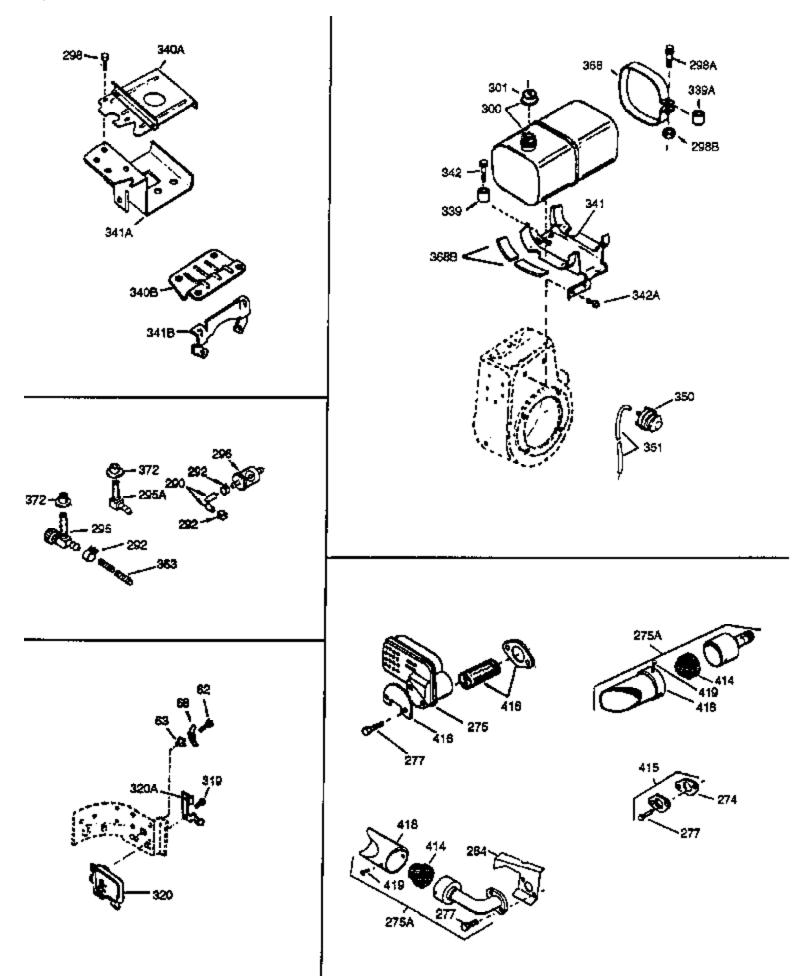


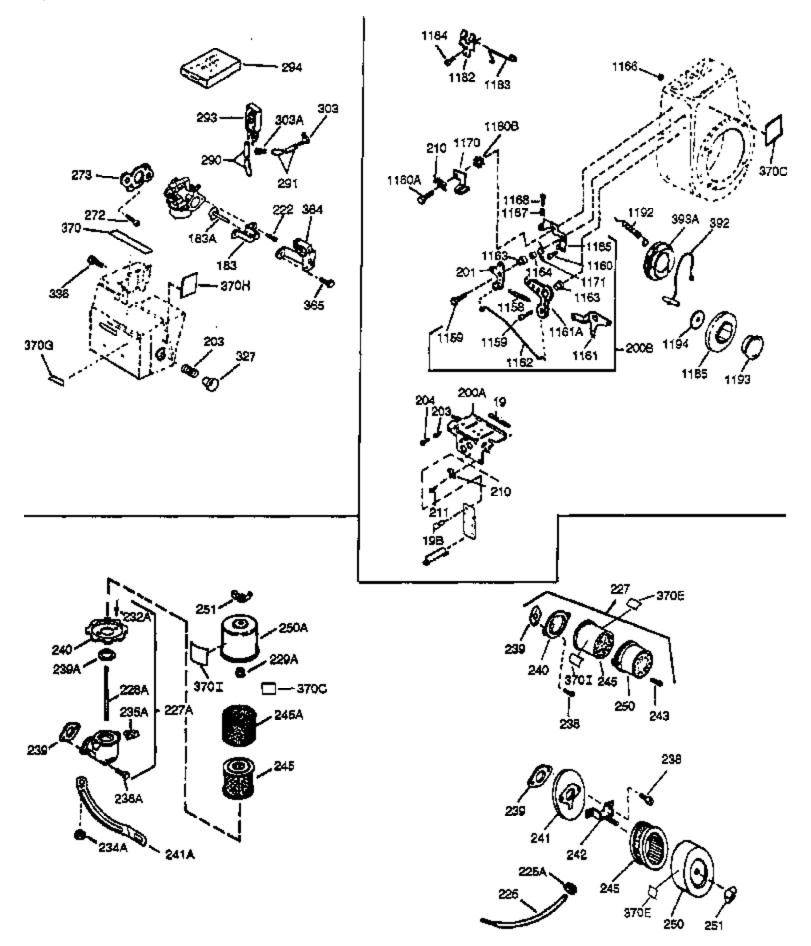
	Part Number Qt 34096C	y Description Cylinder (Cl liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652	Pin, Dowel
3	650820	Screw, 1/4-20 x 1/2"
