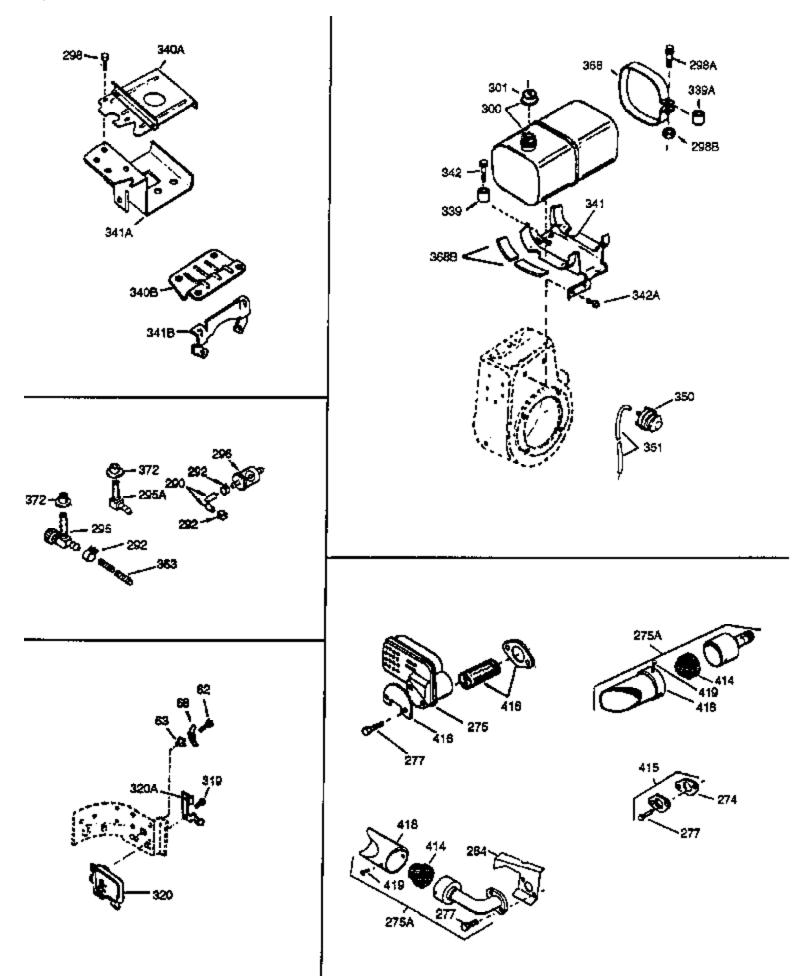


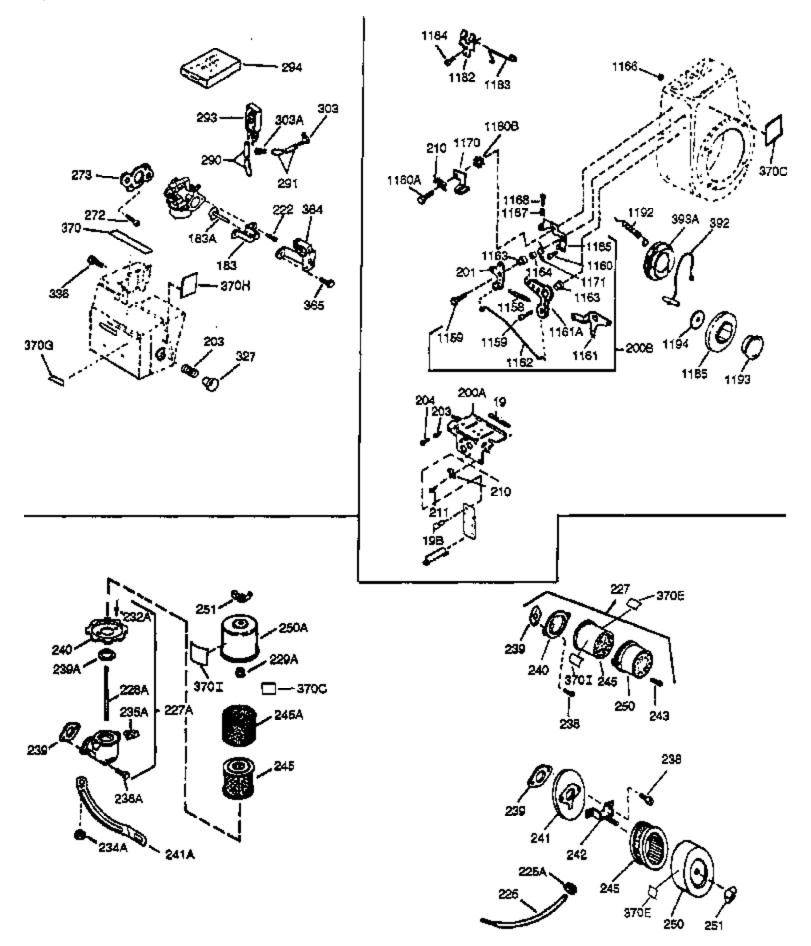
	<b>D</b>	
		y Description
1	34096C	Cylinder (Cl liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652	Pin, Dowel
4	32678	Nipple, Oil drain
5	30969	Cap, Oil drain
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	30700	Yoke, Governor
	650494	
		Screw, 6-40 x 5/16"
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
20	32630	Seal, Oil
25	29536	Blower Housing Baffle (Without electric starter knockout)
		(Use as required)
05		Discourse la contra a Deffie (10/4) ele etric eterten breedoort) (1 le e
25	35256A	Blower Housing Baffle (With electric starter knockout) (Use
		as required)
26	650561	Screw, 1/4-20 x 5/8"
		,
	33365B	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, #8 E.T.
37	29216	Locknut, 10-32
37A	30322	Nut & Lockwasher, 8-32
38	29642	Ring, Retaining
40	34543	Piston, Pin & Ring Set (Std.) (3-3/16 ")
	34544	Piston, Pin & Ring Set (.010" OS)
	34545	Piston, Pin & Ring Set (.020" OS)
	34031B	Piston & Pin Ass'y. (Std.)(3-3/16")(I ncl.43)
	34032B	
		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	34033B	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	34037	Ring Set (Std.) (3-3/16" Bore)
	34038	Ring Set (.010" OS)
	34039	Ring Set (.020" OS)
43	27888	Ring, Piston Pin retaining
45	32591C	Rod Assy., Connecting (Incl. 46, 47 & 49)
