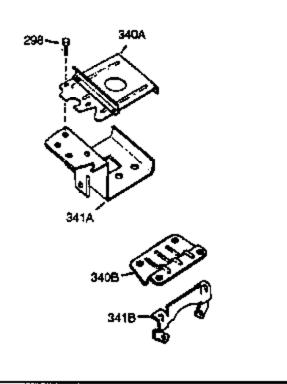
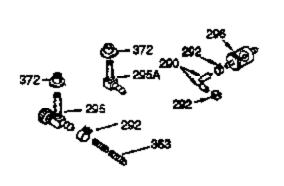


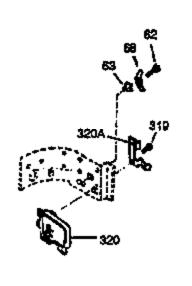
Ref #	Part Number (Qtv	Description
	34922A	,	Cylinder (CI liner)(3-5/16")(Incl.2,2 0 & 72)
	27652		Pin, Dowel
	30699C		Rod Assy., Governor (Incl. 15A & 15B)
			· · · · · · · · · · · · · · · · · · ·
	650494		Screw, 6-40 x 5/16"
	30700		Yoke, Governor
	33454		Governor Lever Assy.
17	29916		Clamp, Governor lever
18	650548		Screw, 8-32 x 5/16"
19	33857		Spring Assy., Extension (Incl. 19B)
	32630		Seal, Oil
	29536		Blower Housing Baffle (Without electric starter knockout)
25	25050		(Use as required)
			(Ose as required)
25	35256A		Blower Housing Baffle (With electric starter knockout) (Use
			as required)
			. ,
26	650561		Screw, 1/4-20 x 5/8"
30	33624A		Crankshaft (Incl. 108 & 109)
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, #8 E.T.
	29216		Locknut, 10-32
	30322		Nut & Lockwasher, 8-32
	29642		Ring, Retaining
40	34860A		Piston, Pin & Ring Set (Std.)(3-5/16")
40	34861A		Piston, Pin & Ring Set (.010" OS)
	34862A		Piston, Pin & Ring Set (.020" OS)
	34863		Piston & Pin Ass'y. (Std.)(3-5/16")(I ncl.43)
	34864		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	34865		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	34866A		Ring Set (Std.) (3-5/16" Bore)
42	34867A		Ring Set (.010" OS)
42	34868A		Ring Set (.020" OS)
43	27888		Ring, Piston Pin retaining
	32591C		Rod Assy., Connecting (Incl. 46, 47 & 49)
	650662C		Bolt, Connecting rod (2 pieces)
	650662C		Bolt, Connecting rod (2 pieces)
	34034		Lifter, Valve
			,
	34242		Dipper, Oil
	34143		Camshaft (MCR)
	33273A		Extension, Blower housing
62	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
65	650128		Screw, 10-24 x 1/2"
	35262		* Gasket, Flange
	33626B		Cyl.Cover (Incl.71,75,80,179,180,220, 221)
	27642		Plug, Oil drain
	33625		Seal, Oil
	31845		Shaft, Mechanical governor
	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
83	30588A		Spool, Governor
	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16 (Use as requir ed)
			· · · · · · · · · · · · · · · · · · ·
	650832		Screw, 1/4-20 x 1-11/16" (Use as required)
	32589		Key, Flywheel
	650815		Washer, Belleville
	8116		Nut, Hex
101	27276		Cover, Spark plug
103	650489		Screw, 1/4-20 x 5/8"

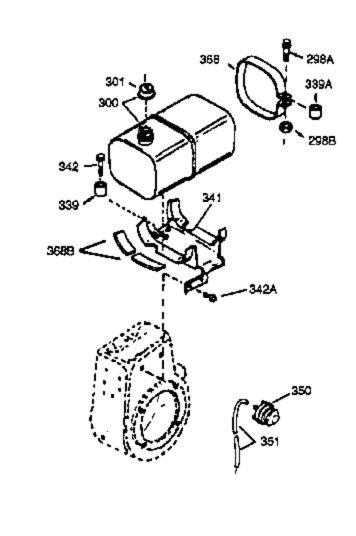
Pin, Crankshaft gear (Only serviceable when gear is pinned to Crank).	Ref #	Part Number Qty	Description
to crank.) 109 33245 Gear, Crankshaft 110 30831 Ground Wire (Incl. 156) 113 348234 125 278784 Eshaust Valve (Std.) (Incl. 151) 126 278804 Eshaust Valve (Std.) (Incl. 151) 127 680081 128 680081 129 680081 120 680077 121 500081 122 6800830 Washer (Do not use with No. 6021 A sor ew.) 129 6800727 120 680071 121 6800830 Washer (Do not use with No. 6021 A sor ew.) 129 6800727 120 680071 121 6800830 122 6800830 123 6800727 124 6800830 125 6800830 126 680071 127 6800844 128 6800830 129 6800711 130 6800711 130 6800711 131 6800737 131 6800737 131 6800737 131 6800737 131 6800737 131 6800738 133 6800830 134 30747 135 33336 136 33336 138 33399 140 680036 143 3747 154 30366 158 12 424 159 27881 150 27881 151 32581 169 278864 170 28423 171 28424 181 5816 187 33390 187 480004 187 30966 280 33750 180 600786 280 33750 180 600786 280 30781 180 600786 280 30781 180 600786 280 30781 180 600786 180 60078			
