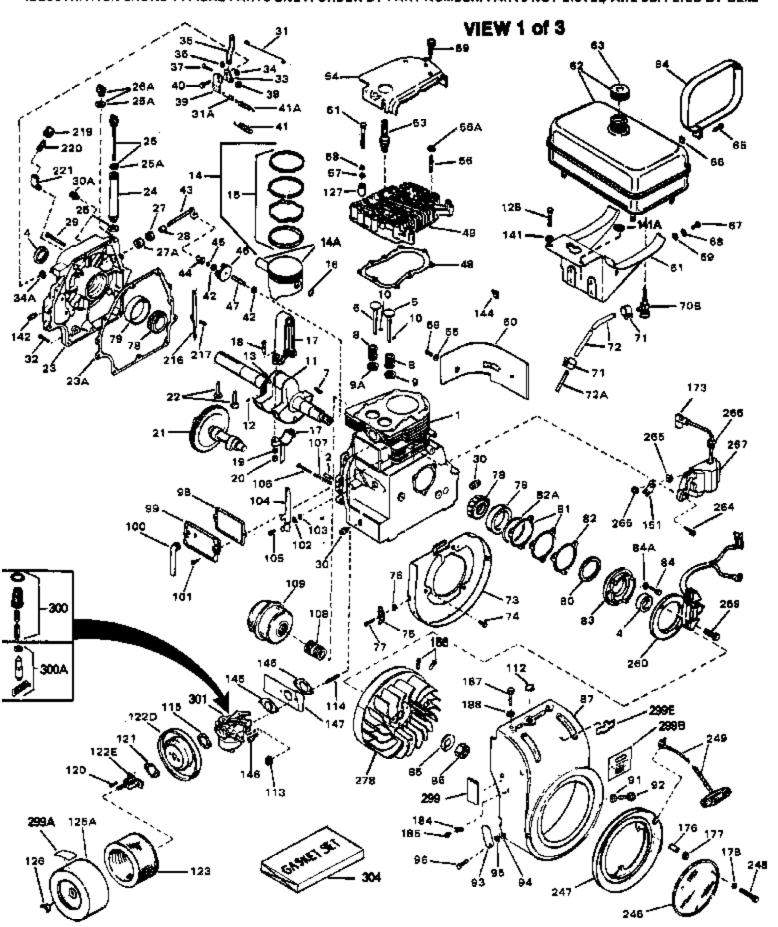
ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.



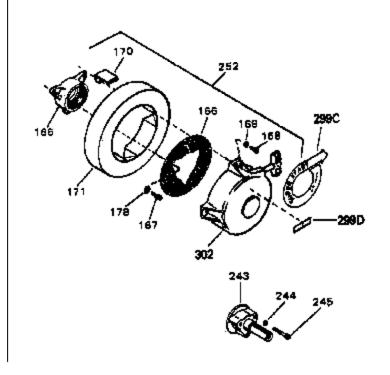
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17 33093A Connecting Rod Assy.(Štd.)(Incl.18, 19 & 20) 17 34383 Connecting Rod Assy.(.010" US)(Incl.1 8,19,20) 17 34384 Connecting Rod Assy.(.020" US)(Incl.1 8,19,20) 18 32077 Bolt, Connecting rod 19 26073 Washer, Connecting rod 19 26073 Washer, Connecting rod 19 24264 Nut Assy., Lock 21 34693 Lifter, Valve 23 32685 Cylinder Cover (Incl.4,25,26A,28,30,3 4 & 43) 23A 31956A * Gasket, Cylinder cover 25A 29673 * Gasket, Cylinder cover 25A 3069 Dipstick (Incl. 25A) 28 32426 Spacer, Governor rod 29 650588 Screw, 1/4-20 x 2" 30 31927 Oil Drain Plug 31 31968 Link, Governor 32 650451 Screw, 1/4-20 x 1" 33 31964 Clamp, Governor lever 34 29193 Ring, Retaining 35 31963 Lever, Governor adjusting 36 650518 Lockwasher 37 650544 Screw, 10-24 x 7/8"	16	31919		
17 34383 Connecting Rod Assy.(.010" US)(Incl.1 8,19,20) 17 34384 Connecting Rod Assy.(.020" US)(Incl.1 8,19,20) 18 32077 Bolt, Connecting rod 19 26073 Washer, Connecting rod 19 28264 Nut Assy., Lock 21 34693 Camshaft (MCR) (Helical) 22 31939 Lifter, Valve 23 32685 Cylinder Cover (Incl.4,25,26A,28,30,3 4 & 43) 23A 31956A * Gasket, Cylinder cover 25A 29673 * Gasket, Oil fill 26 33069 Dipstick (Incl. 25A) 28 32426 Spacer, Governor rod 29 650588 Screw, 1/4-20 x 2" 30 31927 Oil Drain Plug 31 31968 Link, Governor 32 650451 Screw, 1/4-20 x 1" 33 31964 Clamp, Governor lever 34 29193 Ring, Retaining 35 31963 Lockwasher 37 650544 Screw, 10-24 x 7/8"				
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33 31964 Clamp, Governor lever 34 29193 Ring, Retaining 35 31963 Lever, Governor adjusting 36 650518 Lockwasher 37 650544 Screw, 10-24 x 7/8"				·
34 29193 Ring, Retaining 35 31963 Lever, Governor adjusting 36 650518 Lockwasher 37 650544 Screw, 10-24 x 7/8"				
35 31963 Lever, Governor adjusting 36 650518 Lockwasher 37 650544 Screw, 10-24 x 7/8"				• '
36 650518 Lockwasher 37 650544 Screw, 10-24 x 7/8"				
37 650544 Screw, 10-24 x 7/8"				
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38 7975 Nut, 10-24				
