

1     327668     Cylinder (Incl. 2, 3.8.4) (23.4" Bor e)       2     27652     Pin, Dowel       3     27642     Plug, Oli drain       4     33230     Intake Valve (Std.) (Incl. 9)       5     327741     Intake Valve (Std.) (Incl. 9)       6     278780A     Exhaust Valve (Std.) (Incl. 9)       7     27882     Cap., Upper valve spring       9     32581     Cap., Upper valve spring       10     34242     Dipper, Ol       11     36224     Carakshaft Gaar Pin (Used on early prod.)       13     27884     Gear, Crankshaft Gaar Pin (Used on early prod.)       14A     32770B     Piston & Pin Assy, (101° OS) (Incl. 16)       14A     32771B     Piston & Pin Assy, (101° OS) (Incl. 16)       14A     32771B     Piston & Pin Assy, (101° OS) (Incl. 16)       14A     32771B     Piston & Pin Assy, (101° OS) (Incl. 16)       14A     32771B     Piston & Pin Assy, (101° OS)       14     34529     Piston & Pin Assy, (101° OS)       15     32565     Ring Set (101° OS)       15     32596     Ring S	Ref #	Part Number	Qty	Description
3   27642   Plug, Oli drain     4   26230   Seal, Oli     5   32783   Intake Valve (Sk1) (Incl. 9)     6   277870A   Exhaust Valve (Sk2) (Incl. 9)     7   27880A   Exhaust Valve (Sk2) (Incl. 9)     7   27881   Cap, Upper valve spring     8   227831   Cap, Loper valve spring     9   32581   Cap, Loper valve spring     10   34242   Dipper, Oli     11   35224   Canleshaft     12   27783   Canleshaft     14   327718   Piston & Pin Assy, (St01/03-347) (In cl.16)     144   3277718   Piston & Pin Assy, (St01/03-347) (In cl.16)     144   3277718   Piston & Pin Assy, (St01/03-347) (In cl.16)     144   34529   Piston, Pin & Ring Set (C007 OS)     14   34529   Piston, Pin & Ring Set (C007 OS)     15   32595   Ring Set (C007 OS)     16   23662   Ring Set (C01/04 (Za)     17   22891C   Rod Assy, Connecting (Incl. 10 & 18)     18   26662C   Bot, Carnecting (Incl. 10 & 10, 10, 10)     23	1	32769B	•	
4   26230   Seid, Oil     5   32783   Intake Valve (Std.) (Ind. 9)     6   27787A   Exhaust Valve (Std.) (Ind. 9)     6   27787A   Exhaust Valve (Std.) (Ind. 9)     7   27882   Cap. Upper valve spring     9   32681   Cap. Upper valve spring     9   32681   Cap. Upper valve spring     11   35224   Camkshaft     12   27783   Camkshaft     13   227831   Camkshaft     14   327708   Piston & Pin Assy. (Std.) (2-34") (in cl.16)     14A   3277708   Piston & Pin Assy. (Std.) (2-34") (in cl.16)     14A   3277708   Piston & Pin Assy. (Std.) (2-34") (in cl.16)     14A   34525   Piston A Pin Assy. (Std.) (2-34") (in cl.16)     14A   34528   Piston A Pin Assy. (Std.) (2-34") (in cl.16)     14   34529   Piston A Pin Assy. (Std.) (2-34") (in cl.16)     15   32285   Ring Set (O10" OS)     15   32285   Ring Set (O10" OS)     15   32285   Ring Set (O10" OS)     16   27888   Ring Set (O10" OS)     17<	2	27652		Pin, Dowel
5   22783   Intake Valve (Kit) (Incl. 9)     6   27878A   Exbaust Valve (Kit) (Incl. 9)     6   27880A   Exbaust Valve (Kit) (Incl. 9)     7   27881   Cap, Upper valve spring     8   27881   Cap, Upper valve spring     9   32581   Cap, Lower valve spring     10   34242   Dipper, OI     11   35224   Carakshaft     12   23783   Carakshaft     13   27784   Gear, Crankshaft (Valve) (Valve) (Valve)     144   327718   Piston & Pin Assy, (Old) (CS) (Incl. 16)     144   3277718   Piston & Pin Assy, (Old) (CS) (Incl. 16)     144   3277718   Piston, Pin A Sing Set (Sid) (2-34" Eore)     14   34528   Piston, Pin & Ring Set (Old) (CS)     14   34530   Piston, Pin & Ring Set (Old) (CS)     15   32596   Ring Set (Old) (CS)     15   32597   Ring Set (Old) (CS)     15   22596   Ring Set (Old) (CS)     15   22596   Ring Set (Old) (CS)     16   260692C   Rod Assy, Connecting Ind, 10 & 18)     17				Plug, Oil drain
5   32784   Inteke Valve (Std.) (Incl. 9)     6   27878A   Exhaust Valve (Std.) (Incl. 9)     7   27882   Cap. Upper valve spring     9   32831   Cap. Upper valve spring     9   32831   Cap. Upper valve spring     10   34242   Dipper, Oil     11   35224   Canekshaft Gear Phn (Used on early prod.)     12   27833   Canekshaft (Used on early prod.)     13   27834   Gear. Canakshaft (Used on early prod.)     14   32770B   Piston & Pin Assy. (Std.) (2.34")(in cl.16)     14A   32771B   Piston & Pin Assy. (Std.) (2.34")(in cl.16)     14A   32771B   Piston & Pin Assy. (Std.) (2.34")(in cl.16)     14A   34523   Piston, Pin & King Set (Ust) (2.34")(in cl.16)     14   34523   Piston, Pin & King Set (Ust) (2.34")(in cl.16)     15   32855   Ring Set (Ust) (C.34")     15   32897   Ring Set (Ust) (C.34")     16   27888   Ring, Piston pin retaining     17   32891C   Canstadt (MCR)     23   31451A   Cylinder cover     23   31451A	4	32630		Seal, Oil
