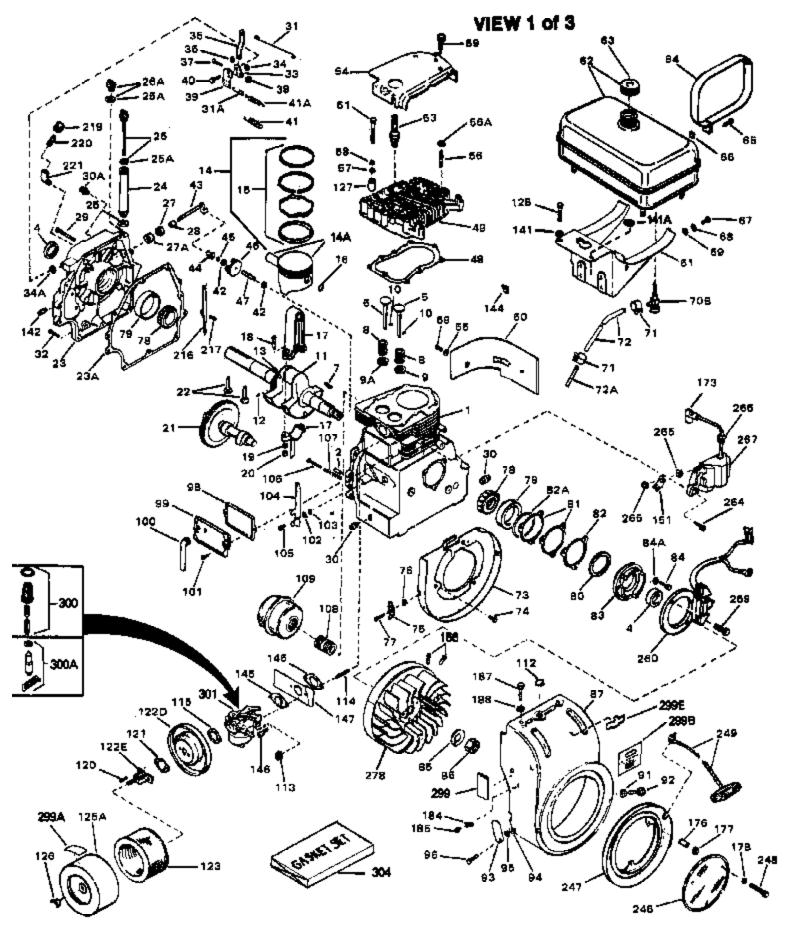
## ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.

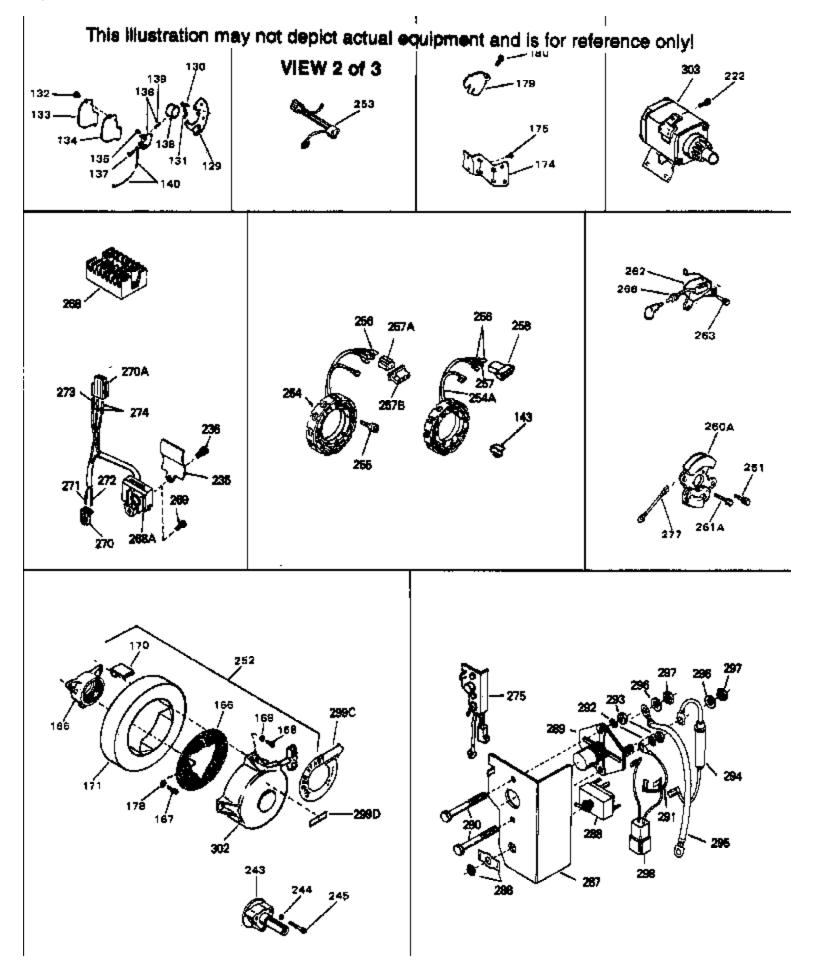