109 33245 Gear, Crankshaft 110 30831 Ground Wire (Incl. 156) 119 34923A "Gasket, Cylinder head 120 34030A Head, Cylinder head Head, Cylinder Exhaust Valve (Ist.) (Incl. 151) 126 34036 Exhaust Valve (Ist.) (Incl. 151) 126 34036 Initake Valve (Std.) (Incl. 151) 126 34036 Initake Valve (Std.) (Incl. 151) 127 650691 Washer (Do not use with No. 60214 As crew.) 129 650727 Screw, 510-18 x 1-12/4 (Use as required) 129 650727 Screw, 5116-18 x 1-12/4 (Use as required) 130 650711 Screw, 5116-18 x 1-12/4 (Use as required) 130 650731 Screw, 5116-18 x 2-14/4 (Use as required) 131 650733 Screw, 5116-18 x 2-14/4 (Use as required) 131 650737 Screw, 5116-18 x 2-14/4 (Use as required) 131 650737 Screw, 5116-18 x 2-14/4 (Use as required) 131 650738 Screw, 114-20 x 1/2" (Use as required) 132 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 139 33369 Bracket, Governor gear Resistor Spark Plug shorting 149 650336 Screw, 10-24 x 1/2" 149 35862 Seal Assy, Intake valve Spring, Valve 149 3283 Screw, 140-24 x 1/2" 149 3283 Screw, 140-24 x 1/2" 149 3283 Screw, 10-24 x 1/2" 149 3283 Screw, 10-			
110 30831			,
119 34923A			
120 34030A Head, Cylinder 125 27878A Exhaust Valve (Std.) (Ind. 151) 125 27878A Exhaust Valve (Std.) (Ind. 151) 126 34036 Intake Valve (Std.) (Ind. 151) 127 650801 Washer (Do not use with No. 6021A sor ew.) 128 650690 Washer. Belleville (Use as required) 129 650727 Screw, 516-18 x 1-54 (Use as required) 130 6021A Screw, 516-18 x 1-56 "(Use as required) 130 650711 Screw, 516-18 x 1-56" (Use as required) 131 650737 Screw, 516-18 x 1-56" (Use as required) 131 650737 Screw, 516-18 x 2-16 "(Use as required) 133 650890 Washer.) 134 650738 Screw, 516-18 x 2-16 "(Use as required) 135 650890 Washer.) 136 650894 Screw, 516-18 x 58" (Use as required) 137 65078 Screw, 516-18 x 58" (Use as required) 138 650890 Washer, Use as required) 139 33369 Resistor Spark Plug 139 33369 Resistor Spark Plug 149 35862 Seal Assy, Intake valve 150 27881 Spark Plug 151 27881 Spark Plug 151 27881 Spark Plug 152 27886 Screw, 10-24 x 1/2" 153 35350 Tibe, Ereather 170 24423 Body, Breather 170 24423 Body, Breather 171 24242 Element, Breather 172 2424 Element, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 186 650517 Screw, 10-24 x 1/2" 187 650517 Screw, 10-24 x 1/2" 188 650517 Screw, 10-24 x 1/2" 189 650517 Screw, 10-24 x 1/2" 189 650517 Screw, 10-24 x 1/2" 189 650517 Screw, 10-24 x 1/2" 180 65069 Screw, 10-24 x 1/2" 181 650549 Screw, 10-24 x 1/2" 182 650517 Screw, 10-24 x 1/2" 183 650519 Screw, 10-24 x 1/2" 184 650549 Screw, 10-24 x 1/2" 185 650517 Screw, 10-24 x 1/2" 186 65069 Screw, 10-24 x 1/2" 187 65069 Screw, 10-24 x 1/2" 188 650517 Screw, 10-24 x 1/2" 189 650517 Screw, 10-24 x 1/2" 180 65069 Screw, 10-24 x 1/2" 181 650519 Screw, 10-24 x 1/2" 182 650517 Screw, 10-24 x 1/2" 185 650517 Screw, 10-24 x 1/2" 186 650519 Screw, 10-24 x 1/2" 187 650519 Screw, 10-24 x 1/2" 188 650517 Screw, 10-24 x 1/2" 189 650517 Screw, 10-24 x 1/2" 180 650519 Scre	110	30831	Ground Wire (Incl. 156)
Exhaust Valve (Std.) (Incl. 151)	119	34923A	* Gasket, Cylinder head
Exhaust Valve (1/32" OS) (Incl. 151)	120	34030A	Head, Cylinder
