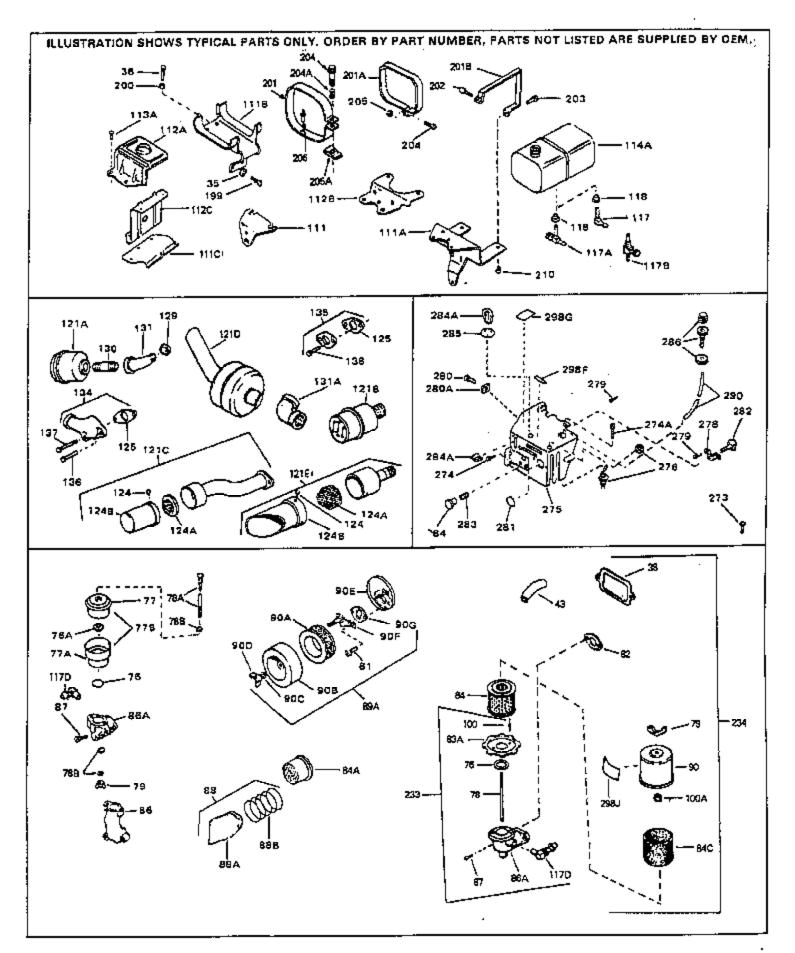


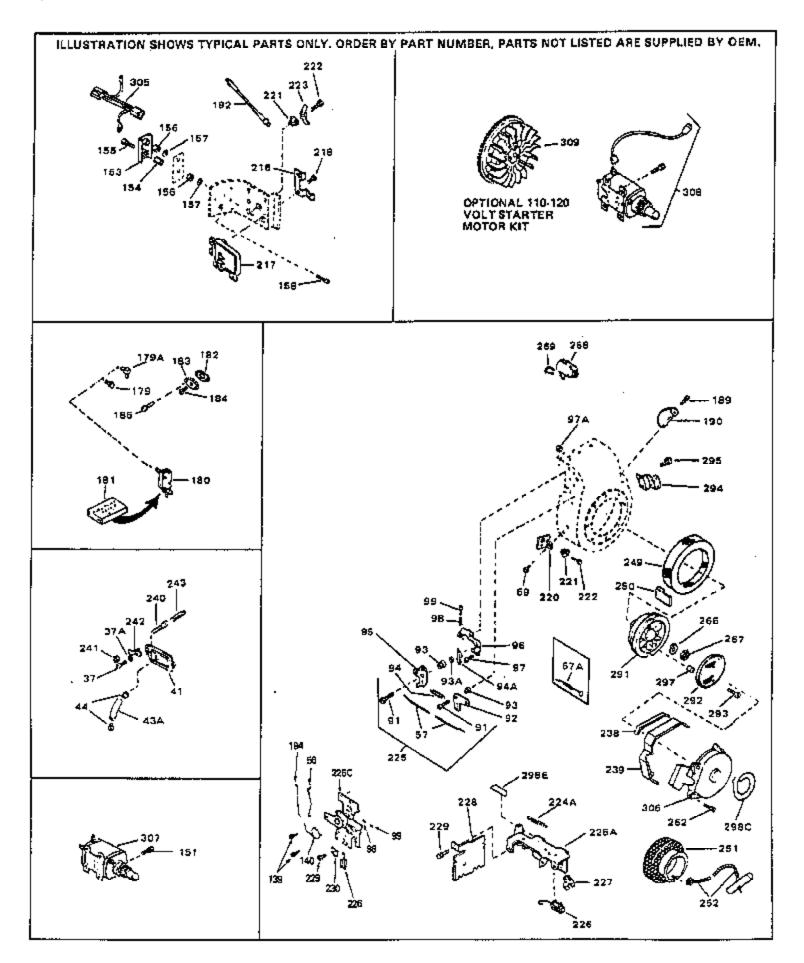
		Qty Desci	
1	34761	Cylind	der (C I liner)(Incl.2,3,4,184)( 2-5/8")
2	27652	Pin, D	
3	27642	Plua.	Oil drain, 1/4-18
	27876B	Seal,	
	32783		e Valve (Std.) (Incl. 9)
	32784		e Valve (1/32" OS) (Incl. 9)
	27878A		ust Valve (Std.)