Pof #	Part Number 0	Day Description
	33042	Qty Description Cylinder (Incl. 2, 4, 30 & 47) (3-1/2 " Bore)
	27652	
		Pin, Dowel
	31950	Seal, Oil
	31940	Intake Valve (Std.)
	31941	Intake Valve (1/32" OS) (Incl. 9)
	31942	Exhaust Valve (Std.)
	31943	Exhaust Valve (1/32" OS) (Incl. 9)
	650592	Key, Flywheel
	31944	Spring, Valve
	31946	Cap, Lower valve spring (1/32" OS)
	31945	Cap, Lower valve spring (Std.)
	31945	Cap, Lower valve spring (Std.)
	31946	Cap, Lower valve spring (1/32" OS)
10	20810	Pin, Valve spring retainer
11	33393A	Crankshaft (Incl. 12, 13, 78 & 79)
12	29783	Pin, Crankshaft gear
13	31931	Gear, Crankshaft
14	34511	Piston, Pin & Ring Set (Std.) (3-1/2" Bore)
14	34512	Piston, Pin & Ring Set (.010" OS)
14	34513	Piston, Pin & Ring Set (.020" OS)
14	34524	Piston, Pin & Ring Set (.030" OS)
14	34525	Piston, Pin & Ring Set (.040" OS)
14A	32238B	Piston & Pin Ass'y. (Std.)(Incl.16)(3 -1/2")
	32239B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32240B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	32621B	Piston & Pin Ass'y. (.030" OS) (Incl. 16)
	32622B	Piston & Pin Ass'y. (.040" OS) (Incl. 16)
	32241	Ring Set (Std.) (3-1/2" Bore)
	32242	Ring Set (.010" OS)
	32243	Ring Set (.020" OS)
	32625	Ring Set (.030" OS)
	32626	Ring Set (.040" OS)
	32336	Re-Ringing Set, Piston
	31919	Ring, Piston pin retaining
	33093A	Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20)
	34383	Connecting Rod Assy.(.010" US)(Incl.1 8,19,20)
	34384	Connecting Rod Assy.(.020" US)(Incl.1 8,19,20)
	32077	Bolt, Connecting rod
	26073	Washer, Connecting rod
	28264	Nut Assy., Lock
	32150	Camshaft (MCR)
	31939	Lifter, Valve
	31956A	* Gasket, Cylinder cover
	32580A	Cover, Cylinder (Incl. 4, 28, 30, 34, & 43)
	32205	
	29985	"O" Ring
	29673	* Gasket, Oil fill tube
	33358	Dipstick (Incl. 25A)
	32426	Spacer, Governor rod
	650588	Screw, 1/4-20 x 2"
	31927	Oil Drain Plug
	31968	Link, Governor
	650451	Screw, 1/4-20 x 1"
	31964	Clamp, Governor lever
	29193	Ring, Retaining
35	31963	Lever, Governor adjusting
36	650518	Lockwasher
37	650544	Screw, 10-24 x 7/8"

38 7975 Nut, 10-24   39 31966 Plate, Governor spring   40 30312 Screw, 10-32 x 1/2"   41 31967 Spring, Governor   42 30502 Rod Assy, Governor   43 32425 Rod Assy, Governor   44 31944 Spool, Governor   45 21913 Ring, Retaining   46 31947 Gasket, Cylinder head   47 31330 Sheft, Mochanical Governor   48 32249A * Gasket, Cylinder head   49 33034 Head, Cylinder   48 Screw, 5/16-18 x 1-35" (Use as required) 5   51 650671 Screw, 5/16-18 x 1-34" (Use as required)   51 650628A Screw, 5/16-18 x 1-34" (Use as required)   51 650682 Screw, 5/16-18 x 1-34" (Use as required)   51 650682 Screw, 5/16-18 x 1-34" (Use as required)   51 650682 Screw, 5/16-18 x 1-34" (Use as required)   51 650682 Screw, 5/16-18 x 1-34" (Use as required)   51 650682 Screw, 5/16-18 x 1-34" (Use as required)		Part Number	Qty	Description
40   30312   Screw, 10-32 x 1/2"     41   31967   Spring, Governor     42   30425   Rod Assy, Governor     43   31948   Spool, Governor     44   31948   Spool, Governor     45   29193   Ring, Retaining     46   31947   Gear Assy, Governor     47   31330   Shaft, Mechanical Governor     48   32246A   " Gaster, Cylinder Ihead     49   33034   Head, Cylinder     51   650634A   Screw, 516-18 x 2-30" (Use as required)     51   650628A   Screw, 516-18 x 2-314" (Use as required)     51   650697A   Screw, 516-18 x 2-34" (Use as required)     51   650692   Screw, 516-18 x 2-34" (Use as required)     51   650692   Screw, 516-18 x 2-34" (Use as required)     53   32636   Resistor Spark Plug (R-47LM)     53   32636   Resistor Spark Plug (R-42C)     53   32636   Cover, Cylinder head     52   2537   Washer, Flat (Use as required)     54	38	7975		Nut, 10-24