Exhaust Valve (1/32" OS) (Incl. 151)	125	27878A	Exhaust Valve (Std.) (Incl. 151)
Intake Valve (Sid.) (Ind. 151)	125	27880A	
126 34036			
127 650691 Washer (Do not use with No. 6021A scr ew.) 128 6509600 Washer Belleville (Use as required) 129 650727 Screw, 5/16-18 x 1-3/4 (Use as required) 130 6021A Screw, 5/16-18 x 1-3/2 (Use as required, but do notuse No. 650691 washer.) 130 650711 Screw, 5/16-18 x 1-5/8 " (Use as required, but do notuse No. 650691 washer.) 130 650694A Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 5/16-18 x 5/8" Screw, 5/16-18 x 5/8" 131 650737 Screw, 5/16-18 x 5/8" Screw, 5/16-18 x 5/8" 133 650690 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33399 Bracket, Governor gear 140 650636 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Gasket, Breather 170 28423 Body, Breather 170 28424 Element, Breather 171 28424 Element, Breather 172 28425 Cover, 10-24 x 1/2" 182 650517 Screw, 10-24 x 1/2" 183 3350 Tube, Breather 186 33651 Screw, 10-24 x 1/2" 184 33223 Grew, 10-24 x 1/2" 185 365061 Link, Governor lever 187 34399A Flange, Carburetor mounting 187 30196 Screw, 5/16-18 x 3/4" 200 34784 Screw, 5/16-18 x 3/4" 201 27915A Gasket, Carburetor Husk, Governor lever-to-throttle 202 3377B Screw, 10-32 x 1/2" 203 3375D Blower Housing (For electric starter) 205 265 33272B Cover, Cylinder head 206 23741 Screw, 5/16-18 x 3/4" 207 2747B Screw, 5/16-18 x 3/4" 208 507941 Plate, Muffler looking			, , ,
128 650690 129 650727 130 6021A Screw, 5/16-18 x 1-3/4 (Use as required) Screw, 5/16-18 x 1-3/4 (Use as required) Screw, 5/16-18 x 1-5/8 " (Use as required), but do notuse No. 650691 washer.) 130 650711 Screw, 5/16-18 x 1-5/8 " (Use as required), but do notuse No. 650691 washer.) 130 650734 Screw, 5/16-18 x 1-5/8 " (Use as required) Screw, 5/16-18 x 1-5/8 " (Use as required) Screw, 5/16-18 x 5/8 (Use as required) Screw, 5/16-18 x 5/8 (Use as required) Screw, 5/16-18 x 5/8 (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 5/8 (Use a			
129 650727 130 6021A Screw, 5/16-18 x 1-3/4 (Use as required, but do notuse No. 650691 washer.) 130 650711 Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No. 650691 washer.) 130 650694A Screw, 5/16-18 x 1-5/8" (Use as required) (Can use 6021A but discard 650691 washer.) 131 650737 Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 5/16-18 x 5/8" 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 132 650739 Washer, Internal Lock 133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 139 33399 Bracket, Governor gear 140 650336 Screw, 10-24 x 1/2" 149A 35862 Seal ASsy, Intake valve 150 27881 Spring, Valve Cap, Lower valve spring 169 27896A Screw, 10-24 x 1/2" 172 28423 Body, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 174 650128 Screw, 10-24 x 1/2" 184 33263 Tube, Breather 187 34349A Flange, Carburetor mounting 187 34349A Flange, Carburetor mounting 187 34349A Plate, Control Bracket (Incl. 19, 203, 204, 2 06, 209) Spring, Compression 242 Screw, 1/4-20 x 27 x 1/2" 242 Screw, 1/4-20 x 27 x 1/2" 242 Screw, 1/4-20 x 27 x 1/2" 250 33756 Screw, 10-24 x 1/2" Screw, 1/4-20 x 27 x 1/2" Screw, 1/4-20 x 1/4" Screw, 1/4-20 x 1/4			
130 6021A Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No. 650691 washer.)			