46	650662C	Bolt, Connecting rod (2 pieces)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	Dipper, Oil
	34143	Camshaft (MCR)
	33273A	Extension, Blower housing
	34126	Bracket, Grommet mounting
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
65	650128	Screw, 10-24 x 1/2"
69	35262	* Gasket, Flange
70	33367B	Cover, Cylinder (Incl. 71, 75 & 80)
	33368	Bushing, Crankshaft
	27642	Plug, Oil drain
	31950	Seal, Oil
	31845	Shaft, Mechanical governor
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
84	29193	Ring, Retaining
86	650833	Screw, 1/4-20 x 1-3/16 (Use as requir ed)
	650832	Screw, 1/4-20 x 1-11/16" (Use as required)
	32589	Key, Flywheel
	650815	Washer, Belleville
02		

	Part Number	Qty	
	8116		Nut, Hex
101	610118		Cover, Spark plug
103	650489		Screw, 1/4-20 x 5/8"
	29783		Pin, Crankshaft gear (Only serviceable when gear is pinned
100	20100		to crank.)
	33245		Gear, Crankshaft
	34240		Ground Wire
119	34041A		* Gasket, Cylinder head
120	34030A		Head, Cylinder
125	27878A		Exhaust Valve (Std.) (Incl. 151)
	27880A		Exhaust Valve (1/32" OS) (Incl. 151)
	34035		Intake Valve (Std.) (Incl. 151)
	34036		Intake Valve (1/32" OS) (Incl. 151)
	650691		Washer (Do not use with No. 6021A scr ew.)
	650690		Washer, Belleville (Use as required)
	650727		Screw, 5/16-18 x 1-3/4 (Use as required)
130	6021A		Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No 650691 washer.)