40   30312   Screw, 10-32 x 1/2"     41   31967   Spring, Governor     42   30500A   Washer, Flat     43   32425   Rod Assy, Governor     44   31948   Spool, Governor     45   29133   Ring, Retaining     46   31947   Gear Assy, Governor     47   31330   Shaft, Mechanical Governor     48   32246A   " Gastek, Cylinder Ihead     49   33034   Head, Cylinder     51   650084A   Screw, 516-18 x 2-36" (Use as required)     51   650085A   Screw, 516-18 x 1-56" (Use as required)     51   650087A   Screw, 516-18 x 2-314" (Use as required)     51   650697A   Screw, 516-18 x 2-314" (Use as required)     51   650692   Screw, 516-18 x 1-34" (Use as required)     51   650692   Screw, 516-18 x 1-34" (Use as required)     53   3636   Resistor Spark Plug (R-47LM)     53   3035   Cover, Cylinder head     52   2337   Washer, Flat (Use as required)     54	39	31965		Plate, Governor spring
41 31967 Spring, Governor   42 30590A Washer, Flat   43 32425 Rod Assy, Governor   44 31948 Spool, Governor   45 29193 Ring, Retaining   46 31947 Gear Assy, Governor   47 31930 Shaft, Mechanical Governor   48 32246A "Gasket, Cylinder head   49 30334 Head, Cylinder   51 650694A Screw, 5/16-18 x 2" (Use as required)   51 650695A Screw, 5/16-18 x 2-18" (Use as required)   51 650695A Screw, 5/16-18 x 2-14" (Use as required)   51 650695A Screw, 5/16-18 x 2-14" (Use as required)   51 650697A Screw, 5/16-18 x 54" (Use as required)   51 650632 Screw, 5/16-18 x 54" (Use as required)   51 650632 Screw, 5/16-18 x 54" (Use as required)   53 3365 Cover, Screw, 5/16-18 x 54" (Use as required)   53 33255 Cover, 6/16-18 x 54" (Use as required)   54 3335 Cover, 6/16-18 x 54" (Use as required)   56 56051 Screw, 14				
42 30590A Washer, Flat   43 31948 Spool, Governor   44 31948 Spool, Governor   45 23193 Ring, Retaining   46 31947 Gear Assy., Governor   47 31930 Shaft, Mechanical Governor   48 32246A "Gasket, Cylinder head   49 33034 Head, Cylinder   51 650094A Screw, 5/16-18 x 1-5/8' (Use as required)   51 650084A Screw, 5/16-18 x 2-1/4'' (Use as required)   51 6500950A Screw, 5/16-18 x 1-2/8' (Use as required)   51 6500957A Screw, 5/16-18 x 1-3/4'' (Use as required)   51 6500967A Screw, 5/16-18 x 1-3/4'' (Use as required)   51 650092 Screw, 5/16-18 x 1-3/4'' (Use as required)   51 6500803 Screw, 5/16-18 x 1-3/4'' (Use as required)   51 6500803 Screw, 5/16-18 x 1-3/4'' (Use as required)   53 34251 Resistor Spark Plug (R-17LM)   54 33035 Cover, Cylinder head   52 8537 Washer, Flat (Use as required)   56 Screw, 16-20 x 27/32'				
43 32425 Rod Assy, Governor   44 31947 Gear Assy, Governor   45 29193 Ring, Retaining   46 31947 Gear Assy, Governor   47 31930 Shaft, Mechanical Governor   48 32246A "Gasket, Cylinder head   49 30334 Head, Cylinder   49 30334 Head, Cylinder   51 650628A Screw, 5/16-18 x 2/16/ Use as required)   51 650628A Screw, 5/16-18 x 2-18/ Use as required)   51 650628A Screw, 5/16-18 x 2-18/ Use as required)   51 650697A Screw, 5/16-18 x 2-18/ Use as required)   51 650697A Screw, 5/16-18 x 2-18/ Use as required)   51 650697A Screw, 5/16-18 x 2-18/ Use as required)   51 650603 Resistor Spark Plug (R-17LM)   53 33036 Resistor Spark Plug (R-17LM)   53 33035 Cover, Oyinder head   52 25537 Washer, Flain Use as required)   54 650128 Screw, 10-24 x 12"   63 31976 Extension, Blower housing				
44 31948 Spool, Governor   45 29193 Ring, Retaining   46 31947 Gear Assy., Governor   47 31830 Shaft, Mechanical Governor   48 32246A "Gasket, Oylinder head   49 33034 Head, Cylinder   51 650094A Screw, 5/16-18 x 27 (Use as required)   51 650028A Screw, 5/16-18 x 2-3/87 (Use as required)   51 650036A Screw, 5/16-18 x 2-1/47 (Use as required)   51 650097A Screw, 5/16-18 x 2-1/47 (Use as required)   51 650097A Screw, 5/16-18 x 5/16/10 (Sa as required)   51 650097A Screw, 5/16-18 x 5/16/10 (Sa as required)   51 650097A Screw, 5/16-18 x 5/16/10 (Sa as required)   51 650097A Screw, 5/16-18 x 5/16/10 (Sa as required)   53 34251 Resistor Spark Plug (R-17LM)   54 33035 Cover, Cylinder head   52 S537 Washer, Flat (Use as required)   56 650930 Washer, Elecliville (White Plastic)(Study (Ar equired)   58 S574 Washer, Elecliville (White Plastic)(Study (Ar equired)				
