

	Part Number	Qty	Description
1	34915A		Cylinder (Incl. 2, 3 & 4) (2-5/8" Bor e)
2	27652		Pin, Dowel
3	27642		Pipe plug, 1/4-18
	32630		Seal, Oil
	29536		Blower Housing Baffle (Without electric starter knock out)
0	2000		(Use as required)
			(Use as required)
5	35256A		Blower Housing Baffle (With electric starter knockout) (As
			req.)(point ign.)
c	660561		Second $1/4$ 20 x $E/0$
	650561		Screw, 1/4-20 x 5/8"
	29538		Base, Engine mounting
	650542		Screw, 5/16-18 x 3/4"
	34884		Crankshaft
	29783		Pin, Crankshaft gear (Used on early p rod.)
11	27884		Gear, Crankshaft (Used on early production) This gear is
			serviceable ONLY when it is pinned to the crankshaft.
104	650625		Washer Thrust
	31461		Bushing, Crankshaft Bioton Din & Ring Set (Std.) (2.5/8" Roro)
	34503		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
	34504		Piston, Pin & Ring Set (.010" OS)
	34505		Piston, Pin & Ring Set (.020" OS)
	31797B		Piston & Pin Ass'y. (Std.)(2-5/8')(In cl.14)
	31798B		Piston & Pin Ass'y. (.010" OS) (Incl. 14)
	31799B		Piston & Pin Ass'y. (.020" OS) (Incl. 14)
14	27888		Ring, Piston pin retaining
15	34854		Ring Set (Std.) (2-5/8" Bore)
15	34855		Ring Set (.010" OS)
15	34856		Ring Set (.020" OS)
	31380C		Rod Assy., Connecting (Incl. 17)
	650662C		Bolt, Connecting rod (Incl. 2 pieces)
	34034		Lifter, Valve
	30622A		Extension, Blower housing
	650128		Screw, 10-24 x 1/2"
	650561		Screw, 1/4-20 x 5/8" (Use as required)
	30063		Screw, $1/4-20 \times 1/2$ " (Use as required)
	30684		Gasket Cylinder Cover
	31451A		Cylinder Cover (Incl.26, 34, 127A, 12 9 & 130)
	28460		Seal, Oil
	650451		Screw, 1/4-20 x 1"
	650599		Screw, 1/4-20 x 1-1/2"
	30699C		Rod Assy., Governor (Incl. 30 & 31)
	30700		Yoke, Governor
	650494		Screw, 6-40 x 5/16"
	29642		Ring, Retaining
	31845		Shaft, Mechanical governor
	30588A		Spool, Governor
	35479		Washer, Flat
37	29193		Ring, Retaining
38	30591		Gear Assy., Governor
	31843A		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	32783		Intake Valve (Std.)
	32784		Intake Valve (J/32" OS)
	31469		Exhaust Valve (Std.)
	31470A		
			Exhaust Valve (1/32" OS)
	27882		Cap, Upper valve spring
44	27881		Spring, valve

46 32876 Gaskel, Slator 47 650489 Screw, 1/4-20 x 58° 49 32589 Koy, Flywheel 51 23938A Head, Cylinder head 52 32938A Head, Cylinder head 53 4221 X Resistor Spark Plug (RL-17LM) 54 610118 Cover, Srak Plug (RL-17LM) 56 650690 Washer, Belleville (Use as required) 56 650697A Screw, 5/16-18 x-2-1/4" (Use as required) 56 650697A Screw, 5/16-18 x-2-1/4" (Use as required) 56 650697A Screw, 5/16-18 x-2-1/4" (Use as required) 57 29916 Washer, Fail (Use as required) 57 29916 Washer, 16-22 66 Screw, 5/16-18 x-2-1/4" (Use as required) Screw, 5/16-18 x-2-1/4" (Use as required) 57 29918 Washer, Lock, No. 8 E.T. 61 650543 Screw, 5/16-18 x-1/4" (Use as required) 62 2216 Locknut, 63.2 63 Screw, 5/16-18 x-1/4" (Use as required) Screw, 5/16-18 x-2/14" (Use as required) 64 Screw, 5/16-18 x-2/14" (Use as required) Locknut, 82.2 x 5/16"		Part Number	Qty	