120	650711		,
130	000711		Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.)
130	650694A		Screw, 5/16-18 x 2" (Use as required)
	650737		Screw, 1/4-20 x 1/2" (Use as required )
	650738		Screw, $1/4-20 \times 5/8$ (Use as required)
	650713		Screw, 5/16-18 x 5/8"
	650890		Washer, Internal Lock
	33636		Resistor Spark Plug
	33369		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	27882		Cap, Upper valve spring
150	27881		Spring, Valve
151	32581		Cap, Lower valve spring
169	27896A		* Gasket, Breather
170	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Breather
	35350		Tube, Breather
	650128		Screw, 10-24 x 1/2"
	29752		Nut & Lockwasher, 1/4-28
	30088A		Screw, 1/4-28 x 1"
	33263		* Gasket, Carburetor
	33877		Pipe, Intake
186	33371		Link, Governor lever
203	31342		Spring, Compression
204	650549		Screw, 5-40 x 7/16"
	610973		Terminal Assy.
	33878		Link, Governor lever-to-throttle
	27793		Clip, Conduit
	28942		Screw, 10-32 x 3/8"
211 222A			
	660279		Pop Rivet (Can be purchased locally)
	650378		Screw, Torx T-30, 5/16-18 x 1-1/8"
	27915A		* Gasket, Intake pipe
	34145		Blower Housing (For electric starter)
	650788		Screw, 5/16-18 x 3/4"
262	29747B		Screw, 5/16-24 x 21/32"
265	33272B		Cover, Cylinder head
200			

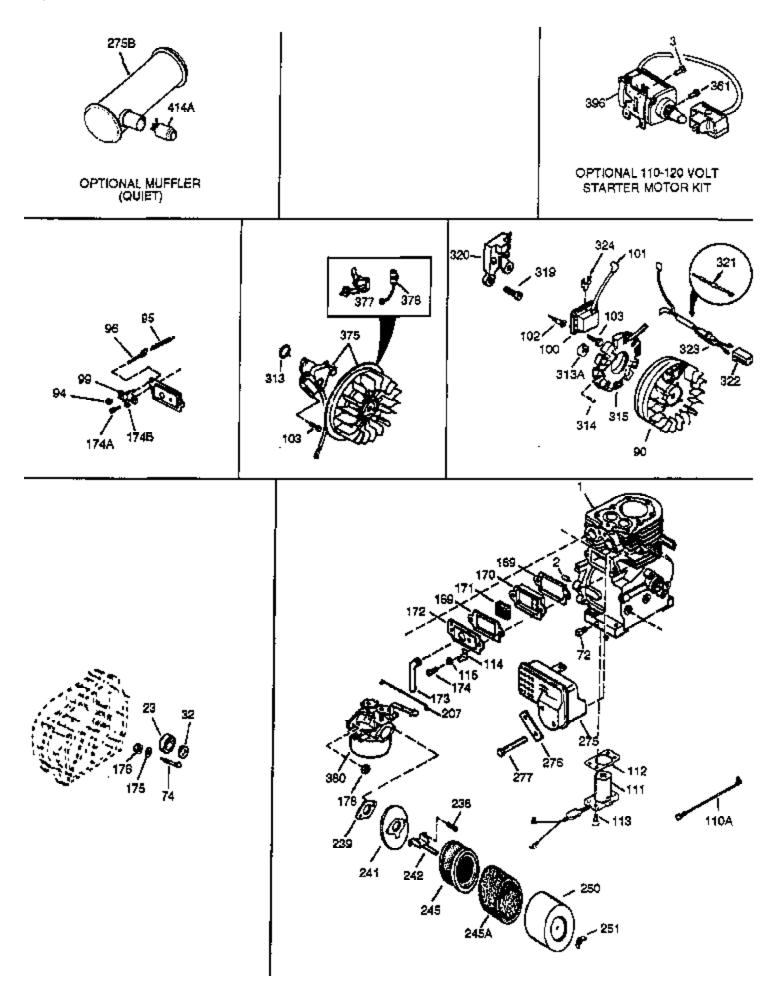
301A 33032I.D.)Solar and the second state in the second state i				
277   651002   Screw, 5/16-18 × 4-1/4" (Use as required)     281   33013   Cover, Statter bubble     282   650760   Screw, 8-32 × 7/16"     285A   33662   Hub & Screen Assy.     287   29752   Nut, 1/4-28     290   29774   Fuel Line (Braided 32')(80cm)(As required)     291   30705   Fuel Line (Braided 16')(400m)(As required)     292   26460   Screw, 1/4-15 × 7/8"     300   34156A   Fuel Line (Laralde 16')(400m)(As required)     292   66665   Screw, 1/4-15 × 7/8"     300   34156A   Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size tuel intel coparings. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.     301A   410144B   Fuel Cap (Red Plastic) (Standard) (Use as required) (1. I.D.)     301A   33032   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us as required) (1.5" I.D.)     301A   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   3355   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   3355   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)	276 276	31588 35741	Qty	Plate, Muffler locking Plate, Muffler locking
282   650760   Screw, 8-32 x 7/16"     285A   33662   Hub & Screen Assy.     287   29752   Nut, 1/4-28     200   29774   Fuel Line (Braided 32")(80cm)(As required)     291   30705   Fuel Line (Braided 32")(80cm)(As required)     292   26460   Fuel Line (Braided 16")(40cm)(As required)     292   26460   Fuel Line Charp (Use as required)     292   26460   Fuel Line (Arth 5 x 78"     300   34156A   Fuel Tank (Ind. 292 & 301) NOTE: These tanks were builtwith different size fuel intel openings. Tanks with the 1-3/16" LD. opening use fuel cap 34210. Tanks with the 1-3/16" LD. opening use fuel cap 34210. Tanks with the 1-1/2" LD. opening use fuel cap 34210. Tanks with the 1-1/2" LD. opening use fuel cap 34210. Tanks with the 1-1/2" LD. opening use fuel cap 34210. Tanks with the 1-1/2" LD. opening use fuel cap 34210. Tanks with the 1-1/2" LD. opening use fuel cap 34210. Tanks with the 1-1/2" LD. opening use fuel cap 34210. Tanks with the 1-1/2" LD. opening use fuel cap 34210. Tanks with the 1-1/2" LD. opening use fuel cap 355.     301A   410144B   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us as required) (1.5" LD.)     301A   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" LD.)     301A   34210   Cover, Capuetor     303   338333   Col Fill Tube	277	651002		