45 29193 Ring, Retaining   46 31947 Gear Assy, Covernor   47 31930 Shaft, Mechanical Governor   48 32246A * Gasket, Cylinder head   49 33034 Head, Cylinder   51 650694A Screw, 5716-18 x 2* 168" (Use as required)   51 650711 Screw, 5716-18 x 2-38" (Use as required)   51 650692A Screw, 5716-18 x 2-14" (Use as required)   51 650695A Screw, 5716-18 x 2-14" (Use as required)   51 650697A Screw, 5716-18 x 2-14" (Use as required)   51 650692 Screw, 5716-18 x 1-34" (Use as required)   51 650692 Screw, 5716-18 x 1-34" (Use as required)   53 33336 Resistor Spark Plug (RJ-17LM)   53 33251 Resistor Spark Plug (RJ-17LM)   54 33036 Cover, Cylinder head   56 650690 Washer, Flai (Use as required)   56 650500 Washer, Idea as required)   56 650620 Washer, Idea as required)   56 Screw, 10-24 x 12" Screw, 10-24 x 12"   56 Screw, 1				
46   31947   Gear Assy, Cövemor     47   31930   Shaft, Mechanical Governor     48   32246A   "Gasket, Cylinder head     49   33034   Head, Cylinder head     49   33034   Head, Cylinder head     51   650094A   Screw, 5716-18 x 1-58" (Use as required)     51   650711   Screw, 5716-18 x 2-14" (Use as required)     51   650695A   Screw, 5716-18 x 2-14" (Use as required)     51   650697A   Screw, 5716-18 x 2-14" (Use as required)     51   650697A   Screw, 5716-18 x 2-14" (Use as required)     51   650603   Screw, 5716-18 x 1-34" (Use as required)     51   650603   Screw, 5716-18 x 1-34" (Use as required)     53   33636   Resistor Spark Plug (RJ-HTM)     53   33035   Cover, Cylinder head     52   28537   Washer, Plain     56   650690   Washer, Belleville (Use as required)     58   8274   Washer, Belleville (Use as required)     58   8274   Washer, Belleville (Use as required)     57 <td< td=""><td></td><td></td><td></td><td>•</td></td<>				•
47 31930 Shaft, Meichanical Governor   48 32246A " Gasket, Qilinder head   49 33034 Head, Cylinder   51 650094A Sortew, 5/16-18 x 2' (Use as required)   51 6500711 Sortew, 5/16-18 x 2-3/3'' (Use as required)   51 650074 Sortew, 5/16-18 x 2-3/3'' (Use as required)   51 650074 Sortew, 5/16-18 x 2-3/3'' (Use as required)   51 6500655 Sortew, 5/16-18 x 1-5/8'' (Use as required)   51 6500657 Sortew, 5/16-18 x 1-3/4'' (Use as required)   51 650062 Sortew, 5/16-18 x 1-3/4'' (Use as required)   53 35336 Resistor Spark Plug (RJ-JZL)   53 3305 Cover, Cylinder head   54 33035 Cover, Ovinder head   56 26501 Washer, Plain   57 650680 Washer, Bleville (Use as required)   58 650128 Sortew, 10-24 x 1/2''   60 31976 Extension, Blower housing   61 Sortew, 14-20 x 27/32'' (Use as required)   63 Sortew, 14-20 x 27/32'' (Use as required)   67 650561				• •
48 32246A * Gasket, Cylinder head   49 33054 Head, Cylinder   51 650694A Screw, 5/16-18 x 2-3% (Use as required)   51 650628A Screw, 5/16-18 x 2-3% (Use as required)   51 650695A Screw, 5/16-18 x 2-3% (Use as required)   51 650697A Screw, 5/16-18 x 2-1/2* (Use as required)   51 650697A Screw, 5/16-18 x 2-1/2* (Use as required)   51 650697A Screw, 5/16-18 x 2-1/2* (Use as required)   53 34251 Resistor Spark Plug (RU-8C)   53 33656 Resistor Spark Plug (RU-8C)   53 33055 Cover, Cylinder head   55 28537 Washer, Relleville (Use as required)   58 850690 Washer, Relleville (Use as required)   59 650128 Screw, 10-24 x 1/2*   60 31976 Extension, Blower housing   61 410144B Fuel Cap (White Plastic)(Stut)(As req uired)   67 650561 Screw, 1/4-20 x 5/8* (Use as required)   67 650561 Screw, 1/4-20 x 5/8* (Use as required)   67 650561 Screw, 1/4-20 x 5/8* (Use as required				Gear Assy., Governor