	27880A		ust Valve (1/32" OS) (Incl. 9)
	27882		Upper valve spring
	27881	Spring	g, Valve
9	32581	Cap,	Lower valve spring
11	31827	Crank	kshaft
	29783	Pin. C	Crankshaft gear Used in early production. This gear is
			ceable ONLY when it is pinned to the crankshaft.
13	27884		, Crankshaft Used in early production. This gear is
	017070		ceable ONLY when it is pinned to the crankshaft.
	31797B		n & Pin Ass'y. (Std.)(2-5/8")(In cl.16)
	31798B		n & Pin Ass'y. (.010" OS) (Incl. 16)
	31799B		n & Pin Ass'y. (.020" OS) (Incl. 16)
14	34503	Pistor	n, Pin & Ring Set (Std.) (2-5/8" Bore)
14	34504	Pistor	n, Pin & Ring Set (.010" OS)
	34505		n, Pin & Ring Set (.020" OS)
	34854		Set (Std.) (2-5/8" Bore)
	34855		Set (.010" OS)
	34856		
			Set (.020" OS)
	27888		Piston pin retaining
	31380C		Assy., Connecting (Incl. 18)
	30682		Connecting rod (Early productio n)
18	650662C		w, Connecting rod (Late productio n)
19	26073	Conn	necting rod bolt washer (Early pro duction)
20	28264	Conn	necting rod nut (Used on early pro duction)
	33156	Cams	<b>o</b> ( <b>)</b> ( <b>)</b>
	34034		Valve
	31451A		der Cover (Incl.24, 105, 246, 24 7 & 248)
	28460	Seal,	
	30684		sket, Cylinder cover
	650451		<i>N</i> , 1/4-20 x 1"
29	650599	Screv	<i>w</i> , 1/4-20 x 1-1/2"
30	650489	Screv	<i>N</i> , 1/4-20 x 5/8"
	30939A		r, Cylinder head
	28938C		sket, Cylinder head
	30938A		I, Cylinder (Incl. 3 of 36)
	33636		stor Spark Plug
	26073		her, Flat (Use as required)
	650570		ner, Flat (Use as required)
	650691	Wash	ner, Flat (Use as required)
36	650697A	Screv	w, 5/16-18 x 2-1/2" (Use as required)
	650695A		v, 5/16-18 x 2-1/4" (Use as required)
	650694A		N, 5/16-18 x 2" (Use as required)
	650128		N, 10-24 x 1/2" (Use as required)
	650597		<i>w</i> , 10-24 x 5/8" (Use as required)
	27896A		sket, Breather cover
	28423	Body,	r, Breather
40	28424	Elem	ent, Breather
	28425		r, Valve spring
41			
	32447		, Breather

		Qty Description
46	30195A	Flange, Carburetor (Incl. 79 & 80)
48	30196	Screw, 5/16-18 x 3/4"
49	29918	Lockwasher
	650548	Screw, 8-32 x 5/16"
		•
	30319	Rivet, Split (Used on early productio n)
52	32326A	Lever, Governor (New lever does not need 1 of Ref
		#49,51,53,54,132,133)
53	30322	Lock Nut, 8-32 (Use as required)
	29916	Clamp, Governor lever (Use as require d)
	30205	
		Bracket, Adjusting
	30824	Link, Throttle
	29216	Locknut, 10-32
59	29752	Nut & Lockwasher, 1/4-28
60	650572	Screw, 1/4-28 x 1-1/8"
	29826	Screw, 10-32 x 3/4"
	29642	
		Ring, Retaining
	30699C	Rod Assy., Governor (Incl. 64 & 65)
63	30699B	Rod Assy., Governor (This one piece gov. rod is no longer
		used. It is replaced by 30699C assy., Ref.#63A)
64	30700	Yoke, Governor
	650494	Screw, 6-40 x 5/16"
		•
	34012	Dipstick (Incl. 68)
68	29673	* Gasket, Dipstick
69	29747B	Screw, 5/16-24 x 21/32"
70	32158E	Blower Hsg. (For elec.starter)(Incl.1 89,190)
	31461	Bushing, Crankshaft
	29536	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
75	31688A	* Gasket, Carburetor
81A	650152	Screw, 8-32 x 3/8"
81	30196	Screw, 5/16-18 x 3/4" (Use as require d)
	28820	Screw, 10-32 x $1/2$ " (Use as required)
	650521	Screw, 10-32 x 1-1/8" (Use as require d)
	27272A	* Gasket, Air cleaner
83	31708	Bracket, Air cleaner
85	31715	Body, Air cleaner
	730127	Air Cleaner Ass'y. (Incl. 81,81A,82,83,84,85,90G & 298B)
00	100121	(Use as required)
00	28560	
96	28569	Compression Spring (Used with 29500 screw)(Use as
		required)
98	32924	Compression Spring (Used with 650688 screw) (Use as
		required)
00	21242	
90	31342	Compression Spring (Used with 650549 screw) (Use as
		required)
99	650688	Screw, 10-32 x 1 (Use as required)
	650549	Screw, 5-40 x 7/16" (Use as required)
	29500	Screw, 8-32 x 3/4" (Use as required)
	650625	Washer, Thrust
	30884	Key, Flywheel
103	31843A	Bracket, Governor gear
	650836	Screw, 10-24 x 1/2"
	31845	Shaft, Mechanical governor
116)		
106	30590A	Washer, Flat
106 107	30590A 30591 30588A	Vvasner, Flat Gear Assy., Governor (Incl. 106) Spool, Governor

113     30063     Screen       115     410144B     Fuel       115     3032     Fuel       115     3032     Fuel       115     34210     Fuel       115     34210     Fuel       119     29774     Fuel       119     30705     Fuel       119     30705     Fuel       120     26460     Clar       121     32401     Muff       125     27930A     * Ga       126     30196     Scree       127     26073     Waa       128     650694A     Scree       132     650548     Scree       132     650548     Screen       132     650542     Screen       144     650542     Screen       144     650542     Screen       148     30622A     Exteend       148     30622A     Exteend       148     30622A     Exteend       186     29745     Clip,       193     27276     Covv       200 <th>g, Retaining ew, 1/4-20 x 1/2" el Cap (White Plastic)(Standard)(As req.) el Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as uired) el Cap (Red Plastic) (Spurt Resistant, High Profile) (Use required) el Line (Braided 8.25") (Use as req uired) el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) el Line (Braided 32") (Use as requi red) mp, Fuel line (Use as required) ffler tasket, Exhaust rew, 5/16-18 x 3/4" tsher, Flat tew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production ) rew, 8-32 x 1/2" (Early production)</th>	g, Retaining ew, 1/4-20 x 1/2" el Cap (White Plastic)(Standard)(As req.) el Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as uired) el Cap (Red Plastic) (Spurt Resistant, High Profile) (Use required) el Line (Braided 8.25") (Use as req uired) el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) el Line (Braided 32") (Use as requi red) mp, Fuel line (Use as required) ffler tasket, Exhaust rew, 5/16-18 x 3/4" tsher, Flat tew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production ) rew, 8-32 x 1/2" (Early production)
