



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| 1 | 34096C | | Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119) |
| 2 | 27652 | | Pin, Dowel |
| 15A | 30700 | | Yoke, Governor |
| 15B | 650494 | | Screw, 6-40 x 5/16" |
| 15 | 30699C | | Rod Assy., Governor (Incl. 15A & 15B) |
| 16 | 33454 | | Governor Lever Assy. |
| 17 | 29916 | | Clamp, Governor lever |
| 18 | 650548 | | Screw, 8-32 x 5/16" |
| 20 | 32630 | | Seal, Oil |
| 25 | 35256A | | Blower Housing Baffle (With electric starter knockout) (Use as required) |
| 25 | 29536 | | Blower Housing Baffle (Without electric starter knockout) (Use as required) |
| 26 | 650561 | | Screw, 1/4-20 x 5/8" |
| 30 | 33453A | | Crankshaft (Incl. 108 & 109) |
| 35 | 29826 | | Screw, 10-32 x 3/4" |
| 36 | 29918 | | Lockwasher, #8 E.T. |
| 37 | 29216 | | Locknut, 10-32 |
| 37A | 30322 | | Nut & Lockwasher, 8-32 |
| 38 | 29642 | | Ring, Retaining |
| 40 | 34543 | | Piston, Pin & Ring Set (Std.) (3-3/16 ") |
| 40 | 34544 | | Piston, Pin & Ring Set (.010" OS) |
| 40 | 34545 | | Piston, Pin & Ring Set (.020" OS) |
| 41 | 34031B | | Piston & Pin Ass'y. (Std.)(3-3/16")(I ncl.43) |
| 41 | 34032B | | Piston & Pin Ass'y. (.010" OS) (Incl. 43) |
| 41 | 34033B | | Piston & Pin Ass'y. (.020" OS) (Incl. 43) |
| 42 | 34037 | | Ring Set (Std.) (3-3/16" Bore) |
| 42 | 34038 | | Ring Set (.010" OS) |
| 42 | 34039 | | Ring Set (.020" OS) |
| 43 | 27888 | | Ring, Piston Pin retaining |
| 45 | 32591C | | Rod Assy., Connecting (Incl. 46, 47 & 49) |
| 46 | 650662C | | Bolt, Connecting rod (2 pieces) |
| 47 | 650662C | | Bolt, Connecting rod (2 pieces) |
| 48 | 34034 | | Lifter, Valve |
| 49 | 34242 | | Dipper, Oil |
| 50 | 34143 | | Camshaft (MCR) |
| 60 | 33273A | | Extension, Blower housing |
| 62 | 650760 | | Screw, 8-32 x 3/8" |
| 63 | 28545 | | Grommet, Plastic |
| 65 | 650128 | | Screw, 10-24 x 1/2" |
| 69 | 35262 | | * Gasket, Flange |
| 70 | 33367B | | Cover, Cylinder (Incl. 71, 75 & 80) |
| 71 | 33368 | | Bushing, Crankshaft |
| 72 | 27642 | | Plug, Oil drain |
| 75 | 31950 | | Seal, Oil |
| 80 | 31845 | | Shaft, Mechanical governor |
| 81 | 30590A | | Washer, Flat |
| 82 | 30591 | | Gear Assy., Governor (Incl. 81) |
| 83 | 30588A | | Spool, Governor |
| 84 | 29193 | | Ring, Retaining |
| 86 | 650833 | | Screw, 1/4-20 x 1-3/16 (Use as requir ed) |
| 87 | 650832 | | Screw, 1/4-20 x 1-11/16" (Use as requ ired) |
| 89 | 32589 | | Key, Flywheel |
| 92 | 650815 | | Washer, Belleville |
| 93 | 8116 | | Nut, Hex |
| 101 | 27276 | | Cover, Spark plug |
| 103 | 650489 | | Screw, 1/4-20 x 5/8" |

| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| 108 | 29783 | | Pin, Crankshaft gear (Only serviceable when gear is pinned to crank.) |
| 109 | 33245 | | Gear, Crankshaft |
| 110 | 30831 | | Ground Wire (Incl. 156) |
| 119 | 34041A | | * Gasket, Cylinder head |
| 120 | 34030A | | Head, Cylinder |
| 125 | 27878A | | Exhaust Valve (Std.) (Incl. 151) |
| 125 | 27880A | | Exhaust Valve (1/32" OS) (Incl. 151) |
| 126 | 34035 | | Intake Valve (Std.) (Incl. 151) |
| 126 | 34036 | | Intake Valve (1/32" OS) (Incl. 151) |
| 127 | 650691 | | Washer (Do not use with No. 6021A screw.) |
| 128 | 650690 | | Washer, Belleville (Use as required) |
| 129 | 650727 | | Screw, 5/16-18 x 1-3/4 (Use as required) |
| 130 | 6021A | | Screw, 5/16-18 x 1-1/2" (Use as required, but do not use No. 650691 washer.) |
| 130 | 650711 | | Screw, 5/16-18 x 1-5/8" (Use as required) (Can use 6021A but discard 650691 washer.) |
| 130 | 650694A | | Screw, 5/16-18 x 2" (Use as required) |
| 131 | 650737 | | Screw, 1/4-20 x 1/2" (Use as required) |
| 131 | 650738 | | Screw, 1/4-20 x 5/8 (Use as required) |
| 131A | 650713 | | Screw, 5/16-18 x 5/8" |
| 133 | 650890 | | Washer, Internal Lock |
| 134 | 30747 | | Clip, Spark plug shorting |
| 135 | 33636 | | Resistor Spark Plug |
| 139 | 33369 | | Bracket, Governor gear |
| 140 | 650836 | | Screw, 10-24 x 1/2" |
| 149 | 27882 | | Cap, Upper valve spring |
| 150 | 27881 | | Spring, Valve |
| 151 | 32581 | | Cap, Lower valve spring |
| 169 | 27896A | | * Gasket, Breather |
| 170 | 28423 | | Body, Breather |
| 171 | 28424 | | Element, Breather |
| 172 | 28425 | | Cover, Breather |
| 173 | 35350 | | Tube, Breather |
| 174 | 650128 | | Screw, 10-24 x 1/2" |
| 178 | 29752 | | Nut & Lockwasher, 1/4-28 |
| 182 | 30088A | | Screw, 1/4-28 x 1" |
| 184 | 33263 | | * Gasket, Carburetor |
| 185 | 33877 | | Pipe, Intake |
| 207 | 33878 | | Link, Governor lever-to-throttle |
| 222A | | | Pop Rivet (Can be purchased locally) |
| 223 | 650378 | | Screw, Torx T-30, 5/16-18 x 1-1/8" |
| 224 | 27915A | | * Gasket, Intake pipe |
| 250B | 33269A | | Cover, Air cleaner |
| 260 | 33375D | | Blower Housing (For electric starter) |
| 261 | 650788 | | Screw, 5/16-18 x 3/4" |
| 262 | 29747B | | Screw, 5/16-24 x 21/32" |
| 265 | 33272B | | Cover, Cylinder head |
| 276 | 35741 | | Plate, Muffler locking |
| 277 | 650729 | | Screw, 5/16-18 x 3-3/16" (Use as required) |
| 277 | 651002 | | Screw, 5/16-18 x 4-1/4" (Use as required) |
| 281 | 33013 | | Cover, Starter bubble |
| 282 | 650760 | | Screw, 8-32 x 7/16" |
| 285A | 33662 | | Hub & Screen Assy. |
| 287 | 29752 | | Nut, 1/4-28 |
| 290 | 29774 | | Fuel Line (Braided 8-1/4")(21cm)(As required) |

| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| 290 | 30962 | | Fuel Line (Braided 32")(80cm)(As required) |
| 291 | 30705 | | Fuel Line (Braided 16")(40cm)(As required) |
| 292 | 26460 | | Fuel Line Clamp (Use as required) |
| 298 | 650665 | | Screw, 1/4-15 x 7/8" |
| 300 | 34156A | | Fuel Tank (Incl. 292 & 301) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355. |
| 301A | 410144B | | Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.) |
| 301A | 33032 | | Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.) |
| 301A | 34210 | | Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.) |
| 301A | 35355 | | Fuel Cap (Red Plastic)(1.75" I.D.) |
| 306 | 29673 | | * Gasket, Oil filler |
| 310 | 31297 | | Dipstick (Incl. 307) |
| 311 | 27625 | | Oil Fill Plug (Incl. 312) |
| 312 | 29673 | | * Gasket, Oil filler plug |
| 338A | 31291 | | Plug, Cover |
| 340 | 34154 | | Plate, Upper fuel tank mtg. |
| 341 | 34155 | | Bracket, Lower fuel tank mtg. |
| 342 | 650561 | | Screw, 1/4-20 x 5/8" |
| 370 | 34346 | | Decal, Instruction |
| 370 | 35274 | | Decal, Instruction |
| 379 | 631725 | | Inlet Needle, Seat & Clip Assy. |
| 380 | 631983 | | Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page A3-6 for breakdown or Fiche 18B, Grid E-5) |
| 400 | 33279G | | * Gasket Set (Incl. items marked *) |
| 420 | 730225 | | SAE 30 4-Cycle Engine Oil (Quart) |
| 421 | 730226 | | SAE 5W30 4-Cycle Engine Oil (Quart) |
| 422 | 35824 | | Muffler Optional |



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| 37A | 30322 | | Nut & Lockwasher, 8-32 |
| 62 | 650760 | | Screw, 8-32 x 3/8" |
| 63 | 28545 | | Grommet, Plastic |
| 68 | 33356 | | Tab, Ground terminal |
| 129 | 650727 | | Screw, 5/16-18 x 1-3/4 (Use as required) |
| 131A | 650713 | | Screw, 5/16-18 x 5/8" |
| 131 | 650737 | | Screw, 1/4-20 x 1/2" (Use as required) |
| 131 | 650738 | | Screw, 1/4-20 x 5/8 (Use as required) |
| 222A | | | Pop Rivet (Can be purchased locally) |
| 250B | 33269A | | Cover, Air cleaner |
| 274 | 35865 | | Gasket, Exhaust |
| 277 | 650729 | | Screw, 5/16-18 x 3-3/16" (Use as required) |
| 277 | 651002 | | Screw, 5/16-18 x 4-1/4" (Use as required) |
| 285A | 33662 | | Hub & Screen Assy. |
| 290 | 29774 | | Fuel Line (Braided 8-1/4")(21cm)(As required) |
| 290 | 30962 | | Fuel Line (Braided 3/2")(80cm)(As required) |
| 292 | 26460 | | Fuel Line Clamp (Use as required) |
| 298 | 650665 | | Screw, 1/4-15 x 7/8" |
| 300 | 34156A | | Fuel Tank (Incl. 292 & 301) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355. |
| 301A | 410144B | | Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.) |
| 301A | 33032 | | Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.) |
| 301A | 34210 | | Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.) |
| 301A | 35355 | | Fuel Cap (Red Plastic)(1.75" I.D.) |
| 306 | 29673 | | * Gasket, Oil filler |
| 338A | 31291 | | Plug, Cover |
| 341 | 34155 | | Bracket, Lower fuel tank mtg. |
| 342 | 650561 | | Screw, 1/4-20 x 5/8" |
| 414 | 33323 | | Opt. Muffler Screen (Mini-Bike application) |
| 415 | 730130 | | Kit, Exhaust adapter (Incl. 274 & 277) |
| 418 | 33700 | | Cover & Tube, Muffler (use as required) |
| 419 | 650578 | | Screw, 8-18 x 3/8" (use as required) |
| 421 | 730226 | | SAE 5W30 4-Cycle Engine Oil (Quart) |
| 422 | 35824 | | Muffler Optional |

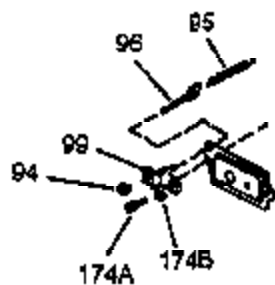
| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| 37A | 30322 | | Nut & Lockwasher, 8-32 |
| 129 | 650727 | | Screw, 5/16-18 x 1-3/4 (Use as required) |
| 131 | 650737 | | Screw, 1/4-20 x 1/2" (Use as required) |
| 131 | 650738 | | Screw, 1/4-20 x 5/8 (Use as required) |
| 131A | 650713 | | Screw, 5/16-18 x 5/8" |
| 200B | 730152 | | Control Bracket (Incl.1158-1171)(As required) |
| 222A | | | Pop Rivet (Can be purchased locally) |
| 227 | 730127 | | Air Cleaner Assy. (Incl. 238, 239, 242, 246, 250) (Use as required) |
| 238 | 28820 | | Screw, 10-32 x 1/2" |
| 239 | 27272A | | * Gasket, Air cleaner |
| 241 | 33266 | | Bracket, Air cleaner |
| 242 | 33267 | | Bracket, Air cleaner |
| 245 | 33268 | | Element, Air cleaner |
| 250B | 33269A | | Cover, Air cleaner |
| 251 | 650513 | | Nut, Wing 1/4-20 |
| 285A | 33662 | | Hub & Screen Assy. |
| 290 | 29774 | | Fuel Line (Braided 8-1/4")(21cm)(As required) |
| 290 | 30962 | | Fuel Line (Braided 3/2")(80cm)(As required) |
| 291 | 30705 | | Fuel Line (Braided 1/2")(40cm)(As required) |
| 293 | 33715 | | Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps. |
| 294 | 33010 | | Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps. |
| 294 | 35791 | | Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps. |
| 301A | 410144B | | Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.) |
| 301A | 33032 | | Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.) |
| 301A | 34210 | | Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.) |
| 301A | 35355 | | Fuel Cap (Red Plastic)(1.75" I.D.) |
| 303 | 32958 | | Fitting, Fuel |
| 303 | 33713 | | Fitting, Fuel line elbow |
| 306 | 29673 | | * Gasket, Oil filler |
| 338A | 31291 | | Plug, Cover |
| 370 | 34346 | | Decal, Instruction |
| 370 | 35274 | | Decal, Instruction |
| 421 | 730226 | | SAE 5W30 4-Cycle Engine Oil (Quart) |
| 422 | 35824 | | Muffler Optional |
| 1159 | 30312 | | Screw, 10-32 x 1/2" |
| 1160 | 28820 | | Screw, 10-32 x 1/2" |
| 1160 | 27070 | | Lockwasher |
| 1185 | 33816 | | Hub & Screen Assy. |



OPTIONAL MUFFLER
(QUIET)



OPTIONAL 110-120 VOLT
STARTER MOTOR KIT



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| 1 | 34096C | | Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119) |
| 2 | 27652 | | Pin, Dowel |
| 37A | 30322 | | Nut & Lockwasher, 8-32 |
| 72 | 27642 | | Plug, Oil drain |
| 94 | 33450 | | Lock Nut, 10-32 |
| 95 | 30886A | | Spring, Governor bolt |
| 96 | 30845A | | Bolt, Governor adjusting |
| 101 | 27276 | | Cover, Spark plug |
| 103 | 650489 | | Screw, 1/4-20 x 5/8" |
| 129 | 650727 | | Screw, 5/16-18 x 1-3/4 (Use as required) |
| 131 | 650737 | | Screw, 1/4-20 x 1/2" (Use as required) |
| 131 | 650738 | | Screw, 1/4-20 x 5/8 (Use as required) |
| 131A | 650713 | | Screw, 5/16-18 x 5/8" |
| 169 | 27896A | | * Gasket, Breather |
| 170 | 28423 | | Body, Breather |
| 171 | 28424 | | Element, Breather |
| 172 | 28425 | | Cover, Breather |
| 173 | 35350 | | Tube, Breather |
| 174 | 650128 | | Screw, 10-24 x 1/2" |
| 178 | 29752 | | Nut & Lockwasher, 1/4-28 |
| 207 | 33878 | | Link, Governor lever-to-throttle |
| 222A | | | Pop Rivet (Can be purchased locally) |
| 238 | 28820 | | Screw, 10-32 x 1/2" |
| 239 | 27272A | | * Gasket, Air cleaner |
| 241 | 33266 | | Bracket, Air cleaner |
| 242 | 33267 | | Bracket, Air cleaner |
| 245 | 33268 | | Element, Air cleaner |
| 250B | 33269A | | Cover, Air cleaner |
| 251 | 650513 | | Nut, Wing 1/4-20 |
| 275B | 391026 | | Muffler (Incl. 284, 284A & 416) (This spark arrester muffler can be used on any model.) |
| 276 | 35741 | | Plate, Muffler locking |
| 277 | 650729 | | Screw, 5/16-18 x 3-3/16" (Use as required) |
| 277 | 651002 | | Screw, 5/16-18 x 4-1/4" (Use as required) |
| 285A | 33662 | | Hub & Screen Assy. |
| 301A | 410144B | | Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.) |
| 301A | 33032 | | Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.) |
| 301A | 34210 | | Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.) |
| 301A | 35355 | | Fuel Cap (Red Plastic)(1.75" I.D.) |
| 306 | 29673 | | * Gasket, Oil filler |
| 313A | 33876 | | Gasket, Stator (Used only on Std. point ign.) |
| 338A | 31291 | | Plug, Cover |
| 375 | 610848 | | Magneto (w/ring gear for 120 Volt starter) NOTE: The complete magneto is not available as an assembly. Themagneto number is shown for reference purpose only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18B, Grid F-1 |
| 377 | 30547A | | Breaker Points (Use with Std. point ign.) |
| 378 | 30548B | | Condenser |
| 380 | 631983 | | Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page A3-6 for breakdown or Fiche 18B, Grid E-5) |

| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|-------------------------------------|
| 421 | 730226 | | SAE 5W30 4-Cycle Engine Oil (Quart) |
| 422 | 35824 | | Muffler Optional |