285   33662   Hub & Screen Assy.     287   29752   Nut, 1/4-28     290   29774   Fuel Line (Braided 8-1/4")(21cm)(As required)     291   30705   Fuel Line (Braided 32")(80cm)(As required)     292   26460   Fuel Line (Braided 16")(40cm)(As required)     298   650665   Screw, 1/4-15 x 7/8"     300   34156A   Fuel Tank (Ind. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 35355.     301A   410144B   Fuel Cap (White Plastic)(Standard) (Use as required) (1. LD.)     301A   33032   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us as required) (1.5" I.D.)     301A   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   35355   Fuel Cap (Red Plastic) (1.75" I.D.)     301A   35350   'O' Ring     301   33530   'O' Ring     301   34140   Cover, Carburetor     338   31291   Plug. Cover     34140   Cover, Carburetor   338     31291   Plug. Cover     340   34154   Plate, Upper fuel tank mtg.  <				
290   29774   Fuel Line (Braided 327)(80cm)(As required)     291   30705   Fuel Line (Braided 327)(80cm)(As required)     292   28460   Fuel Line (Braided 167)(40cm)(As required)     298   650665   Screw, 14-15 x 78"     300   34156A   Fuel Line (Inc. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 3355.     301A   410144B   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us required) (1.5" I.D.)     301A   33032   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   3401A   5355   Fuel Cap (Red Plastic) (1.75" I.D.)     301A   34210   Fuel Cap (Red Plastic) (1.75" I.D.)   (Us as required) (1.5" I.D.)     301A   3555   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)   (Us as required) (1.5" I.D.)     301A   3555   Fuel Cap (Red Plastic) (1.75" I.D.)   (Us as required) (1.5" I.D.)     301A   3555   Fuel Cap (Red Plastic) (1.75" I.D.)   (Us as required) (1.5" I.D				
290   30962   Fuel Line (Braided 32")(80cm)(As required)     291   30705   Fuel Line (Braided 15")(40cm)(As required)     292   26460   Fuel Line (Camp (Use as required)     298   650665   Screw, 1/4-15 x 778"     300   34156A   Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 35355.     301A   410144B   Fuel Cap (White Plastic)(Standard) (Use as required) (1. I.D.)     301A   33032   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us required) (1.5" I.D.)     301A   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   34011A   Dipstick (Incl. 307)     305   33893A   Oil Fill Tube     307   336   650765     308   38942   Screw, 10-32 x 3/8"     308A   31291   Plug, Cover     309   '0'' Ring     3144   Gosf61   Screw, 14-20 x 5/8"     338A   31291   Plug, Cover     340   34154   Plate, Upper fuel tank mtg.     341   34145   Bracket, Lower fuel tank mtg.     <				•