115     410144B     Fuel       115     33032     Fuel       115     34210     Fuel       119     29774     Fuel       119     30705     Fuel       119     30705     Fuel       119     30962     Fuel       120     26460     Clan       121     32401     Muff       125     27930A     * Ga       126     30196     Scree       128     650694A     Scree       132     650548     Scree       132     650648     Scree       132     650139     Scree       144     630542     Scree       144     63022A     Extee       146     29538     Bass       147     650128     Scree       148     30622A     Extee       186     27275     Clip,       186     27275     Clip,       193     27276     Cow       229     28942     Scree       230     2793     Clip,       243 <t< td=""><td>el Cap (White Plastic)(Standard)(As req.) el Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as uired) el Cap (Red Plastic) (Spurt Resistant, High Profile) (Use required) el Line (Braided 8.25") (Use as req uired) el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) mp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" usher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )</td></t<>	el Cap (White Plastic)(Standard)(As req.) el Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as uired) el Cap (Red Plastic) (Spurt Resistant, High Profile) (Use required) el Line (Braided 8.25") (Use as req uired) el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) mp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" usher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
115     33032     Fuel       115     34210     Fuel       119     29774     Fuel       119     29774     Fuel       119     30705     Fuel       119     30705     Fuel       119     30962     Fuel       120     26460     Clar       121     32401     Muff       125     27930A     * Ga       126     30196     Scree       127     26073     Was       128     650694A     Scree       132     650548     Scree       132     650543     Scree       144     650542     Scree       144     650542     Scree       144     30622A     Exter       148     30622A     Exter       186     27275     Clip,       186     27275     Clip,       186     27276     Cor       200     27793     Clip,       230     27793     Clip,       230     27793     Clip,       243     3	el Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as uired) el Cap (Red Plastic) (Spurt Resistant, High Profile) (Use required) el Line (Braided 8.25") (Use as required) el Line (Braided 16") (Use as required) el Line (Braided 32") (Use as required) imp, Fuel line (Use as required) ffler tasket, Exhaust rew, 5/16-18 x 3/4" tsher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
115     33032     Fuel       115     34210     Fuel       115     34210     Fuel       119     29774     Fuel       119     30705     Fuel       119     30705     Fuel       119     30705     Fuel       119     30962     Fuel       120     26460     Clar       121     32401     Muff       125     27330A     * Ga       126     30196     Scree       127     26073     Waa       128     650694A     Scree       132     650548     Scree       132     650139     Scree       144     650542     Scree       144     65042     Scree       144     30622A     Extee       186     27275     Clip,       186     27275     Clip,       186     27276     Cov       229     28942     Scree       230     27793     Clip,       231792     Waa     Q46       247     65058	el Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as uired) el Cap (Red Plastic) (Spurt Resistant, High Profile) (Use required) el Line (Braided 8.25") (Use as required) el Line (Braided 16") (Use as required) el Line (Braided 32") (Use as required) imp, Fuel line (Use as required) ffler tasket, Exhaust rew, 5/16-18 x 3/4" tsher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
requ         115       34210       Fuel         119       29774       Fuel         119       30705       Fuel         119       30962       Fuel         120       26460       Clan         121       32401       Muff         125       27930A       * Ga         126       30196       Screet         127       26073       Waas         128       650694A       Screet         132       650548       Screet         132       650548       Screet         132       650548       Screet         146       29538       Bass         147       650128       Screet         148       30622A       Exter         186       27275       Clip,         186       29443       Clip,         193       27276       Cow         220       28942       Screet         230       27793       Clip,         232       35349       Grout         244       31792       Waas         2	uired) el Cap (Red Plastic) (Spurt Resistant, High Profile) (Use required) el Line (Braided 8.25") (Use as required) el Line (Braided 16") (Use as required) el Line (Braided 32") (Use as required) imp, Fuel line (Use as required) ffler tasket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