49 33034 Head, Cylinder   51 650694A Screw, 5/16-18 x 2*1(Use as required)   51 6500226A Screw, 5/16-18 x 2+147 (Use as required)   51 6500256A Screw, 5/16-18 x 2+147 (Use as required)   51 6500714 Screw, 5/16-18 x 2+147 (Use as required)   51 6500714 Screw, 5/16-18 x 1-347 (Use as required)   51 6500692 Screw, 5/16-18 x 1-347 (Use as required)   51 6500603 Screw, 5/16-18 x 1-347 (Use as required)   53 36266 Resistor Spark Plug (RJ-17LM)   53 34251 Resistor Spark Plug (RJ-17LM)   54 33035 Cover, Cylinder head   55 25537 Washer, Flait (Use as required)   58 650690 Washer, Lock (Use as required)   58 650691 Washer, Lock (Use as required)   59 650128 Screw, 1/4-20 x 27/32" (Use as required)   59 650128 Screw, 1/4-20 x 27/32" (Use as required)   63 4210 Fuel Cap (White Plastic) (Stut resistant, High profile) (Use as required)   67 650561 Screw, 1/4-20 x 27/32" (Use as required)   67	47	31930		Shaft, Mechanical Governor
51 650694A Screw, 5/16-18 x 2'40; Use as required)   51 650626A Screw, 5/16-18 x 2-36; Use as required)   51 650695A Screw, 5/16-18 x 2-34;   51 650697A Screw, 5/16-18 x 1-56;   51 650697A Screw, 5/16-18 x 1-56;   51 650697A Screw, 5/16-18 x 1-47;   53 30636 Resistor Spark Plug (RJ-8C)   53 33055 Cover, Cylinder head   55 28537 Washer, Flain   56 506901 Washer, Flein   58 6500690 Washer, Flein   59 650128 Screw, 1/4-20 x 12"   60 31976 Extension, Blower housing   63 4210 Fuel Cap (Mhite Plastic)(Std.)(As req uired)   67 650561 Screw, 1/4-20 x 5/8" (Use as required)   67 650561 Screw, 1/4-20 x 5/8" (Use as required)   67 730063 Screw, 1/4-20 x 5/8" (Use as required)	48	32246A		* Gasket, Cylinder head
51 650694A Screw, 5/16-18 x 2'40; Use as required)   51 650626A Screw, 5/16-18 x 2-36; Use as required)   51 650695A Screw, 5/16-18 x 2-34;   51 650697A Screw, 5/16-18 x 1-56;   51 650697A Screw, 5/16-18 x 1-56;   51 650697A Screw, 5/16-18 x 1-47;   53 30636 Resistor Spark Plug (RJ-8C)   53 33055 Cover, Cylinder head   55 28537 Washer, Flain   56 506901 Washer, Flein   58 6500690 Washer, Flein   59 650128 Screw, 1/4-20 x 12"   60 31976 Extension, Blower housing   63 4210 Fuel Cap (Mhite Plastic)(Std.)(As req uired)   67 650561 Screw, 1/4-20 x 5/8" (Use as required)   67 650561 Screw, 1/4-20 x 5/8" (Use as required)   67 730063 Screw, 1/4-20 x 5/8" (Use as required)	49	33034		Head, Cylinder
51 650711 Screw, 5/16-18 x 2-38" (Use as required)   51 650695A Screw, 5/16-18 x 2-314" (Use as required)   51 650714 Screw, 5/16-18 x 2-14" (Use as required)   51 650697A Screw, 5/16-18 x 2-14" (Use as required)   51 650692 Screw, 5/16-18 x 1-34" (Use as required)   53 33363 Resistor Spark Plug (R-142C)   53 34251 Resistor Spark Plug (R-147LM)   54 33035 Cover, Cylinder head   55 28537 Washer, Plain   57 650691 Washer, Plain   57 650691 Washer, Cale was required)   58 8274 Washer, Lock (Use as required)   58 8274 Washer, Lock (Use as required)   63 34210 Fuel Cap (White Plastic) (Sch) (As req uired)   63 410144B Fuel Cap (White Plastic) (Sch) (As req uired)   67 650517 Screw, 1/4-20 x 27/32" (Use as required)   68 Screw, 1/4-20 x 27/32" (Use as required) 67   67 505611 Screw, 1/4-20 x 1/2" (Use as required)   67 650512 Screw, 1/4-20 x 5/8" (Use as required				
51 650628A Screw, 5/16-18 x 2-3/8" (Use as required)   51 650714 Screw, 5/16-18 x 1-3/8" (Use as required)   51 650697A Screw, 5/16-18 x 1-3/8" (Use as required)   51 650692 Screw, 5/16-18 x 1-3/8" (Use as required)   53 650603 Screw, 5/16-18 x 5/8" (Use as required)   53 33336 Resistor Spark Plug (R-17LM)   54 33035 Cover, Cylinder head   55 28537 Washer, Flat (Use as required)   58 650690 Washer, Flat (Use as required)   58 650690 Washer, Flat (Use as required)   58 650690 Washer, Cok (Use as required)   58 650690 Washer, Nellowill (Use as required)   58 650690 Washer, Nellowill (Use as required)   58 65078 Screw, 10-24 x 1/2"   60 31976 Extension, Blower housing   63 34210 Fuel Cap (Red Plastic) (Sbut resistant, High profile) (Use as required)   67 650561 Screw, 1/4-20 x 27/32" (Use as required)   67 30063 Screw, 1/4-20 x 5/8" (Use as required)   72 29774 <t< td=""><td></td><td></td><td></td><td></td></t<>				