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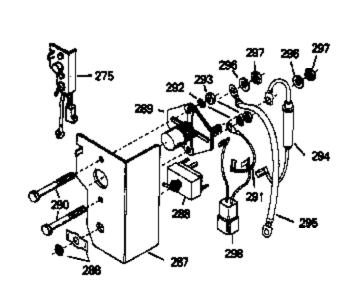
Ref #	Part Number Qty	Description
39	31965	Plate, Governor spring
40	30312	Screw, 10-32 x 1/2"
41	31967	Spring, Governor
42	35479	Washer, Flat
43	32425	Rod Assy., Governor
	35322	Spool, Mech. Governor
	29193	Ring, Retaining
	34691	Governor Gear Ass'y. (Helical)
	31930	Shaft, Mechanical Governor
	32000A	* Gasket, Cylinder head
	33034	Head, Cylinder
	650694A	Screw, 5/16-18 x 2" (Use as required)
	650711	Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650628A	Screw, 5/16-18 x 2-3/8" (Use as requi red)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650714	Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650692	Screw, 5/16-18 x 1-3/4" (Use as required)
	650603	Screw, 5/16-18 x 5/8" (Use as require d)
	33636	Resistor Spark Plug (RJ-8C)
	34251	Resistor Spark Plug (RJ-17LM)
	33035	Cover, Cylinder head
	28537	Washer, Plain
	650691	Washer, Flat (Use as required)
	650690	Washer, Belleville (Use as required)
	8274	Washer, Lock (Use as required)
	650128	Screw, 10-24 x 1/2"
	31976	
	31978	Extension, Blower housing
	410144B	Bracket, Fuel tank Fuel Cap (Milita Plastic)(Std.)(As required)
	34210	Fuel Cap (White Plastic)(Std.)(As req uired)
03	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
		required)
64	31979	Strap, Fuel tank
65	650451	Screw, 1/4-20 x 1"
66	650456	Nut, Flange whiz-lock, 1/4-20
67	650517	Screw, 1/4-20 x 27/32" (Use as requir ed)
67	650561	Screw, 1/4-20 x 5/8" (Use as required)
67	30063	Screw, 1/4-20 x 1/2" (Use as required)
67	792028	Screw, 5/16-18 x 7/8" (Use as require d)
70B	29683	Strainer & Shut-off, Fuel
71	26460	Clamp, Fuel line (Use as required)
72	30705	Fuel Line (Braided) (16") (Use as req uired)
72	30962	Fuel Line (Braided) (32") (Use as req uired)
72	30965	Fuel Line (Braided) (48") (Use as req uired)
	29774	Fuel Line (Braided) (8.25") (Use as r equired)
73	32579	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	31932	Bearing, Tapered roller
	31928	Cup, Bearing
	32031	Spacer, Steel (.010" thick) NOTE: Determine the gap
		between the cover and the machined surface on the cylinder
		which can be from .001"up to .007" in which case no shim
		gaskets will be required. Use of gasket must be limited to a