47 650489 Screw, 14-20 x 5/6" 49 32589 Kay, Flywheel 51 23039A Head, Cylinder 52 3039A Head, Cylinder 53 34/251 Resistor Spark, Plug (Use as required) 56 650507A Screw, 5/16-18 x 2/12" (Use as required) 56 6505087A Screw, 5/16-18 x 2/14" (Use as required) 56 6505087A Screw, 5/16-18 x 2/14" (Use as required) 57 29516 Clamp, Governor lever (Use as required) 57 30322 Locknut, 8-32 58 33454 Lever Assy, Governor 69 29216 Loknut, 10-32 61 650548 Screw, 10-32 x 34" 62 32826 Screw, 10-32 x 34" 63 34864 Control Bracket (Incl. 68, 69, 72 & 1 38) 64 51049 Screw, 10-32 x 34" 70 27733 Chip, Conduit 71 28424 Screw, 10-32 x 34" 72 101373 Terminal Assy, Use as required) 74 27956A Gasket, Vake chamber cover 75 28424	45	32581		Cap, Lower valve spring
49 22589 Key, Flywheel 51 25838C Gasket, Cylinder head 52 34251 Resistor Spark, Plug (RJ-17LM) 54 610118 Cover, Spark plug (RJ-17LM) 566 650697A Screw, 5/16-18 x 2-1/2 (Use as required) 566 650695A Screw, 5/16-18 x 2-1/2 (Use as required) 56 650695A Screw, 5/16-18 x 2-1/2 (Use as required) 57 29916 Clamp, Governor Iever (Use as required) 57 30322 Lockrut, 8-32 58 33454 Lever Assy, Governor 59 29918 Washer, Lock, No. 8 E.T. 61 6650548 Screw, 10-32 x 34" 63 34661 Luckrut, 10-32 63 34461 Control Bracket (Ind. 68, 69, 72 & 1 38) 66 Screw, 10-32 x 34" 68 51342 Sprew, 10-32 x 38" 71 29343 Screw, 716" 72 7169 Clip, Conduit 71 29343 Screw, 716" 72 510973 Teminal Assy, Use as	46	33876		Gasket, Stator
51 29338A Head, Cylinder 62 20338A Head, Cylinder 63 40251 Resistor Spark Plug (Use as required) 56 650697A Screw, 5/16-18 X 2/12' (Use as required) 56 6506964A Screw, 5/16-18 X 2/12' (Use as required) 56 6506964A Screw, 5/16-18 X 2/12' (Use as required) 56 6506964A Screw, 5/16-18 X 2/14' (Use as required) 57 29916 Clamp, Governor lever (Use as required) 57 30322 Lockmut, 8-32 58 33454 Lever Assy, Governor 59 29218 Washer, Lock, No. 8 E.T. 51 660548 Screw, 8/32 X 5/16' 52 22216 Lockmut, 10-32 63 34664 Control Bracket (Incl. 86, 69, 72 & 1 38) 64 56649 Screw, 5/40 X 7/16'' 70 27733 Clip, Conduit 71 278942 Screw, 10-32 X 38'' 72 610973 Terminal Assy, Use as required) 74 278942 Screw, 716'' 75 28423 Breather 76 28	47	650489		Screw, 1/4-20 x 5/8"
51 28380C Gaskef, Cylinder head 52 34251 Resistor Spark Plug (R-17LM) 54 610118 Cover, Spark plug (Use as required) 56 650697A Screw, 5/16-18 x 2-1/2' (Use as required) 56 6506964A Screw, 5/16-18 x 2-1/2' (Use as required) 56 6506964A Screw, 5/16-18 x 2-1/4' (Use as required) 57 29916 Clarmp, Governor lever (Use as required) 57 29917 Clarmp, Governor lever (Use as required) 57 29918 Washer, Lack, No. 8 E.T. 58 33454 Laver Assy, Governor 59 29918 Washer, Lock, No. 8 E.T. 51 650548 Screw, 5-40 x 7/16' 52 29216 Locknut, 10-32 53 32826 Screw, 5-40 x 7/16' 54 24664 Control Bracket (Incl. 86, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 740 x 7/16' 70 27733 Clip, Conduit 71 28942 Screw, 740 x 7/16' 72 2403 Breather Assy, Valve <tr< td=""><td>49</td><td>32589</td><td></td><td>Key, Flywheel</td></tr<>	49	32589		Key, Flywheel
