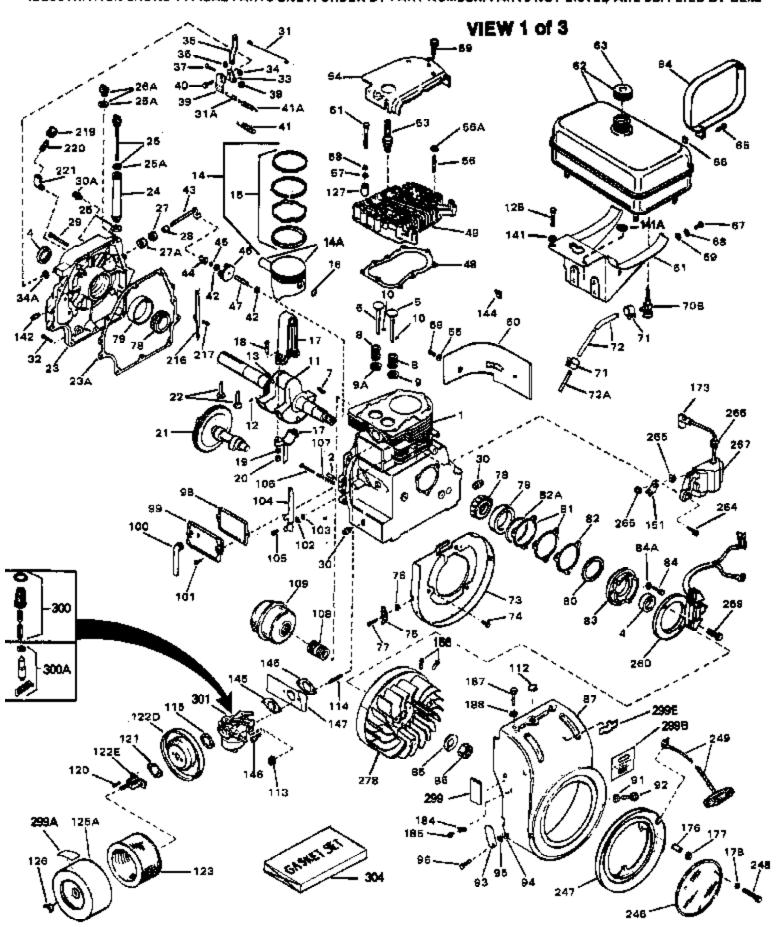
ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.

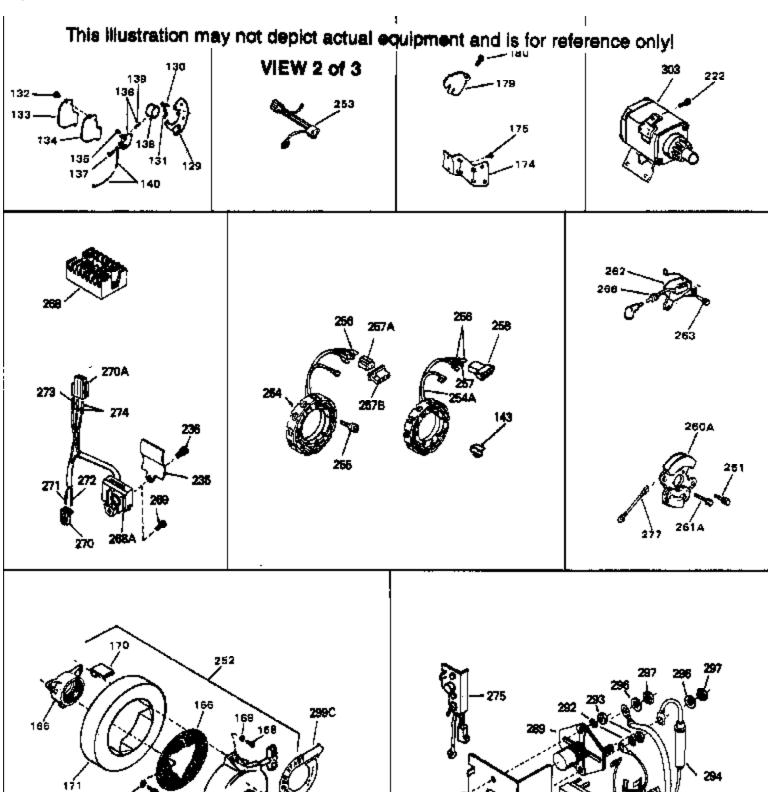


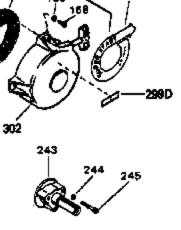
	Part Number	, Description
		Description Odioder (Incl. 2.4.30.47.110) (2.5/16.11)