650691 washer.) Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.) 130 650694A Screw, 5/16-18 x 2" (Use as required) 1314 650713 Screw, 5/16-18 x 5/8" 131 650737 Screw, 1/4-20 x 7/2" (Use as required) 131 650738 Screw, 1/4-20 x 5/8 (Use as required) 133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy, Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A 170 28423 Body, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 182 650517 Screw, 10-24 x 1/2" 183 650517 Screw, 10-24 x 1/2" 184 650128 Screw, 10-24 x 1/2" 185 650517 Screw, 10-24 x 1/2" 186 650518 Screw, 10-24 x 1/2" 187 33283 Resistor Gasket, Breather 187 34349A Flange, Carburetor mounting Screw, 5/16-18 x 3/4" Control Bracket (Ind. 19, 203, 204, 2 06, 209) Spring, Compression Screw, 5-16-18 x 1/4" Screw, 5-16-18 x 1/5" Screw, 10-32 x 3/8" Pop Rivet (Can be purchased locally) "Gasket, Intake pipe Cover, Air cleaner Blower Housing (For electric starter) Screw, 5/16-18 x 3/4" Screw, 5/16-10 coking Flange, Carburetor introttle Screw, 5/16-10 coking Flange, Car			
Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.) 130 650694A	130	0021A	
but discard 650691 washer.) 130 650694A 131A 650713 Screw, 5/16-18 x 5/8" 131 650737 Screw, 5/16-18 x 5/8" 131 650738 Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 5/8 (Use as required) Screw, 1/4-20 x 5/8 (Use as required) Screw, 1/4-20 x 5/8 (Use as required) Washer, Internal Lock Cip, Spark plug shorting Cip, Lower valve spring Cip, Valve Cip, Lower valve spring Cip, Valve Cip, Lower valve spring Cip, Valve Cip, Lower valve spring Cip, Spark plug shorting Cip, Valve Cip, Lower valve spring Cip, Spark plug shorting Cip, Valve Cip, Use, Breather Cip, Spark Cip, Spark Cip, Cip, Cip, Cip, Cip, Cip, Cip, Cip,			650691 Washer.)
but discard 650691 washer.) 130 650694A 131A 650713 Screw, 5/16-18 x 2° (Use as required) Screw, 5/16-18 x 5° (S° (S° (S° (S° (S° (S° (S° (S° (S° (S	130	650711	Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A
131A 650713 131 650737 131 650737 131 650738 133 650890 133 650890 134 30747 135 33636 139 33369 139 33369 139 33369 139 33369 140 650836 150 27881 151 32581 169 27896A 171 28424 171 28424 172 28425 173 35350 174 650128 184 33263 186 34661 187 34349A 187 30196 187 34785 200 34785 200 33375D 200 Washer, Internal Lock Cips, Spark plug shorting Resistor Spark Plug Re			but discard 650691 washer.)