52 30333A Head, Cylinder 53 34251 Resistor Spark Plug (IX-17LM) 54 610118 Cover, Spark Plug (IX-e as required) 56 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 56 650695A Screw, 5/16-18 x 2-1/2" (Use as required) 56 650695A Screw, 5/16-18 x 2-1/2" (Use as required) 57 30322 Locknut, 8-32 58 33454 Lever Assy, Governor 59 39916 Camp, Governor lever (Use as required) 57 30322 Locknut, 8-32 61 650548 Screw, 5/16'1 62 32916 Codent, 10-32 63 34661 Link, Governor 64 Screw, 10-32 x 34" 65 34661 Link, Governor 67A 34664 Controt Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 10-32 x 38" 70 27793 Clip, Conduit 71 28942 Screw, 10-32 x 12" 72 610973 Terminal Assy, Use as required)	51	28938C		
53 34251 Resistor Spark Plug (RJ-17M) 54 61018 Cover, Spark Plug (RJ-17M) 568 650697A Screw, Srife-18 x 2-1/2; Use as required) 56 650695A Screw, Srife-18 x 2-1/4; Use as required) 56 650695A Screw, Srife-18 x 2-1/4; Use as required) 57 29916 Clamp, Governor lever (Use as required) 57 30322 Locknut, 8-32 58 30454 Lever Assy., Governor 59 29918 Washer, Lock, No 8 E.T. 61 650649 Screw, 10-32 x 5/16* 62 32826 Screw, 10-32 x 5/16* 62 32826 Screw, 10-32 x 5/16* 66A 34661 Link, Governor 67A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 605049 Screw, 10-32 x 38* 71 29842 Screw, 10-32 x 38* 72 610973 Terminal Assy, (Use as required) 74 27896A Gasket, Valve chamber cover 75 20423 Breather Assy, (Use as required) <tr< td=""><td></td><td></td><td></td><td></td></tr<>				
54 610118 Cover, Spärk plug [Use as required] 56B 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 36 650698A Screw, 5/16-18 x 2-1/2" (Use as required) 37 29916 Clamp, Governor terrer (Use as required) 37 30322 Locknut, 8-32 38 3454 Lever (Use as required) 37 29916 Clamp, Governor 39 292918 Washer, Lock, No. 8 E.T. 61 650546 Screw, 8-32 x 5/16" 62 29216 Locknut, 10-32 63 32826 Screw, 1-32 x 3/4" 65A 3661 Link, Governor 64 Screw, 1-32 x 3/4" 65A 3661 Link, Governor 72 29182 Spring, Compression 69 600549 Screw, 1-32 x 3/4" 61 120 x 3/4 Screw, 1-32 x 3/4" 72 610973 Terminal Assy, Claw as required) 74 27896A Gasket, Va				
568 650690 Washer, Belleville (Use as required) 56 650697A Screw, 5/16-18 x.2-1/27 (Use as required) 56 650695A Screw, 5/16-18 x.2-1/27 (Use as required) 56 650691 Washer, Flat (Use as required) 57 29916 Clamp, Governor lever (Use as required) 57 30322 Lockmut, 8-32 58 33454 Lever Assy, Governor 59 29918 Washer, Eact, No. 8 E.T. 61 650548 Screw, 0-32 x 3/4" 62 22216 Lockmut, 10-32 63 34661 Link, Governor 67.7 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 605049 Screw, 10-32 x 3/4" 72 610973 Terminal Assy, (Use as required) 74 27896A Gasket, Valve dhamber cover 75 28423 Breather Assy, Valve 72 610973 Terminal Assy (Use as required) 74 27896A Gasket, Valve dhamber cover				
