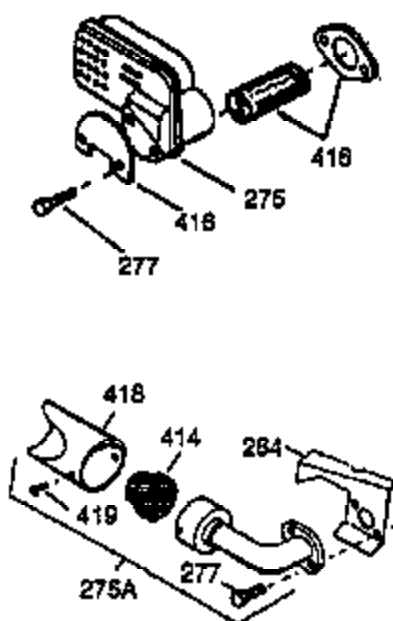
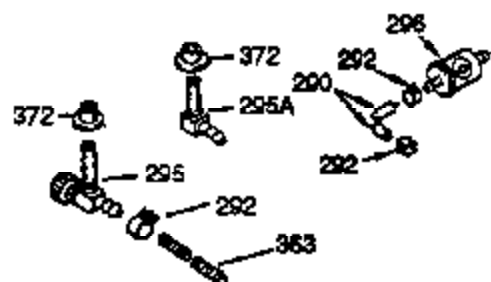




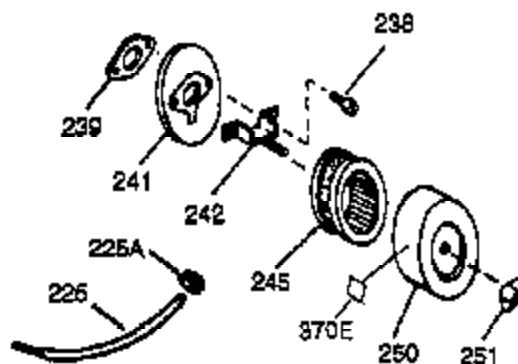
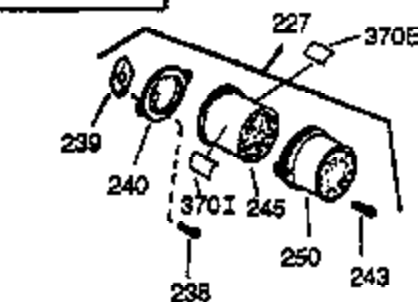
Ref #	Part Number	Qty	Description
1	34096C		Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652		Pin, Dowel
15	30699C		Rod Assy., Governor (Incl. 15A & 15B)
15B	650494		Screw, 6-40 x 5/16"
15A	30700		Yoke, Governor
16	33454		Governor Lever Assy.
17	29916		Clamp, Governor lever
18	650548		Screw, 8-32 x 5/16"
20	32630		Seal, Oil
25	35256A		Blower Housing Baffle (With electric starter knockout) (Use as required)
25	29536		Blower Housing Baffle (Without electric starter knockout) (Use as required)
26	650561		Screw, 1/4-20 x 5/8"
30	33453A		Crankshaft (Incl. 108 & 109)
35	29826		Screw, 10-32 x 3/4"
36	29918		Lockwasher, #8 E.T.
37A	30322		Nut & Lockwasher, 8-32
37	29216		Locknut, 10-32
38	29642		Ring, Retaining
40	34543		Piston, Pin & Ring Set (Std.) (3-3/16 ")
40	34544		Piston, Pin & Ring Set (.010" OS)
40	34545		Piston, Pin & Ring Set (.020" OS)
41	34031B		Piston & Pin Ass'y. (Std.)(3-3/16")(I ncl.43)
41	34032B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	34033B		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	34037		Ring Set (Std.) (3-3/16" Bore)
42	34038		Ring Set (.010" OS)
42	34039		Ring Set (.020" OS)
43	27888		Ring, Piston Pin retaining
45	32591C		Rod Assy., Connecting (Incl. 46, 47 & 49)
46	650662C		Bolt, Connecting rod (2 pieces)
47	650662C		Bolt, Connecting rod (2 pieces)
48	34034		Lifter, Valve
49	34242		Dipper, Oil
50	34143		Camshaft (MCR)
60	33273A		Extension, Blower housing
62	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
65	650128		Screw, 10-24 x 1/2"
69	35262		* Gasket, Flange
70	33367B		Cover, Cylinder (Incl. 71, 75 & 80)
71	33368		Bushing, Crankshaft
72	27642		Plug, Oil drain
75	31950		Seal, Oil
80	31845		Shaft, Mechanical governor
81	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
83	30588A		Spool, Governor
84	29193		Ring, Retaining
86	650833		Screw, 1/4-20 x 1-3/16 (Use as requir ed)
87	650832		Screw, 1/4-20 x 1-11/16" (Use as requ ired)
89	32589		Key, Flywheel
92	650815		Washer, Belleville
93	8116		Nut, Hex
101	27276		Cover, Spark plug
103	650489		Screw, 1/4-20 x 5/8"

