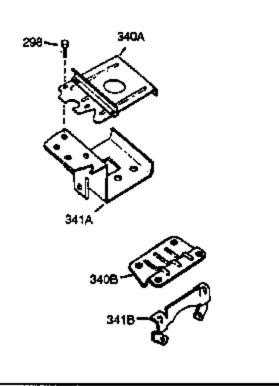
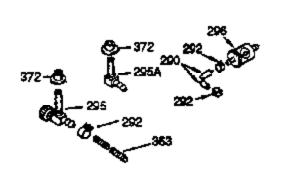


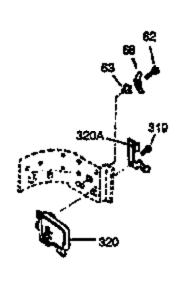
Ref #	Part Number	Otv	Description
	34096C	٠.,	Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
	27652		Pin, Dowel
	30699C		Rod Assy., Governor (Incl. 15A & 15B)
	650494		Screw, 6-40 x 5/16"
	30700		Yoke, Governor
	33454		Governor Lever Assy.
17	29916		Clamp, Governor lever
18	650548		Screw, 8-32 x 5/16"
	32630		Seal, Oil
	35256A		Blower Housing Baffle (With electric starter knockout) (Use
20	0020071		as required)
25	29536		Blower Housing Baffle (Without electric starter knockout)
20	2000		(Use as required)
26	650561		Screw, 1/4-20 x 5/8"
	33453A		Crankshaft (Incl. 108 & 109)
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, #8 E.T.
			•
	30322		Nut & Lockwasher, 8-32
	29216		Locknut, 10-32
	29642		Ring, Retaining
40	34543		Piston, Pin & Ring Set (Std.) (3-3/16 ")
40	34544		Piston, Pin & Ring Set (.010" OS)
40	34545		Piston, Pin & Ring Set (.020" OS)
	34031B		Piston & Pin Ass'y. (Std.)(3-3/16")(I ncl.43)
	34032B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	34033B		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	34037		Ring Set (Std.) (3-3/16" Bore)
	34038		Ring Set (.010" OS)
42	34039		Ring Set (.020" OS)
43	27888		Ring, Piston Pin retaining
45	32591C		Rod Assy., Connecting (Incl. 46, 47 & 49)
	650662C		Bolt, Connecting rod (2 pieces)
	650662C		Bolt, Connecting rod (2 pieces)
	34034		Lifter, Valve
	34242		Dipper, Oil
	34143		Camshaft (MCR)
	33273A		Extension, Blower housing
	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
65	650128		Screw, 10-24 x 1/2"
	35262		* Gasket, Flange
	33367B		Cover, Cylinder (Incl. 71, 75 & 80)
	33368		Bushing, Crankshaft
	27642		Plug, Oil drain
	31950		Seal, Oil
	31845		Shaft, Mechanical governor
	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
	30588A		Spool, Governor
	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16 (Use as requir ed)
	650832		Screw, 1/4-20 x 1-11/16" (Use as required)
	32589		Key, Flywheel
92	650815		Washer, Belleville
93	8116		Nut, Hex
	27276		Cover, Spark plug
	650489		Screw, 1/4-20 x 5/8"
100			5.5, i 20 % 5/5

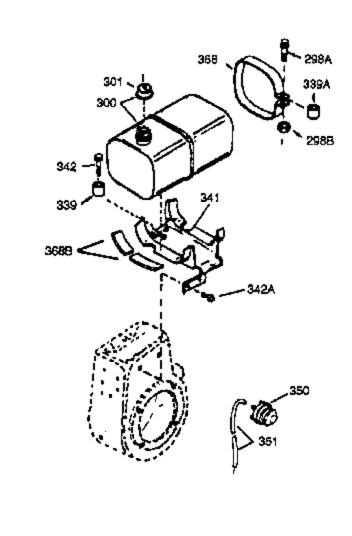
Pin. Crankshaft gear (Only serviceable when gear is pinned to Crank.) 109 33245 Gear, Crankshaft Ground Wire (Ind. 156) 119 34923A Geard, Crankshaft Ground Wire (Ind. 156) 128 34933A Geard, Cylinder head 128 34933A Head, Cylinder head 128 34933A Head, Cylinder head 128 34935 Exhaust Valve (Std.) (Ind. 151) 128 34935 Exhaust Valve (Std.) (Ind. 151) 128 34935 Intake Valve (Std.) (Ind. 151) 129 34935 Intake Valve (Std.) (Ind. 151) 129 34935 Intake Valve (Std.) (Ind. 151) 129 34935 Intake Valve (Std.) (Ind. 151) 120 34935 Intake Valve (Std.) (Ind. 151) 121 34935 Intake Valve (Std.) (Ind. 151) 122 34935 Intake Valve (Std.) (Ind. 151) 123 34935 Intake Valve (Std.) (Ind. 151) 129 34935 Intake Valve (Std.) (Ind. 151) 129 34935 Intake Valve (Std.) (Ind. 151) 120 34935 Intake Valve (Std.) (Ind. 151) 121 34935 Intake Valve (Std.) (Ind. 151) 