	33039	Cylinder (Incl.2,4,30,47,119) (3-5/16 ")
	27652	Pin, Dowel
	31950	Seal, Oil
	31940	Intake Valve (Std.)
	31941	Intake Valve (1/32" OS) (Incl. 9)
	31942	Exhaust Valve (Std.)
	31943	Exhaust Valve (1/32" OS) (Incl. 9)
	650592	Key, Flywheel
	31944	Spring, Valve
	31945	Cap, Lower valve spring (Std.)
	31946	Cap, Lower valve spring (1/32" OS)
	31946	Cap, Lower valve spring (1/32" OS)
	31945	Cap, Lower valve spring (Std.)
	20810	Pin, Valve spring retainer
	33397A	Crankshaft (Incl. 12, 13, 78 & 79)
	29783	Pin, Crankshaft gear
	34692	Gear, Crankshaft
	32001C	Piston & Pin Ass'y. (Std.)(Incl.16)(3 -5/16")
	32002B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32003B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	32619B	Piston & Pin Ass'y. (.030" OS) (Incl. 16)
	34508	Piston, Pin & Ring Set (Std.) (3-5/16 " Bore)
	34509	Piston, Pin & Ring Set (.010" OS)
	34510	Piston, Pin & Ring Set (.020" OS)
	34850	Piston, Pin & Ring Set (.030" OS)
	34523	Piston, Pin & Ring Set (.040" OS)
	32620B	Piston & Pin Ass'y. (.040" OS) (Incl. 16)
	32004	Ring Set (Std.) (3-5/16" Bore)
	32005	Ring Set (.010" OS)
	32006	Ring Set (.020" OS)
	32623	Ring Set (.030" OS)
	32624	Ring Set (.040" OS)
	32321	Re-Ringing Set, Piston
	31919	Ring, Piston pin retaining
	33093A	Connecting Rod Assiy. (Std.) (Incl. 18, 19 & 20)
	34383	Connecting Rod Assy. (.010" US)(Incl.1 8,19,20)
	34384	Connecting Rod Assy.(.020" US)(Incl.1 8,19,20)
	32077	Bolt, Connecting rod
	26073 28264	Washer, Connecting rod
	34693	Nut Assy., Lock
	31939	Camshaft (MCR) (Helical) Lifter, Valve
	31956A	* Gasket, Cylinder cover
	32685	Cylinder Cover (Incl.4,25,26A,28,30,3 4 & 43)
	29673	* Gasket, Oil fill
	35499	"O" Ring
	33069	Dipstick (Incl. 25A)
	32426	Spacer, Governor rod
	650588	Screw, 1/4-20 x 2"
	31927	Oil Drain Plug
	31968	Link, Governor
	650451	Screw, 1/4-20 x 1"
	31964	Clamp, Governor lever
	29193	Ring, Retaining
	31963	Lever, Governor adjusting
	650518	Lockwasher
	650544	Screw, 10-24 x 7/8"
	7975	Nut, 10-24
30	1010	1104, 10 47

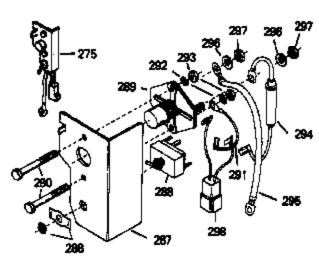
1985 Plate, Covernor spring	Ref #	Part Number Qty	Description
41 31967 42 35479 43 32425 43 32425 44 235479 45 36426 46 36801 47 31930 46 34801 47 31930 48 320000 48 320000 49 33034 51 65006940 51 65006940 51 65006950 51 65006950 51 65006974 51 65006974 51 65006974 51 65006974 51 65006974 51 65006974 52 65006974 53 33036 53 33036 54 65006974 55 65006974 56 65006974 57 65006975 58 30306 59 30306 50 30306	39	31965	Plate, Governor spring
42 3 32425 43 32425 44 35322 5	40	30312	Screw, 10-32 x 1/2"
43 32425 Rod Assy., Governor 44 35322 Spool, Mech. Governor 45 29193 Ring, Retaining 46 34691 Governor Gear Assy. (Helical) 47 31930 **Shaft, Mechanical Governor 48 32000A **Gasket, Cylinder head 49 33034 Head. (Vilinder 51 650694A Screw, 5/16-18 x 1-5/8" (Use as required) 51 650626A Screw, 5/16-18 x 1-5/8" (Use as required) 51 650626A Screw, 5/16-18 x 2-3/8" (Use as required) 51 650626A Screw, 5/16-18 x 2-3/8" (Use as required) 51 650626A Screw, 5/16-18 x 2-3/8" (Use as required) 51 650626A Screw, 5/16-18 x 2-3/8" (Use as required) 51 650626 Screw, 5/16-18 x 2-3/8" (Use as required) 51 650627 Screw, 5/16-18 x 1-3/4" (Use as required) 52 650629 Screw, 5/16-18 x 1-3/4" (Use as required) 53 33636 Resistor Spark Plug (R-I-8C) 53 34251 Resistor Spark Plug (R-I-8C) 54 33035 Cover. Cylinder head 55 22537 Washer, Plain 57 650691 Washer, Plain 58 650128 Screw, 10-2 x 1/2" 59 650129 Washer, Elelieville (Use as required) 59 850128 Screw, 10-2 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 34210 Fuel Cap (Neat Plastic) (Spurt resistant, High profile) (Use as required) 64 31979 Strap, Fuel tank 65 650451 Screw, 10-2 x 1/2" 66 650466 Nut, Flange whiz-lock, 1/4-20 67 650561 Screw, 10-2 x 1/2" (Use as required) 67 790208 Screw, 10-2 x 1/2" (Use as required) 