6     27878A     Exhaust Valve (Std) (Incl. 9)       7     27882     Cap. Upper valve spring       8     27881     Cap. Upper valve spring       10     34242     Dipper, Ol.       11     35224     Canishaft       12     29783     Canishaft       13     27844     Canishaft (Used on early production)       14     327705     Piston & Pin Assy. (Std) (2-34/1) (Incl. 16)       14A     3277715     Piston & Pin Assy. (Std) (2-34/1) (Incl. 16)       14A     3277715     Piston & Pin Assy. (Std) (2-34/1) Bore)       14     34523     Piston, Pin & Ring Set (Std) (2-34/4) Bore)       14     34523     Piston, Pin & Ring Set (Std) (2-34/4) Bore)       15     32595     Ring Set (Std) (2-34/4) Bore)       15     32595     Ring Set (Std) (2-34/4) Bore)       15     32595     Ring Set (Std) (2-34/4) Bore)       16     72888     Ring, Piston pin retaining       17     32591C     Rod Assy. Connecting rod (2 each)       18     60062C     Bott, Connecting rod (2 each)       23     3451A     Oyind	5	32783		Intake Valve (Std.) (Incl. 9)
6     Z78802     Exhaust Valve (/152° CS) (incl. 9)       7     Z7881     Spring, Valve       9     32521     Cap, Lower valve spring       10     34242     Dipper, Oil       11     35224     Carnishalt Gear Pin (Used on early pr od.)       12     29783     Carnishalt Gear Pin (Used on early pr od.)       13     Z7884     Gear, Crankshalt (Gear On early pr od.)       14A     32770B     Piston & Pin Assy. (D10° OS) (Incl. 16)       14A     32772B     Piston & Pin Assy. (D10° OS) (Incl. 16)       14     34523     Piston, Pin & Ring Set (O10° OS)       14     34523     Piston, Pin & Ring Set (O10° OS)       15     35595     Ring Set (010° OS)       15     35595     Ring Set (010° OS)       16     27888     Ring, Piston pin retaining       17     32591C     Rod Assy., Connecting (Incl. 10 & 18)       18     65062C     Bot, Connecting rod (2 each)       23     31451A     Cylinder cover (Incl.24, 106, 178, 179 & 180)       24     2440     Seal. Oil       23     323034     Lifter c	5	32784		Intake Valve (1/32" OS) (Incl. 9)
7   27882   Cap. Upper valve spring     8   27881   Cap, Lower valve spring     10   34242   Dipper, Oi     11   35224   Crankshaft Gear Pin (Used on early prod.)     13   27884   Gear. Crankshaft Gear Oin (Used on early prod.)     144   32771B   Piston & Pin Assy. (101° OS) (Incl. 16)     144   32772B   Piston & Pin Assy. (101° OS) (Incl. 16)     144   32772B   Piston & Pin Assy. (102° OS) (Incl. 16)     144   34523   Piston, Pin & Ring Set (Std) (2.34" Bore)     14   34523   Piston, Pin & Ring Set (102° OS)     15   32595   Ring Set (101° OS)     16   27888   Ring Set (102° OS)     17   32591C   Rod Asy. Connecting (Incl. 10 & 16)     18   60662C   Bolt, Connecting rod (2 each)     12   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   30383A   "Gasket, Cylinder cover     23   332631   "Gasket, Cylinder cover     23   Copinter Cover (Incl.24, 106, 178, 17 9 & 180)     2	6	27878A		Exhaust Valve (Std.) (Incl. 9)
8     Z7881     Sping Value     Science       9     32551     Cap, Lower value spring       11     32224     Cranischaft Gear Pin (Used on early prod)       12     29783     Cranischaft Gear Pin (Used on early prod)       13     27784     Gear, Cranischaft Gear Pin (Used on early prod)       14A     327718     Piston & Pin Assy, (Dit) (254/1)(n.d. 16)       14A     327772B     Piston & Pin Assy, (Dit) (253/1)(n.d. 16)       14     34529     Piston, Pin & Ring Set (OIO' OS)       14     34529     Piston, Pin & Ring Set (OIO' OS)       15     32595     Ring Set (OIO' OS)       16     27888     Ring, Piston pin retaining       17     32591C     Rod Assy, Connecting (Ind. 10 & 18)       18     56062C     Bolt, Connecting rod (2 each)       23     31451A     Cylinder cover (Ind.24, 106, 178, 17 9 & 180)       24     2460     Seal, Oli       23     32034     Lifter cover       23     33039A     "Gasket, Cylinder cover       24     Secoust     Secoust       25     Secoust	6	27880A		Exhaust Valve (1/32" OS) (Incl. 9)