		combined total of .010" thick. Steel spacersmust be used
		as required
		I

Ref #	Part Number	Qty	Description
	31971	. ,	* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 31972		"O" Ring * Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
83	32577		Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
	650679		Lockwasher, 5/16" (Use as required)
	792028 650666		Screw, 5/16-18 x 7/8" Washer, Lock
	650594		Nut, Flywheel, 3/4-16
	33044A		Blower Hsg. (Incl.73) (For electric s tarter)
	8274 650595		Washer, Lock Screw, 5/16-24 x 3/8"
	8274		Washer, Lock
	650595		Screw, 5/16-24 x 3/8"
	31958		* Gasket, Breather
	31957 35350		Breather Assy. Tube, Breather
	650128		Screw, 10-24 x 1/2"
	31984A		Lever, Control
	650597 650591		Screw, 10-24 x 5/8" Screw, 10-24 x 2"
	33099		Spring
	32042		Nipple, Exhaust pipe
	32043B		Muffler Plug Putter (Lieu en required)
	33038 27272		Plug, Button (Use as required) * Gasket, Air cleaner
120	650399		Screw, 10-32 x 5/8"
	30767		Spacer, Air cleaner
	32810 650513		Cover, Air cleaner Nut, Wing
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
128	650429		Screw, 5/16-18 x 3/4" (Use as require d)
	792028		Screw, 5/16-18 x 7/8" (Use as required)
141A 141	8274 26073		Lockwasher, Split (Use as required) Washer, Flat (Use as required)
	33263		* Gasket, Carburetor
	650451		Screw, 1/4-20 x 1"
	34061		Baffle, Air
	610908 730201		Terminal, Female Trigger Pin Kit (Use as required)
	610118		Cover, Spark plug (Use as required)
	31992		Spacer, Screen

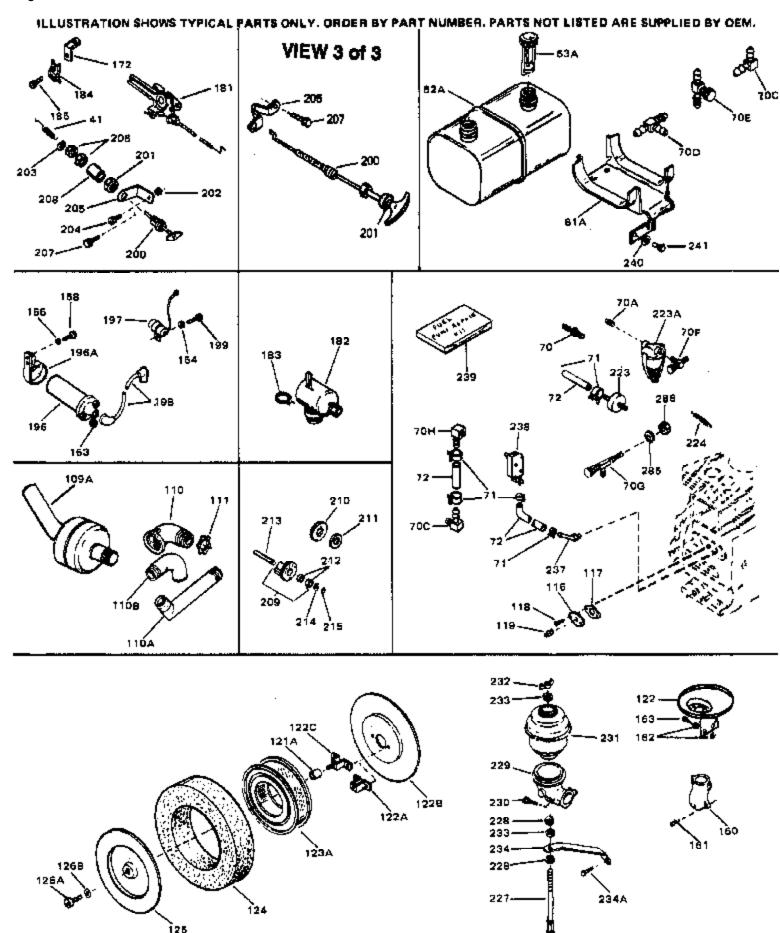
Ref #	Part Number	Qty	Description
177	8345		Washer, 1/4 plain (Use as required)
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"
187	650713		Screw, 5/16-18 x 5/8"
188	26073		Washer, Flat
246	33776		Screen, Starter pulley
247	31980		Pulley, Starter
248	650680		Screw, 1/4-20 x 1-1/2"
249	32046		Rope Assy., Starter (Use as required)
	650661		Screw, 1/4-20 x 3/4"
265	610408		Nut, Hex
266	610750		Grommet, Lead wire
267	610906		Solid State Magneto (Incl.151,173,265,266)(20 Amp)
	610901		Solid State Flywheel
	35532		Decal, Name
	34346		Decal, Instruction
300A	631021		Inlet Needle, Seat & Clip Assy.