131A 650713 131 650737 131 650737 131 650738 133 650890 133 650890 134 30747 135 33636 139 33369 139 33369 139 33369 139 33369 140 650836 150 27881 151 32581 169 27896A 171 28424 171 28424 172 28425 173 35350 174 650128 184 33263 186 34661 187 34349A 187 30196 187 34785 200 34785 200 33375D 200 Washer, Internal Lock Cips, Spark plug shorting Resistor Spark Plug Re	130	650694A	Screw, 5/16-18 x 2" (Use as required)
131 650737 Screw, 1/4-20 x 1/2" (Use as required)			
131 650738 133 650890 Washer, Internal Lock 134 30747 Cip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 151 32581 Cap, Lower valve spring 169 27886A 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 184 33083 Screw, 10-24 x 1/2" 184 33083 Screw, 10-24 x 1/2" 187 34349A Flange, Carburetor mounting 187 34349A Flange, Carburetor mounting 187A 30196 Screw, 5/16-18 x 3/4" Control Bracket (Incl.19, 203, 204, 2 06, 209) Spring, Compression 27793 211 28942 Screw, 10-32 x 1/2" Cip, Conduit Screw, 5/16-18 x 3/4" Screw, 5/16-18 x			
133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2' 149A 35862 Seal Assy, Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Casket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 182 650517 Screw, 10-24 x 1/2" 183 650517 Screw, 10-24 x 1/2" 184 33263 "Casket, Carburetor 187 34349A Flange, Carburetor mounting 187 34349A Flange, Carburetor mounting 187A 30196 Screw, 5/16-18 x 3/4" 200 34784 Control Bracket (Incl. 19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 207 34785 Link, Governor lever-to-throttle 209 650821 Screw, 10-32 x 1/2" 210 27793 Clip, Conduit 222A Pop Rivet (Can be purchased locally) 24 27915A Screw, 10-32 x 3/8" 250 33269A Cover, S/16-18 x 3/4" Screw, 5/16-24 x 21/32" 265 33272B Cover, S/16-24 x 21/32" 267 35741 Plate, Muffler locking			
134 30747 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve Spring, Valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 33350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 184 33263 Screw, 10-24 x 1/2" 184 33263 Screw, 14-20 x 27732" 184 33263 Screw, 15/16-18 x 3/4" 200 34784 Control Bracket (Incl.19, 203, 204, 2 06, 209) Spring, Compression 201 4785 Corew, 15-40 x 7/16" Link, Governor lever-to-throttle Screw, 10-32 x 1/2" 202 508 33269A Cover, Air cleaner Blower Housing (For electric starter) Screw, 5/16-18 x 3/4" Cover, Air cleaner Blower Housing (For electric starter) Screw, 13-32 x 1/3" Cover, 13-32 x 1/2" Screw, 10-32 x 1/2" Cover, Air cleaner Blower Housing (For electric starter) Screw, 5/16-18 x 3/4" Screw, 5/16-18 x 3/4" Cover, Air cleaner Blower Housing (For electric starter) Screw, 5/16-18 x 3/4" Cover, Sif-6-24 x 21/32" Cover, Oylinder head Screw, 5/16-18 x 3/4" Cover, Oylinder head			· ,
135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A * Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 14-20 x 27/32" 184 33263 * Gasket, Carburetor 187 34349A Flange, Carburetor mounting 187A 30196 Screw, 5/16-18 x 3/4" 200 34784 Control Bracket (Incl.19, 203, 204, 2 06, 209) Spring, Compression 204 650549 Screw, 5-40 x 7/16" 207 34785 Link, Governor lever-to-throttle 208 650821 Screw, 10-32 x 3/8" 209 560821 Screw, 10-32 x 3/8" 201 222A Pop Rivet (Can be purchased locally) 24 27915A * Gasket, Intake pipe 26 33272B Cover, S/16-18 x 3/4" Screw, 5/16-18 x 3/4" Screw, 5/16-18 x 3/4" Screw, 10-32 x 3/8" Screw, 10-32 x 3/8" Screw, 10-32 x 3/8" Screw, 5/16-18 x 3/4" Screw, 5/16-18 x 3/4" Screw, 10-32 x 3/8" Screw, 10-32 x 3/			·
139 33369 140 650836 149			
140 650836 149A 35862 150 27881 151 32581 151 32581 152 Spring, Valve 152 27896A 153 27896A 15424 155 27896A 156 27896A 157 28423 158 Body, Breather 170 28424 158 Element, Breather 170 28425 171 28425 172 28425 173 35350 174 Element, Breather 174 650128 175 Screw, 10-24 x 1/2" 182 650517 176 650128 177 Screw, 11-20 x 27/32" 184 33263 186 34661 187 34349A 187 30196 187 34349A 187 30196 187 34349 187 30196 187 34349 187 30196 187 34349 187 30196 187 34349 188 200 34784 200 34784 200 34784 201 34785 204 650549 207 34785 208 650821 208 650821 209 650821 209 650821 210 27793 211 28942 222A 222A 222A 224 27915A 225 Screw, 10-32 x 1/2" 226 28747B 227 Screw, 5/16-18 x 3/4" 228 Screw, 10-32 x 1/2" 229 Elphon talket (Incl. 19, 203, 204, 2 06, 209) 23 33375D 26 650788 26 29747B 26 207 35741 Plate, Muffler locking			
149A 35862 Seal Ássy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 182 650517 Screw, 1/4-20 x 27/32" 184 33263 "Gasket, Carburetor 186 34661 Link, Governor lever 187 34349A Flange, Carburetor mounting 187A 30196 Screw, 5/16-18 x 3/4" 200 34784 Control Bracket (Incl.19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 207 34785 Link, Governor lever-to-throttle 209 650821 Screw, 10-32 x 3/8" 210 27793 Clip, Conduit 222A Pop Rivet (Can be purchased locally) 23375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-12 x 3/4" 262 29747B Screw, 5/16-24 x 2/1/32" 263 33272B Cover, 5/16-18 x 3/4" 262 29747B Screw, 5/16-18 x 3/4" 263 33272B Cover, 5/16-18 x 3/4" 260 35741 Plate, Muffler locking			
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265 33272B Cover, Cylinder head 276 35741 Plate, Muffler locking			•
276 35741 Plate, Muffler locking			
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277 650729 Screw, 5/16-18 x 3-3/16" (Use as requ ired)			
	277	650729	Screw, 5/16-18 x 3-3/16" (Use as requ ired)

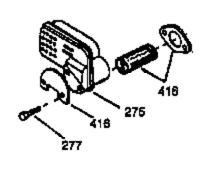
Ref #	Part Number	Qty	Description
277	651002		Screw, 5/16-18 x 4-1/4" (Use as requi red)
281	33013		Cover, Starter bubble
282	650760		Screw, 8-32 x 7/16"
285A	33662		Hub & Screen Assy.