9     32581     Cap. Lower value spring       10     34242     Dipper. Ol       11     35224     Crankshaft       12     29783     Crankshaft       13     27844     Gear, Crankshaft (Used on early prod.)       14A     32771B     Piston & Pin Assy. (Std/)234/(In cl.16)       14A     32772B     Piston & Pin Assy. (D10° CS) (Incl. 16)       14A     32772B     Piston & Pin Assy. (D10° CS) (Incl. 16)       14     34528     Piston Pin & Ring Set (Std.) (2-34" Bore)       14     34520     Piston, Pin & Ring Set (D10° CS)       15     32595     Ring Set (D10° CS)       15     32596     Ring Set (D10° CS)       16     27886     Ring, Piston pin retaining       17     32591C     Rod Assy. Connecting (Incl. 10 & 18)       18     650652C     Bolt, Connecting rod (2 each)       13     21451A     Cylinder Cover (Incl.24, 106, 176, 179 & 180)       24     34451A     Cylinder Cover (Incl.24, 106, 176, 179 & 180)       25     31297     Dipsitok (Incl. 30)       27     30584     Clip. Conduit	7	27882		Cap, Upper valve spring
10     34242     Dipper, Ol       11     35224     Crankshaft Gear Pin (Used on early prod. citon)       13     27884     Gear, Crankshaft (Used on early prod. citon)       14     32770B     Piston & Pin Assy. (Std)(2:34*) (In d. 16)       14A     32770B     Piston & Pin Assy. (Std)(2:34*) (In d. 16)       14A     327772B     Piston & Pin Assy. (Std)(2:34* Bore)       14     34529     Piston, Pin & Ring Set (Std) (2:34* Bore)       14     34529     Piston, Pin & Ring Set (Std) (2:34* Bore)       15     32595     Ring Set (Std) (2:34* Bore)       15     32596     Ring Set (Std) (2:34* Bore)       15     32596     Ring Set (Std) (2:34* Bore)       16     7388     Ring Set (Std) (2:34* Bore)       17     32596     Ring Set (Std) (2:34* Bore)       18     530662C     Bott, Connecting (Ind. 10 & 18)       18     650662C     Bott, Connecting rol (2 each)       23     31451A     Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)       24     24460     Seal, Oli       23     30531A     Gasket, Cylinder cover       <	8	27881		Spring, Valve
11   35224   Crankshaft     12   29783   Crankshaft (Used on early prod.)     13   27884   Gear, Crankshaft (Used on early prod.)     14A   32770B   Piston & Pin Assy. (Std) (2344)(In cl.16)     14A   327771B   Piston & Pin Assy. (Std) (CS) (Ind. 16)     14A   327723   Piston & Pin Assy. (Std) (CS) (Ind. 16)     14A   34529   Piston Pin & Ring Set (Std) (CS) (Ind. 16)     14   34520   Piston, Pin & Ring Set (Std) (CS) (SS)     15   32595   Ring Set (Std) (CS) (CS)     15   32595   Ring Set (C00 'OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Ind. 10 & 18)     18   650682C   Bolt, Connecting (Ind. 10 & 18)     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   2480   Seal. Oil     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   24840   Seal. Oil     23   31451A   Cylinder Cover (Incl.30, 106, 178, 17 9 & 180)     24   24840   Seal. Oil     23 <td< td=""><td>9</td><td>32581</td><td></td><td>Cap, Lower valve spring</td></td<>	9	32581		Cap, Lower valve spring
12   29783   Cankshaft Gear Fn (Used on early por od.)     13   27884   Gear. Cankshaft (Used on early por dd.)     14A   32771B   Piston & Pin Assy. (Std.)(2-3/4*)(In d.16)     14A   32771B   Piston & Pin Assy. (D20* OS) (Ind. 16)     14A   32771B   Piston & Pin Assy. (D20* OS) (Ind. 16)     14   34528   Piston, Pin & Ring Set (101* OS)     14   34529   Piston, Pin & Ring Set (101* OS)     15   32595   Ring Set (010* OS)     15   32595   Ring Set (010* OS)     16   27888   Ring, Piston pin retaining     17   32597   Ring Set (010* OS)     18   60662C   Bott. Connecting (Ind. 10 & 18)     18   60662C   Bott. Connecting rol (2 each)     23   31451A   Cylinder Cover (Ind.24, 106, 178, 17 9 & 180)     24   28460   Seal. OI     23   3034   Lifter Over     23   30283A   "Gasket, Cylinder Cover     24   28460   Seal. OI     23   30283A   "Gasket, Oil rol     23   30283A   "Gasket, Oil rol	10	34242		Dipper, Oil
13   27884   Gear, Crankshaft (Used on early production)     14A   32777B   Piston & Pin Assy, (Std.)(2-34°)(in d.16)     14A   32772B   Piston & Pin Assy, (Std.)(2-34°)(in d.16)     14   34523   Piston, Pin & Ring Set (Std.) (2-34°)(in d.16)     14   34523   Piston, Pin & Ring Set (JOP' OS)     14   34523   Piston, Pin & Ring Set (JOP' OS)     15   32596   Ring Set (JOP' OS)     15   32597   Ring Set (JOP' OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy, Connecting (Incl. 10 & 18)     18   650652C   Bolt, Connecting (Incl. 10 & 18)     18   650652C   Bolt, Connecting (Incl. 10 & 178, 17 9 & 180)     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   2460   Seal, Oil     29   29873   "Gasket, Cylinder cover     20   29673   "Gasket, Cylinder cover     23   31451A   Colyinder field     23   29873   "Gasket, Cylinder cover     24   2460   Seal, Oil     29   29673   Cas	11	35224		