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
	33454	Governor Lever Assy.
	29916	•
		Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	32630	Seal, Oil
25	29536	Blower Housing Baffle (Without electric starter knockout)
		(Use as required)
25	35256A	Blower Housing Baffle (With electric starter knockout) (Use
20		as required)
		as required)
26	650561	Screw, 1/4-20 x 5/8"
30	33365B	Crankshaft (Incl. 108 & 109)
35	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, #8 E.T.
	29216	Locknut, 10-32
	30322	Nut & Lockwasher, 8-32
	29642	Ring, Retaining
		0
	34543	Piston, Pin & Ring Set (Std.) (3-3/16 ")
	34544	Piston, Pin & Ring Set (.010" OS)
	34545	Piston, Pin & Ring Set (.020" OS)
	34031B	Piston & Pin Ass'y. (Std.)(3-3/16")(I ncl.43)
	34032B	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	34033B	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	34037	Ring Set (Std.) (3-3/16" Bore)
42	34038	Ring Set (.010" OS)
42	34039	Ring Set (.020" OS)
43	27888	Ring, Piston Pin retaining
	32591C	Rod Assy., Connecting (Incl. 46, 47 & 49)
	650662C	Bolt, Connecting rod (2 pieces)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	Dipper, Oil
	34143	Camshaft (MCR)
	33273A	
		Extension, Blower housing
	34126	Bracket, Grommet mounting
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	650128	Screw, 10-24 x 1/2"
	35262	* Gasket, Flange
	33367B	Cover, Cylinder (Incl. 71, 75 & 80)
71	33368	Bushing, Crankshaft
72	27642	Plug, Oil drain
75	31950	Seal, Oil
80	31845	Shaft, Mechanical governor
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16 (Use as requir ed)
	650832	Screw, 1/4-20 x 1-1/16" (Use as required)
	32589	
		Key, Flywheel Washer, Bollovilla
	650815 8116	Washer, Belleville
93	8116	Nut, Hex

103 650516 Screw 108 29783 Pin, C 109 33245 Gear, 110 34240 Ground 111 34923A * Gas 120 34030A Head, 125 27880A Exhau 126 34035 Intake 126 34036 Intake 126 34036 Intake 127 650691 Wash 128 650690 Wash 129 650727 Screw 130 650691 Wash 130 650711 Screw 130 650713 Screw 131 650737 Screw 131 650733 Screw 131 650733 Screw 133 650890 Wash 135 3636 Resis 139 33369 Brack 140 650836 Screw 140 50836 <th>, Spark plug</th>	, Spark plug
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109 33245 Gear, 110 34240 Groun 119 34923A * Gas 120 34030A Head, 125 27878A Exhau 126 34035 Intake 126 34035 Intake 126 34036 Intake 127 7880A Exhau 128 650691 Wash 128 650727 Screw 130 6021A Screw 60021A Screw 65069 130 650771 Screw 131 650737 Screw 131 650738 Screw 133 650890 Wash 135 33636 Resist 139 33699 Brack 140 650836 Screw 149A 35862 Seal 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, <	rankshaft gear (Only serviceable when gear is pinned
110 34240 Groun 119 34923A * Gas 120 34030A Head, 125 27878A Exhau 126 34035 Intake 126 34035 Intake 126 34036 Intake 127 650690 Wash 128 650690 Wash 129 650727 Screw 130 6021A Screw 6021A Screw 65069 130 650694A Screw 131 650737 Screw 131 650738 Screw 131 650738 Screw 131 650738 Screw 131 650738 Screw 133 650890 Wash 135 3369 Brack 149A 35862 Scal 149A 35862 Screw 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas	nk.)