115     34210     Fuel       119     29774     Fuel       119     30705     Fuel       119     30962     Fuel       120     26460     Clan       121     32401     Muff       125     27930A     * Ga       126     30196     Scree       127     26073     Was       128     650694A     Scree       132     650139     Scree       132     650542     Scree       144     650542     Scree       146     29538     Bass       147     650128     Scree       148     30622A     Extee       186     27275     Clip,       193     27276     Covv       226     610973     Terr       229     28942     Scree       230     27793     Clip,       193     27276     Covv       226     610973     Terr       229     28942     Scree       230     27793     Clip,       232	el Cap (Red Plastic) (Spurt Resistant, High Profile) (Use required) el Line (Braided 8.25") (Use as required) el Line (Braided 16") (Use as required) el Line (Braided 32") (Use as required) mp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" Isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
119     29774     Fuel       119     30705     Fuel       119     30962     Fuel       120     26460     Clan       121     32401     Muff       125     27930A     * Ga       126     30196     Sore       127     26073     Was       128     650694A     Sore       132     650548     Sore       132     650542     Sore       144     650542     Sore       144     650542     Sore       144     650542     Sore       148     30622A     Exter       186     27275     Clip,       186     27275     Clip,       186     27276     Covv       226     610973     Terr       229     28942     Sore       230     27793     Clip,       232     35349     Gro       244     31792     Was       244     31855     Retz       247     650778     Was       248     6506380 <td>required) el Line (Braided 8.25") (Use as req uired) el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) imp, Fuel line (Use as required) ffler tasket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )</td>	required) el Line (Braided 8.25") (Use as req uired) el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) imp, Fuel line (Use as required) ffler tasket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
119     29774     Fuel       119     30705     Fuel       119     30962     Fuel       120     26460     Clan       121     32401     Muff       125     27930A     * Ga       126     30196     Screet       127     26073     Was       128     650694A     Screet       132     650139     Screet       132     650139     Screet       144     650542     Screet       144     650543     Screet       144     650128     Screet       148     30622A     Exter       148     30622A     Exter       186     27275     Clip,       193     27276     Cow       220     28942     Screet       230     27793     Clip,       232     35349     Groot       246     31855     Retz       247     650780     Nut,       248     650680     Nut,       262     29716     Scree       266	el Line (Braided 8.25") (Use as req uired) el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) mp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" asher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
119     30705     Fuel       119     30962     Fuel       120     26460     Clan       121     32401     Muff       125     27930A     * Ga       126     30196     Screether       127     26073     Wass       128     650694A     Screether       132     650139     Screether       132     650148     Screether       132     650139     Screether       144     650542     Screether       144     620543     Bass       147     650128     Screether       148     30622A     Exter       148     30622A     Exter       186     27275     Clip,       193     27276     Cov       220     28942     Screether       230     27793     Clip,       232     35349     Group       246     31855     Retz       247     650778     Wass       248     650580     Nut,       262     29716     Screether <td>el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) imp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )</td>	el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) imp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
119     30705     Fuel       119     30962     Fuel       120     26460     Clan       121     32401     Muff       125     27930A     * Ga       126     30196     Screether       127     26073     Wass       128     650694A     Screether       132     650139     Screether       132     650148     Screether       132     650139     Screether       144     650542     Screether       144     620543     Bass       147     650128     Screether       148     30622A     Exter       148     30622A     Exter       186     27275     Clip,       193     27276     Cov       220     28942     Screether       230     27793     Clip,       232     35349     Group       246     31855     Retz       247     650778     Wass       248     650580     Nut,       262     29716     Screether <td>el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) imp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )</td>	el Line (Braided 16") (Use as requi red) el Line (Braided 32") (Use as requi red) imp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