51 650695A Screw, 5/16-18 x 2-1/4" (Use as required)   51 650697A Screw, 5/16-18 x 1-3/4" (Use as required)   51 650692 Screw, 5/16-18 x 5/8" (Use as required)   51 650693 Screw, 5/16-18 x 5/8" (Use as required)   53 3636 Resistor Spark Plug (RJ-17LM)   53 34251 Resistor Spark Plug (RJ-17LM)   54 33035 Cover, Cylinder head   55 28537 Washer, Plain   57 650691 Washer, Belleville (Use as required)   58 8274 Washer, Belleville (Use as required)   59 650128 Screw, 10-24 x 1/2"   63 34210 Fuel Cap (White Plastic)(Std.)(As req uired)   63 34210 Fuel Cap (Red Plastic) (Sput resistant, High profile) (Use as required)   67 650517 Screw, 1/4-20 x 27/32" (Use as required)   67 650561 Screw, 5/16-18 x 7/8" (Use as required)   67 650561 Screw, 1/4-20 x 1/2" (Use as required)   72 20705 Fuel Line (Braided) (16") (Use as required)   73 3055 Fuel Line (Braided) (16") (Use as required)   74 <				
51 650714 Screw, 5/16-18 x 1-5/8" (Use as required)   51 650692 Screw, 5/16-18 x 1-3/4" (Use as required)   53 36363 Screw, 5/16-18 x 1-3/4" (Use as required)   53 36363 Resistor Spark Plug (RJ-8C)   53 34251 Resistor Spark Plug (RJ-17LM)   54 33035 Cover, Cylinder head   52 28537 Washer, Flat (Use as required)   58 650690 Washer, Flat (Use as required)   58 650690 Washer, Flat (Use as required)   58 650768 Screw, 10-24 x 1/2"   60 31976 Extension, Blower housing   63 4210 Fuel Cap (Red Plastic) (Std.) (As req uired)   63 34210 Fuel Cap (Red Plastic) (Std.) (As req uired)   67 650517 Screw, 1/4-20 x 27/32" (Use as required)   67 30063 Screw, 1/4-20 x 27/32" (Use as required)   67 730063 Screw, 1/4-20 x 27/32" (Use as required)   67 730063 Screw, 1/4-20 x 27/32" (Use as required)   71 26400 Clamp, Fuel line (Use as required)   72 30705 Fuel Line (Braided) (8				
51 650697A Screw, 5/16-18 x 2-1/2" (Use as required)   51 650692 Screw, 5/16-18 x 1-3/4" (Use as required)   53 33636 Resistor Spark Plug (RJ-RC)   53 34251 Resistor Spark Plug (RJ-TXM)   54 33035 Cover, Cylinder head   55 28537 Washer, Plain   57 650690 Washer, Flat (Use as required)   58 8274 Washer, Lock (Use as required)   59 650128 Screw, 10-24 x 1/2"   60 31976 Extension, Blower housing   63 410144B Fuel Cap (White Plastic) (StdL)(As req uired)   63 34210 Fuel Cap (Red Plastic) (Sburt resistant, High profile) (Use as required)   67 650517 Screw, 1/4-20 x 27/32" (Use as required)   67 650561 Screw, 5/16-18 x 7/8" (Use as required)   67 792028 Screw, 5/16-18 x 7/8" (Use as required)   71 26460 Clarmp, Fuel line (Use as required)   72 30705 Fuel Line (Braided) (16") (Use as required)   72 30765 Fuel Line (Braided) (16") (Use as required)   73 32579 Baffl				
51650692Screw, 5/16-18 x 1-34" (Use as required)51650603Screw, 5/16-18 x 5/8' (Use as require d)5334251Resistor Spark Plug (RJ-8C)5334251Resistor Spark Plug (RJ-17LM)5433035Cover, Cylinder head5525837Washer, Plain57650691Washer, Flat (Use as required)588274Washer, Lock (Use as required)59650128Screw, 10-24 x 1/2"6031976Extension, Blower housing63410144BFuel Cap (White Plastic)(Sd) (As req uired)6334210Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)67650517Screw, 1/4-20 x 27/32" (Use as required)67650561Screw, 1/4-20 x 27/32" (Use as required)6772028Screw, 5/16-18 x 7/8" (Use as required )7229774Fuel line (Use as required )7230705Fuel line (Braided) (82") (Use as required)7230965Fuel line (Braided) (42") (Use as required)7332579Baffle, Blower housing74650561Screw, 1/4-20 x 5/8"7331932Baffle, Blower housing74650561Screw, 1/4-20 x 5/8"7531932Baffle, Blower housing7631932Baffle, Blower housing7831932Baffle, Blower housing7931928Spacer, Steel (O10" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001" up to				
