

| Ref # | Part Number | Qty | Description  |
|-------|-------------|-----|--|
| 1     | 34096C      |     | Cylinder (Cl liner)(3-5/16")(Incl.2,20,41,43,72 & 119)                         |
| 2     | 27652       |     | Pin, Dowel   |
| 15B   | 650494      |     | Screw, 6-40 x 5/16"  |
| 15    | 30699C      |     | Rod Assy., Governor (Incl. 15A & 15B)  |
| 15A   | 30700       |     | Yoke, Governor   |
| 16    | 33454       |     | Governor Lever Assy.   |
| 17    | 29916       |     | Clamp, Governor lever  |
| 18    | 650548      |     | Screw, 8-32 x 5/16"  |
| 20    | 32630       |     | Seal, Oil  |
| 25    | 29536       |     | Blower Housing Baffle (Without electric starter knockout)<br>(Use as required) |
| 25    | 35256A      |     | Blower Housing Baffle (With electric starter knockout) (Use<br>as required)    |
| 26    | 650561      |     | Screw, 1/4-20 x 5/8"   |
| 30    | 33720B      |     | Crankshaft (Incl. 108 & 109)   |
| 35    | 29826       |     | Screw, 10-32 x 3/4"  |
| 36    | 29918       |     | Lockwasher, #8 E.T.  |
| 37    | 29216       |     | Locknut, 10-32   |
| 37A   | 30322       |     | Nut & Lockwasher, 8-32   |
| 38    | 29642       |     | Ring, Retaining  |
| 40    | 34543       |     | Piston, Pin & Ring Set (Std.) (3-3/16 ")                                       |
| 40    | 34544       |     | Piston, Pin & Ring Set (.010" OS)  |
| 40    | 34545       |     | Piston, Pin & Ring Set (.020" OS)  |
| 41    | 34031B      |     | Piston & Pin Ass'y. (Std.)(3-3/16")(I ncl.43)                                  |
| 41    | 34032B      |     | Piston & Pin Ass'y. (.010" OS) (Incl. 43)                                      |
| 41    | 34033B      |     | Piston & Pin Ass'y. (.020" OS) (Incl. 43)                                      |
| 42    | 34037       |     | Ring Set (Std.) (3-3/16" Bore)   |
| 42    | 34038       |     | Ring Set (.010" OS)  |
| 42    | 34039       |     | Ring Set (.020" OS)  |
| 43    | 27888       |     | Ring, Piston Pin retaining   |
| 45    | 32591C      |     | Rod Assy., Connecting (Incl. 46, 47 & 49)                                      |
| 46    | 650662C     |     | Bolt, Connecting rod (2 pieces)  |
| 47    | 650662C     |     | Bolt, Connecting rod (2 pieces)  |
| 48    | 34034       |     | Lifter, Valve  |
| 49    | 34242       |     | Dipper, Oil  |
| 50    | 34143       |     | Camshaft (MCR)   |
| 60    | 33273A      |     | Extension, Blower housing  |
| 65    | 650128      |     | Screw, 10-24 x 1/2"  |
| 69    | 35262       |     | * Gasket, Flange   |
| 70    | 33626B      |     | Cyl.Cover (Incl.71,75,80,179,180,220, 221)                                     |
| 72    | 27642       |     | Plug, Oil drain  |
| 75    | 33625       |     | Seal, Oil  |
| 80    | 31845       |     | Shaft, Mechanical governor   |
| 81    | 30590A      |     | Washer, Flat   |
| 82    | 30591       |     | Gear Assy., Governor (Incl. 81)  |
| 83    | 30588A      |     | Spool, Governor  |
| 84    | 29193       |     | Ring, Retaining  |
| 86    | 650833      |     | Screw, 1/4-20 x 1-3/16 (Use as requir ed)                                      |
| 87    | 650832      |     | Screw, 1/4-20 x 1-11/16" (Use as requ ired)                                    |
| 89    | 32589       |     | Key, Flywheel  |
| 92    | 650815      |     | Washer, Belleville   |
| 93    | 8116        |     | Nut, Hex   |
| 103   | 650489      |     | Screw, 1/4-20 x 5/8"   |
| 108   | 29783       |     | Pin, Crankshaft gear (Only serviceable when gear is pinned<br>to crank.)       |
| 109   | 33245       |     | Gear, Crankshaft   |

