10-24 x 7/8"
38	7975		Nut, 10-24

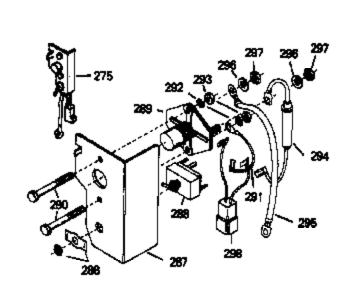
1985 1985 1986 1987	Ref #	Part Number Qty	Description
40 30312			
41 31967 42 30590A 43 32425 44 31948 45 29193 46 31947 47 31930 48 31947 47 31930 48 32000A 49 32000A 49 32000A 49 32000A 49 32000A 49 32000A 51 6500694 51 6500694 51 6500694 51 6500695 51 6500697 51 6500697 51 6500697 51 6500697 51 6500697 51 6500697 52 6500699 53 30636 53 30636 53 30636 54 6500691 55 28537 56 650691 57 650691 58 8274 59 650128 50 31976 51 31978 51 31979 51 5200698 51 5200698 51 5200699 51 5200699 51 5200699 51 5200699 51 5200699 51 5200699 51 5200699 52 650069 53 34251 54 6500690 55 28537 56 6500690 56 8274 57 650691 58 8274 59 650128 50 31976 51 31978 51 31978 52 500691 53 34210 54 54 54 54 54 54 54 54 54 54 54 54 54 5			
42 30590A 43 32425 44 31948 500, Governor 500, Governor 500, Governor 5194 529193 63 11947 63 11947 64 31948 65 3010A 65 31947 67 31930 75 Shaft, Mechanical Governor 67 Gasket, Cylinder head 68 3200A 69 33034 69 33034 69 33034 60 319564 61 5650614 61 5650624 62 5660624 63 5660624 63 5660624 64 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606264 65 5606265 65 5606265 65 5606265 65 5606265 65 56062			
43 32425 Rod Assy., Governor 44 31948 Spool, Governor 45 29193 Ring, Retaining 66 31947 Gear Assy., Governor 77 31930 Shaft, Mechanical Governor 78 31930 Shaft, Mechanical Governor 79 31930 Head, Cylinder 79 31930 Screw, 5716-18 x 2-38" (Use as required) 79 31930 Screw, 5716-18 x 2-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Washer, Plain 79 31930 Washer, Plain 79 31930 Washer, Plait (Use as required) 79 31931 Screw, 10-24 x 1/2" 80 31937 Screw, 10-24 x 1/2" 81 31930 Screw, 14-20 x 27/32" (Use as required) 81 31930 Screw, 14-20 x 27/32" (Use as required) 81 31930 Screw, 14-20 x 27/32" (Use as required) 81 31930 Screw, 14-20 x 27/32" (Use as required) 81 31930 Screw, 14-20 x 58" (Use as required) 81 31930 Screw, 14-20 x 58" (Use as required) 82 31930 Screw, 14-20 x 58" (Use as required) 83 31930 Screw, 14-20 x 58" (Use as required) 84 31930 Screw, 14-20 x 58" (Use as required) 85 31930 Screw, 14-20 x 58" (Use as required) 85 31930 Screw, 14-20 x 58" (Use as required) 85 31930 Screw, 14-20 x 58" (Use as required) 86 31975 Screw, 14-20 x 58" (Use as required) 86 31975 Screw, 14-20 x 58" (Use as required) 87 31975 Screw, 14-20 x 58" (Use as required) 88 31930 Screw, 14-20 x 58" (Use as required) 89 31930 S			• •
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55 28537			
57 650691 Washer, Flat (Use as required) Washer, Belleville (Use as required) Washer, Belleville (Use as required) Washer, Lock (Use as required) Screw, 10-24 x 1/2" Extension, Blower housing Bracket, Fuel tank Fuel Cap (White Plastic)(Std.)(As req uired) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) Washer, Flat (Use as required) Screw, 1/4-20 x 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Washer, Flat Clamp, Fuel line (Use as required) Puel Line (Braided) (8.25") (Use as required) Fuel Line (Braided) (32") (Use as required) Fuel Line (Braided) (32") (Use as required) Fuel Line (Braided) (32") (Use as required) Fuel Line (Braided) (48") (Use as required) Fuel Line (Br			
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78 31932 Bearing, Tapered roller			·
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Ref #	Part Number Qty	Description
	32031	Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required
81	31971	* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 31972	"O" Ring * Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
83	32677	Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
84A 85 86 87 91 92 93 94 95 96 98 99 100 101 102 103 104 105 106 107 108 109 112 113 114 115 120 121	650668 650679 650666 650594 33037 8274 650595 32039 650890 26073 650624 31958 31957 35350 650128 28558 31966 31984A 650597 650591 33099 32042 32043B 33038 29752 650587 27272 650399 30767 32377	Screw, 10-32 x 1" Lockwasher, 5/16" (Use as required) Washer, Lock Nut, Flywheel, 3/4-16 Blower Housing Washer, Lock Screw, 5/16-24 x 3/8" Switch, Stop Washer, Shakeproof Washer, Flat Screw, 5/16-24 x 9/16" * Gasket, Breather Breather Assy. Tube, Breather Screw, 10-24 x 1/2" Washer, Wave Bushing, Control lever Lever, Control Screw, 10-24 x 5/8" Screw, 10-24 x 2" Spring Nipple, Exhaust pipe Muffler Plug, Button (Use as required) Nut & Lockwasher Assy. Stud, Carburetor * Gasket, Air cleaner Screw, 10-32 x 5/8" Spacer, Air cleaner Bracket Air cleaner
	32377 32380	Bracket, Air cleaner Bracket, Air cleaner