301	632424		Carburetor (Incl. 145) (Refer to Division 5, Section A, page 186 for breakdown)
304	33237A		* Gasket Set (Incl. items marked *)

This illustration may not depict actual equipment and is for reference only! VIEW 2 of 3 267A





Ref #	Part Number	Qty	Description
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
180	650701		Screw, 8-18 x 7/16" (Use as required)
	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222	650781		Screw,5/16-18 x 11/16" (Use w/33835 st r.motor)
	34276		Plate, Cover (Use as required to cover regulator mounting
			hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
252	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
254A	610902		Alternator Coil (20 Amp)(Incl.256,257 ,258)
255	650521		Screw, 10-32 x 1-1/8"
	610905		Terminal
	610904		Terminal
	610824		Flat Connector (Female terminals) (As req.)
	610903		Connector, Flat
	610750		Grommet, Lead wire
	610996		Regulator (20 Amp) (Incl. 270 thru 27 4)
	30063		Screw, 1/4-20 x 1/2"
	610990		Connector, Male
	610921		Connector
	610992		Terminal, Female
	610989		Terminal, Female
	610992		Terminal, Female
	610991		Terminal, Female
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
	34614		Bracket, Starter button
	34615		Switch, Toggle
	34616		Switch, Starter
	792026		Screw, 1/4-20 x 7/8"
	34619		Wire Assy., Ground
	27513		Lockwasher, Split
	650864		Nut, Hex
	34620		Wire & Fuse Assy.
	34618		Wire Assy., Starter
	8274		Lockwasher, Split
	650586		Nut, Jam
	34617		Cord Assy., Adapter
	33835		Electric Starter Motor (12 Volt) NOTE: The 32817 and 33835
303			starter motors are used interchangeably on the se models.
			Refer to service numberstamped on end cap of motor, or on
			decal for identification. Refer to Division 5, Section D for
			breakdown.
			DICANUOWII.



Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
62A	31977		Fuel Tank (Incl. 63)
71	26460		Clamp, Fuel line (Use as required)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
122C	32907B		Bracket, Air cleaner
122B	34065		Bracket, Air cleaner
123A	32008		Element, Air cleaner
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"
200	34403		Control Assy., Speed
201	650641		Nut, Jam
205	34404		Bracket, Speed control
207	650561		Screw, 1/4-20 x 5/8"