| Ref # | Part Number | Qty | Description   |
|-------|-------------|-----|---|
| 119   | 34041A      |     | * Gasket, Cylinder head   |
| 120   | 34030A      |     | Head, Cylinder  |
| 125   | 27878A      |     | Exhaust Valve (Std.) (Incl. 151)  |
| 125   | 27880A      |     | Exhaust Valve (1/32" OS) (Incl. 151)  |
| 126   | 34035       |     | Intake Valve (Std.) (Incl. 151)   |
| 126   | 34036       |     | Intake Valve (1/32" OS) (Incl. 151)   |
| 127   | 650691      |     | Washer (Do not use with No. 6021A scr ew.)  |
| 128   | 650690      |     | Washer, Belleville (Use as required)  |
| 129   | 650727      |     | Screw, 5/16-18 x 1-3/4 (Use as requir ed)   |
| 130   | 6021A       |     | Screw, 5/16-18 x 1-1/2" (Use as required, but do not use No. 650691 washer.)          |
| 130   | 650711      |     | Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.) |
| 130   | 650694A     |     | Screw, 5/16-18 x 2" (Use as required)   |
| 131   | 650737      |     | Screw, 1/4-20 x 1/2" (Use as required )   |
| 131   | 650738      |     | Screw, 1/4-20 x 5/8 (Use as required)   |
| 131A  | 650713      |     | Screw, 5/16-18 x 5/8"   |
| 133   | 650890      |     | Washer, Internal Lock   |
| 134   | 30747       |     | Clip, Spark plug shorting   |
| 135   | 33636       |     | Resistor Spark Plug   |
| 139   | 33369       |     | Bracket, Governor gear  |
| 140   | 650836      |     | Screw, 10-24 x 1/2"   |
| 149   | 27882       |     | Cap, Upper valve spring   |
| 150   | 27881       |     | Spring, Valve   |
| 151   | 32581       |     | Cap, Lower valve spring   |
| 169   | 27896A      |     | * Gasket, Breather  |
| 170   | 28423       |     | Body, Breather  |
| 171   | 28424       |     | Element, Breather   |
| 172   | 28425       |     | Cover, Breather   |
| 173   | 35350       |     | Tube, Breather  |
| 174   | 650128      |     | Screw, 10-24 x 1/2"   |
| 178   | 29752       |     | Nut & Lockwasher, 1/4-28  |
| 182   | 30088A      |     | Screw, 1/4-28 x 1"  |
| 184   | 33263       |     | * Gasket, Carburetor  |
| 185   | 33877       |     | Pipe, Intake  |
| 186   | 33371       |     | Link, Governor lever  |
| 203   | 31342       |     | Spring, Compression   |
| 204   | 650549      |     | Screw, 5-40 x 7/16"   |
| 207   | 33878       |     | Link, Governor lever-to-throttle  |
| 210   | 27793       |     | Clip, Conduit   |
| 211   | 650767      |     | Screw, 8-32 x 5/8"  |
| 222A  |             |     | Pop Rivet (Can be purchased locally)  |
| 223   | 650378      |     | Screw, Torx T-30, 5/16-18 x 1-1/8"  |
| 224   | 27915A      |     | * Gasket, Intake pipe   |
| 250B  | 33269A      |     | Cover, Air cleaner  |
| 260   | 33375D      |     | Blower Housing (For electric starter)   |
| 261   | 650788      |     | Screw, 5/16-18 x 3/4"   |
| 262   | 29747B      |     | Screw, 5/16-24 x 21/32"   |
| 265   | 33272B      |     | Cover, Cylinder head  |
| 275   | 33280A      |     | Muffler   |
| 276   | 31588       |     | Plate, Muffler locking  |
| 276   | 35741       |     | Plate, Muffler locking  |
| 277   | 650729      |     | Screw, 5/16-18 x 3-3/16" (Use as requi red)   |
| 277   | 651002      |     | Screw, 5/16-18 x 4-1/4" (Use as requi red)  |
| 281   | 33013       |     | Cover, Starter bubble   |
| 282   | 650760      |     | Screw, 8-32 x 7/16"   |
| 285A  | 33662       |     | Hub & Screen Assy.  |

| Ref # | Part Number | Qty | Description  |
|-------|-------------|-----|--|
| 287   | 29752       |     | Nut, 1/4-28  |
| 290   | 29774       |     | Fuel Line (Braided 8-1/4")(21cm)(As required)  |
| 290   | 30962       |     | Fuel Line (Braided 32")(80cm)(As required)   |
| 291   | 30705       |     | Fuel Line (Braided 16")(40cm)(As required)   |
| 292   | 26460       |     | Fuel Line Clamp (Use as required)  |
| 298   | 650665      |     | Screw, 1/4-15 x 7/8"   |
| 300   | 34156A      |     | Fuel Tank (Incl. 292 & 301) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355. |
| 301A  | 410144B     |     | Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)   |
| 301A  | 33032       |     | Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)  |
| 301A  | 34210       |     | Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)   |
| 301A  | 35355       |     | Fuel Cap (Red Plastic)(1.75" I.D.)   |
| 306   | 29673       |     | * Gasket, Oil filler   |
| 310   | 31297       |     | Dipstick (Incl. 307)   |
| 338A  | 31291       |     | Plug, Cover  |
| 340   | 34154       |     | Plate, Upper fuel tank mtg.  |
| 341   | 34155       |     | Bracket, Lower fuel tank mtg.  |
| 342   | 650561      |     | Screw, 1/4-20 x 5/8"   |
| 370A  | 550223      |     | Decal, Name  |
| 370   | 34346       |     | Decal, Instruction   |
| 370   | 35274       |     | Decal, Instruction   |
| 379   | 631021      |     | Inlet Needle, Seat & Clip Assy.  |
| 380   | 631931A     |     | Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page 150 for breakdown Grid E-5)   |
| 400   | 33279G      |     | * Gasket Set (Incl. items marked *)  |
| 420   | 730225      |     | SAE 30 4-Cycle Engine Oil (Quart)  |
| 421   | 730226      |     | SAE 5W30 4-Cycle Engine Oil (Quart)  |
| 422   | 35824       |     | Muffler Optional   |