119     30962     Fuel       120     26460     Clan       121     32401     Muff       125     27930A     * Ga       126     30196     Screet       127     26073     Was       128     650694A     Screet       132     650139     Screet       132     650139     Screet       144     650542     Screet       144     650542     Screet       144     650128     Screet       148     30622A     Exter       186     277275     Clip,       186     277275     Clip,       186     277276     Cow       220     28942     Screet       230     27793     Clip,       232     35349     Groot       246     31855     Retz       247     650778     Was       246     31855     Retz       247     650778     Was       246     32125     Cup       265     590417     Scree       266	el Line (Braided 32") (Use as requi red) mp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" asher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
120     26460     Clan       121     32401     Muff       125     27930A     * Ga       126     30196     Screet       127     26073     Was       128     650694A     Screet       132     650139     Screet       132     650139     Screet       144     650542     Screet       144     650542     Screet       146     29538     Baset       147     650128     Screet       148     30622A     Exter       186     27275     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       231     25349     Grout       246     31855     Retz       247     650778     Was       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266 <td>mp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" asher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )</td>	mp, Fuel line (Use as required) ffler asket, Exhaust rew, 5/16-18 x 3/4" asher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
121     32401     Muff       125     27930A     * Ga       126     30196     Screet       127     26073     Wast       128     650694A     Screet       132     650548     Screet       132     650139     Screet       144     620542     Screet       144     30622A     Exteet       186     27275     Clip,       186     27275     Clip,       186     27275     Clip,       193     27276     Cov       220     28942     Screet       230     27793     Clip,       232     35349     Groot       244     31793     Bea       245     31792     Wast       246     31855     Reta       247     650778     Wast	ffler asket, Exhaust ew, 5/16-18 x 3/4" asher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
125     27930A     * Ga       126     30196     Screet       127     26073     Wast       128     650694A     Screet       132     650139     Screet       132     650139     Screet       144     650542     Screet       144     650542     Screet       144     650542     Screet       144     29538     Bass       147     650128     Screet       148     30622A     Exter       186     27275     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Bea       245     31792     Wast       246     31855     Retz       247     650778     Wast       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265 <td>asket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )</td>	asket, Exhaust rew, 5/16-18 x 3/4" isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
126     30196     Screet       127     26073     Wast       128     650694A     Screet       132     650548     Screet       132     650139     Screet       132     650139     Screet       144     650542     Screet       144     650128     Screet       146     29538     Bass       147     650128     Screet       148     30622A     Exter       186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Grou       244     31792     Wast       246     31855     Retz       247     650778     Wast       248     650580     Nut,       265     590417     Screet       266     650815     Wast       267     8116     Nut,       298A	ew, 5/16-18 x 3/4" isher, Flat ew, 5/16-18 x 2" ew, 8-32 x 5/16" (Early production )
127     26073     Was       128     650694A     Screet       132     650548     Screet       132     650139     Screet       144     650542     Screet       144     650542     Screet       146     29538     Bass       147     650128     Screet       148     30622A     Exter       186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Term       229     28942     Screet       230     27793     Clip,       231     27793     Clip,       232     35349     Groot       244     31792     Was       246     31855     Retz       247     650778     Was       248     650580     Nut,       265     590417     Screet       266     650815     Was       267     8116     Mut,       298     34346     Decc       298A	isher, Flat rew, 5/16-18 x 2" rew, 8-32 x 5/16" (Early production )
128     650694A     Screet       132     650139     Screet       132     650139     Screet       144     650542     Screet       144     650542     Screet       144     650542     Screet       144     650128     Screet       148     30622A     Exter       186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Beaat       245     31792     Wast       246     31855     Retz       247     650778     Wast       248     650580     Nut,       262     29716     Screet       266     650815     Wast       266     650815     Wast       267     8116     Nut,       298A     33310     Dec       298A	ew, 5/16-18 x 2" ew, 8-32 x 5/16" (Early production )