14A   32770B   Piston & Pin Ass'y. (010' OS) (incl. 16)     14A   32771B   Piston & Pin Ass'y. (010' OS) (incl. 16)     14   34523   Piston, Pin & Ring Set (010' OS)     14   34529   Piston, Pin & Ring Set (010' OS)     14   34529   Piston, Pin & Ring Set (010' OS)     15   32596   Ring Set (020' OS)     15   32596   Ring Set (020' OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy Connecting (Incl. 10 & 18)     18   650682C   Bolt. Connecting rod (2 each)     21   32115   Camshaft (MCR)     22   34034   Lifter, Vaive     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   2460   Seal, Oil     23   32977   Dipsitck (Incl. 30)     24   234034   'Gasket, Cylinder cover     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     34   32977   Dipsitck (Incl. 30)     27   30884   'Gasket, Cylinder read     34   32973   Cip. Conduit (Use as required)	12	29783		Crankshaft Gear Pin (Used on early pr od.)
14A   3277/1B   Piston & Pin Ass'y. (102° OS) (ind. 16)     14   34528   Piston, Pin & Ring Set (Std) (2:34" Bore)     14   34529   Piston, Pin & Ring Set (100° OS)     14   34530   Piston, Pin & Ring Set (100° OS)     15   32596   Ring Set (100° OS)     15   32596   Ring Set (100° OS)     16   27888   Ring Set (00° OS)     17   32591C   Rod Assy, Connecting (Ind. 10 & 18)     18   650652C   Bolt, Connecting (Ind. 10 & 18)     18   650652C   Bolt, Connecting (Ind. 10 & 18)     23   34451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   28460   Seal, Oil     25   31297   Dipstick (Ind. 30)     27   30684   "Casket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   3933A   Head, Cylinder     31   203667A   Screw, 5/16-18 x 2-142" (Use as required)     36   650697A   Screw, 5/16-18 x 2-142" (Use as required)     36   650697A   Screw, 5/16-18 x 2-142" (Use as required)     36   650695A   Screw,	13	27884		Gear, Crankshaft (Used on early production)
14A   32772B   Piston & Pin Assy. (202° OS) (Incl. 16)     14   34529   Piston, Pin & Ring Set (Std) (2-3/4" Bore)     14   34530   Piston, Pin & Ring Set (102° OS)     15   32595   Ring Set (Std) (2-3/4" Bore)     15   32596   Ring Set (Std) (2-3/4" Bore)     15   32596   Ring Set (Std) (2-3/4" Bore)     16   27886   Ring Set (Std) (2-3/4" Bore)     17   32591C   Rod Assy., Connecting rod (2 each)     21   32115   Camshaft (MCR)     22   30034   Lifter, Valve     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   2460   Seal, Oil     27   30684   "Gasket, Oil fill     30   29673   "Gasket, Oil fill     31   32631A   "Gasket, Oil fill     32   32633   Clip, Conduit (Use as required)     33   3938A   Head, Cylinder     34   27733   Clip, Conduit (Use as required)     35   25942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required) <td>14A</td> <td>32770B</td> <td></td> <td>Piston &amp; Pin Ass'y. (Std.)(2-3/4")(In cl.16)</td>	14A	32770B		Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16)
14   34528   Piston, Pin & Ring Set (Std) (2:3/4" Bore)     14   34530   Piston, Pin & Ring Set (J010" OS)     15   32596   Ring Set (J010" OS)     15   32596   Ring Set (J010" OS)     16   32596   Ring Set (J010" OS)     17   32591C   Rod Assy, Connecting (Incl. 10 & 18)     18   650662C   Bott, Connecting (Incl. 10 & 18)     18   650662C   Bott, Connecting (Incl. 10 & 18)     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   2460   Seal, Oil     25   31297   Dipstick (Incl. 30)     26   500451   Screw, 1/4-20 x 1"     30   28673   " Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29873   " Gasket, Oylinder Cover     32   36531A   " Gasket, Oylinder Cover     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   25942   Screw, 5/16-18 x 2-1/4" (Use as required)     36   6500695A   Screw, 5/16-18 x 2-1/4" (Use as required)	14A	32771B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14   34528   Piston, Pin & Ring Set (Std) (2:3/4" Bore)     14   34530   Piston, Pin & Ring Set (J010" OS)     15   32596   Ring Set (J010" OS)     15   32596   Ring Set (J010" OS)     16   32596   Ring Set (J010" OS)     17   32591C   Rod Assy, Connecting (Incl. 10 & 18)     18   650662C   Bott, Connecting (Incl. 10 & 18)     18   650662C   Bott, Connecting (Incl. 10 & 18)     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   2460   Seal, Oil     25   31297   Dipstick (Incl. 30)     26   500451   Screw, 1/4-20 x 1"     30   28673   " Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29873   " Gasket, Oylinder Cover     32   36531A   " Gasket, Oylinder Cover     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   25942   Screw, 5/16-18 x 2-1/4" (Use as required)     36   6500695A   Screw, 5/16-18 x 2-1/4" (Use as required)				