51650603Screw, 5/16-18 x 5/8" (Use as require d)5333636Resistor Spark Plug (RJ-8C)5333035Cover, Cylinder head5433035Cover, Cylinder head57650691Washer, Flat (Use as required)588274Washer, Belleville (Use as required)59650128Screw, 10-24 x 1/2"6031976Extension, Blower housing63410144BFuel Cap (Red Plastic) (Stut) (As req uired)6334210Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)67650517Screw, 1/4-20 x 27/32" (Use as required)67650517Screw, 1/4-20 x 27/32" (Use as required)67650517Screw, 1/4-20 x 27/32" (Use as required)67792028Screw, 5/16-18 x 7/8" (Use as required)7126460Clamp, Fuel line (Use as required )7230705Fuel Line (Braided) (8:2") (Use as required)7332579Baffle, Blower housing74605611Screw, 1/4-20 x 5/8"7332579Baffle, Blower housing74650561Screw, 1/4-20 x 5/8"7331932Baffle, Blower housing74605611Screw, 1/4-20 x 5/8"7531932Baffle, Blower housing7631932Baffle, Blower housing7731932Baffle, Blower housing7831932Baffle, Blower housing7931928Spacer, Steel (010" thick) NOTE: Determine the gap between the cover and the machined s				
53 33636 Resistor Spark Plug (RJ-8C)   53 34251 Resistor Spark Plug (RJ-17LM)   54 33035 Cover, Cylinder head   55 28537 Washer, Plain   57 650691 Washer, Belleville (Use as required)   58 650690 Washer, Lock (Use as required)   58 8274 Washer, Lock (Use as required)   60 31976 Extension, Blower housing   63 410144B Fuel Cap (White Plastic) (Std.)(As req uired)   63 34210 Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)   67 650517 Screw, 1/4-20 x 27/32" (Use as required)   67 650561 Screw, 1/4-20 x 1/2" (Use as required)   67 79028 Screw, 1/4-20 x 1/2" (Use as required)   71 26460 Clamp, Fuel line (Use as required)   72 29774 Fuel Line (Braided) (8.25") (Use as required)   72 30065 Fuel Line (Braided) (32") (Use as required)   73 32579 Baffle, Blower housing   74 650561 Screw, 1/4-20 x 5/8"   78 31932 Bearing, Tapered roller				
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7831932Bearing, Tapered roller7931928Cup, Bearing8032031Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used				
7931928Cup, Bearing8032031Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used				
80 32031 Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used				
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between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	80	32031		Spacer, Steel (.010" thick) NOTE: Determine the gap
which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used				
gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used				
combined total of .010" thick. Steel spacersmust be used				
as required				•

	Part Number 31971	) * be wl ga co	escription Gasket, Shim (.004/.005 thick) NOTE: Determine the gap etween the cover and the machined surface on the cylinder hich can be from .001"up to .007" in which case no shim askets will be required. Use of gasket must be limited to a ombined total of .010" thick. Steel spacersmust be used is req
	32599 31972	* ( be wl ga co	D" Ring Gasket, Shim (.005/.007 thick) NOTE: Determine the gap etween the cover and the machined surface on the cylinder hich can be from .001"up to .007" in which case no shim askets will be required. Use of gasket must be limited to a ombined total of .010" thick. Steel spacersmust be used is req
83	32577	ar .0 re of	over, Cylinder NOTE: Determine the gap between the cover nd the machined surface on the cylinder which can be from 01"up to .007" in which case no shim gaskets will be quired. Use of gasket must be limited to a combined total .010" thick. Steel spacersmust be used as required to iminat