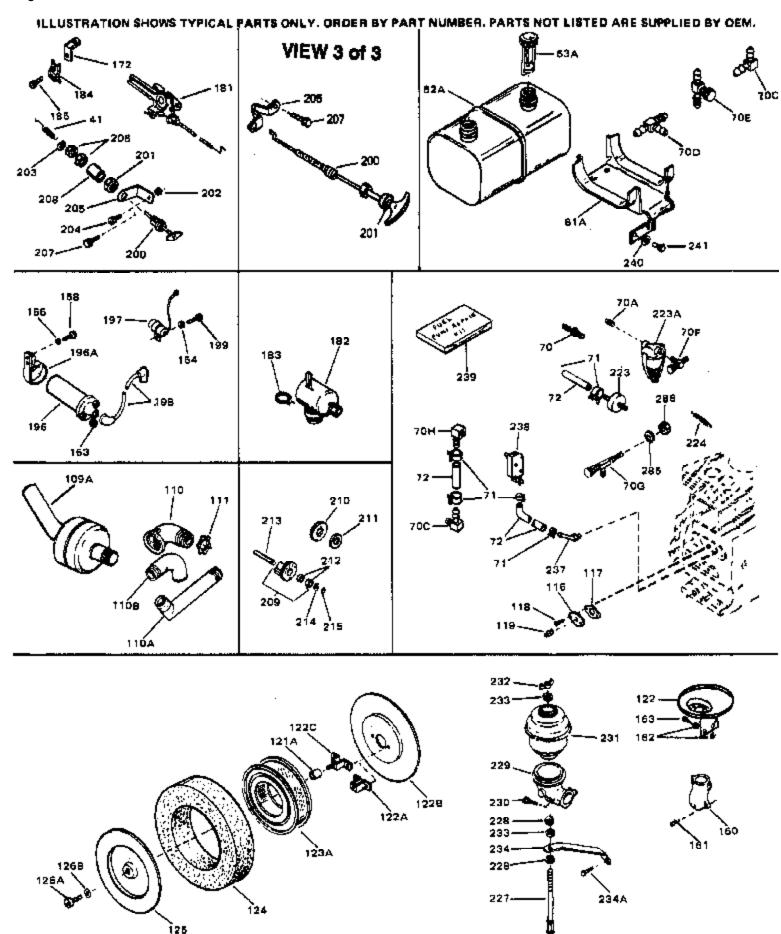
Ref #	Part Number	Qty	Description
123	31925		Element, Air cleaner
125A	31926		Cover, Air cleaner
126	650513		Nut, Wing
128	650713		Screw, 5/16-18 x 5/8" (Use as require d)
128	650429		Screw, 5/16-18 x 3/4" (Use as require d)
128	792028		Screw, 5/16-18 x 7/8" (Use as require d)
141	26073		Washer, Flat (Use as required)
141A	8274		Lockwasher, Split (Use as required)
145	31960		* Gasket, Carburetor
147	31959		Baffle, Air
156	730201		Trigger Pin Kit (Use as required)
173	610118		Cover, Spark plug (Use as required)
176	31992		Spacer, Screen
177	8345		Washer, 1/4 plain (Use as required)
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
	650675		Washer, Flat 1/4 (Use as required)
	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"
	650713		Screw, 5/16-18 x 5/8"
	26073		Washer, Flat
	33776		Screen, Starter pulley
	31980		Pulley, Starter
	650680		Screw, 1/4-20 x 1-1/2"
	32046		Rope Assy., Starter (Use as required)
	610750		Grommet, Lead wire
	610758		Flywheel
	550223		Decal, Name
	32676		Decal, Solid State
	34346		Decal, Instruction
	31752		Decal, Air cleaner
	32255A		Valve, Seat, Spring & Gasket Assy.
301	631564		Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown)
304	33237A		* Gasket Set (Incl. items marked *)

This illustration may not depict actual equipment and is for reference only! VIEW 2 of 3 267A





Ref #	Part Number	Qty	Description
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
180	650701		Screw, 8-18 x 7/16" (Use as required)
222	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
252	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
257B	610824		Flat Connector (Female terminals) (As req.)
260A	610759		Solid State Magneto
261	650489		Screw, 1/4-20 x 5/8"
261A	650669		Screw, 5/16-18 x 1-1/4"
262	610760		Solid State Transformer Ass'y.(Incl.1 73,266)
263	650561		Screw, 1/4-20 x 5/8"
266	610750		Grommet, Lead wire
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
277	30831		Ground Wire (Incl. 75)



Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
62A	31977		Fuel Tank (Incl. 63)
70	29634		Fitting, Fuel line
71	26460		Clamp, Fuel line (Use as required)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"