132     650548     Screet       132     650139     Screet       144     650542     Screet       146     29538     Base       147     650128     Screet       148     30622A     Exter       186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Beaa       245     31792     Wast       246     31855     Retz       247     650778     Wast       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wast       267     8116     Nut,       298A     33310     Dec       298A     33517     Dec	ew, 8-32 x 5/16" (Early production )
132     650139     Screet       144     650542     Screet       146     29538     Base       147     650128     Screet       148     30622A     Exteet       186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Beat       245     31792     Wast       246     31855     Retz       247     650778     Wast       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wast       267     8116     Nut,       298     43310     Decc       298A     33310     Decc       298A     31517     Decc	
144     650542     Screet       146     29538     Base       147     650128     Screet       148     30622A     Exteet       186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       231     35349     Grout       244     31793     Beat       245     31792     Wast       246     31855     Retat       247     650778     Wast       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wast       267     8116     Nut,       298     34346     Decc       298A     350223     Decc       298A     3310     Decc       298A     31517     Decc	
146     29538     Bass       147     650128     Screet       148     30622A     Exter       186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Term       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Beaa       245     31792     Wast       246     31855     Retat       247     650778     Wast       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wast       267     8116     Nut,       298     33310     Decc       298A     33310     Decc       298A     31517     Decc	ew, 5/16-18 x 3/4"
147     650128     Screet       148     30622A     Exter       186     27275     Clip,       186     29443     Clip,       193     27276     Cover       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Beaa       245     31792     Wast       246     31855     Retat       247     650778     Wast       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wast       267     8116     Nut,       298     33310     Decc       298A     33310     Decc       298A     31517     Decc	•
148     30622A     Exter       186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Beat       245     31792     Wass       246     31855     Retat       247     650778     Wass       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wass       267     8116     Nut,       298     34346     Dec       298A     350223     Dec       298A     33310     Dec       298A     31517     Dec	se, Engine mounting
186     27275     Clip,       186     29443     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Group       244     31793     Bear       245     31792     Wass       246     31855     Retain       247     650778     Wass       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wass       267     8116     Nut,       298     34346     Decc       298A     350223     Decc       298A     33310     Decc       298A     31517     Decc	ew, 10-24 x 1/2"
186     29443     Clip,       193     27276     Cow       226     610973     Terr       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Bear       245     31792     Wast       246     31855     Retat       247     650778     Wast       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wast       267     8116     Nut,       298     34346     Dectat       298A     33310     Dectat       298A     31517     Dectat	ension, Blower housing
193     27276     Cow       226     610973     Term       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Beal       245     31792     Wass       246     31855     Retain       247     650778     Wass       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wass       267     8116     Nut,       298     34346     Decc       298A     33310     Decc       298A     31517     Decc	b, Wire (Use as required)
226     610973     Term       229     28942     Screet       230     27793     Clip,       232     35349     Grout       244     31793     Beat       245     31792     Wass       246     31855     Retain       247     650778     Wass       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wass       267     8116     Nut,       298A     350223     Decain       298A     33310     Decain       298A     31517     Decain	b, Fuel line (Use as required)
229     28942     Screet       230     27793     Clip,       232     35349     Grou       244     31793     Bear       245     31792     Was       246     31855     Reta       247     650778     Was       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Was       267     8116     Nut,       298     34346     Deca       298A     350223     Deca       298A     33310     Deca       298A     31517     Deca	ver, Spark Plug
230     27793     Clip,       232     35349     Grou       244     31793     Bea       245     31792     Was       246     31855     Reta       247     650778     Was       248     650580     Nut,       262     29716     Scree       264     32125     Cup       265     590417     Scree       266     650815     Was       267     8116     Nut,       298     34346     Deca       298A     350223     Deca       298A     31517     Deca	minal Assy.