56 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 56 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 56 650691 Washer, Fait (Use as required) 57 29916 Clarm, Governor Lever (Use as required) 57 33454 Locknut, 8-32 58 33454 Locknut, 8-32 59 29918 Washer, Lock, No. 8 E.T. 61 605048 Screw, 6-32 x 5/16" 62 29216 Locknut, 10-32 63 34661 Link, Governor 64 34661 Link, Governor 67A 34661 Link, Governor 72 29226 Screw, 10-32 x 3/4" 650549 Screw, 5-40 x 7/16" 70 77793 Clip, Comptersion 72 26092 Screw, 5-40 x 7/16" 72 29423 Screw, 10-32 x 3/8" 72 261937 Terminal Assy. (Use as required) 74 27896A Gasket, Vave chamber cover 75 28423 Breather Assy. Valve <tr< td=""><td></td><td></td><td></td><td></td></tr<>				
56 650694A Screw, 5/16-18 x 2*1/4* (Use as required) 56 560895A Screw, 5/16-18 x 2*1/4* (Use as required) 57 29916 Clamp, Governor lever (Use as required) 57 30322 Locknut, 8-32 58 33454 Lever Assy, Governor 59 29918 Washer, Lock, No, 8 E LT. 61 650548 Screw, 9-32 x 5/16* 62 329266 Screw, 10-32 x 34* 65A 4664 Control Bracket (Ind. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 505549 Screw, 540 x 716* 70 27793 Clip, Conduit 71 29942 Screw, 10-32 x 38* 72 610973 Terminal Assy, Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy, Use as required) 74 27895A Gasket, Valve chamber cover 72 52423 Breather Assy, Valve 76 52424 Element, Breather 77 <				
56 Screw, 5/16-18 x 2-14" (Use as required) 56A 650891 Washer, Flat (Use as required) 57 29916 Clamp, Governor lever (Use as required) 57A 30322 Locknut, 8-32 58 33454 Lever Assy, Governor 60 505048 Screw, 70.23 x 5/16" 61 5050548 Screw, 10-32 x 3/4" 65A 34661 Link, Governor 67A 34664 Control Bracket (Incl 68, 69, 72 & 1.38) 68 31342 Spring, Compression 69 650549 Screw, 10-32 x 3/8" 71 28423 Spring, Compression 69 650549 Screw, 10-32 x 3/8" 72 610973 Terminal Assy, Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy, Valve 76 28424 Element, Breather 79 35350 Tube, Breather 80 32446 Grommet, Breather fube 81 Screw, 716-18 x 34"				
56A 650691 Washer, Flat (Use as required) 57 29916 Clamp, Governor lever (Use as required) 57A 30322 Locknut, 8-32 58 33454 Lever Assy, Governor 59 29918 Washer, Lock, No. 8 E.T. 61 650548 Screw, 6-32 x 5/16" 62 29216 Locknut, 10-32 63 38626 Screw, 10-32 x 34" 66A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 6050549 Screw, 10-32 x 30" 71 28942 Spring, Compression 72 610973 Terminal Assy, Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather 77 28425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2" 79 33530 Tube, Breather 70 292425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2"				
57 29916 Clamp, Governor lever (Use as required) 57A 30322 Locknut, 8-32 83 33454 Lever Assy, Governor 59 29918 Washer, Lock, No. 8 E.T. 61 650548 Screw, 5-32 x 5/16" 62 29266 Screw, 10-32 x 3/4" 65A 34661 Link, Governor 67A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 5-40 x 7/16" 70 27793 Olip, Conduit 71 28942 Screw, 10-32 x 3/8" 72 610973 Terminal Assy, Use as required) 74 27986A Gasket, Valve chamber cover 75 28423 Breather Assy, Valve 76 28424 Element, Breather tube 77 28425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2" 79 35350 Tube, Breather tube 80 32446 Grommet, Breather tube 81 27915A "Gasket, 1atke pipe to cylinder <td></td> <td></td> <td></td> <td></td>				