68 3640 Screw, 10-2 x 1/2" (Use as required) 69 3660 Screw, 10-2 x 1/2" (Use as required) 60 31979 Strap, Fuel tank 60 505017 Screw, 10-2 x 1/2" (Use as required) 61 57 90063 Screw, 10-2 x 1/2" (Use as required) 62 90065 Fuel Line (Braided) (16") (Use as required) 63 90062 Fuel Line (Braided) (16") (Use as required) 64 31939 Screw, 1/4-20 x 5/8" (Use as required) 65 90062 Fuel Line (Braided) (16") (Use as required) 67 90063 Screw, 1/4-20 x 5/8" (Use as required) 68 90062 Fuel Line (Braided) (16") (Use as required) 69 90062 Fuel Line (Braided) (16") (Use as required) 70 90062 Fuel Line (Braided) (16") (Use as required) 70 90062 Fuel Line (Braided) (16") (Use as required) 70 90062 Fuel Line (Braided) (16") (Use as required) 71 90063 Fuel Line (Braid	41	31967	Spring, Governor
44 35322 Spool, Mech. Governor 45 29193 Ring, Retaining 46 34691 Governor Gear Assty. (Helical) 47 31930 Shaft, Michanical Covernor 48 32000A "Gasket, Cylinder head 49 33034 Head, Cylinder 51 650694A Screw, 516-18 x 2" (Use as required) 51 650711 Scrow, 516-18 x 1-58" (Use as required) 51 650628A Screw, 516-18 x 2-36" (Use as required) 51 650628A Screw, 516-18 x 2-36" (Use as required) 51 650628A Screw, 516-18 x 2-34" (Use as required) 51 650695A Screw, 516-18 x 2-12" (Use as required) 51 6506974 Screw, 516-18 x 1-58" (Use as required) 51 650692 Screw, 516-18 x 1-58" (Use as required) 51 650692 Screw, 516-18 x 1-34" (Use as required) 53 33636 Screw, 516-18 x 1-34" (Use as required) 53 33636 Screw, 516-18 x 1-34" (Use as required) 53 33636 Resistor Spark Plug (R-1-8C) 53 34251 Resistor Spark Plug (R-1-8C) 54 28537 Washer, Plain 55 28537 Washer, Plain 56 650691 Washer, Plain (Use as required) 58 8274 Washer, Flait (Use as required) 58 8274 Washer, Flait (Use as required) 59 650128 Screw, 10-24 x 12" 50 31976 Extension, Blower housing 59 660128 Screw, 10-24 x 12" 60 31978 Extension, Blower housing 61 31979 Screw, 10-24 x 12" 62 660451 Screw, 14-20 x 58" (Use as required) 63 34210 Full Cap (White Plastic) (Stu) (As req uired) 64 31979 Screw, 14-20 x 12" (Use as required) 65 660451 Screw, 14-20 x 58" (Use as required) 67 792028 Screw, 516-18 x 78" (Use as required) 78 29883 Screw, 14-20 x 58" (Use as required) 79 20062 Fuel Line (Braided) (16") (Use as required) 70 20062 Fuel Line (Braided) (25") (Use as required) 71 26160 Clamp, Fuel line (Use as required) 72 30705 Fuel Line (Braided) (25") (Use as required) 73 32579 Baffle, Blower housing 74 660561 Screw, 14-20 x 58" (Use as required) 75 460561 Screw, 14-20 x 58" (Use as required) 76 460561 Screw, 14-20 x 12" (Use as required) 77 20062 Fuel Line (Braided) (25") (Use as required) 78 31932 Bearing, Tapered roller 79 30662 Fuel Line (Braided) (35") (Use as required) 79 4660561 Screw, 14-20 x 12" (Use as required) 79 4660561 Screw, 14-20 x 12" (Use as required) 79 506	42	35479	Washer, Flat
44 35322 Spool, Mech. Governor 45 29193 Ring, Retaining 46 34691 Governor Gear Assy, (Helical) 47 31930 Shaft, Mechanical Governor 48 32000A "Gasket, Cyfinder head 49 33034 Head, Cyfinder 51 650694A Screw, 5716-18 x 2" (Use as required) 51 650711 Scrow, 5716-18 x 1-58" (Use as required) 51 650628A Screw, 5716-18 x 2-38" (Use as required) 51 650628A Screw, 5716-18 x 2-38" (Use as required) 51 650628A Screw, 5716-18 x 2-38" (Use as required) 51 6506974 Screw, 5716-18 x 2-12" (Use as required) 51 6506974 Screw, 5716-18 x 2-12" (Use as required) 51 650692 Screw, 5716-18 x 1-58" (Use as required) 51 650692 Screw, 5716-18 x 1-58" (Use as required) 53 33636 Resistor Spark Plug (R-18-C) 53 33636 Resistor Spark Plug (R-18-C) 54 3251 Resistor Spark Plug (R-18-C) 55 28537 Washer, Plain 57 650691 Washer, Plain 58 650690 Washer, Plain 59 650128 Screw, 10-24 x 1/2" 59 650128 Screw, 10-24 x 1/2" 50 31976 Extension, Blower housing 51 31978 Bracket, Fuel tank 