14   34529   Piston, Pin & Ring Set (0.02" OS)     14   34530   Piston, Pin & Ring Set (0.02" OS)     15   32555   Ring Set (0.10" OS)     15   32556   Ring Set (0.10" OS)     16   27888   Ring Set (0.20" OS)     17   32591C   Rod Assy., Connecting rod (1.10 & 18)     18   60062C   Bolt, Connecting rod (2 each)     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   24460   Seal, Oil     25   31297   Dipstick (Incl. 30)     27   30684   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   30398A   Head, Cylinder     31   30398A   Head, Cylinder     32   26973   Screw, 5/16-18 x 2-1/2" (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   3656   Resistor Spack Plug (RJ-8C)     38				
14   34530   Piston, Pin & Ring Set (020" OS)     15   32596   Ring Set (010" OS)     15   32597   Ring Set (010" OS)     16   27888   Ring Set (020" OS)     17   32591C   Rod Assy., Connecting (Incl. 10 & 16)     18   650662C   Bolt, Connecting (Incl. 10 & 16)     23   34431   Lifter, Valve     23   34431A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   28460   Seal, Oil     25   31297   Dipstick (Incl. 30)     27   30684   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Cylinder head     33   30938A   Head, Cylinder cover     33   30938A   Head, Cylinder     42   Z7793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/2" (Use as required)     37   3636   Resitor Spark Plug (RJ-8C)     38 </td <td>14</td> <td>34529</td> <td></td> <td>Piston, Pin &amp; Ring Set (.010" OS)</td>	14	34529		Piston, Pin & Ring Set (.010" OS)
15   32595   Ring Set (Std) (2:3)44' Bore)     15   32597   Ring Set (0.10" OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy, Connecting (Incl. 10 & 18)     18   650662C   Bolt, Connecting rod (2 each)     21   32115   Camshaft (MCR)     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   24400   Seal, Oil     25   31297   Dipstick (Incl. 30)     27   30684   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x1"     30   29673   * Gasket, Oil fill     32   32631A   * Gasket, Oil fill     32   326336   Head, Cylinder head     33   39338A   Head, Cylinder     34   27793   Clip. Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   3336   Reistor Spark Plug (RJ-8C)     38	14	34530		
15   32597   Ring Set (.020° OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy, Connecting (Incl. 10 & 18)     18   650662C   Bolt, Connecting (Incl. 10 & 18)     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   28460   Saal, Oil     25   31297   Dipstick (Incl. 30)     27   30684   * Gasket, Oil fill     30   29673   * Gasket, Oil fill     31   30393A   Head, Cylinder head     33   30393A   Feastet, Cylinder head     34   27733   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-112° (Use as required)     36   650695A   Screw, 5/16-18 x 2-112° (Use as required)     36   650695A   Screw, 5/16-18 x 2'' (Use as required)     36   650695A   Screw, 5/16-18 x 2'' (Use as required)     37   3636   Resistor Spark Plug (IR-8C)     38   27396A   * Gasket, Breather <t< td=""><td>15</td><td>32595</td><td></td><td>Ring Set (Std.) (2-3/4" Bore)</td></t<>	15	32595		Ring Set (Std.) (2-3/4" Bore)
16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (not.) 10 & 18)     18   650662C   Bolt, Connecting (not (2 each)     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   28460   Seal, Oil     25   31297   Dipstick (Incl. 30)     26   50451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Cylinder head     33   30938A   Head, Cylinder head     33   30938A   Head, Cylinder head     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as requi red)     36   650695A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     40	15	32596		Ring Set (.010" OS)