291   30705   Fuel Line (Braided 16")(40cm)(As required)     292   26460   Fuel Line (Champ (Use as required)     298   650665   Screw, 1/4-15 × 7/8"     300   34156A   Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/6" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.     301A   410144B   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us required) (1.5" I.D.)     301A   33032   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us required) (1.5" I.D.)     301A   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   34210   Fuel Cap (Red Plastic) (1.75" I.D.)     301A   34210   Fuel Cap (Red Plastic) (1.75" I.D.)     301A   34210   Dipstick (Incl. 307)     305   Strew, N 10-32 x 1/2"   Strew, N 10-32 x 1/2"     307   33590   "0" Fill Tube     307   33590   "0 Fill Tube     307   3364   Dipstick (Incl. 307)     338   28942 <td></td> <td></td> <td></td> <td></td>				
298650665Screw, 1/4-15 x 7/8"30034156AFuel Tark (Incl. 292 & 301) NOTE: These tarks were builtwith different size fuel inlet openings. Tarks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.301A410144BFuel Cap (White Plastic)(Standard) (Use as required) (1. I.D.)301A33032Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us required) (1.5" I.D.)301A34210Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)301A35355Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)301A35355Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)301A35355Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)301A35355Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us 				
builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 3555. Fuel Cap (White Plastic)(Standard) (Use as required) (1. I.D.) 301A 33032 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us required) (1.5" I.D.) 301A 35355 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.) 301A 35355 Fuel Cap (Red Plastic)(1.75" I.D.) 305 33893A Oli Fill Tube 307 33590 "O" Ring 310 34011A Dipstick (Incl. 307) 336 650765 Screw, 10-32 x 1/2" Cover, Carburetor 338 28942 Screw, Sems 10-32 x 3/8" 31291 Plug, Cover 340 34154 Plate, Upper fuel tank mtg. 341 34155 Bracket, Lower fuel tank mtg. 342 650561 Screw, 14-20 x 5/8" 359 34141 Guard, Starter 360 32576 Seal, Snow Guard 370 34346 Decal, Instruction 370 34170 Decal, Instruction 370 34170 Decal, Instruction				
301A   33032   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Us required) (1.5" I.D.)     301A   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     301A   35355   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) (1.5" I.D.)     305   33893A   Oil Fill Tube     307   33590   "O" Ring     303   30014   Dipstick (Incl. 307)     336   650765   Screw, 10-32 x 1/2"     337   34140   Cover, Carburetor     338   28942   Screw, Sems 10-32 x 3/8"     34134155   Bracket, Lower fuel tank mtg.     341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     356   50767   Screw, 3-32 x 27/64"     370   34346   Decal, Instruction     370   34170   Decal, Instruction     370   34170   Decal, Instruction     370   34144   Decal, Instruction	300	34156A		builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the
required) $(1.5"   LD.)$ 301A 34210Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Us as required) $(1.5"   LD.)$ 301A 35355Fuel Cap (Red Plastic) (1.75"   LD.)305 33893AOil Fill Tube307 33590"O" Ring310 34011ADipstick (Ind. 307)336 650765Screw, 10-32 x 1/2"337 34140Cover, Carburetor338A 31291Plug, Cover340 34154Plate, Upper fuel tank mtg.341 34155Bracket, Lower fuel tank mtg.342 650561Screw, 1/4-20 x 5/8"360 32576Seal, Snow Guard365 650767Screw, 8-32 x 27/64"370 34346Decal, Instruction370 34170Decal, Instruction370 34174Decal, Instruction370 34144Decal, Primer	301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