52 34210 Fuel Cap (White Plastic) (SlcJ) (As req uired) 53 44210 Fuel Cap (White Plastic) (Spurt resistant, High profile) (Use as required) 59 650157 Screw, 114-20 x 58" (Use as required) 50 66 650456 Nut, Flange white-look, 1/4-20 51 67 650517 Screw, 1/4-20 x 58" (Use as required) 52 29833 Screw, 1/4-20 x 58" (Use as required) 53 29833 Screw, 1/4-20 x 58" (Use as required) 54 31979 Screw, 1/4-20 x 58" (Use as required) 57 20062 Fuel Line (Braided), (16) (Use as required) 58 29833 Screw, 1/4-20 x 58" (Use as required) 59 650167 Screw, 1/4-20 x 58" (Use as required) 59 65061 Screw, 1/4-20 x 58" (Use as required) 59 65061 Screw, 1/4-20 x 58" (Use as required) 59 65061 Screw, 1/4-20 x 58" (Use as required) 59 65061 Screw, 1/4-20 x 58" (Use as required) 59 65061 Screw, 1/4-20 x 58" (Use as required) 50 79 20062 Fuel Line (Braided), (25) (Use as required) 50 79 20062 Fuel Line (Braided), (16) (Use as required) 50 70 70 70 70 70 70 70 70 70 70 70 70 70	43	32425	Rod Assy., Governor
45 29193			
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48 32000A 49 33034 49 33034 51 650694A 51 650694A 52 crew, 5/16-18 x 2º (Use as required) 51 650711 51 650628A 52 crew, 5/16-18 x 2º (Use as required) 51 650628A 52 crew, 5/16-18 x 2º (Use as required) 51 650628A 52 crew, 5/16-18 x 2º (Use as required) 51 650695A 52 crew, 5/16-18 x 2º (Use as required) 51 650697A 52 crew, 5/16-18 x 2º (Use as required) 51 650693 53 3636 54 crew, 5/16-18 x 1º (Use as required) 53 33636 55 crew, 5/16-18 x 1º (Use as required) 53 33636 66 crew, 5/16-18 x 1º (Use as required) 53 30636 76 760691 77 crew for			
49 33034 Head, Cylinder 51 6509694A Screw, 5/16-18 x 2" (Use as required) 51 650954A Screw, 5/16-18 x 2" (Use as required) 51 650628A Screw, 5/16-18 x 2-38" (Use as required) 51 650628A Screw, 5/16-18 x 2-38" (Use as required) 51 650696A Screw, 5/16-18 x 2-38" (Use as required) 51 650744 Screw, 5/16-18 x 2-14" (Use as required) 51 6509697A Screw, 5/16-18 x 2-14" (Use as required) 51 6509603 Screw, 5/16-18 x 1-34" (Use as required) 51 6509603 Screw, 5/16-18 x 1-34" (Use as required) 53 33636 Resistor Spark Plug (R-J-RC) 53 34251 Resistor Spark Plug (R-J-RC) 54 33035 Cover, Cylinder head Washer, Flain 57 650091 Washer, Flain 58 650991 Washer, Flair (Use as required) 58 650991 Washer, Eleleville (Use as required) 58 650991 Washer, Eleleville (Use as required) 59 650128 Screw, 10-24 x 1/2" 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic) (Sput resistant, High profile) (Use as required) 64 31979 Strap, Fuel tank 65 650451 Screw, 14-20 x 1/2" (Use as required) 66 650456 Nut, Flange whitz-lock, 1/4-20 67 650561 Screw, 1/4-20 x 1/2" (Use as required) 70 2063 Screw, 1/4-20 x 1/2" (Use as required) 71 26460 Clamp, Fuel line (Use as required) 72 30962 Fuel Line (Braided) (16") (Use as required) 73 32579 Baffle, Blower housing 74 650561 Screw, 1/4-20 x 5/8" (Use as required) 75 93022 Puel Line (Braided) (16") (Use as required) 76 78 30353 Screw, 1/4-20 x 5/8" (Use as required) 77 30365 Fuel Line (Braided) (32") (Use as required) 78 31323 Bearing, Tapered roller 79 31928 Screw, 1/4-20 x 1/2" (Use as required) 79 31928 Bearing, Tapered roller 79 31928 Screw, 1/4-20 x 1/2" (Use as required) 79 46 650661 Screw, 1/4-20 x 1/2" (Use as required) 79 40 650661 Screw, 1/4-20 x 1/2" (Use as required) 79 31928 Screw, 1/4-20 x 1/2" (Use as required) 79 31928 Screw, 1/4-20 x 1/2" (Use as required) 79 40 650661 Screw, 1/4-20 x 1/2" (Use as required) 79 50663 Screw, 1/4-20 x 1/2" (Use as required) 79 50664 Screw, 1/4-20 x 1/2" (Use as required) 70 50665 Screw,			•
51 650694A 51 650711 51 650628A 51 650634 51 650634 51 6506374 51 650697A 51 650697A 51 650692 51 6506092 51 650603 52 650603 53 34251 64 70 70 70 70 70 70 70 70 70 70 70 70 70			
51 650711 Screw, 5716-18 x 1-567 (Use as requi red) 51 650628A Screw, 5716-18 x 2-3/8" (Use as requi red) 51 650695A Screw, 5716-18 x 2-1/4" (Use as requi red) 51 650714 Screw, 5716-18 x 1-567 (Use as requi red) 51 650697A Screw, 5716-18 x 1-578" (Use as requi red) 51 650692 Screw, 5716-18 x 1-378" (Use as requi red) 51 650603 Screw, 5716-18 x 1-374" (Use as requi red) 53 33636 Resistor Spark Plug (RJ-8C) 53 33636 Resistor Spark Plug (RJ-8C) 63 34251 Resistor Spark Plug (RJ-8C) 64 33035 Cover, Cylinder head 65 28537 Washer, Plain 76 7650691 Washer, Plain 77 650691 Washer, Plain 78 650600 Washer, Belleville (Use as required) 78 82774 Washer, Lock (Use as required) 78 82774 Washer, Lock (Use as required) 79 650128 Screw, 10-24 x 1/2" 79 31978 Bracket, Fuel trank 79 63 4101448 Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) 79 64 31979 Strap, Fuel tank 79 650451 Screw, 14-20 x 1" 79 650561 Screw, 14-20 x 1" 70 76 650561 Screw, 14-20 x 1872" (Use as required) 70 82028 Screw, 14-20 x 12" (Use as required) 70 82028 Screw, 14-20 x 12" (Use as required) 70 82028 Screw, 14-20 x 12" (Use as required) 70 82065 Fuel Line (Braided) (15") (Use as required) 70 82066 Fuel Line (Braided) (15") (Use as required) 71 26460 Clamp, Fuel line (Use as required) 72 30705 Fuel Line (Braided) (15") (Use as required) 73 32579 Bearing, Tapered roller 74 32579 Bearing, Tapered roller 75 32579 Bearing, Tapered roller 76 93066 Fuel Line (Braided) (15") (Use as required) 77 931228 Screw, 14-20 x 58" 78 31932 Bearing, Tapered roller 79 31228 Spacer, Steel (1010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used			
51 650628A			. ,
51 650695A 51 650714 51 650714 51 650714 51 650714 51 650714 51 650714 51 650714 51 650714 51 650714 51 650714 51 650897 51 650897 51 650892 51 650803 51 650803 51 650803 51 650803 52 650803 53 33636 53 33636 54 Resistor Spark Plug (R-J-BC) 53 334251 54 33035 55 28537 57 650691 58 650690 59 Washer, Plain Washer, Plait (Use as required) 58 650690 Washer, Plait (Use as required) 59 650128 50 13976 51 31978 52 2574 53 34210 53 34210 54 31979 55 250457 56 650456 57 650561 58 13979 58 650456 59 50456 50 50456 50 50456 50 50456 50 50456 50 50457 50 505061 50 50457 50 505061 50 50457 50 505061 50 50457 50 505061 50 50457 50 505061 50 50457 50 505061 50 50457 50 505061 50 50457 50 505061 50 50700, 1/4-20 x 1/4-20			
51 650714			
51 650697A 51 650692 51 650603 51 650603 52 52 52 52 54 54 (Use as required) 52 33636 53 33636 63 Resistor Spark Plug (R-I-BC) 53 34251 54 33035 55 28537 56 560691 58 650690 58 8274 59 650128 58 274 59 650128 58 274 59 650128 58 34210 58 34210 58 34210 59 250128 50 34210 50 34210 50 34210 50 34210 50 34210 50 35036 5			
51 650692 51 650603 52 crew, 5/16-18 x 1-3/4" (Use as require d) 53 33636 Resistor Spark Plug (RJ-9C) 53 34251 Resistor Spark Plug (RJ-9C) 54 33035 Cover, Cylinder head Cover, Cylinder head 55 28537 Washer, Plain 57 650691 Washer, Plain 58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Corew, 10-24 x 1/2" 60 31976 Extension, Blower housing Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic)(Std.)(As req uired) 64 31979 Strap, Fuel tank 65 650451 Screw, 14-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650561 Screw, 1/4-20 x 27/32" (Use as required) 67 650561 Screw, 1/4-20 x 27/32" (Use as required) 68 650456 Screw, 1/4-20 x 27/32" (Use as required) 69 792028 Screw, 1/4-20 x 27/32" (Use as required) 60 792028 Screw, 1/4-20 x 27/32" (Use as required) 60 792028 Screw, 1/4-20 x 27/32" (Use as required) 61 2 30705 Fuel Line (Braided) (16") (Use as required) 62 2 30705 Fuel Line (Braided) (16") (Use as required) 63 23279 Fuel Line (Braided) (18") (Use as required) 64 650661 Screw, 1/4-20 x 27/32" (Use as required) 65 65061 Screw, 1/4-20 x 27/32" (Use as required) 67 792028 Screw, 1/4-20 x 27/32" (Use as required) 68 650661 Screw, 1/4-20 x 27/32" (Use as required) 69 650661 Screw, 1/4-20 x 27/32" (Use as required) 70 8066 Fuel Line (Braided) (16") (Use as required) 71 26460 Fuel Line (Braided) (16") (Use as required) 72 30705 Fuel Line (Braided) (16") (Use as required) 73 32579 Fuel Line (Braided) (16") (Use as required) Fuel Line (Braided) (16")			