122 34935 Intake Valve (Std.) (Ind. 151) 123 34935 Intake Valve (Std.) (Ind. 151) 124 34945 Intake Valve (Std.) (Ind. 151) 125 34935 Intake Valve (Std.) (Ind. 151) 126 34935 Intake Valve (Std.) (Ind. 151) 127 34935 Intake Valve (Std.) (Ind. 151) 128 34935 Intake Valve (Std.) (Ind. 151) 128 34935 Intake Valve (Std.) (Ind. 151) 129 34945 Intake Valve (Std.) (Ind. 151) 129 34946 Intake Valve (Std.) (Ind. 151) 120 34947 Intake Valve (Std.) (Int. 151) 120 34946 Intake Valve (Std.) (Int. 151) 120 34946 Intake Valve (Std.) (Int. 151) 120 34946 Intak	Ref #	Part Number Qty	Description
to crank.) 109 33245 Gear, Crankshaft 110 30831 Ground Wire (Incl. 156) Gasket, Cyfinder head 120 34030A Head, Cyfinder Head 125 278780A Exhaust Valve (Sdd.) (Incl. 151) 126 34036 Intake Valve (1732* OS) (Incl. 151) 127 660081 Washer (Do not use with No. 6021A sor ew.) Washer (Po not use required) Sorew, 516-18 x 1-8° (Use as required) Sorew, 516-18 x 52° (Use as required) Sorew, 516-18 x 52° (Use as required) Sorew, 516-18 x 52° (Use as required) Washer, Internal Lock (Po Note of the No. 600013 Po Note (Po Note of the No. 600013 Po Note (Po Note of the Note of			
109 33245 Gear, Crankshaft 150 19323A Ground Wire (Incl. 156) 19 34923A 34030A Head, Cylinder head Head, Cylinder Exhaust Valve (132" OS) (Incl. 151) 126 34036 Intake Valve (Std.) (Incl. 451) 126 34036 Intake Valve (Std.) (Incl. 151) Intake Valve (Std.) (Incl. 151) 127 650691 Washer (Po not use with No. 6021A screw.) 129 650727 Screw, 5116-18 x 1-12" (Use as required) 129 650727 Screw, 5116-18 x 1-12" (Use as required) 130 6021A Screw, 5116-18 x 1-12" (Use as required) 130 650711 Screw, 5116-18 x 1-12" (Use as required) 131 650738 Screw, 5116-18 x 2" (Use as required) 131 650738 Screw, 5116-18 x 2" (Use as required) 131 650738 Screw, 5116-18 x 2" (Use as required) 131 650738 Screw, 5116-18 x 2" (Use as required) 131 650738 Screw, 5116-18 x 2" (Use as required) 132 650890 Screw, 5116-18 x 2" (Use as required) 133 650890 Screw, 5116-18 x 2" (Use as required) 134 30747 Screw, 5116-18 x 58" 134 30747 Screw, 5116-18 x 58" 135 36368 Bracket, Governor gear 140 65036 Screw, 10-24 x 12" 135 1			
110 30831	400	00045	,
119 34923A			
120 34030A Head, Cylinder 125 27878A Exhaust Valve (Std.) (Incl. 151) 126 24036 127 65081 128 34036 Intake Valve (Std.) (Incl. 151) 129 34036 Intake Valve (Std.) (Incl. 151) 120 34036 Intake Valve (Std.) (Incl. 151) 121 650801 Washer (Do not use with No. 6021A sor ew.) 122 650690 Washer.) 123 650727 Screw, 516-18 x 1-34 (Use as required) 129 650727 Screw, 516-18 x 1-34 (Use as required) 130 6021A Screw, 516-18 x 1-35 (Use as required) 130 650711 Screw, 516-18 x 1-36 (Use as required) 131 650737 Screw, 516-18 x 22 (Use as required) 131 650738 Screw, 516-18 x 26 (Use as required) 131 650738 Screw, 516-18 x 56 (Use as required) 131 650737 Screw, 516-18 x 56 (Use as required) 131 650738 Screw, 116-18 x 56 (Use as required) 131 650739 Screw, 516-18 x 52 (Use as required) 132 650890 Washer, Screw, 516-18 x 52 (Use as required) 133 650890 Washer, Screw, 516-18 x 52 (Use as required) 134 30747 Clip, Spart, plug shorting 135 33636 Resistor Spart Plug 139 33369 Bracket, Covernor gear 140 650836 Screw, 10-24 x 1/2² 149A 35862 Seal Assy, Intake valve 150 27881 Spring, Valve 150 27881 Spring, Valve 151 27881 Spring, Valve 152 27886 "Gasket, Intake valve 151 27886 "Gasket, Breather 152 2424 Element, Breather 153 35350 Tube, Breather 154 650128 Screw, 10-24 x 1/2² 169 333760 Screw, 10-24 x 1/2² 179 2424 Element, Breather 170 24423 Body, Breather 171 28424 Element, Breather 172 28425 Covern greather 173 36350 Tube, Breather 174 650128 Screw, 10-24 x 1/2² 178 29752 Nut & Lockwasher, 14-28 Screw, 10-24 x 1/2² 189 33760 Screw, 10-24 x 1/2² 180 333760 Screw, 10-24 x 1/2² 180 333760 Screw, 10-24 x 1/2² 181 303376 Screw, 10-24 x 1/2² 182 65078 Screw, 10-24 x 1/2² 180 333760 Screw, 10-24 x 1/2² 181 30313 Covernor lever-to-throttle 180 27952 Nut & Lockwasher, 10-24 x 1/2² 181 30313 Covernor lever-to-throttle 180 27952 Screw, 516-18 x 3-41 (Use as required) 180 27952 Nut 14-28 Covernor lever-to-throttle 180 27952 Screw, 516-18 x 3-41 (Use as required) 180 279552 Nut 14-28 Covernor lever-to-throttle 180 279552 Nut 14-28 Covernor lever-t			
Exhaust Valve (Std.) (Incl. 151)			•
Exhaust Valve (1/32" OS) (Incl. 151)			
Intake Valve (Sid.) (Incl. 151)			
126 34036	125	27880A	Exhaust Valve (1/32" OS) (Incl. 151)
127 650691 128 650690 129 650727 130 6021A 130 6021A 130 6021A 130 6021A 130 6021A 130 650711 130 650711 130 650694A 131 650737 131 650738 131 650738 131 650738 131 650738 131 650738 131 650738 131 650739 132 650890 133 650890 134 650713 135 650890 136 650891 137 650890 138 50890 139 139 139 139 139 139 149 159 159 159 159 159 159 159 159 159 15	126	34035	Intake Valve (Std.) (Incl. 151)
127 650691 128 650690 129 650727 130 6021A 130 6021A 130 6021A 130 6021A 130 6021A 130 650711 130 650711 130 650694A 131 650737 131 650738 131 650738 131 650738 131 650738 131 650738 131 650738 131 650739 132 650890 133 650890 134 650713 135 650890 136 650891 137 650890 138 50890 139 139 139 139 139 139 149 159 159 159 159 159 159 159 159 159 15	126	34036	Intake Valve (1/32" OS) (Incl. 151)
128 650690 129 650727 130 6021A Screw, 5/16-18 x 1-3/4 (Use as required) Screw, 5/16-18 x 1-3/4 (Use as required) Screw, 5/16-18 x 1-5/4 (Use as required) Screw, 5/16-18 x 1-5/4 (Use as required) Screw, 5/16-18 x 1-5/18 " (Use as required), but do notuse No. 65/0631 washer.) 130 650731 Screw, 5/16-18 x 2" (Use as required) Screw, 5/16-18 x 2" (Use as required) Screw, 5/16-18 x 2" (Use as required) Screw, 5/16-18 x 5/18" Screw, 5/16-18 x 5/16" Screw, 5/16-18 x 5/18" Scr	127	650691	
129 650727 130 6021A Screw, 5/16-18 x 1-3/4 (Use as required, but do notuse No. 650691 washer.) 130 650711 Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No. 650691 washer.) 130 650694A Screw, 5/16-18 x 1-5/8" (Use as required) (Can use 6021A but discard 650691 washer.) 131 650737 Screw, 5/16-18 x 2" (Use as required) 131 650738 Screw, 1/4-20 x 12" (Use as required) 131 650738 Screw, 1/4-20 x 12" (Use as required) 131 650738 Screw, 5/16-18 x 5/8" Vasher, Internal Lock 131 650739 Vasher, Internal Lock 132 30636 Resistor Spark Plug 139 3399 Bracket, Governor gear 140 650336 Screw, 10-24 x 1/2" 149A 35862 Seal ASsy, Intake valve 150 27881 Spring, Valve Cap, Lower valve spring 169 27896A Screw, 10-24 x 1/2" 172 28423 Body, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nul 8 Lockwasher, 1/4-28 Screw, 10-24 x 1/2" 184 33263 Rosser, Breather 179 28423 Rosser, Breather 170 28423 Rosser, Breather 170 28423 Rosser, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 33350 Fube, Breather 174 650128 Screw, 10-24 x 1/2" Nul 8 Lockwasher, 1/4-28 Screw, 1/4-28 x 1" Rosser, 1/4-			
130 6021A Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No. 650691 washer.)			
650691 washer.) Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.) 130 650694A Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131A 650713 Screw, 1/4-20 x 5/8" (Use as required) 131A 650713 Screw, 5/16-18 x 5/8" 133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy, Intake valve 550 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27996A 170 28423 Body, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 1/4-28 x 1" 182 39088A Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 1/4-28 x 1" Gasket, Carburetor Pipe, Intake Link, Governor lever-to-throttle Pop Rivet (Can be purchased locally) Screw, 5/16-18 x 3/4" Gasket, Tinake pipe Cover, Air cleaner Body, Breather Gasket, Internation of the pipe Screw, 5/16-18 x 3-4/1" Gasket, Internation of the pipe Cover, Air cleaner Body, Breather 174 650128 Screw, 5/16-18 x 3-4/1" Gasket, Internation of the pipe Cover, Air cleaner Body, Breather 175 33678 Screw, 5/16-18 x 3-3/16" (Use as requi red) Screw, 5/16-18 x 3-4/1			
Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.) 130 650694A	150	002 IA	
but discard 650691 washer.) 130 650694A 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131 650713 Screw, 1/4-20 x 5/8 (Use as required) 133 650890 Washer, Internal Lock Cip, Spark plug shorting 134 30747 Cip, Spark plug shorting 139 33368 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Saal Assy, Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Screw, 10-24 x 1/2" Sabetter 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 181 33263 Screw, 10-24 x 1/2" 184 33263 Screw, 10-24 x 1/2" 185 34707 Pipe, Intake 185 34707 Pipe, Intake 222A Screw, 1/4-28 x 1" 2336078 Screw, 1/4-28 x 1" 24 27915A Screw, 1/4-28 x 1" 25 Gasket, Carburetor Pipe, Intake Down Housing (For electric starter) 26 33375D Blower Housing (For electric starter) 27 650729 Screw, 5/16-18 x 3/4" Screw, 5/16-18 x 3-3/16" (Use as requi red) 28 650760 Screw, 5/16-18 x 3-3/16" (Use as requi red) Cover, Strate bubble Cover, Street bubble Cover, 5/16-18 x 3-3/16" (Use as requi red) Cover, 5/16-18 x 3-3/16" (Us			000091 Washer.)
Screw, 5/16-18 x 2" (Use as required)	130	650711	Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A
131 650737 Screw, 1/4-20 x 1/2" (Use as required)			but discard 650691 washer.)
131 650737 Screw, 1/4-20 x 1/2" (Use as required)	130	650694A	Screw, 5/16-18 x 2" (Use as required)
131 650738 Screw, 1/4-20 x 5/8 (Úse as required)	131	650737	
1314 650713 133 650890 Washer, Internal Lock 134 30747 Cip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Postate 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 x 1" 184 33263 Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 10-24 x 1/2" Say767 Dip, Intake 184 33263 Screw, 10-24 x 1/2" Link, Governor lever-to-throttle Pop Rivet (Can be purchased locally) Screw, Tory T-30, 5/16-18 x 1-1/8" Cover, Air cleaner 203 33375D Blower Housing (For electric starter) Screw, 5/16-18 x 34" Screw, 5/16-18 x 3-3/16" (Use as requi red) Screw, 5/16-18 x 4-1/4" (Use as requi red)			
133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy, Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Sayaka, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 183 33263 Screw, 1/4-28 x 1" 184 33263 Screw, 1/4-28 x 1" 185 34707 Pipe, Intake 1222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Tox T-30, 5/16-18 x 1-1/8" 24 27915A Gasket, Intake pipe 250 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-24 x 21/32" 265 33272B Cover, Silate Valve (Use as required) 262 Screw, 5/16-18 x 3-41/4" (Use as required) 263 2650760 Screw, 5/16-18 x 3-41/4" (Use as required) 264 279752 Hut & Screw, 5/16-18 x 3-41/4" (Use as required) 265 267 29752 Nut, 1/4-28			
134 30747 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve Spring, Valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 33350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 Screw, 1/4-28 x 1" 184 33263 Screw, 1/4-28 x 1" 185 34707 Pipe, Intake 207 33878 Link, Governor lever-to-throttle Pop Rivet (Can be purchased locally) Screw, Torx T-30, 5/16-18 x 1-1/8" 250 33269A Cover, Air cleaner Blower Housing (For electric starter) Screw, 5/16-18 x 3-4/4" Screw, 5/16-18 x 3-4/4" Screw, 5/16-18 x 3-3/16" (Use as requi ired) Screw, 8/5/16-18 x 3-3/16" (Use as requi ired) Screw, 8/5/16-18 x 3-3/16" (Use as requi ired) Screw, 8/5/16-18 x 3-3/16" Screw, 8/5/16-18 x 3-3/16" (Use as requi ired) Screw, 8/5/16-18 x 3-3/16" Screw, 8/5/16-18 x 3-3/16" (Use as requi ired) Screw, 8/5/16-18 x 3-3/16" Screw, 8/5/16-18 x 3-3/16" (Use as requi ired) Scr			
135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A * Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 185 34707 Pipe, Intake 207 33878 Link, Governor lever-to-throttle 207 33878 Link, Governor lever-to-throttle 223 650378 Screw, 10-24 x 1/2" 242 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 265 33272B Screw, 5/16-18 x 3/4" (Use as requi ired) 267 650760 Screw, 5/16-18 x 3-3/16" (Use as requi ired) 286 650760 Screw, 8-32 x 7/16" 286 Screw, 8-32 x 7/16" 287 Screw, 8-32 x 7/16" 288 Screen, 8-32 x 7/16" 4-28 Screen Assy. Nut, 1/4-28 Nut, 1/4-28 Nut, 1/4-28 Nut, 1/4-28 Nut, 1/4-28 Nut, 1/4-28 Nu			·
139 33369 140 650836 149			
140 650836 149A 35862 150 27881 151 32581 151 32581 152 Spring, Valve 152 27896A 153 27896A 15424 155 27896A 156 27896A 157 28423 158 Body, Breather 170 28424 159 27896A 171 28425 172 28425 173 35350 174 Element, Breather 174 650128 175 276 Spring, Valve 178 29752 182 30088A 183 3263 185 34707 185 34707 185 34707 185 34707 187 2224 187 223 650378 188 3263 189 33263 180 33378 180 Spring, Valve 180 33263 180 33378 180 Spring, Valve 180 30378 180 Spring, Valve 180 Spring, Va			
149A 35862 Seal Ássy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27886A "Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 184 33263 "Gasket, Carburetor 185 34707 Pipe, Intake 2007 33878 Link, Governor lever-to-throttle 222A Pop Rivet (Can be purchased locally) 230 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 24 27915A Gasket, Intake pipe 250B 33259A Cover, Aldeaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-18 x 3/4" 276 550729 Screw, 5/16-18 x 3-1/6" (Use as requi red) 277 651002 Screw, 5/16-18 x 4-1/4" (Use as requi red) 285 33662 Hub & Screen Assy. Nut, 1/4-28 169 170 170 170 170 170 170 170 170 170 170			
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174 650128			·
178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 185 34707 Pipe, Intake 207 33878 Link, Governor lever-to-throttle 208 23878 Link, Governor lever-to-throttle 222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 24 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-18 x 3/4" 265 33272B Cover, Cylinder head 276 35741 Plate, Muffler locking 277 651002 Screw, 5/16-18 x 3-3/16" (Use as requi ired) 281 33013 Cover, Starter bubble 285A 33662 Hub & Screen Assy. 287 29752 Nut, 1/4-28			
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262 29747B 265 33272B Cover, Cylinder head 276 35741 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" (Use as required) 278 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 7/16" 285A 33662 Hub & Screen Assy. 287 29752 Nut, 1/4-28	260	33375D	Blower Housing (For electric starter)
265 33272B Cover, Cylinder head 276 35741 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" (Use as required) 277 651002 Screw, 5/16-18 x 4-1/4" (Use as required) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 7/16" 285A 33662 Hub & Screen Assy. 287 29752 Nut, 1/4-28	261	650788	Screw, 5/16-18 x 3/4"
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281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 7/16" 285A 33662 Hub & Screen Assy. 287 29752 Nut, 1/4-28			
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285A 33662 Hub & Screen Assy. 287 29752 Nut, 1/4-28			·
287 29752 Nut, 1/4-28			·
·			
290 29774 Fuel Line (Braided 8-1/4")(21cm)(As r equired)			·
	290	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)

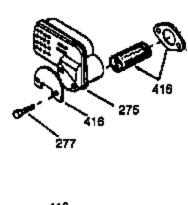
Ref #	Part Number	Qty	Description
290	30962	-	Fuel Line (Braided 32")(80cm)(As required)
	30705		Fuel Line (Braided 16")(40cm)(As requ ired)
292	26460		Fuel Line Clamp (Use as required)
	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
306	29673		* Gasket, Oil filler
310	31297		Dipstick (Incl. 307)
311	27625		Oil Fill Plug (Incl. 312)
	29673		* Gasket, Oil filler plug
	31291		Plug, Cover
	34154		Plate, Upper fuel tank mtg.
	34155		Bracket, Lower fuel tank mtg.
	650561		Screw, 1/4-20 x 5/8"
	34346		Decal, Instruction
	35274 534775		Decal, Instruction
	631725		Inlet Needle, Seat & Clip Assy.
360	631983		Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page A3-6 for breakdown or Fiche 18B, Grid E-5)
400	33279G		* Gasket Set (Incl. items marked *)
	730225		SAE 30 4-Cycle Engine Oil (Quart)
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional

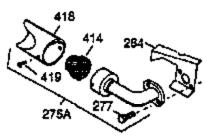


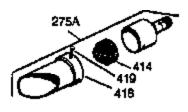


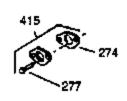




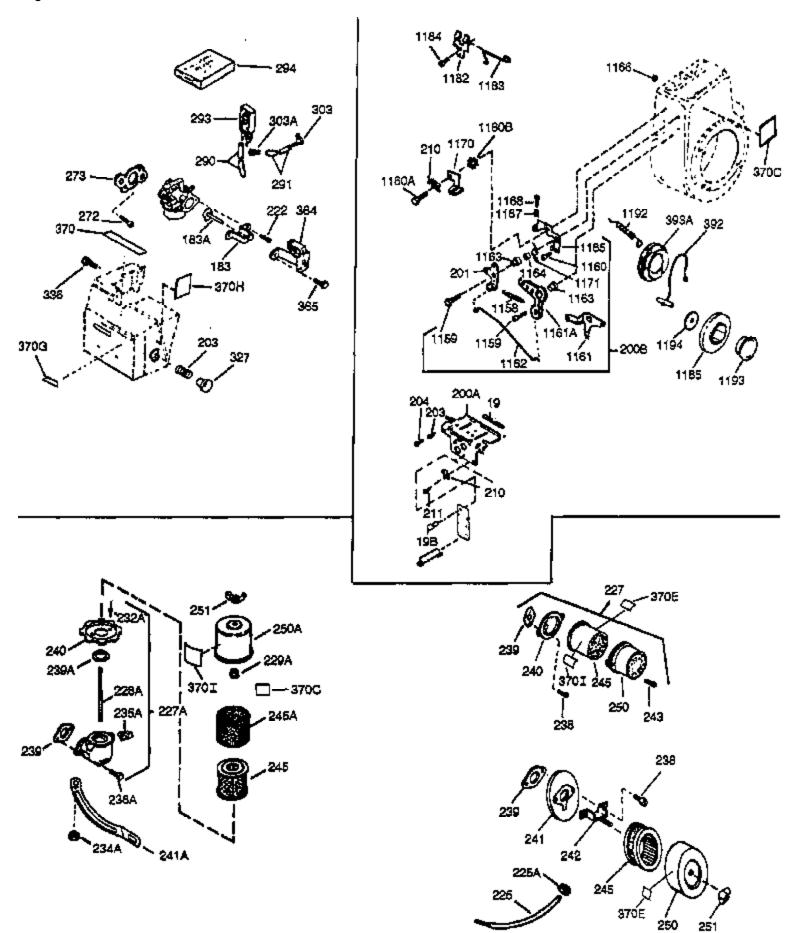




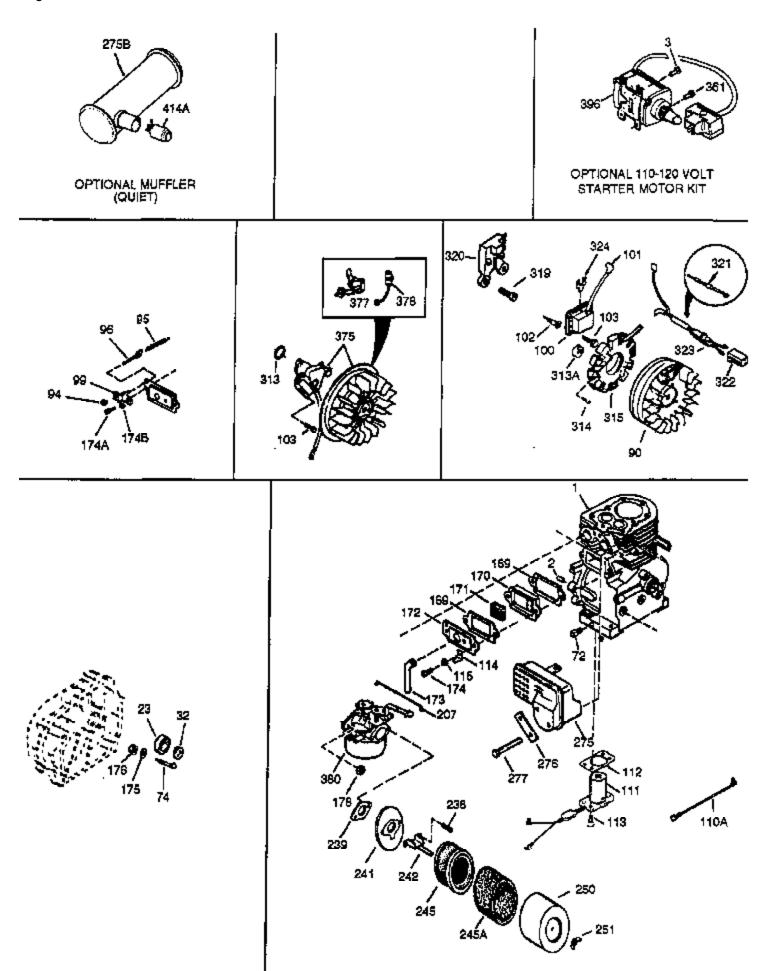




Ref #	Part Number	Qty	Description
37A	30322		Nut & Lockwasher, 8-32
62	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
68	33356		Tab, Ground terminal
129	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131A	650713		Screw, 5/16-18 x 5/8"
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
222A			Pop Rivet (Can be purchased locally)
250B	33269A		Cover, Air cleaner
274	35865		Gasket, Exhaust
277	650729		Screw, 5/16-18 x 3-3/16" (Use as requ ired)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as requi red)
285A	33662		Hub & Screen Assy.
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290	30962		Fuel Line (Braided 32")(80cm)(As required)
292	26460		Fuel Line Clamp (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
			builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
301Δ	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
30171	4101410		I.D.)
			·
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
	S .=		as required) (1.5" I.D.)
004.4	05055		
	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
	29673		* Gasket, Oil filler
	31291		Plug, Cover
	34155		Bracket, Lower fuel tank mtg.
	650561		Screw, 1/4-20 x 5/8"
	33323		Opt.Muffler Screen (Mini-Bike applica tion)
	730130		Kit, Exhaust adapter (Incl. 274 & 277)
	33700		Cover & Tube, Muffler (use as require d)
	650578		Screw, 8-18 x 3/8" (use as required)
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional



		ty Description
	30322	Nut & Lockwasher, 8-32
	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131	650737	Screw, 1/4-20 x 1/2" (Use as required)
131	650738	Screw, 1/4-20 x 5/8 (Use as required)
131A	650713	Screw, 5/16-18 x 5/8"
	730152	Control Bracket (Incl.1158-1171)(As r eq.)
222A	7.00.102	Pop Rivet (Can be purchased locally)
	730127	Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as
221	130121	·
		required)
238	28820	Screw, 10-32 x 1/2"
	27272A	* Gasket, Air cleaner
	33266	Bracket, Air cleaner
	33267	Bracket, Air cleaner
		·
	33268	Element, Air cleaner
	33269A	Cover, Air cleaner
	650513	Nut, Wing 1/4-20
	33662	Hub & Screen Assy.
290	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290	30962	Fuel Line (Braided 32")(80cm)(As requ ired)
291	30705	Fuel Line (Braided 16")(40cm)(As required)
	33715	Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
294	33010	Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
-		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
		is asea with the 330 to and 30000 faet partips.
294	35791	Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
		···
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
0044	00000	
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
2 ∩1 ∧	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
3017	34210	
		as required) (1.5" I.D.)
301A	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	32958	Fitting, Fuel
	33713	Fitting, Fuel line elbow
	29673	* Gasket, Oil filler
		·
	31291	Plug, Cover
	34346	Decal, Instruction
	35274	Decal, Instruction
	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824	Muffler Optional
1159	30312	Screw, 10-32 x 1/2"
	28820	Screw, 10-32 x 1/2"
	27070	Lockwasher
	33816	Hub & Screen Assy.
1100	00010	Tido a colociti tooy.



Ref #	Part Number Qt	y Description
	34096C	Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652	Pin, Dowel
	30322	Nut & Lockwasher, 8-32
	27642	Plug, Oil drain
	33450	Lock Nut, 10-32
	30886A	Spring, Governor bolt
	30845A	Bolt, Governor adjusting
	27276	Cover, Spark plug
	650489	Screw, 1/4-20 x 5/8"
	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	Screw, 1/4-20 x 5/8 (Use as required)
	650713	Screw, 5/16-18 x 5/8"
	27896A	* Gasket, Breather
	28423	Body, Breather
	28424	Element, Breather
	28425	Cover, Breather
	35350	Tube, Breather
	650128	Screw, 10-24 x 1/2"
	29752	Nut & Lockwasher, 1/4-28
	33878	Link, Governor lever-to-throttle
207 222A	33070	·
	28820	Pop Rivet (Can be purchased locally)
	27272A	Screw, 10-32 x 1/2" * Casket Air closurer
	33266	* Gasket, Air cleaner Bracket, Air cleaner
	33267	Bracket, Air cleaner
	33268	Element, Air cleaner
	33269A	·
		Cover, Air cleaner
	650513 391026	Nut, Wing 1/4-20
2130	391020	Muffler (Incl. 284, 284A & 416) (This spark arrester mufflercan be used on any model.)
		municican be used on any model.)
	35741	Plate, Muffler locking
	650729	Screw, 5/16-18 x 3-3/16" (Use as requ ired)
	651002	Screw, 5/16-18 x 4-1/4" (Use as requi red)
285A	33662	Hub & Screen Assy.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
204 4	24240	Fire Con (Bod Blockie) (Count Begintout Lligh Brofile) (Llee
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required) (1.5" I.D.)
301A	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
306	29673	* Gasket, Oil filler
313A	33876	Gasket, Stator (Used only on Std. poi nt ign.)
338A	31291	Plug, Cover
375	610848	Magneto (w/ring gear for 120 Volt sta rter) NOTE: The
		complete magneto is not available as an assembly.
		Themagneto number is shown for reference purpose only.
		Order component parts individually, as shown in parts list.
		(Refer to Division 5, Section B, page 28 for breakdown or
		Fiche 18B, Grid F-1
277	30547A	
		Breaker Points (Use with Std. point i gn.) Condenser
	30548B 631983	
300	001300	Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page A3-6 for breakdown or Fiche 18B, Grid E-5)
		page 70-0 101 breakdown of Flore 100, Olld E-0)

Ref # Part Number	Qty Description
421 730226	SAE 5W30 4-Cycle Engine Oil (Quart)
422 35824	Muffler Optional