as required) (1.5" I.D.)     301A 35355   Fuel Cap (Red Plastic)(1.75" I.D.)     305 33893A   Oil Fill Tube     307 33590   "O" Ring     310 34011A   Dipstick (Incl. 307)     336 650765   Screw, 10-32 x 1/2"     337 34140   Cover, Carburetor     338 28942   Screw, Sems 10-32 x 3/8"     338A 31291   Plug, Cover     340 34154   Plate, Upper fuel tank mtg.     341 34155   Bracket, Lower fuel tank mtg.     342 650561   Screw, 1/4-20 x 5/8"     369 32576   Seal, Snow Guard     360 32576   Screw, 8-32 x 27/64"     370 34346   Decal, Instruction     370 34415   Decal, Instruction     370 34415   Decal, Choke     370 34144   Decal, Primer	301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use a required) (1.5" I.D.)
305   33893A   Oil Fill Tube     307   33590   "O" Ring     310   34011A   Dipstick (Incl. 307)     336   650765   Screw, 10-32 x 1/2"     337   34140   Cover, Carburetor     338   28942   Screw, Sems 10-32 x 3/8"     338A   31291   Plug, Cover     340   34154   Plate, Upper fuel tank mtg.     341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   34170   Decal, Instruction     3700   34141   Decal, Instruction     3700   34141   Decal, Instruction	301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
307   33590   "O" Ring     310   34011A   Dipstick (Incl. 307)     336   650765   Screw, 10-32 x 1/2"     337   34140   Cover, Carburetor     338   28942   Screw, Sems 10-32 x 3/8"     338A   31291   Plug, Cover     340   34154   Plate, Upper fuel tank mtg.     341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     370   34346   Decal, Instruction     370   34170   Decal, Instruction     370   34170   Decal, Instruction     370   34145   Decal, Choke     3700   34144   Decal, Primer				
310   34011A   Dipstick (Incl. 307)     336   650765   Screw, 10-32 x 1/2"     337   34140   Cover, Carburetor     338   28942   Screw, Sems 10-32 x 3/8"     338A   31291   Plug, Cover     340   34154   Plate, Upper fuel tank mtg.     341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   34170   Decal, Instruction     370   34170   Decal, Choke     3700   34141   Decal, Choke				
337   34140   Cover, Carburetor     338   28942   Screw, Sems 10-32 x 3/8"     338A   31291   Plug, Cover     340   34154   Plate, Upper fuel tank mtg.     341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   34170   Decal, Instruction     370   34170   Decal, Choke     3700   34144   Decal, Primer				•
338   28942   Screw, Sems 10-32 x 3/8"     338A   31291   Plug, Cover     340   34154   Plate, Upper fuel tank mtg.     341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   34170   Decal, Instruction     370   34170   Decal, Choke     3700   34144   Decal, Primer				
338A   31291   Plug, Cover     340   34154   Plate, Upper fuel tank mtg.     341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   34170   Decal, Instruction     3700   34115   Decal, Choke     3700   34141   Decal, Choke     3700   34141   Decal, Primer				-