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119 34923A * Gas 120 34030A Head, 125 27878A Exhau 126 34035 Intake 126 34036 Intake 127 650691 Wash 128 650690 Wash 129 650727 Screw 130 6021A Screw 130 650711 Screw 131 650737 Screw 131 650738 Screw 133 650890 Wash 134 650737 Screw 133 650890 Wash 133 650890 Wash 134 650738 Screw 133 650836 Screw 134 650738 Screw 135 33636 Resis 139 33369 Brack 1490 35862 Scal 1491 27881 Spring 151 32581 Cap, I 169 27896A * Gas <t< td=""><td></td></t<>	
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125 27878A Exhau 125 27880A Exhau 126 34035 Intake 127 650691 Wash 128 650727 Screw 130 6021A Screw 65069 Wash 129 130 650727 Screw 130 650711 Screw 131 650737 Screw 131 650737 Screw 133 650890 Wash 133 650890 Wash 135 33636 Resist 139 33369 Brack 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 33350 Tube 174 650128 Screw 183 34587 Brack 18	
125 27880A Exhau 126 34035 Intake 126 34036 Intake 127 650691 Wash 128 650727 Screw 130 6021A Screw 650694 Screw 65069 130 650711 Screw 131 650737 Screw 131 650738 Screw 1314 650713 Screw 1313 650890 Wash 1325 33636 Resist 133 3509 Bracke 140 650836 Screw 149A 35862 Seal 150 27881 Spring 150 27881 Spring 150 27896A * Gas 170 28423 Body, 171 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 185 33877 Brack	ist Valve (Std.) (Incl. 151)
126 34035 Intake 126 34036 Intake 127 650691 Wash 128 650727 Screw 130 6021A Screw 130 650711 Screw 130 650737 Screw 131 650737 Screw 131 650737 Screw 131 650738 Screw 131 650738 Screw 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Scal 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28425 Cover 173 35350 Tube, 174 650128 Screw 182 3088A Screw 183 34587 Brack	
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127 650691 Wash 128 650690 Wash 129 650727 Screw 130 6021A Screw 130 650711 Screw 130 650694A Screw 131 650737 Screw 131 650737 Screw 131 650738 Screw 131A 650713 Screw 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Scal 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28425 Cover 173 3530 Tube, 174 650128 Screw 178 29752 Nut & 183 34587 Brack 184 33263 * Gas 1	Valve (Std.) (Incl. 151)
128 650690 Wash 129 650727 Screw 130 6021A Screw 130 650711 Screw 130 650711 Screw 131 650737 Screw 131 650738 Screw 131 650738 Screw 133 650890 Wash 134 650713 Screw 133 650890 Wash 135 3366 Resisi 139 33369 Brack 140 650836 Screw 149A 35862 Scal A 150 27881 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174	Valve (1/32" OS) (Incl. 151)
129 650727 Screw 130 6021A Screw 130 650711 Screw 130 650694A Screw 131 650737 Screw 131 650738 Screw 131 650713 Screw 131 650713 Screw 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Scal 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe,	er (Do not use with No. 6021A scr ew.)
130 6021A Screw, 65069 130 650711 Screw, but dis 130 650694A Screw, 131 131 650737 Screw, 131 131 650738 Screw, 131 131 650713 Screw, 133 131 650713 Screw, 133 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw, 149A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 174 650128 Screw, 178 178 29752 Nut & 183 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 200 34667 Link, C 200	er, Belleville (Use as required)
130 650711 Screw, but dis 130 650694A Screw, but dis 131 650737 Screw, 131 131 650738 Screw, 131 131A 650713 Screw, 133 133 650890 Wash 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw, 149A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 172 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 174 650128 Screw, 178 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 184667 Link, C Contro 203 31342 Spring	r, 5/16-18 x 1-3/4 (Use as requir ed)
130 650711 Screw, but distribut distrint distribut distrint distribut distribut distr	r, 5/16-18 x 1-1/2" (Use as required, but do notuse No
but dia but dia 130 650694A Screw 131 650737 Screw 131 650738 Screw 131A 650713 Screw 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 3263 * Gas 185 33877 Pipe, 186 34667 Link	1 washer.)
but dia but dia 130 650694A Screw 131 650737 Screw 131 650738 Screw 131A 650713 Screw 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 3263 * Gas 185 33877 Pipe, 186 34667 Link	r, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A
131 650737 Screw 131 650738 Screw 131A 650713 Screw 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi <	scard 650691 washer.)