287	29752		Nut, 1/4-28
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290	30962		Fuel Line (Braided 32")(80cm)(As required)
291	30705		Fuel Line (Braided 16")(40cm)(As required)
292	26460		Fuel Line Clamp (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
	29673		* Gasket, Oil filler
	31297		Dipstick (Incl. 307)
	31291		Plug, Cover
340	34154		Plate, Upper fuel tank mtg.
341	34155		Bracket, Lower fuel tank mtg.
342	650561		Screw, 1/4-20 x 5/8"
370A	34686		Decal, Name
370	34346		Decal, Instruction
	35274		Decal, Instruction
	631725		Inlet Needle, Seat & Clip Assy.
380	632200		Carburetor (Incl. 184 & 379) (Refer to Div. 5, Sec. A, Page 176 for breakdown or Fiche 18B, Grid E-11)
400	33279G		* Gasket Set (Incl. items marked *)
	730225		SAE 30 4-Cycle Engine Oil (Quart)
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
	35824		Muffler Optional

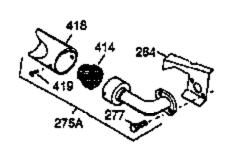


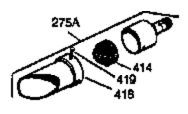


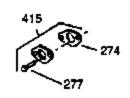




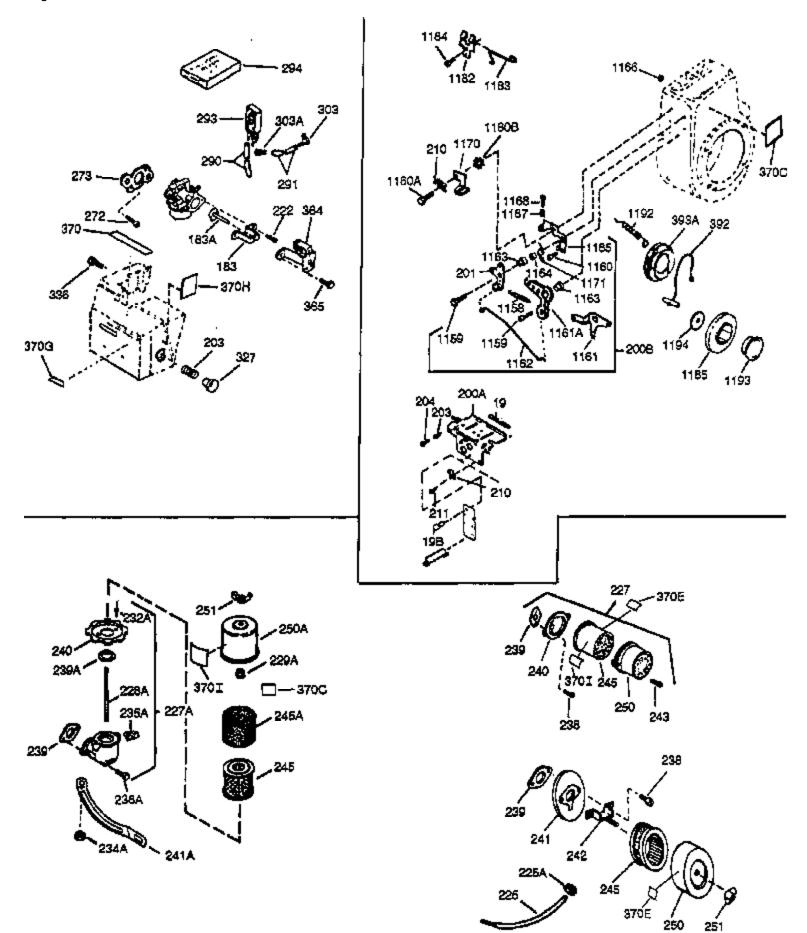






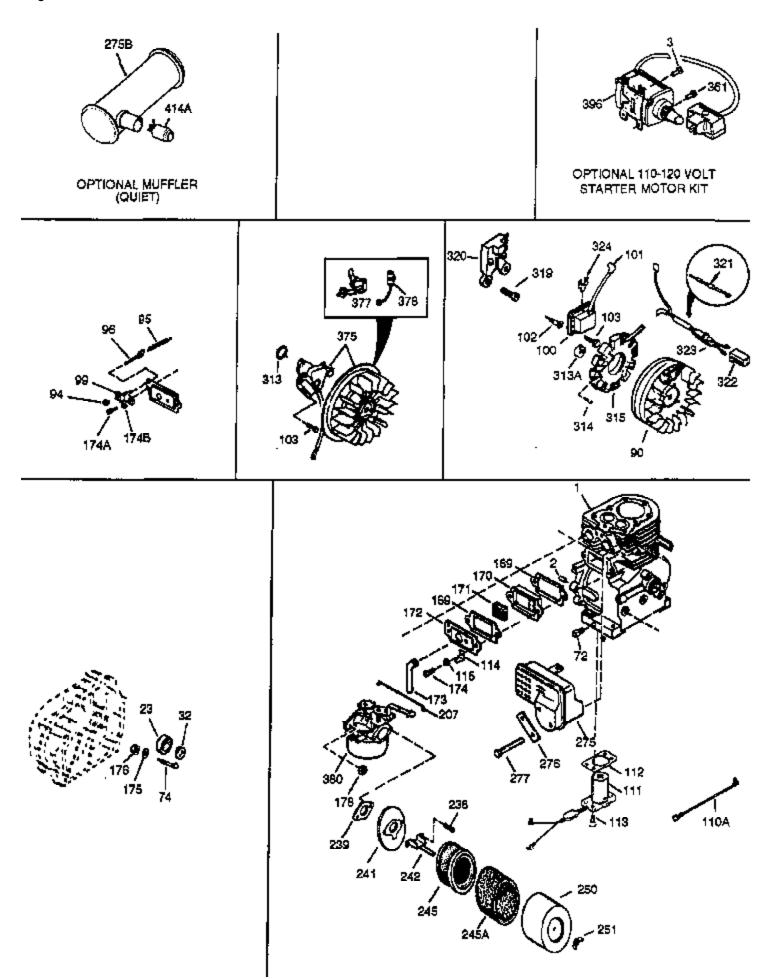


Ref #	Part Number	Qty	Description
	30322	-	Nut & Lockwasher, 8-32
62	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
68	33356		Tab, Ground terminal
129	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131A	650713		Screw, 5/16-18 x 5/8"