340   34154   Plate, Upper fuel tank mtg.     341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   34170   Decal, Instruction     370   34170   Decal, Instruction     370   34145   Decal, Choke     3700   34144   Decal, Primer				
341   34155   Bracket, Lower fuel tank mtg.     342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   34170   Decal, Instruction     370   34170   Decal, Instruction     3700   34145   Decal, Choke     3700   34144   Decal, Primer				
342   650561   Screw, 1/4-20 x 5/8"     359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   35274   Decal, Instruction     370   34170   Decal, Instruction     3702   34415   Decal, Choke     3700   34144   Decal, Primer				
359   34141   Guard, Starter     360   32576   Seal, Snow Guard     365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   35274   Decal, Instruction     370   34170   Decal, Instruction     3702   34415   Decal, Choke     370D   34144   Decal, Primer				
365   650767   Screw, 8-32 x 27/64"     370   34346   Decal, Instruction     370   35274   Decal, Instruction     370   34170   Decal, Instruction     370C   34415   Decal, Choke     370D   34144   Decal, Primer				
37034346Decal, Instruction37035274Decal, Instruction37034170Decal, Instruction370C34415Decal, Choke370D34144Decal, Primer				
37035274Decal, Instruction37034170Decal, Instruction370C34415Decal, Choke370D34144Decal, Primer				-
370   34170   Decal, Instruction     370C   34415   Decal, Choke     370D   34144   Decal, Primer				
370C 34415 Decal, Choke   370D 34144 Decal, Primer				,
370D 34144 Decal, Primer				-
380631917Carburetor (Incl. 184 & 379) (Refer to Division 5, Section page 138 for breakdown or Grid E-1)				Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A,
400 33279G * Gasket Set (Incl. items marked *)				
420 730225 SAE 30 4-Cycle Engine Oil (Quart) 421 730226 SAE 5W30 4-Cycle Engine Oil (Quart)				
421730226SAE 5W30 4-Cycle Engine Oil (Quart)42235824Muffler Optional				
	722			



Ref # Part Number	Qty Description
37A 30322	Nut & Lockwasher, 8-32
62 650760	Screw, 8-32 x 3/8"
63 28545	Grommet, Plastic
129 650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131A 650713	Screw, 5/16-18 x 5/8"
131 650737	Screw, 1/4-20 x 1/2" (Use as required )
131 650738	Screw, 1/4-20 x 5/8 (Use as required)
222A	Pop Rivet (Can be purchased locally)
274 35865	Gasket, Exhaust
275 33280A	Muffler
277 650729	Screw, 5/16-18 x 3-3/16" (Use as requ ired)
277 651002	Screw, 5/16-18 x 4-1/4" (Use as requi red)
285A 33662	Hub & Screen Assy.
290 29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290 30962	Fuel Line (Braided 32")(80cm)(As requ ired)
292 26460	Fuel Line Clamp (Use as required)
298 650665	Screw, 1/4-15 x 7/8"
300 34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
	builtwith different size fuel inlet openings. Tanks with the
	1-3/16" I.D. opening use fuel cap 34210. Tanks with the
	1-1/2" I.D. opening use fuel cap 35355.
301A 410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
301A 410144B	I.D.)
301A 33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
	required) (1.5" I.D.)
301A 34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
501A 54210	as required) (1.5" I.D.)
301A 35355	Fuel Cap (Red Plastic)(1.75" I.D.)
337 34140	Cover, Carburetor
338A 31291	Plug, Cover
341 34155	Bracket, Lower fuel tank mtg.
342 650561	Screw, 1/4-20 x 5/8"
350 570629A	Primer Assy.