131 650738 Screw 131A 650713 Screw 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O <td>r, 5/16-18 x 2" (Use as required)</td>	r, 5/16-18 x 2" (Use as required)
131A 650713 Screw 133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 140 650836 Screw 140 650836 Screw 140 55862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw <t< td=""><td>r, 1/4-20 x 1/2" (Use as required)</td></t<>	r, 1/4-20 x 1/2" (Use as required)
133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	r, 1/4-20 x 5/8 (Use as required)
133 650890 Wash 135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	r, 5/16-18 x 5/8"
135 33636 Resist 139 33369 Brack 140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	er, Internal Lock
139 33369 Bracket 140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, C 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	or Spark Plug
140 650836 Screw 149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 183 34587 Brack 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	et, Governor gear
149A 35862 Seal A 150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	y, 10-24 x 1/2"
150 27881 Spring 151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	Assy., Intake valve
151 32581 Cap, I 169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	
169 27896A * Gas 170 28423 Body, 171 28424 Eleme 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	Lower valve spring
170 28423 Body, 171 28424 Elema 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gasl 185 33877 Pipe, 186 34667 Link, O 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	ket, Breather
171 28424 Element 172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gasi 185 33877 Pipe, 186 34667 Link, C 200 34664 Contro 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	
172 28425 Cover 173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gasi 185 33877 Pipe, 186 34667 Link, O 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, O	ent, Breather
173 35350 Tube, 174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gasi 185 33877 Pipe, 186 34667 Link, C 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	•
174 650128 Screw 178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gast 185 33877 Pipe, 186 34667 Link, C 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	
178 29752 Nut & 182 30088A Screw 183 34587 Brack 184 33263 * Gas 185 33877 Pipe, 186 34667 Link, C 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	
182 30088A Screw 183 34587 Brack 184 33263 * Gasl 185 33877 Pipe, 186 34667 Link, C 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	r, 10-24 x 1/2"
183 34587 Brack 184 33263 * Gasl 185 33877 Pipe, 186 34667 Link, C 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	Lockwasher, 1/4-28
184 33263 * Gas 185 33877 Pipe, 186 34667 Link, C 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	r, 1/4-28 x 1"
185 33877 Pipe, 186 34667 Link, C 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	et, Choke
186 34667 Link, C 200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, C	ket, Carburetor
200 34664 Control 203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, 0	
203 31342 Spring 204 650549 Screw 206 610973 Termi 207 33878 Link, 0	Governor lever