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
187A	30196		Screw, 5/16-18 x 3/4"
187	34349A		Flange, Carburetor mounting
222A			Pop Rivet (Can be purchased locally)
250B	33269A		Cover, Air cleaner
274	35865		Gasket, Exhaust
275A	33714		Muffler (Incl. 284, 284A & 414)
277	650729		Screw, 5/16-18 x 3-3/16" (Use as required)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as requi red)
284	34390		Deflector
285A	33662		Hub & Screen Assy.
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290	30962		Fuel Line (Braided 32")(80cm)(As requ ired)
292	26460		Fuel Line Clamp (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
306	29673		* Gasket, Oil filler
338A	31291		Plug, Cover
341	34155		Bracket, Lower fuel tank mtg.
342	650561		Screw, 1/4-20 x 5/8"
414	33323		Opt.Muffler Screen (Mini-Bike applica tion)
415	730130		Kit, Exhaust adapter (Incl. 274 & 277)
418	33700		Cover & Tube, Muffler (use as require d)
	650578		Screw, 8-18 x 3/8" (use as required)
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional



Ref #	Part Number Qt	y Description
	28942	Screw, 10-32 x 3/8"
	33857	Spring Assy., Extension (Incl. 19B)
	30322	Nut & Lockwasher, 8-32
	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	
		Screw, 1/4-20 x 5/8 (Use as required)
	650713	Screw, 5/16-18 x 5/8"
	34349A	Flange, Carburetor mounting
	30196	Screw, 5/16-18 x 3/4"
	730152	Control Bracket (Incl.1158-1171)(As r eq.)
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
222A		Pop Rivet (Can be purchased locally)
227	730127	Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as
		required)
238	28820	Screw, 10-32 x 1/2"
	27272A	* Gasket, Air cleaner
	33266	Bracket, Air cleaner
	33267	
		Bracket, Air cleaner
	33268	Element, Air cleaner
	33269A	Cover, Air cleaner
	650513	Nut, Wing 1/4-20
	33662	Hub & Screen Assy.
	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962	Fuel Line (Braided 32")(80cm)(As requ ired)
	30705	Fuel Line (Braided 16")(40cm)(As required)
293	34385	Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
293	33715	Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
200	00110	are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
		is used with the 30013 and 30000 fdet partips.
294	33010	Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
004	05704	First Private Parada Kit NOTE: 24205 and 22745 (AMP)
294	35791	Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
50 17 C		I.D.)
		·
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
3∩1∆	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
30 IA	OTE 10	as required) (1.5" I.D.)
		as required (1.5 1.0.)
301A	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
303A	34237	Fitting, Fuel
	32958	Fitting, Fuel
	33713	Fitting, Fuel line elbow
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Ref #	Part Number Qty	Description
306	29673	* Gasket, Oil filler
338A	31291	Plug, Cover
370	34346	Decal, Instruction
370	35274	Decal, Instruction
421	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824	Muffler Optional
1159	30312	Screw, 10-32 x 1/2"
1160	28820	Screw, 10-32 x 1/2"
1160	27070	Lockwasher
1185	33816	Hub & Screen Assy.



		Qty	Description
1	34922A		Cylinder (CI liner)(3-5/16")(Incl.2,2 0 & 72)
2	27652		Pin, Dowel
23	33627		Bearing, Ball
32	33628		Washer, Thrust
37A	30322		Nut & Lockwasher, 8-32
72	27642		Plug, Oil drain
74	31855		Retainer, Bearing
101	27276		Cover, Spark plug
	650489		Screw, 1/4-20 x 5/8"
	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
	650737		Screw, 1/4-20 x 1/2" (Use as required)
	650738		Screw, 1/4-20 x 5/8 (Use as required)
	650713		Screw, 5/16-18 x 5/8"
	27896A		* Gasket, Breather
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Breather
	35350		Tube, Breather
	650128		
			Screw, 10-24 x 1/2"
	650778		Lockwasher
	650580		Nut, Lock
	34349A		Flange, Carburetor mounting
	30196		Screw, 5/16-18 x 3/4"
	34785		Link, Governor lever-to-throttle
222A	00000		Pop Rivet (Can be purchased locally)
	28820		Screw, 10-32 x 1/2"
	27272A		* Gasket, Air cleaner
	33266		Bracket, Air cleaner
	33267		Bracket, Air cleaner
	33268		Element, Air cleaner
	33269A		Cover, Air cleaner
	650513		Nut, Wing 1/4-20
275B	391026		Muffler (Incl. 284, 284A & 416) (This spark arrester
			mufflercan be used on any model.)
276	35741		Plate, Muffler locking
	650729		Screw, 5/16-18 x 3-3/16" (Use as required)
	651002		Screw, 5/16-18 x 4-1/4" (Use as required)
	33662		Hub & Screen Assy.
	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
30 IA	4101446		• • • • • • • • • • • • • • • • • • • •
			I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
201 /	24240		Fuel Can (Bad Blastia) (Squit Begintont, High Brofile) (Hea
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
			as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
	29673		* Gasket, Oil filler
	33876		Gasket, Stator (Used only on Std. poi nt ign.)
	31291		Plug, Cover
	610842		Magneto NOTE: The complete magneto is not available as
0.0	0.100.12		an assembly. Themagneto number is shown for reference
			purpose only. Order component parts individually, as shown
			in parts list. (Refer to Division 5, Section B, page 28 for
			breakdown or Fiche 18B, Grid F-1)
			DICANGOWITOFFICHE TOD, CHUT-1)
377	30547A		Breaker Points (Use with Std. point i gn.)
378	30548B		Condenser

Ref #	Part Number	Qty	Description
380	632200	•	Carburetor (Incl. 184 & 379) (Refer to Div. 5, Sec. A, Page 176 for breakdown or Fiche 18B, Grid E-11)
	730226 35824		SAE 5W30 4-Cycle Engine Oil (Quart) Muffler Optional