351 32180C	Line, Primer
370D 34144	Decal, Primer
414 33323	Opt.Muffler Screen (Mini-Bike applica tion)
415 730130	Kit, Exhaust adapter (Incl. 274 & 277 )
418 33700	Cover & Tube, Muffler (use as require d)
419 650578	Screw, 8-18 x 3/8" (use as required)
421 730226	SAE 5W30 4-Cycle Engine Oil (Quart)
721 7 30220	



		ty Description
37A	30322	Nut & Lockwasher, 8-32
129	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131	650737	Screw, 1/4-20 x 1/2" (Use as required )
	650738	Screw, 1/4-20 x 5/8 (Use as required)
	650713	Screw, 5/16-18 x 5/8"
	730152	Control Bracket (Incl.1158-1171)(As r eq.)
	33461A	
		Control Bracket (Incl. 19, 203, 204 & 206)
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
222A		Pop Rivet (Can be purchased locally)
227	730127	Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as
		required)
2854	33662	Hub & Screen Assy.
	29774	
		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962	Fuel Line (Braided 32")(80cm)(As required)
	30705	Fuel Line (Braided 16")(40cm)(As required)
293	33715	Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
20/	35791	Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
204	30751	are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
3014	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
3017	5005Z	required) (1.5" I.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required) (1.5" I.D.)
301A	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	32958	Fitting, Fuel
	650765	Screw, 10-32 x 1/2"
	34140	Cover, Carburetor
	31291	Plug, Cover
	33377	Bracket, Carburetor cover mtg.
365	650767	Screw, 8-32 x 27/64"
370	34346	Decal, Instruction
370	35274	Decal, Instruction
	34170	Decal, Instruction
	34415	Decal, Choke
	34144	Decal, Primer
	34414	Decal, Warning
	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
	35824	Muffler Optional
1158	33374	Spring Extension
	30312	Screw, 10-32 x 1/2"
1159	28820	Screw, 10-32 x 1/2"
1159 1160		Screw, 10-32 x 1/2" Lockwasher
1159 1160 1160	28820 27070 33816	



		y Description
	34096C	Cylinder (Cl liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652	Pin, Dowel
37A	30322	Nut & Lockwasher, 8-32
72	27642	Plug, Oil drain
	610118	Cover, Spark plug
	650489	Screw, 1/4-20 x 5/8"
	650727	Screw, 5/16-18 x 1-3/4 (Use as required)
	650713	Screw, 5/16-18 x 5/8"
	650737	Screw, 1/4-20 x 1/2" (Use as required )
	650738	Screw, 1/4-20 x 1/2 (Use as required)
	27896A	
		* Gasket, Breather
	28423	Body, Breather
	28424	Element, Breather
	28425	Cover, Breather
	35350	Tube, Breather
	650128	Screw, 10-24 x 1/2"
	29752	Nut & Lockwasher, 1/4-28
	33878	Link, Governor lever-to-throttle
222A		Pop Rivet (Can be purchased locally)
275B	391026	Muffler (Incl. 284, 284A & 416) (This spark arrester
		mufflercan be used on any model.)
075	22020.4	
	33280A	Muffler
	31588	Plate, Muffler locking
	35741	Plate, Muffler locking
	650729	Screw, 5/16-18 x 3-3/16" (Use as requ ired)
	651002	Screw, 5/16-18 x 4-1/4" (Use as requi red)
	33662	Hub & Screen Assy.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
201 0	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
501A	33032	required) (1.5" I.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required) (1.5" I.D.)
	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	33876	Gasket, Stator (Used only on Std. poi nt ign.)
	34140	Cover, Carburetor
338A	31291	Plug, Cover
370D	34144	Decal, Primer
375	610848	Magneto (w/ring gear for 120 Volt sta rter) NOTE: The
		complete magneto is not available as an assembly.
		The magneto number is shown for reference purpose only.
		Order component parts individually, as shown in parts list.
		(Refer to Division 5, Section B, page 28 for breakdown or
		Fiche 18B, Grid F-1
377	30547A	Breaker Points (Use with Std. point i gn.)
378	30548B	Condenser
	631917	Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A,
		page 138 for breakdown or Grid E-1)
<u>.</u>		
	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824	Muffler Optional