17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Bolt, Connecting rod (2 each)     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   28460   Seal, Oil     25   31297   Dipstick (Incl. 30)     27   30684   * Gasket, Oil fill     30   29673   * Gasket, Oil fill     31   30938A   Head, Cylinder cover     31   29333   Cilip, Conduit (Use as required)     32   32631A   * Gasket, Oil fill     33   30938A   Head, Cylinder     41   2842   Screw, 104-20 x 18'     36   650697A   Screw, 5/16-18 x 2*1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2*1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring </td <td>15</td> <td>32597</td> <td></td> <td>Ring Set (.020" OS)</td>	15	32597		Ring Set (.020" OS)
18   650662C   Bolt, Connecting rod (2 each)     21   32115   Carnshaft (MCR)     22   34034   Lifter, Valve     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   28460   Seal, Oli     25   31297   Dipistick (Incl. 30)     27   30684   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Oil fill     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     37   33636   Resistor Spark Plug (PL-8C)     38   27896A   * Gasket, Breather     40   28423   Body, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     43   650128	16	27888		Ring, Piston pin retaining
21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)     24   28460   Seal, Oil     25   31297   Dipstick (Incl. 30)     27   30684   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Oylinder head     31   232631A   * Gasket, Oylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     40   28425   Cover, Valve spring     42   650691   Washer, Belleville (Use as required)     43   650128   Screw, 5/16-18 x 3/4"     45   27915A	17	32591C		Rod Assy., Connecting (Incl. 10 & 18)
22   34034   Lifter, Valve     23   31451A   Cylinder Cover (Incl.24, 106, 178, 17.9.8.180)     24   28460   Seal, Oil     25   31297   Dipstick (Incl. 30)     27   30684   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Cylinder head     31   30338A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     30   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   Screw, 10-24 x 1/2"     45   27915A <td< td=""><td>18</td><td>650662C</td><td></td><td>Bolt, Connecting rod (2 each)</td></td<>	18	650662C		Bolt, Connecting rod (2 each)
23   31451A   Cylinder Cover (Ind.24, 106, 178, 17.9 & 180)     24   28460   Seal, Oil     27   30684   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Oil fill     31   30938A   Head, Cylinder head     33   30938A   Head, Cylinder head     34   27733   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650690   Washer, Flat (Use as required)     42   650691   Washer, Flat (Use as required)     43   650128   Screw, 10-24 x 1/2"	21	32115		Camshaft (MCR)
2428460Seal, Oil2531297Dipstick (Incl. 30)2730684* Gasket, Cylinder cover28650451Screw, $1/4-20 \times 1^{"}$ 3029673* Gasket, Oil fill3130938AHeasket, Oylinder head3330938AHeasket, Oylinder3427793Clip, Conduit (Use as required)3528942Screw, $10-32 \times 3/8^{"}$ (Use as required)36650697AScrew, $5/16-18 \times 2-1/2"$ (Use as required)36650697AScrew, $5/16-18 \times 2-1/4"$ (Use as required)36650695AScrew, $5/16-18 \times 2-1/4"$ (Use as required)3733636Resistor Spark Plug (RJ-8C)3827896A* Gasket, Breather3928423Body, Breather4028424Element, Breather4128425Cover, Valve spring42650691Washer, Flat (Use as required)42A650690Washer, Relleville (Use as required)43650128Screw, $10-24 \times 1/2"$ 4427915A* Gasket, Intake4634712Flange, Carburetor4730196Screw, $14-28 \times 7/16"$ 50650548Screw, $3-22 \times 5/16"$ 5123454Lever Asy, Governor5334662Link, Throttle				Lifter, Valve
2531297Dipstick (Incl. 30)2730864* Gasket, Cylinder cover28650451Screw, 1/4-20 x 1"3029673* Gasket, Oil fill3232631A* Gasket, Cylinder head333038AHead, Cylinder3427793Clip, Conduit (Use as required)3528942Screw, 10-32 x 3/8" (Use as required)36650697AScrew, 5/16-18 x 2-1/2" (Use as required)36650695AScrew, 5/16-18 x 2-1/4" (Use as required)3733636Resistor Spark Plug (RJ-8C)3827896A* Gasket, Breather3928423Body, Breather4028424Element, Breather4128425Cover, Valve spring42650690Washer, Flat (Use as required)43650128Screw, 1/2-2 x 1/2"4480690Washer, Flat (Use as required)4527915A* Gasket, Intake4634712Flange, Carburetor4730196Screw, 5/16-18 x 3/4"4829716Screw, 1/4-28 x 7/16"50650548Screw, 1/4-28 x 7/16"5123454Lever Assy, Governor5634662Link, Throttle				
27   30684   * Gasket, Cylinder cover     28   650451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Cylinder head     31   30338A   Head, Cylinder     32   23631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 1/3-21 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650696A   Screw, 5/16-18 x 2-1/2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196				
28   650451   Screw, 1/4-20 x 1"     30   29673   * Gasket, Oil fill     32   32631A   * Gasket, Oil fill     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as requi red)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as requi red)     36   650695A   Screw, 5/16-18 x 2-1/2" (Use as requi red)     36   650694A   Screw, 5/16-18 x 2'' (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     40   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     43   650128   Screw, 10-24 x 1/2"     44   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Sc				
30   29673   * Gasket, Oil fill     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2.*/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2.*/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     40   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 5/16-18 x 3/4"     48				
32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     39   28424   Element, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     43   650128   Screw, 10-24 x 1/2"     43   650128   Screw, 10-24 x 1/2"     44   34712   Flange, Carburetor     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Sc				
33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42   650128   Screw, 10-24 x 1/2"     43   650128   Screw, 10-24 x 1/2"     44   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 5/16-18 x 3/4"     50   650548   Screw, 5/16"     50   34562   Link, Throttle				
34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650690   Washer, Flat (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 1/4-28 x 7/16"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 3:32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				-
35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 5/32 x 5/16"     52   33454   Lever Assy, Governor     56   34662   Link, Throttle				
36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     48   29716   Screw, 5/16-18 x 3/4"     48   29716   Screw, 8-32 x 5/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				Screw, 10-32 x 3/8" (Use as required)
36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 8-32 x 5/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
37   33636   Resistor Spark Plug (RJ-8C)     38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 8-32 x 5/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
38   27896A   * Gasket, Breather     39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 8-32 x 5/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
39   28423   Body, Breather     40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     51   52   33454     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
40   28424   Element, Breather     41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
41   28425   Cover, Valve spring     42   650691   Washer, Flat (Use as required)     42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				•
42   650691   Washer, Flat (Use as required)     42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
42A   650690   Washer, Belleville (Use as required)     43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
43   650128   Screw, 10-24 x 1/2"     45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
45   27915A   * Gasket, Intake     46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
46   34712   Flange, Carburetor     47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
47   30196   Screw, 5/16-18 x 3/4"     48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
48   29716   Screw, 1/4-28 x 7/16"     50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				•
50   650548   Screw, 8-32 x 5/16"     52   33454   Lever Assy., Governor     56   34662   Link, Throttle				
5233454Lever Assy., Governor5634662Link, Throttle				
56 34662 Link, Throttle				
				•
	57	100100		Exhausi Auapiul Nii (11101.30, 123) (AS 189.)

	Part Number	Qty	Description
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
59	29216		Locknut, 10-32
61	29826		Screw, 10-32 x 3/4"
	29642		Ring, Retaining
	30699C		Rod, Governor (Incl. 64 & 65)