232     35349     Grou       244     31793     Bea       245     31792     Was       246     31855     Reta       247     650778     Was       248     650580     Nut,       262     29716     Scree       264     32125     Cup       265     590417     Scree       266     650815     Was       267     8116     Nut,       298     34346     Decc       298A     350223     Decc       298A     31517     Decc	ew, 10-32 x 3/8"
244     31793     Bear       245     31792     Was       246     31855     Retain       247     650778     Was       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Was       267     8116     Nut,       298A     33310     Decc       298A     31517     Decc	o, Conduit
245     31792     Was       246     31855     Reta       247     650778     Was       248     650580     Nut,       262     29716     Scree       264     32125     Cup       265     590417     Scree       266     650815     Was       267     8116     Nut,       298A     33310     Dec       298A     31517     Dec	bund Wire
246     31855     Reta       247     650778     Was       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Was       267     8116     Nut,       298     34346     Decta       298A     350223     Decta       298A     31517     Decta	aring, Ball
247     650778     Was       248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Was       267     8116     Nut,       298     34346     Dect       298A     350223     Dect       298A     31517     Dect	sher, Thrust
248     650580     Nut,       262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wass       267     8116     Nut,       298     34346     Deca       298A     350223     Deca       298A     33310     Deca       298A     31517     Deca	tainer, Bearing
262     29716     Screet       264     32125     Cup       265     590417     Screet       266     650815     Wast       267     8116     Nut,       298     34346     Decc       298A     550223     Decc       298A     33310     Decc       298A     31517     Decc	isher, Lock
264     32125     Cup       265     590417     Screet       266     650815     Was       267     8116     Nut,       298     34346     Decc       298A     550223     Decc       298A     33310     Decc       298A     31517     Decc	t, Lock
265     590417     Screet       266     650815     Wast       267     8116     Nut,       298     34346     Dect       298A     550223     Dect       298A     33310     Dect       298A     31517     Dect	rew, 1/4-28 x 7/16"
266     650815     Was       267     8116     Nut,       298     34346     Deca       298A     550223     Deca       298A     33310     Deca       298A     31517     Deca	p, Starter
267     8116     Nut,       298     34346     Dec       298A     550223     Dec       298A     33310     Dec       298A     31517     Dec	reen, Starter cup
298   34346   Dec     298A   550223   Dec     298A   33310   Dec     298A   31517   Dec	isher, Belleville
298A     550223     Dec.       298A     33310     Dec.       298A     31517     Dec.	t, Hex
298A       33310       Dec         298A       31517       Dec	cal, Instruction
298A 31517 Dec	cal, Name
	cal, 5 HP Mini-Bike (Use as require d)
298A 32173 Dec	cal, H.P. (5 H.P.) (Use as required )
	cal, H.P. (6 H.P.) (Use as required )
299 30547A Con	ntact Assy., Breaker
300 30548B Con	ndenser
301 631021 Inlet	
	et Needle, Seat & Clip Assy.