204 650549 Screw 206 610973 Termi 207 33878 Link, (bl Bracket (Incl.19,203, 204, 20 6 & 209)
206 610973 Termi 207 33878 Link, 0	l, Compression
207 33878 Link, C	r, 5-40 x 7/16"
•	nal Assy.
•	Governor lever-to-throttle
	r, 10-32 x 1/2"
	Conduit
	v, 10-32 x 3/8"
219 34586 Rod, (
	Control
	y, 10-32 x 1/2"
1	vivet (Can be purchased locally)
	r, Torx T-30, 5/16-18 x 1-1/8" ket, Intake pipe

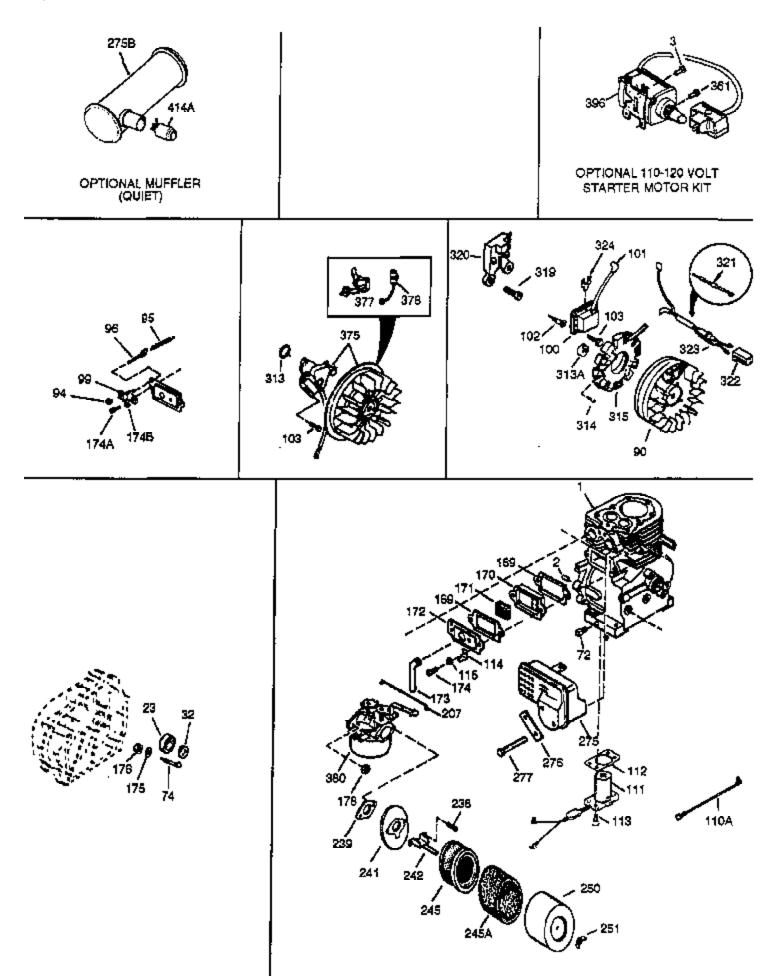
		Description
	34822A	Blower Housing
	650788	Screw, 5/16-18 x 3/4"
	29747B	Screw, 5/16-24 x 21/32"
265	33272B	Cover, Cylinder head
275	33280A	Muffler
276	31588	Plate, Muffler locking
	35741	Plate, Muffler locking
	650729	Screw, 5/16-18 x 3-3/16" (Use as requ ired)
	651002	Screw, 5/16-18 x 4-1/4" (Use as required)
	33013	Cover, Starter bubble
	650760	Screw, 8-32 x 7/16"
	33662	Hub & Screen Assy.
	29752	Nut, 1/4-28
	29752	
		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962	Fuel Line (Braided 32")(80cm)(As required)
	30705	Fuel Line (Braided 16")(40cm)(As required)
	26460	Fuel Line Clamp (Use as required)
	32961	Valve, Fuel shut-off
	650665	Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
		builtwith different size fuel inlet openings. Tanks with the
		1-3/16" I.D. opening use fuel cap 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
201 4	4404.44D	
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
204.4	24040	
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required) (1.5" I.D.)
301A	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	33893A	Oil Fill Tube
	33590	"O" Ring
		•
	34011A	Dipstick (Incl. 307)
	650765	Screw, 10-32 x 1/2"
	34666	Cover, Carburetor
	28942	Screw, Sems 10-32 x 3/8"
	31291	Plug, Cover
	34154	Plate, Upper fuel tank mtg.
	34155	Bracket, Lower fuel tank mtg.
342	650561	Screw, 1/4-20 x 5/8"
359	34141	Guard, Starter
	32576	Seal, Snow Guard
	650767	Screw, 8-32 x 27/64"
	34589	Decal, Choke
	34686	Decal, Name
	34144	Decal, Primer
	34346	Decal, Instruction
	35274	Decal, Instruction
	631021	Inlet Needle, Seat & Clip Assy.
380	632110	Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A,
		page 168 for breakdown or Fiche18B, Grid E-9)
400	33279G	* Gasket Set (Incl. items marked *)
	730225	SAE 30 4-Cycle Engine Oil (Quart)
	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
	35824	Muffler Optional
422		



Ref #	Part Number	Qty	Description
37A	30322		Nut & Lockwasher, 8-32
62	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
129	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
131A	650713		Screw, 5/16-18 x 5/8"
222A			Pop Rivet (Can be purchased locally)
274	35865		Gasket, Exhaust
275	33280A		Muffler
277	650729		Screw, 5/16-18 x 3-3/16" (Use as requ ired)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as required)
285A	33662		Hub & Screen Assy.
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290	30962		Fuel Line (Braided 32")(80cm)(As required)
292	26460		Fuel Line Clamp (Use as required)
295	32961		Valve, Fuel shut-off
298	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
			builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
201 0	410144P		
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
			I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
3014	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
00177			as required) (1.5" I.D.)