	30700		Yoke, Governor
	650494		Screw, 6-40 x 5/16"
	29918		Washer, Lock #8 E.T.
	32447		Tube, Breather
68	32446		Grommet, Breather tube
69	29747B		Screw, 5/16-24 x 21/32"
70	32158E		Blower Housing (For elec.strt.)(Incl. 134,135)
	650815		Washer, Belleville
	8116		Nut, Hex
			-
13	29536		Blower Housing Baffle (Without electric starter knock-out)
			(Use as required)
73	35256A		Blower Housing Baffle (With electric starter knock-out) (Use
10	00200/1		as required)
			as required)
74	650561		Screw, 1/4-20 x 5/8"
75	31688A		* Gasket, Carburetor
	34443A		Solid State Assy. (Incl. 146)
	650872		Stud, Solid state mounting
			•
	611084		Flywheel
	650517		Screw, 1/4-20 x 27/32"
82	730561		Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156
			& 190A) (Use only on engines with an externally vented fully
			adjustable carburetor)
00	070704		* Coolect Air clooper
	27272A		* Gasket, Air cleaner
	34780		Elbow, Air cleaner
84A	34819		Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in
			730561 assy. only)
05	650162		Serous 10.22 x 7/0"
	650163		Screw, 10-32 x 7/8"
	30675		Fitting, Breather
	34782		Filter, Air cleaner (Incl. 93)
88	34783		Filter, Pre-air
89	34781		Cover, Air cleaner
90	34699		Bracket, Air cleaner
	34698A		Gasket
92A			Pop Rivet (1/8" dia.) (Can be bought locally)
	650826		Stud, 1/4-20 x 6.20 threaded
	650825		Nut & Lockwasher, 1/4-20
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
100	29538		Base, Engine mounting
101	650542		Screw, 5/16-18 x 3/4"
	32401		Muffler
	391026		Muffler (Incl. 183, 184 & 185) (Thisspark arrester muffler can
			be used on any model)
	24246		Clip, Ground wire (Use as required)
105	34240		
			Shatt Mechanical governor
106	31845		Shaft, Mechanical governor
106 107	31845 30591		Gear Assy., Governor
106 107 108	31845 30591 30588A		Gear Assy., Governor Spool, Governor
106 107 108 109	31845 30591 30588A 35479		Gear Assy., Governor Spool, Governor Washer, Flat
106 107 108 109 110	31845 30591 30588A		Gear Assy., Governor Spool, Governor

		y Description
112	34159	Plate, Fuel tank mounting
113	650561	Screw, 1/4-20 x 5/8"
114	34186A	Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built
		with different size fuel inlet openings. Tanks with the 1-3/16"
		I.D. opening use fuel cap 33032 or 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
	410144B	Fuel Cap (White Plastic) (Std)(Use as req.)
115	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required)
115	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
110		as required)
		· /
	35355	Fuel Cap (Red Plastic) (Use as requir ed)
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
118	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
120	650128	Screw, 10-24 x 1/2"
121	30622A	Extension, Blower housing
125	27930A	* Gasket, Exhaust
126	30196	Screw, 5/16-18 x 3/4"
127	26073	Washer, Flat
	650694A	Screw, 5/16-18 x 2"
	32589	Key, Flywheel
	31843A	Bracket, Governor gear
	650836	Screw, 10-24 x 1/2"
	650599	Screw, 1/4-20 x 1-1/2"
	30747	Clip, Spark plug shorting
	650890	
	650665	Lockwasher, 5/16
		Screw, 1/4-15 x 7/8"
	30322	Locknut, 8-32
	29916	Clamp, Governor lever
	650821	Screw, 10-32 x 1/2"
	34663	Spring, Speed control
	34661	Link, Governor
	610118	Cover, Spark plug (Use as required)
	30939A	Cover Assy., Cylinder
	650513	Nut, Wing
	32125	Cup, Starter
	35009	Screen, Starter
	26460	Clamp, Fuel line (Use as required)
	31461	Bushing, Crankshaft
171	34664	Control Bracket (Incl. 98, 99, 144 & 172)
172	610973	Terminal Assy. (Use as required)
177	31793	Bearing, Ball
178	31855	Retainer, Bearing
179	650778	Washer, E.T. w/sealing compound
	650580	Locknut
	31792	Washer, Thrust
	650625	Washer, Thrust
	33323	Screen, Muffler (Use as required)
	650578	Screw, 8-18 x 3/8" (Use as required)
	33700	Cover & Tube, Muffler (Use as required)
	34870	Decal, Instruction Can be used on H70 with stamped steel
		starter
1000		
1000		Sidilei
	730571	Starter Muff Kit (Incl.188A,188B & 18 8C) Can be used on

Ref #	Part Number Qty	Description
188A	32203	Air Cleaner, Starter Can be used on H70 with stamped steel starter
188B	32204	Bracket, Starter air cleaner Can be used on H70 with stamped steel starter
190A 190D 191	35532 34704 34346 631021 632201	Decal, Name Decal, Air cleaner Decal, Instruction Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 75) (Refer to Division 5, Section A, page 176 for breakdown)
197	590420A	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
199	611042	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with Std. point ignition)
199	611085	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with solid state ignition)
200	33239A	Gasket Set (Incl. items marked*)