

Ref #	Part Number	Otv	Description
	32769B	Qty	Cylinder (Incl. 2, 3 & 4) (2-3/4" Bor e)
	27652		Pin, Dowel
	27642		Plug, Oil drain
	32630		Seal, Oil
	32783		Intake Valve (Std.) (Incl. 9)
	32784		
	27878A		Intake Valve (1/32" OS) (Incl. 9)
			Exhaust Valve (Std.) (Incl. 9)
	27880A		Exhaust Valve (1/32" OS) (Incl. 9)
	27882		Cap, Upper valve spring
	27881		Spring, Valve
	32581		Cap, Lower valve spring
	34242		Dipper, Oil
	35224		Crankshaft
	29783		Crankshaft Gear Pin (Used on early pr od.)
	27884		Gear, Crankshaft (Used on early production)
	32770B		Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16)
	32771B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32772B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	34528		Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
	34529		Piston, Pin & Ring Set (.010" OS)
	34530		Piston, Pin & Ring Set (.020" OS)
	32595		Ring Set (Std.) (2-3/4" Bore)
	32596		Ring Set (.010" OS)
	32597		Ring Set (.020" OS)
16	27888		Ring, Piston pin retaining
17	32591C		Rod Assy., Connecting (Incl. 10 & 18)
18	650662C		Bolt, Connecting rod (2 each)
21	32115		Camshaft (MCR)
22	34034		Lifter, Valve
23	31451A		Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)
24	28460		Seal, Oil
25	31297		Dipstick (Incl. 30)
27	30684		* Gasket, Cylinder cover
28	650451		Screw, 1/4-20 x 1"
30	29673		* Gasket, Oil fill
32	32631A		* Gasket, Cylinder head
33	30938A		Head, Cylinder
	27793		Clip, Conduit (Use as required)
	28942		Screw, 10-32 x 3/8" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	33636		Resistor Spark Plug (RJ-8C)
	27896A		* Gasket, Breather
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Valve spring
	650690		Washer, Belleville (Use as required)
	650691		Washer, Flat (Use as required)
	650128		Screw, 10-24 x 1/2"
	27915A		* Gasket, Intake
	34712		Flange, Carburetor
	30196		Screw, 5/16-18 x 3/4"
	29716		Screw, 1/4-28 x 7/16"
	650548		Screw, 8-32 x 5/16"
	33454		Lever Assy., Governor
	34662		Link, Throttle
	730130		Exhaust Adaptor Kit (Incl.58,125) (As req.)
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110 29193 Ring, Retaining			
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	111	050	Discussiff don talk mounting

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	Part Number	Qty	Description
	34159		Plate, Fuel tank mounting
113	650561		Screw, 1/4-20 x 5/8"
114	34186A		Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built
			with different size fuel inlet openings. Tanks with the 1-3/16"
			I.D. opening use fuel cap 33032 or 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
115	410144B		Fuel Cap (White Plastic) (Std)(Use as req.)
	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
110	00002		required)
			required)
115	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
			as required)
			. ,
115	35355		Fuel Cap (Red Plastic) (Use as requir ed)
118	29774		Fuel Line (Braided 8-1/4")(21 cm)(As req.)
118	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)
	650128		Screw, 10-24 x 1/2"
	650764		Nut, "U" Type
	30622A		Extension, Blower housing
	27930A		* Gasket, Exhaust
	30196		Screw, 5/16-18 x 3/4"
	26073		Washer, Flat
128	650694A		Screw, 5/16-18 x 2"
129	32589		Key, Flywheel
130	31843A		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	650599		Screw, 1/4-20 x 1-1/2"
	33013		Cover, Starter bubble
			•
	650760		Screw, 8-32 x 3/8"
	30747		Clip, Spark plug shorting
	650890		Lockwasher, 5/16
140	650665		Screw, 1/4-15 x 7/8"
141	30322		Locknut, 8-32
142	29916		Clamp, Governor lever
	650821		Screw, 10-32 x 1/2"
	34663		Spring, Speed control
	34661		Link, Governor
	610118		•
			Cover, Spark plug (Use as required)
	30939A		Cover Assy., Cylinder
	650513		Nut, Wing
	32125		Cup, Starter
158	35009		Screen, Starter
168	26460		Clamp, Fuel line (Use as required)
169	31461		Bushing, Crankshaft
171	34664		Control Bracket (Incl. 98, 99, 144 & 172)
	610973		Terminal Assy. (Use as required)
	31793		Bearing, Ball
			——————————————————————————————————————
	31855		Retainer, Bearing
	650778		Washer, E.T. w/sealing compound
	650580		Locknut
	31792		Washer, Thrust
182	650625		Washer, Thrust
183	33323		Screen, Muffler (Use as required)
	650578		Screw, 8-18 x 3/8" (Use as required)
	33700		Cover & Tube, Muffler (Use as require d)
	32203		Air Cleaner, Starter Can be used on H70 with stamped steel
100/1	<u> </u>		•
			starter

Ref #	Part Number	Qty	Description
188B	32204	•	Bracket, Starter air cleaner Can be used on H70 with stamped steel starter
188C	34870		Decal, Instruction Can be used on H70 with stamped steel starter
188	730571		Starter Muff Kit (Incl.188A,188B & 18 8C) Can be used on H70 with stamped steel starter
190A 190D 191	34768 34704 34346 631021 632201		Decal, Name Decal, Air cleaner Decal, Instruction Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 75) (Refer to Division 5, Section A, page 176 for breakdown)
197	590420A		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
199	611042		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with Std. point ignition)
199	611085		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with solid state ignition)
200	33239A		Gasket Set (Incl. items marked*)