	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
	34666		Cover, Carburetor
	31291		Plug, Cover
	34155		Bracket, Lower fuel tank mtg.
	650561		Screw, 1/4-20 x 5/8"
	570682		Primer Assy.
	32180C		Line, Primer
	34144		Decal, Primer
	33323		Opt.Muffler Screen (Mini-Bike applica tion)
415	730130		Kit, Exhaust adapter (Incl. 274 & 277)
418	33700		Cover & Tube, Muffler (use as require d)
419	650578		Screw, 8-18 x 3/8" (use as required)
421	730226		SAE 5W30 4-Cycle Engine Oil (Quart)



	Part Number	Qty	Description
37A	30322		Nut & Lockwasher, 8-32
129	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
	650713		Screw, 5/16-18 x 5/8"
	34587		Bracket, Choke
	730152		Control Bracket (Incl.1158-1171)(As r eq.)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	27793		Clip, Conduit
	28942		Screw, 10-32 x 3/8"
	28820		
	20020		Screw, 10-32 x 1/2"
222A	700407		Pop Rivet (Can be purchased locally)
227	730127		Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as
			required)
2827	33662		Hub & Screen Assy.
	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962		Fuel Line (Braided 32")(80cm)(As required)
	30705		Fuel Line (Braided 16")(40cm)(As required)
293	33715		Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
			are replaced by 35813 and 35800 (WIP) pumps. The 33010
			(3000 series) repair kit is still available. The 35791 repair kit
			is used with the 35813 and 35800 fuel pumps.
204	35791		Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
201	00101		are replaced by 35813 and 35800 (WIP) pumps. The 33010
			(3000 series) repair kit is still available. The 35791 repair kit
			is used with the 35813 and 35800 fuel pumps.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
			I.D.)
0014	22020		
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
00177	01210		as required) (1.5" I.D.)
			as required) (1.5 1.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
303	32958		Fitting, Fuel
	650765		Screw, 10-32 x 1/2"
	34666		Cover, Carburetor
	31291		Plug, Cover
	33377		Bracket, Carburetor cover mtg.
	650767		Screw, 8-32 x 27/64"
	34346		Decal, Instruction
	35274		Decal, Instruction
	34589		
			Decal, Choke
	34144		Decal, Primer
	34414		Decal, Warning
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional
	30312		Screw, 10-32 x 1/2"
1159			Screw, 10-32 x 1/2"
1159 1160	28820		Screw, 10-32 x 1/2" Lockwasher
1159 1160 1160			Screw, 10-32 x 1/2" Lockwasher Hub & Screen Assy.



		/ Description
1	34096C	Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652	Pin, Dowel
3	650820	Screw, 1/4-20 x 1/2"
37A	30322	Nut & Lockwasher, 8-32
72	27642	Plug, Oil drain
101	610118	Cover, Spark plug
	650516	Screw, 1/4-20 x 1-1/8"
	650727	Screw, 5/16-18 x 1-3/4 (Use as required)
	650713	Screw, 5/16-18 x 5/8"
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	Screw, 1/4-20 x 5/8 (Use as required)
	27896A	* Gasket, Breather
	28423	Body, Breather
	28424	
		Element, Breather
	28425	Cover, Breather
	35350	Tube, Breather
	650128	Screw, 10-24 x 1/2"
	29752	Nut & Lockwasher, 1/4-28
	33878	Link, Governor lever-to-throttle
222A		Pop Rivet (Can be purchased locally)
275B	391026	Muffler (Incl. 284, 284A & 416) (This spark arrester
		mufflercan be used on any model.)
07E	22200.4	Muffler
	33280A	
	31588	Plate, Muffler locking
	35741	Plate, Muffler locking
	650729	Screw, 5/16-18 x 3-3/16" (Use as requ ired)
	651002	Screw, 5/16-18 x 4-1/4" (Use as requi red)
	33662	Hub & Screen Assy.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
3014	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
301A	33032	required) (1.5" I.D.)
		required) (1.5 1.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required) (1.5" I.D.)
	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	33876	Gasket, Stator (Used only on Std. poi nt ign.)
	34666	Cover, Carburetor
338A	31291	Plug, Cover
370D	34144	Decal, Primer
375	610982	Magneto (w/ring gear) (12 Volt, 3 Amp) NOTE: The
		complete magneto is not available as an assembly.
		Themagneto number is shown for reference purpose only.
		Order component parts individually, as shown in parts list.
		(Refer to Division 5, Section B, page 36 for breakdown or
		Fiche 18B, Grid F-3
377	30547A	Breaker Points (Use with Std. point i gn.)
	610767A	Condenser
	632110	Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A,
		page 168 for breakdown or Fiche18B, Grid E-9)
421	730226 35824	SAE 5W30 4-Cycle Engine Oil (Quart) Muffler Optional