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53 33636			
53 34251 54 33035 55 28537 Cover, Cylinder head Washer, Plain Washer, Flair (Use as required) S6 650690 Washer, Belleville (Use as required) Washer, Elaer (Use as required) Washer, Elaer (Use as required) Washer, Lock (Use as required) Screw, 10-24 x 1/2* Extension, Blower housing Bracket, Fuel tank Fuel Cap (White Plastic) (Std.) (As req uired) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) Strap, Fuel tank Screw, 14-20 x 1" Washer, Lock, 14-20 Screw, 14-20 x 1" Washer, Lock (Use as required) Screw, 14-20 x 5/8" (Use as required) Screw, 14-20 x 1/8" (Use as required) Fuel Line (Braided) (16") (Use as req uired) Fuel Line (Braided) (32") (Use as req uired) Fuel Line (Braided) (48")			• •
54 33035 55 28537 Washer, Plain Washer, Flat (Use as required) Washer, Felleville (Use as required) Washer, Fuel tank Washer, Lock (Use as required) Screw, 10-24 x 1/2" Washer, Fuel tank Washer, Flat (Use as required) Strew, 1/4-20 x 1/2" Washer, Flat (Use as required) Screw, 1/4-20 x 5/8" Washer, Flat (Use as required) Screw, 1/4-20 x 5/8" Washer, Flat (Use as required) Screw, 1/4-20 x 5/8" Washer, Flat (Use as required) Screw, 1/4-20 x 5/8" Washer, Flat (Use as required) Screw, 1/4-20 x 1/2" Washer, Flat (Use as required) Screw, 1/4-20 x 1/2" Washer, Flat (Use as required) Screw, 1/4-20 x 5/8" Washer, Flat (Use as required) Screw, 1/4-20 x 5/8" Washer, Flat (Use as required) Washer, Flat (Use as required) Washer, Flat (Use as required) Fuel Line (Braided) (3c") (Use			,
55 28537 Washer, Plain Washer, Flat (Use as required) \$6090 Washer, Belleville (Use as required) \$60 31976 Extension, Blower housing Bracket, Fuel tank Extension, Blower housing Bracket, Fuel tank Fuel Cap (White Plastic) (Std.) (As req uired) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) \$64 31979 Strap, Fuel tank Screw, 14-20 x 1" \$66 650451 Screw, 14-20 x 1" \$66 650456 Nut, Flange whiz-lock, 1/4-20 \$67 650517 Screw, 1/4-20 x 5/8" (Use as required) \$67 650561 Screw, 1/4-20 x 5/8" (Use as required) \$67 30063 Screw, 1/4-20 x 1/2" (Use as required) \$67 792028 Screw, 5/16-18 x 7/8" (Use as required) \$67 792028 Screw, 5/16-18 x 7/8" (Use as required) \$683 Trainer & Shut-off, Fuel Clamp, Fuel line (Use as required) Fuel Line (Braided) (32") (Use as req uired) Fuel Line (Braided) (32") (Use as req uired) Fuel Line (Braided) (32") (Use as req uired) Fuel Line (Braided) (8.25") (Use as required) Fuel Line (Braided) (8.25") (Use			
57 650691			
58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing Bracket, Fuel tank 61 410144B Fuel Cap (White Plastic) (Std.) (As req uired) 63 34210 Fuel Cap (White Plastic) (Spurt resistant, High profile) (Use as required) 64 31979 65 650451 Strap, Fuel tank 65 650456 Nut, Flange whiz-lock, 1/4-20 67 650517 Screw, 1/4-20 x 27/32" (Use as require d) 67 650517 Screw, 1/4-20 x 27/32" (Use as require d) 67 30063 Screw, 1/4-20 x 1/2" (Use as require d) 67 792028 Screw, 1/4-20 x 1/2" (Use as require d) 70 29683 Triner & Shut-off, Fuel Clamp, Fuel line (Use as required) 71 26460 Clamp, Fuel line (Use as required) 72 30705 Fuel Line (Braided) (16") (Use as req uired) 72 30962 Fuel Line (Braided) (48") (Use as req uired) 73 32579 Fuel Line (Braided) (8.25") (Use as req uired) Fuel Line (Braided) (8.25") (Use as req uired) Fuel Line (Braided) (8.25") (Use as required) Fuel Line (Braided) (8.25") (Use as required) Fuel Line (Braided) (48") (U			·