Ref #	Part Number	Qty	Description
108	29783		Pin, Crankshaft gear (Only serviceable when gear is pinned to crank.)
109	33245		Gear, Crankshaft
110	30831		Ground Wire (Incl. 156)
119	34041A		* Gasket, Cylinder head
120	34030A		Head, Cylinder
125	27878A		Exhaust Valve (Std.) (Incl. 151)
125	27880A		Exhaust Valve (1/32" OS) (Incl. 151)
126	34035		Intake Valve (Std.) (Incl. 151)
126	34036		Intake Valve (1/32" OS) (Incl. 151)
127	650691		Washer (Do not use with No. 6021A screw.)
128	650690		Washer, Belleville (Use as required)
129	650727		Screw, 5/16-18 x 1-3/4 (Use as required)
130	6021A		Screw, 5/16-18 x 1-1/2" (Use as required, but do not use No. 650691 washer.)
130	650711		Screw, 5/16-18 x 1-5/8" (Use as required) (Can use 6021A but discard 650691 washer.)
130	650694A		Screw, 5/16-18 x 2" (Use as required)
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
131A	650713		Screw, 5/16-18 x 5/8"
133	650890		Washer, Internal Lock
134	30747		Clip, Spark plug shorting
135	33636		Resistor Spark Plug
139	33369		Bracket, Governor gear
140	650836		Screw, 10-24 x 1/2"
149	27882		Cap, Upper valve spring
150	27881		Spring, Valve
151	32581		Cap, Lower valve spring
169	27896A		* Gasket, Breather
170	28423		Body, Breather
171	28424		Element, Breather
172	28425		Cover, Breather
173	35350		Tube, Breather
178	29752		Nut & Lockwasher, 1/4-28
182	30088A		Screw, 1/4-28 x 1"
184	33263		* Gasket, Carburetor
185	33877		Pipe, Intake
207	33878		Link, Governor lever-to-throttle
222A			Pop Rivet (Can be purchased locally)
223	650378		Screw, Torx T-30, 5/16-18 x 1-1/8"
224	27915A		* Gasket, Intake pipe
250B	33269A		Cover, Air cleaner
260	33375D		Blower Housing (For electric starter)
261	650788		Screw, 5/16-18 x 3/4"
262	29747B		Screw, 5/16-24 x 21/32"
265	33272B		Cover, Cylinder head
276	35741		Plate, Muffler locking
277	650729		Screw, 5/16-18 x 3-3/16" (Use as required)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as required)
281	33013		Cover, Starter bubble
282	650760		Screw, 8-32 x 7/16"
285A	33662		Hub & Screen Assy.
287	29752		Nut, 1/4-28
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As required)
290	30962		Fuel Line (Braided 3/2")(80cm)(As required)

Ref #	Part Number	Qty	Description
291	30705		Fuel Line (Braided 16")(40cm)(As required)
292	26460		Fuel Line Clamp (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
306	29673		* Gasket, Oil filler
310	31297		Dipstick (Incl. 307)
311	27625		Oil Fill Plug (Incl. 312)
312	29673		* Gasket, Oil filler plug
338A	31291		Plug, Cover
340	34154		Plate, Upper fuel tank mtg.
341	34155		Bracket, Lower fuel tank mtg.
342	650561		Screw, 1/4-20 x 5/8"
370	34346		Decal, Instruction
370	35274		Decal, Instruction
379	631021		Inlet Needle, Seat & Clip Assy.
379	631725		Inlet Needle, Seat & Clip Assy.
380	631983		Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page A3-6 for breakdown or Fiche 18B, Grid E-5)
400	33279G		* Gasket Set (Incl. items marked *)
420	730225		SAE 30 4-Cycle Engine Oil (Quart)
421	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional



Ref #	Part Number	Qty	Description
37A	30322		Nut & Lockwasher, 8-32
62	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
68	33356		Tab, Ground terminal
129	650727		Screw, 5/16-18 x 1-3/4 (Use as required)
131A	650713		Screw, 5/16-18 x 5/8"
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
222A			Pop Rivet (Can be purchased locally)
250B	33269A		Cover, Air cleaner
274	35865		Gasket, Exhaust
277	650729		Screw, 5/16-18 x 3-3/16" (Use as required)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as required)
285A	33662		Hub & Screen Assy.
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As required)
290	30962		Fuel Line (Braided 32")(80cm)(As required)
292	26460		Fuel Line Clamp (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
306	29673		* Gasket, Oil filler
338A	31291		Plug, Cover
341	34155		Bracket, Lower fuel tank mtg.
342	650561		Screw, 1/4-20 x 5/8"
414	33323		Opt. Muffler Screen (Mini-Bike application)
415	730130		Kit, Exhaust adapter (Incl. 274 & 277)
418	33700		Cover & Tube, Muffler (use as required)
419	650578		Screw, 8-18 x 3/8" (use as required)
421	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional



Ref #	Part Number	Qty	Description
37A	30322		Nut & Lockwasher, 8-32
129	650727		Screw, 5/16-18 x 1-3/4 (Use as required)
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
131A	650713		Screw, 5/16-18 x 5/8"
200B	730152		Control Bracket (Incl.1158-1171)(As required)
222A			Pop Rivet (Can be purchased locally)
227	730127		Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as required)
238	28820		Screw, 10-32 x 1/2"
239	27272A		* Gasket, Air cleaner
241	33266		Bracket, Air cleaner
242	33267		Bracket, Air cleaner
245	33268		Element, Air cleaner
250B	33269A		Cover, Air cleaner
251	650513		Nut, Wing 1/4-20
285A	33662		Hub & Screen Assy.
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As required)
290	30962		Fuel Line (Braided 3/2")(80cm)(As required)
291	30705		Fuel Line (Braided 1/2")(40cm)(As required)
293	33715		Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps.
294	33010		Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps.
294	35791		Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
303	32958		Fitting, Fuel
303	33713		Fitting, Fuel line elbow
306	29673		* Gasket, Oil filler
338A	31291		Plug, Cover
370	34346		Decal, Instruction
370	35274		Decal, Instruction
421	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional
1159	30312		Screw, 10-32 x 1/2"
1160	28820		Screw, 10-32 x 1/2"
1160	27070		Lockwasher
1185	33816		Hub & Screen Assy.



OPTIONAL MUFFLER
(QUIET)



OPTIONAL 110-120 VOLT
STARTER MOTOR KIT



Ref #	Part Number	Qty	Description
	1 34096C		Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
	2 27652		Pin, Dowel
	37A 30322		Nut & Lockwasher, 8-32
	72 27642		Plug, Oil drain
	94 33450		Lock Nut, 10-32
	95 30886A		Spring, Governor bolt
	96 30845A		Bolt, Governor adjusting
	99 32328		Bracket, Speed adjusting (Incl. 94)
	101 27276		Cover, Spark plug
	103 650489		Screw, 1/4-20 x 5/8"
	129 650727		Screw, 5/16-18 x 1-3/4 (Use as required)
	131A 650713		Screw, 5/16-18 x 5/8"
	131 650737		Screw, 1/4-20 x 1/2" (Use as required)
	131 650738		Screw, 1/4-20 x 5/8 (Use as required)
	169 27896A		* Gasket, Breather
	170 28423		Body, Breather
	171 28424		Element, Breather
	172 28425		Cover, Breather
	173 35350		Tube, Breather
	174B 8269		Lockwasher
	174A 650597		Screw, 10-24 x 5/8"
	178 29752		Nut & Lockwasher, 1/4-28
	207 33878		Link, Governor lever-to-throttle
	222A		Pop Rivet (Can be purchased locally)
	238 28820		Screw, 10-32 x 1/2"
	239 27272A		* Gasket, Air cleaner
	241 33266		Bracket, Air cleaner
	242 33267		Bracket, Air cleaner
	245 33268		Element, Air cleaner
	250B 33269A		Cover, Air cleaner
	251 650513		Nut, Wing 1/4-20
	275B 391026		Muffler (Incl. 284, 284A & 416) (This spark arrester muffler can be used on any model.)
	276 35741		Plate, Muffler locking
	277 650729		Screw, 5/16-18 x 3-3/16" (Use as required)
	277 651002		Screw, 5/16-18 x 4-1/4" (Use as required)
	285A 33662		Hub & Screen Assy.
	301A 410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
	301A 33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
	301A 34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
	301A 35355		Fuel Cap (Red Plastic)(1.75" I.D.)
	306 29673		* Gasket, Oil filler
	313A 33876		Gasket, Stator (Used only on Std. point ign.)
	338A 31291		Plug, Cover
	375 610842		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purpose only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18B, Grid F-1)
	377 30547A		Breaker Points (Use with Std. point ign.)
	378 30548B		Condenser

Ref #	Part Number	Qty	Description
380	631983		Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page A3-6 for breakdown or Fiche 18B, Grid E-5)
421	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional