

Ref #	Part Number	Otv	Description
	32769B	Qty	Cylinder (Incl. 2, 3 & 4) (2-3/4" Bor e)
	27652		Pin, Dowel
	27642		Plug, Oil drain
	32630		
			Seal, Oil
	32783		Intake Valve (Std.) (Incl. 9)
	32784		Intake Valve (1/32" OS) (Incl. 9)
	27878A		Exhaust Valve (Std.) (Incl. 9)
	27880A		Exhaust Valve (1/32" OS) (Incl. 9)
	27882		Cap, Upper valve spring
	27881		Spring, Valve
	32581		Cap, Lower valve spring
10	34242		Dipper, Oil
11	35215		Crankshaft
12	29783		Crankshaft Gear Pin (Used on early pr od.)
13	27884		Gear, Crankshaft (Used on early production)
	34528		Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
	34529		Piston, Pin & Ring Set (.010" OS)
	34530		Piston, Pin & Ring Set (.020" OS)
	32770B		Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16)
	32771B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32772B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	32595		Ring Set (Std.) (2-3/4" Bore)
	32596		Ring Set (3td.) (2-34 Bole)
	32597		
			Ring Set (.020" OS)
	27888		Ring, Piston pin retaining
	32591C		Rod Assy., Connecting (Incl. 10 & 18)
	650662C		Bolt, Connecting rod (2 each)
	32115		Camshaft (MCR)
	34034		Lifter, Valve
	31451A		Cylinder Cover (Incl.24, 106, 178, 17 9 & 180)
	28460		Seal, Oil
	31297		Dipstick (Incl. 30)
	30684		* Gasket, Cylinder cover
28	650451		Screw, 1/4-20 x 1"
	29673		* Gasket, Oil fill
32	32631A		* Gasket, Cylinder head
33	30938A		Head, Cylinder
34	27793		Clip, Conduit (Use as required)
35	28942		Screw, 10-32 x 3/8" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	33636		Resistor Spark Plug (RJ-8C)
	27896A		* Gasket, Breather
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Valve spring
	650691		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
			• • •
	650128 27015 A		Screw, 10-24 x 1/2"  * Cocket Intoke
	27915A		* Gasket, Intake
	34712		Flange, Carburetor
	30196		Screw, 5/16-18 x 3/4"
	29716		Screw, 1/4-28 x 7/16"
	650548		Screw, 8-32 x 5/16"
	33454		Lever Assy., Governor
	34662		Link, Throttle
57	730130		Exhaust Adaptor Kit (Incl.58,125) (As req.)

		ty Description
	30196	Screw, 5/16-18 x 3/4" (Use as require d)
	29216	Locknut, 10-32
	29826	Screw, 10-32 x 3/4"
	29642	Ring, Retaining
	30699C	Rod, Governor (Incl. 64 & 65)
	30700	Yoke, Governor
	650494	Screw, 6-40 x 5/16"
	29918	Washer, Lock #8 E.T.
	32447	Tube, Breather
	32446	Grommet, Breather tube
	29747B	Screw, 5/16-24 x 21/32"
	32158E	Blower Housing (For elec.strt.)(Incl. 134,135)
71	650815	Washer, Belleville
	8116	Nut, Hex
73	29536	Blower Housing Baffle (Without electric starter knock-out)
		(Use as required)
73	35256A	Blower Housing Baffle (With electric starter knock-out) (Use
73	30230A	as required)
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	35326	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	31688A	* Gasket, Carburetor
	34443A	Solid State Assy. (Incl. 146)
77	650872	Stud, Solid state mounting
	611085	Flywheel (w/ring gear)
	650517	Screw, 1/4-20 x 27/32"
82	730561	Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156
		& 190A) (Use only on engines with an externally vented fully
		adjustable carburetor)
83	27272A	* Gasket, Air cleaner
	34780	Elbow, Air cleaner
	34819	Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in
<b></b>		730561 assy. only)
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	650163	Screw, 10-32 x 7/8"
	30675	Fitting, Breather
	34782	Filter, Air cleaner (Incl. 93)
	34783	Filter, Pre-air
	34781	Cover, Air cleaner
	34699	Bracket, Air cleaner
	34698A	Gasket
	650826	Stud, 1/4-20 x 6.20 threaded
92A		Pop Rivet (1/8" dia.) (Can be bought locally)
	650825	Nut & Lockwasher, 1/4-20
	35183	Wire Assy., Ground
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
	29538	Base, Engine mounting
	650542	Screw, 5/16-18 x 3/4"
103A	391026	Muffler (Incl. 183, 184 & 185) (Thisspark arrester muffler can
		be used on any model)
103	32401	Muffler
	34246	Clip, Ground wire (Use as required)
	31845	Shaft, Mechanical governor
	30591	Gear Assy., Governor
	30588A	Spool, Governor
	35479	Washer, Flat
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	Part Number Qty	
	29193	Ring, Retaining
	34158	Bracket, Fuel tank mounting
	34159	Plate, Fuel tank mounting
113	650561	Screw, 1/4-20 x 5/8"
114	34186A	Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built
		with different size fuel inlet openings. Tanks with the 1-3/16"
		I.D. opening use fuel cap 33032 or 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
115	4404.44D	Fuel Can (Minita Plactic) (Ctd)/Llan an row)
	410144B	Fuel Cap (White Plastic) (Std)(Use as req.)
115	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required)
115	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required)
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	35355	Fuel Cap (Red Plastic) (Use as requir ed)
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
	650128	Screw, 10-24 x 1/2"
	30622A	Extension, Blower housing
	27930A	* Gasket, Exhaust
	30196	Screw, 5/16-18 x 3/4"
127	26073	Washer, Flat
128	650694A	Screw, 5/16-18 x 2"
129	32589	Key, Flywheel
130	31843A	Bracket, Governor gear
131	650836	Screw, 10-24 x 1/2"
133	650599	Screw, 1/4-20 x 1-1/2"
134	33013	Cover, Starter bubble
	650760	Screw, 8-32 x 3/8"
	33356	Terminal, Ground
	30747	Clip, Spark plug shorting
	650890	Lockwasher, 5/16
	650665	Screw, 1/4-15 x 7/8"
	30322	Locknut, 8-32
	29916	Clamp, Governor lever
	650821	Screw, 10-32 x 1/2"
	34663	Spring, Speed control
	34661	Link, Governor
	610118	Cover, Spark plug (Use as required)
	30939A	Cover Assy., Cylinder
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	650513	Nut, Wing
	32125	Cup, Starter
	35009	Screen, Starter
	26460	Clamp, Fuel line (Use as required)
	31461	Bushing, Crankshaft
	34664 610973	Control Bracket (Incl. 98, 99, 144 & 172)
	31793	Terminal Assy. (Use as required)
		Bearing, Ball
	31855	Retainer, Bearing
	650778	Washer, E.T. w/sealing compound
	650580	Locknut
	31792	Washer, Thrust
	650625	Washer, Thrust
	33323	Screen, Muffler (Use as required)
184	650578	Screw, 8-18 x 3/8" (Use as required)

Ref #	Part Number Qt	y Description
	33700 730571	Cover & Tube, Muffler (Use as require d) Starter Muff Kit (Incl.188A,188B & 18 8C) Can be used on H70 with stamped steel starter
188A	32203	Air Cleaner, Starter Can be used on H70 with stamped steel starter
188B	32204	Bracket, Starter air cleaner Can be used on H70 with stamped steel starter
188C	34870	Decal, Instruction Can be used on H70 with stamped steel starter
190D 190 191	34704 34346 35532 631021 632201	Decal, Air cleaner Decal, Instruction Decal, Name Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 75) (Refer to Division 5, Section A, page 176 for breakdown)
197	590420A	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
199	611042	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with Std. point ignition)
199	611085	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with solid state ignition)
200	33239A	Gasket Set (Incl. items marked*)