58 8274 59 650128 50 650128 50 31976 Extension, Blower housing Bracket, Fuel tank Fuel Cap (White Plastic) (Std.) (As req uired) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) 63 34210 Strap, Fuel tank Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650561 Screw, 1/4-20 x 27/32" (Use as required) 67 650561 Screw, 1/4-20 x 5/8" (Use as required) 67 30063 Screw, 1/4-20 x 1/2" (Use as required) 67 792028 Screw, 5/16-18 x 7/8" (Use as required) 70B 29683 Strainer & Shut-off, Fuel Clamp, Fuel line (Use as required) 71 26460 Clamp, Fuel line (Use as required) 72 30965 Fuel Line (Braided) (32") (Use as req uired) 73 30257 Fuel Line (Braided) (48") (Use as required) Fuel Line (Braided) (48") (Use as required) Fuel Line (Braided) Fuel Line (Braided) Screw, 1/4-20 x 5/8" Baffle, Blower housing Screw, 1/4-20 x 5/8" Bearing, Tapered roller Cup, Bearing Spacer, Streel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .00" up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used			• •
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60 31976 61 31978 62 31978 63 410144B 63 34210 64 31979 65 650451 66 650456 67 650561 67 792028 68 3983 70 29863 71 26460 72 30962 72 30965 72 30965 73 30257 74 650561 75 31932 79 31928 80 32031 8 Extension, Blower housing Bracket, Fuel tank Fuel Cap (White Plastic) (Std.)(As req uired) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) Fuel Lank Screw, 1/4-20 x 1/* Screw, 1/4-20 x 1/* (Use as required) Fuel Line (Braided) (16") Fuel Line (Braided) (16") Fuel Line (Braided) (16") Fuel Line (Braided) (8.25") (Use as req uired) Fuel Line (Braided) (8.25") (Use as required) Fuel Line (Braided) (10") Fue			. ,
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65 650451			required)
65 650451	64	31979	Strap, Fuel tank
Nut, Flange whiz-lock, 1/4-20 Screw, 1/4-20 x 27/32" (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Screw, 5/16-18 x 7/8" (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 5			•
67 650517 Screw, 1/4-20 x 27/32" (Use as require d) 67 650561 Screw, 1/4-20 x 5/8" (Use as required) 67 30063 Screw, 1/4-20 x 1/2" (Use as required) 67 792028 Screw, 5/16-18 x 7/8" (Use as require d) 70B 29683 Strainer & Shut-off, Fuel 71 26460 Clamp, Fuel line (Use as required) 72 30705 Fuel Line (Braided) (16") (Use as req uired) 72 30962 Fuel Line (Braided) (32") (Use as req uired) 72 30965 Fuel Line (Braided) (48") (Use as req uired) 73 32579 Fuel Line (Braided) (8.25") (Use as required) 80 32031 Screw, 1/4-20 x 5/8" 80 32031			
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Screw, 5/16-18 x 7/8" (Use as require d) 70B 29683 Strainer & Shut-off, Fuel Clamp, Fuel line (Use as required) Fuel Line (Braided) (16") (Use as req uired) Fuel Line (Braided) (32") (Use as req uired) Fuel Line (Braided) (48") (Use as req uired) Fuel Line (Braided) (48") (Use as req uired) Fuel Line (Braided) (8.25") (Use as required) Fuel Line (Braided) (100") (Use as re			
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74 650561 78 31932 Bearing, Tapered roller 79 31928 80 32031 Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used			
78 31932			
79 31928 80 32031 Cup, Bearing Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used			
Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used			- •
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which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	80	32031	
gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used			
combined total of .010" thick. Steel spacersmust be used			
·			
as required			•
			as required

Ref #	Part Number 0	Qtv	Description
	31971		* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 31972		"O" Ring * Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
83	32577		Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
84A	650679		Lockwasher, 5/16" (Use as required)