84 85 86 87 91 92 95 96 98 99 100 101 102 103 104 105 106 107 108 109 112 113 114 115 120 121 122E 122D 125A 126 128 128 128	650679 792028 650666 650594 33044A 8274 650595 8274 650624 31958 31957 35350 650128 28558 31966 31984A 650597 650591 33099 32042 32043B 33038 29752 650587 27272 650587 27272 650587 27272 650399 30767 32376 32378 32009 650513 650713 65072	ダメア 臣 メ ダ	bockwasher, 5/16" (Use as required) crew, 5/16-18 x 7/8" /asher, Lock ut, Flywheel, 3/4-16 lower Hsg. (Incl.73) (For electric s tarter) /asher, Lock crew, 5/16-24 x 3/8" /asher, Lock crew, 5/16-24 x 9/16" Gasket, Breather reather Assy. ube, Breather crew, 10-24 x 1/2" /asher, Wave ushing, Control lever ever, Control crew, 10-24 x 5/8" crew, 10-24 x 5/8" crew, 10-24 x 2" pring ipple, Exhaust pipe uffler lug, Button (Use as required) ut & Lockwasher Assy. tud, Carburetor Gasket, Air cleaner crew, 10-32 x 5/8" pacer, Air cleaner racket, Air cleaner racket, Air cleaner racket, Air cleaner racket, Air cleaner ver, S/16-18 x 5/8" (Use as required) crew, 5/16-18 x 3/4" (Use as required) crew, 5/16-18 x 7/8" (Use as required) crew, 5/16-18 x 7/8" (Use as required) crew, 5/16-18 x 7/8" (Use as required)
141A	26073 8274 31960	Lo	/asher, Flat (Use as required) ockwasher, Split (Use as required) Gasket, Carburetor

Ref #	Part Number Qty	Description
147	31959	Baffle, Air
151	33356	Terminal, Ground
156	730201	Trigger Pin Kit (Use as required)
173	610118	Cover, Spark plug (Use as required)
176	31992	Spacer, Screen
177	8345	Washer, 1/4 plain (Use as required)
178	27070	Washer, Lock 1/4 E.T. (Use as require d)
178	650675	Washer, Flat 1/4 (Use as required)
	27793	Clip, Conduit
185	28942	Screw, 10-32 x 3/8"
	650713	Screw, 5/16-18 x 5/8"
	26073	Washer, Flat
	33776	Screen, Starter pulley
	31980	Pulley, Starter
	32046	Rope Assy., Starter (Use as required)
	650661	Screw, 1/4-20 x 3/4"
	610408	Nut, Hex
	610750	Grommet, Lead wire
	610748	Solid State Magneto (Incl.151,173,265 ,266)
	610746	Solid State Flywheel
	31752	Decal, Air cleaner
	550223	Decal, Name
	32676	Decal, Solid State
	34346	Decal, Instruction
	32255A	Valve, Seat, Spring & Gasket Assy.
301	631533	Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown)
304	33237A	* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qty Description
178	27070	Washer, Lock 1/4 E.T. (Use as require d)
178	650675	Washer, Flat 1/4 (Use as required)
180	650701	Screw, 8-18 x 7/16" (Use as required)
	792028	Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
	650781	Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276	Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736	Screw, 10-16 x 3/8" (Use as required)
252	730134	Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253	33018	Harness Assy., Adapter (Use as requir ed)
254	610761	Alternator Coil (Solid State) (10 Amp) (Incl. Nos. 253, 256 & 257A)
255	650416	Screw, 10-32 x 1"
	610922	Terminal, Female
257B	610824	Flat Connector (Female terminals) (As req.)
257A	610819	Connector, Pyramid (For female termin als)
	610750	Grommet, Lead wire
	610749	Solid State Regulator (10 Amp)
	730198	Starter Switch Kit(Incl. 287-298) (As req.)
303	33835	Electric Starter Motor (12 Volt) NOTE: The 32817 and 33835 starter motors are used interchangeably on the se models. Refer to service numberstamped on end cap of motor, or on decal for identification. Refer to Division 5, Section D for breakdown.

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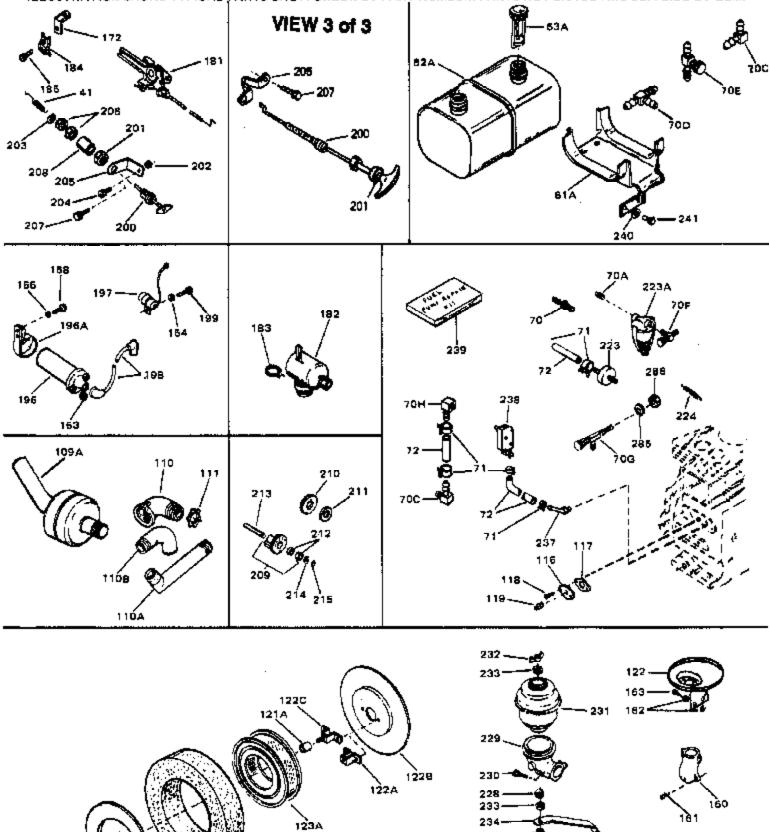
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ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY DEM.



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234A

Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
70	29634		Fitting, Fuel line
71	26460		Clamp, Fuel line (Use as required)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
123A	32008		Element, Air cleaner
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"