57A 30322 Locknut, 8-32 58 33454 Lever Assy., Governor 59 29918 Washer, Lock, No. 8 E.T. 61 660548 Screw, 8-32 x 5/16" 62 29216 Locknut, 10-32 63 39826 Screw, 10-32 x 34" 65A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 10-32 x 38" 70 27793 Clip, Conduit 71 28424 Screw, 10-32 x 38" 72 610973 Terminal Assy. (Use as required) 74 27986A Gasket, Valve chamber cover 75 28423 Breather Assy., Valve 76 260128 Cover, Valve spring box 77 28425 Cover, Valve spring box 78 660128 Screw, 10-42 x 12" 79 35350 Tube, Breather 80 32446 Growmet, Take pipe to cylinder 83 1688A * Gasket, Inake pipe to cylinder 83 1688A * Gasket, Incle Basket (Use as required)				
83 Lever Assy, Governor 92918 Washer, Lock, No. 8 E.T. 61 650549 62 29216 63 Screw, 10-32 x 54" 653 34661 Link, Governor 674 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 683 31342 Spring, Compression 69 650549 Screw, 10-32 x 34" 70 27793 Clip, Conduit 71 28942 Screw, 10-32 x 34" 72 610973 Terminal Assy, Use as required) 74 27986A Gasket, Valve chamber cover 75 28423 Breather Assy, Valve 70 27936A Gasket, Valve chamber cover 75 28424 Element, Breather tube 79 35350 Tube, Breather 79 35350 Tube, Breather 80 32446 Growmet, Easther tube 82 27915A "Gasket, Intake pipe to cylinder 83 34712 Flange, Carburetor (Incl. 86A) 84 30196 Screw, 1/4-20 x 13/16" 84 30176 </td <td></td> <td></td> <td></td> <td>• • • • •</td>				• • • • •
59 29918 Washer, Lock, No. 8 E.T. 61 650548 Screw, 8-32 x 5/16" 62 29216 Locknut, 10-32 63 29826 Screw, 10-32 x 3/4" 65A 34661 Link, Governor 67A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 605649 Screw, 10-32 x 3/8" 70 27793 Clip, Conduit 71 28942 Screw, 10-32 x 3/8" 72 610973 Terminal Assy. (Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy., Valve 76 28424 Element, Breather 77 24425 Cover, Valve spring box 78 650128 Screw, 10-42 x 1/2" 79 35350 Tube, Breather 83 34712 Flange, Carburstor (Incl. 86A) 84 30196 Screw, 1/4-20 x 13/16" 85 31688A "Gasket, Carburetor 86 650517 Screw, 1/4-20 x 13/16" 87 <td></td> <td></td> <td></td> <td>•</td>				•
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62 29216 Locknut, 10-32 63 29826 Screw, 10-32 x 3/4" 65A 34661 Link, Governor 67A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 5-40 x 7/16" 70 27793 Cip, Conduit 71 28942 Screw, 10-32 x 3/8" 72 610973 Terminal Assy, Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy, Valve 76 28424 Element, Breather 77 28425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2" 79 3530 Tube, Breather 80 27915A * Gasket, Intake pipe to cylinder 81 34712 Flange, Carburetor 84 85 31688A * Gasket, Carburetor 85A 650517 Screw, 714-20 x 13/16" * Air Cleaner Gasket (Use as required) 87 27272A * Air Cleaner Gasket (Use as required) Strew, 714-20 x 13/16" <	59	29918		Washer, Lock, No. 8 E.T.