	792028		Screw, 5/16-18 x 7/8"
	650666		Washer, Lock
	650594		Nut, Flywheel, 3/4-16 Player Hag. (Incl. 73) (For electric a terter)
	33044A 8274		Blower Hsg. (Incl.73) (For electric s tarter) Washer, Lock
	650595		Screw, 5/16-24 x 3/8"
	8274		Washer, Lock
	650595		Screw, 5/16-24 x 3/8"
98	31958		* Gasket, Breather
	31957		Breather Assy.
	35350		Tube, Breather
	650128		Screw, 10-24 x 1/2"
	28558 31966		Washer, Wave
	31984A		Bushing, Control lever Lever, Control
	650597		Screw, 10-24 x 5/8"
	650591		Screw, 10-24 x 2"
	33099		Spring
	33038		Plug, Button (Use as required)
	27272		* Gasket, Air cleaner
	650399		Screw, 10-32 x 5/8"
	30767 32810		Spacer, Air cleaner Cover, Air cleaner
	650513		Nut, Wing
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
	650429		Screw, 5/16-18 x 3/4" (Use as require d)
	792028		Screw, 5/16-18 x 7/8" (Use as require d)
141A			Lockwasher, Split (Use as required)
	26073		Washer, Flat (Use as required)
	33263		* Gasket, Carburetor
	650451 34061		Screw, 1/4-20 x 1"
	610908		Baffle, Air Terminal, Female
	730201		Trigger Pin Kit (Use as required)
	610118		Cover, Spark plug (Use as required)
	31992		Spacer, Screen

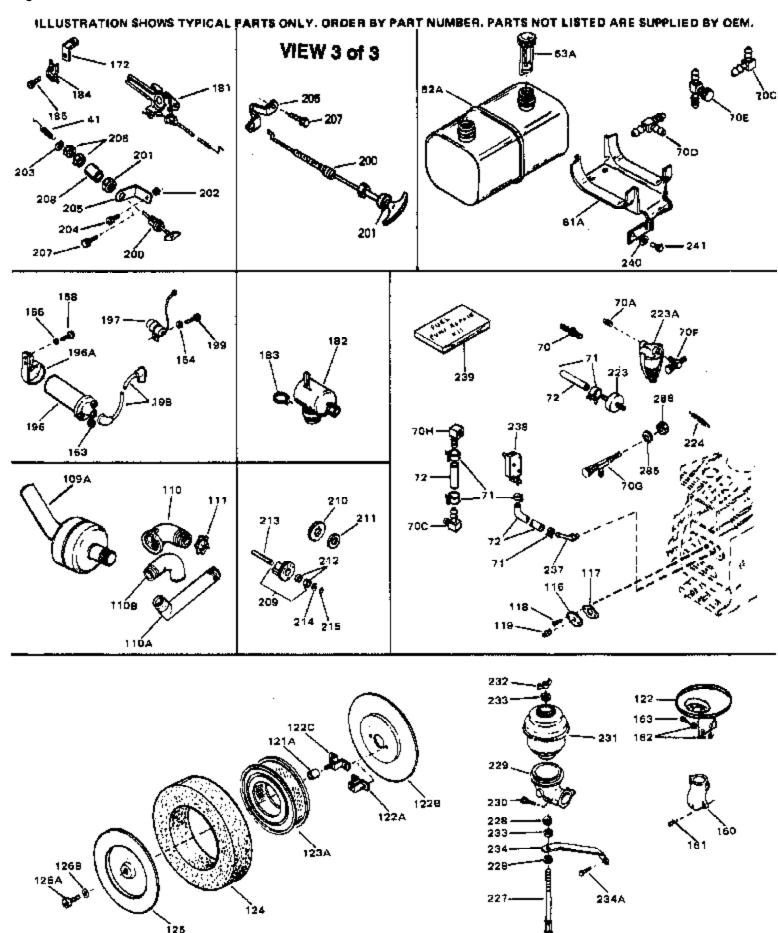
Ref #	Part Number	Qty	Description
177	8345	-	Washer, 1/4 plain (Use as required)
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"
187	650713		Screw, 5/16-18 x 5/8"
188	26073		Washer, Flat
	33776		Screen, Starter pulley
247	31980		Pulley, Starter
	650680		Screw, 1/4-20 x 1-1/2"
249	32046		Rope Assy., Starter (Use as required)
	650661		Screw, 1/4-20 x 3/4"
265	610408		Nut, Hex
	610750		Grommet, Lead wire
267	610906		Solid State Magneto (Incl.151,173,265,266)(20 Amp)
	610901		Solid State Flywheel
	35532		Decal, Name
	34346		Decal, Instruction
	631021		Inlet Needle, Seat & Clip Assy.
301	632424		Carburetor (Incl. 145) (Refer to Division 5, Section A, page 186 for breakdown)
304	33237A		* Gasket Set (Incl. items marked *)







Ref #	Part Number	Qty	Description
	27070	-	Washer, Lock 1/4 E.T. (Use as require d)
	650675		Washer, Flat 1/4 (Use as required)
	650701		Screw, 8-18 x 7/16" (Use as required)
	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
252	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
257B	610824		Flat Connector (Female terminals) (As req.)
266	610750		Grommet, Lead wire
268A	610996		Regulator (20 Amp) (Incl. 270 thru 27 4)
269	30063		Screw, 1/4-20 x 1/2"
270A	610990		Connector, Male
270	610921		Connector
271	610992		Terminal, Female
272	610989		Terminal, Female
	610992		Terminal, Female
	610991		Terminal, Female
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
303	33835		Electric Starter Motor (12 Volt) NOTE: The 32817 and 33835 starter motors are used interchangeably on the se models. Refer to service numberstamped on end cap of motor, or on decal for identification. Refer to Division 5, Section D for breakdown.



Ref #	Part Number (Qty	Description
41	31967		Spring, Governor
62A	31977		Fuel Tank (Incl. 63)
71	26460		Clamp, Fuel line (Use as required)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
122C	32907B		Bracket, Air cleaner
122B	34065		Bracket, Air cleaner
123A	32008		Element, Air cleaner
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"