	et Needle, Seat & Clip Assy. rburetor (Incl. 75 & 301) (Refer to Division 5, Section A,
	et Needle, Seat & Clip Assy. rburetor (Incl. 75 & 301) (Refer to Division 5, Section A, ge 206for breakdown)
	rburetor (Incl. 75 & 301) (Refer to Division 5, Section A, ge 206for breakdown)
	rburetor (Incl. 75 & 301) (Refer to Division 5, Section A,
310 33235A * Ga	rburetor (Incl. 75 & 301) (Refer to Division 5, Section A, ge 206for breakdown) gneto (Refer to Division 5, Section B, page 24 for



		Qty	Description
35	26073		Washer, Flat (Use as required)
35	650570		Washer, Flat (Use as required)
35	650691		Washer, Flat (Use as required)
36	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
36	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
36	650694A		Screw, 5/16-18 x 2" (Use as required)
38	27896A		* Gasket, Breather cover
	32447		Tube, Breather
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	28820		Screw, 10-32 x 1/2" (Use as required)
	650521		Screw, 10-32 x 1-1/8" (Use as require d)
	27272A		* Gasket, Air cleaner
	31700		Element, Air cleaner
	34697		Air Cleaner Elbow Assy.(Use in 730561 only.)
	730128		Air Cleaner Ass'y. (Incl. 82,90A,90B,90D thru 90G,97 &
00/1	100120		298B) (Use as req.)
	34823		Bracket, Lower fuel tank
	31977		Fuel Tank (Incl. 115)
	28584		Fitting, Fuel strainer & elbow
121E	391026		Muffler (Incl. 124, 124A & 124B) (This spark arrester
			mufflercan be used on any model)
124A	33171		Muffler Screen (Use as required)
	33185		Cover & Tube, Muffler (Use as require d)
	650578		Screw, 8-18 x 3/8"
	27930A		* Gasket, Exhaust
	31288		Muf.Adapter Kit(Incl.125,136,137)(As req.)
	730130		Muf.Adapter Kit(Incl.125 & 138)(As re quired)
	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	29212		Screw, 1/4-28 x 7/16"
	650570		Washer, Flat
	31979		Strap, Fuel tank
	650451		Screw, 1/4-20 x 1"
	650456		Nut, 1/4-20
	34819		Air Cleaner Elbow (Incl.44,76,78,83A,86A,100)(Use in
200			730561 ass'y. only)
~~ <i>·</i>	700504		
234	730561		
			(Incl.38,43,44,76,78,79,82,83A,84,84C,86A,87,90,100A,233,29)
			(Use only on engines with an externally ventedfully
			adjustable carburetor.)
273	650687		Screw, 10-32 x 5/16" (Use as required )
			, , , , , , , , , , , , , , , , , , , ,



	Part Number	Qty Description
37 37 37A 41 44 56 69 98	650128 650597 27261 28425 32446 30824 29747B 28569 32924	Screw, 10-24 x 1/2" (Use as required) Screw, 10-24 x 5/8" (Use as required) Washer, Flat (Use as required) Cover, Valve spring Grommet, Breather tube Link, Throttle Screw, 5/16-24 x 21/32" Compression Spring (Used with 29500 screw)(Use as required) Compression Spring (Used with 650688 screw) (Use as required)
98	31342	Compression Spring (Used with 650549 screw) (Use as required)
99 99 182 183 184 185 224A 225 225A 225 225A 226 227 229 230 262 266 267 305	650688 650549 29500 32683A 32955 9556 30063 30826 730152 33110A 610973 33177 28942 27793 29716 650815 8116 33018 590420	Screw, 10-32 x 1 (Use as required) Screw, 5-40 x 7/16" (Use as required) Screw, 8-32 x 3/4" (Use as required) Gasket, Fuel pump cover (Use as required) Cover, Fuel pump pad (Use as required ) Plug, Pipe 1/8-27 (Use as required) Screw, 1/4-20 x 1/2" (Use as required ) Spring, Extension Control Bracket(Incl.91 thru 97)(As r eq.) Control Bracket (Incl. 224A & 226) Terminal Assy. Terminal (Use as required) Screw, 10-32 x 3/8" Clip, Conduit Screw, 1/4-28 x 7/16" Washer, Belleville Nut, Hex Harness Assy., Adapter (Use as requir ed) Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
308	33328D	Starter Motor Kit (110-120 Volt) NOTE: This 110-120 volt starter motor kit may have been added to this engine. This can be added only if cylinder has drilled and tapped starter mounting bosses and a ring gear flywheel has been added (see #309). Refer to service number stamped on end cap of motor,
309	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above.)