63 2926 Screw, 10-32 x 34" 65A 34661 Link, Governor 67A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 5-40 x 7716" 70 27793 Cip, Conduit 71 28942 Screw, 10-32 x 34" 72 610973 Terminal Assy, (Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy, Valve 76 28424 Element, Breather 77 28425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2" 79 35350 Tube, Breather 80 32446 Grommet, Breather tube 82 27915A * Gasket, Intake pipe to cylinder 83 34712 Flang, Carburetor (Incl. 86A) 84 30196 Screw, 5146-14 x 344" 85 31688A * Gasket, Carburetor 87 7272A * Air Cleaner Gasket (Use as required) 89 34782 Filter, Pre-air	61	650548		Screw, 8-32 x 5/16"
65A 34661 Link, Governor 67A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 5-40 x 7/16" 70 27793 Clip, Conduit 71 28942 Screw, 10-32 x 38" 72 610973 Terminal Assy, Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy, Valve 76 28424 Element, Breather 77 28425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2" 79 35350 Tube, Breather 80 32446 Grommet, Breather tube 82 27915A " Gasket, Intake pipe to cylinder 83 34712 Flange, Carburetor (Incl. 86A) 84 30196 Screw, 5/16 18 x 3/4" 85 31688A " Gasket, Carburetor 86A 650517 Screw, 1/4-20 x 13/16" 87 7272A * Air Cleaner Gasket (Use as required) 884 650517 Space, Cleaner (Incl. 9	62	29216		Locknut, 10-32
65A 34661 Link, Governor 67A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 5-40 x 7/16" 70 27793 Clip, Conduit 71 28942 Screw, 10-32 x 38" 72 610973 Terminal Assy, Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy, Valve 76 28424 Element, Breather 77 28425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2" 79 35350 Tube, Breather 80 32446 Grommet, Breather tube 82 27915A " Gasket, Intake pipe to cylinder 83 34712 Flange, Carburetor (Incl. 86A) 84 30196 Screw, 5/16 18 x 3/4" 85 31688A " Gasket, Carburetor 86A 650517 Screw, 1/4-20 x 13/16" 87 7272A * Air Cleaner Gasket (Use as required) 884 650517 Space, Cleaner (Incl. 9	63	29826		Screw, 10-32 x 3/4"
67A 34664 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 69 650549 Screw, 5-40 x 7/16" 70 27793 Clip, Conduit 71 28942 Screw, 10-32 x 38" 72 610973 Terminal Assy. (Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy. (Valve 76 650128 Cover, Valve spring box 78 650128 Screw, 10-32 x 1/2" 79 35350 Tube, Breather 80 32446 Grommet, Breather 81 34712 Flange, Carburetor (Incl. 86A) 83 34712 Flange, Carburetor (Incl. 86A) 84 50168A * Gasket, Carburetor 86 650517 Screw, 1/4-20 x 13/16" 87 3767 Spacer, Cleaner (Incl. 97, 10, 10, 10, 10, 10, 10, 10, 10, 10, 10				
66 31342 Spring, Compression 69 650549 Screw, 540 x716" 70 27793 Cip, Conduit 71 28942 Screw, 10-32 x 3/8" 72 610973 Terminal Assy, Use as required) 74 27966A Gasket, Valve chamber cover 75 28423 Breather Assy, Valve 76 28424 Element, Breather 77 28425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2" 79 3530 Tube, Breather tube 82 27915A * Gasket, Intake pipe to cylinder 83 34712 Flange, Carburetor (Incl. 86A) 83 30196 Screw, 1/4-20 x 13/16" 85 31688A * Gasket, Carburetor 86 650517 Spracer, Cleaner (Use as required) 87 30767 Spacer, Cleaner (Incl. 90,192,93,94,96) (Use in 730767 88 34782 Filter, Pre-air 83 34782 Pop Rivet (1/8" dia.) (Purchase local ly) 91 34699 Bracket, Air cleaner 93 30675 <td< td=""><td></td><td></td><td></td><td></td></td<>				
69 650549 Screw, 5-40 x 7/16" 70 27793 Clip, Condult 71 28942 Screw, 10-32 x 3/8" 72 610973 Terminal Assy. (Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy., Valve 76 28424 Element, Breather 77 28425 Cover, Valve spring box 78 650128 Screw, 10-24 x 1/2" 79 35350 Tube, Breather 80 32446 Grommet, Breather tube 82 27915A * Gasket, Intake pipe to cylinder 83 34712 Flange, Carburetor (Incl. 86A) 84 30196 Screw, 5/16-18 x 3/4" 85 31688A * Gasket, Carburetor 86A Gost17 Screw, 1/4-20 x 13/16" 87 27272A * Air Cleaner Gasket (Use as required) 87 30767 Spacer, Cleaner (Use as required) 88 4783 Filter, Pre-air 89 34782 Filter, Air cleaner 90 34782 Pop Rivet (1/8" dia) (Purchase				
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99 34781 Cover, Air cleaner				
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100 650513 Nut Wing 1/4-20				
	100	650513		Nut, Wing, 1/4-20
101 34158 Bracket, Fuel tank	101	34158		Bracket, Fuel tank
102 650665 Screw, 1/4-14 x 7/8"				•

		Qty Description
	34159 34186A	Plate, Fuel tank mounting Fuel Tank (Incl. 105 & 107) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
	410144B 33032	Fuel Cap (White Plastic)(Std.)(As req uired) Fuel Cap (Red Plastic) (Spurt resistant, Low profile) (Use as required)
105	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)
$\begin{array}{c} 106\\ 107\\ 108\\ 109\\ 110\\ 111E\\ 1110\\ 111E\\ 1110\\ 112\\ 113\\ 114\\ 115\\ 116\\ 117\\ 118\\ 119\\ 127\\ 127A\\ 128\\ 129\\ 127\\ 127A\\ 128\\ 129\\ 130\\ 138\\ 139\\ 140\\ 141\\ 143B\\ 143A\\ 143\\ 144\\ 144A\\ 145\\ 146A\\ 160\\ 161\\ \end{array}$	35355 29774 30962 26460 32158E 29747B 27930A 34390 391026 32401 33714 30196 26073 650694A 32125 35009 650815 8116 29716 31793 31855 31792 650778 650580 34663 650580 34663 650581 30747 650890 33185 33171 650578 33700 33323 31297 29673 650760 28545 33356	Fuel Cap (Red plastic) (Use as required) Fuel Line (Braided, 8 1/4") (Use as required) Fuel Line (Braided, 32") (Use as required) Blower Housing (For electric starter) Screw, 5/16-24 x 21/32" * Gasket, Exhaust flange Deflector, Exhaust (Optional) Opt.Spark Arrest Muf.(Incl.1143,143A,1 43B) Muffler Opt.Spark Arrest Muf.(Incl.112,143,14 4,144A) Screw, 5/16-18 x 3/4" Washer, Flat Screw, 5/16 - 18 x 2" Cup, Starter Screen, Starter cup Washer, Belleville Nut, Hex Screw, 1/4-28 x 7/16" Bearing, Ball Retainer, Bearing Washer, Thrust Washer, Lock Nut, Lock Spring, Speed control Screw, 10-32 x 1/2" Clip, Spark plug shorting Lockwasher,Shakeproof, 5/16 Cover & tube, Muffler (Use as require d) Screw, 8-18 x 3/8" (Use as required) Screw, 8-18 x 3/8" Grommet, Plastic
	33356 730164	Terminal, Ground Air Cleaner Ass'y. (Red Poly)(Incl.87,120,121,122,123,124 & 230)(As req.)
201	730164	Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123 & 124) (Use as required)

Ref #	Part Number Q	ty Description
201B	730561	Air Cleaner Kit (Incl.74,79,80,87,88,89,90,91,92,94,95,96,97,99,100 & 230C) (Used only on engine with an externally vented fully adjustable carburetor)
230 230A 230C 231 231A 232A 240 241 242 242 242 243 244	730130 34346 34768 34704 30547A 30548B 631021 611077 650868 611078 611079 590610 590613 632213	Muffler Adapter Kit (Incl.110,112)(As req.) Decal, Instruction Decal, Name Decal, Instruction Breaker Assy (Used on Std. Point igni tion) Condenser Inlet, Needle Seat & Clip Assy. Alternator (Optional) Screw, 8-18 x 1-1/8" (3 required)(Opt .) Connector, A.C. Lighting (Optional) Connector, D.C. Charging (Optional) Tube, Centering (Optional) Alternator Shaft (Optional) Carburetor (Incl. 85) (Refer to DiviSion 5, Section A, page 176 for breakdown)
251	611038	Magneto (Refer to Division 5, Section B, page 39 for breakdown)
252	590420A	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
254	33328D	Starter Motor Kit (110-120 volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#255). Refer to service number stamped on end cap of motor or on decal for identificat
255	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition before 1982)
255	611042	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition 1982 or later)
255	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter motor kits listed above) (Used on solid state external ignition)
	33235A	Gasket Set (Incl. items marked*)