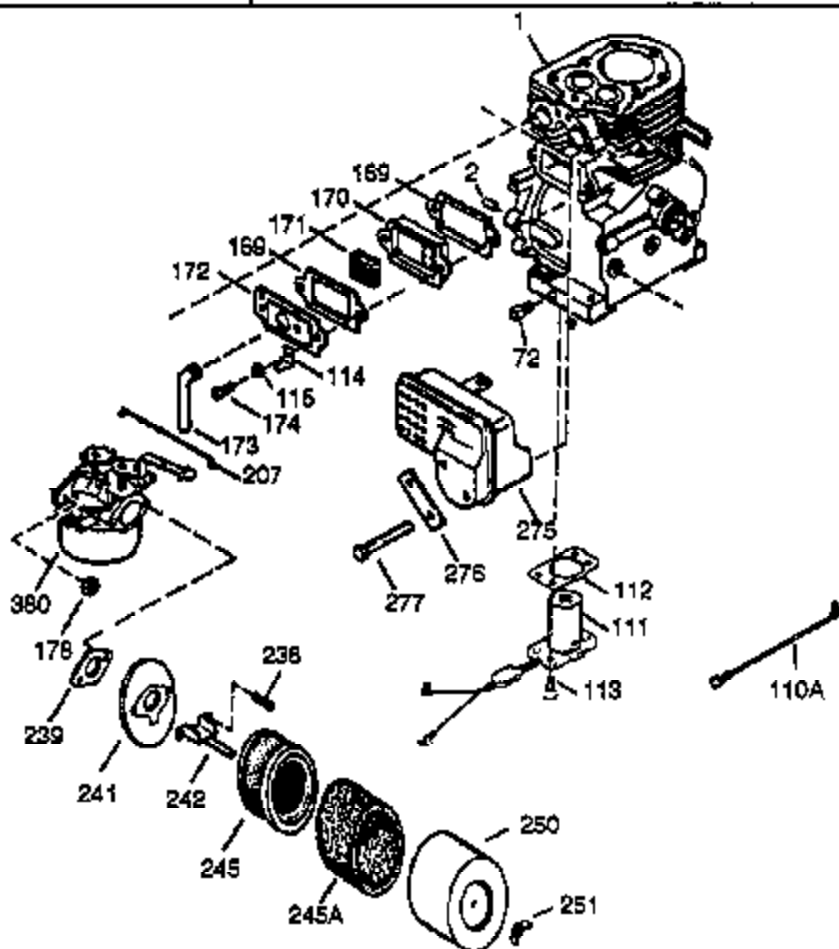
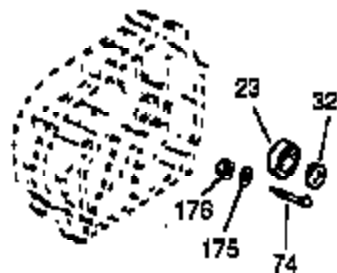


| Ref # | Part Number | Qty | Description  |
|-------|-------------|-----|--|
| 37A   | 30322       |     | Nut & Lockwasher, 8-32   |
| 129   | 650727      |     | Screw, 5/16-18 x 1-3/4 (Use as required)   |
| 131A  | 650713      |     | Screw, 5/16-18 x 5/8"  |
| 131   | 650737      |     | Screw, 1/4-20 x 1/2" (Use as required)   |
| 131   | 650738      |     | Screw, 1/4-20 x 5/8 (Use as required)  |
| 222A  |             |     | Pop Rivet (Can be purchased locally)   |
| 250B  | 33269A      |     | Cover, Air cleaner   |
| 274   | 35865       |     | Gasket, Exhaust  |
| 275   | 33280A      |     | Muffler  |
| 277   | 650729      |     | Screw, 5/16-18 x 3-3/16" (Use as required)   |
| 277   | 651002      |     | Screw, 5/16-18 x 4-1/4" (Use as required)  |
| 285A  | 33662       |     | Hub & Screen Assy.   |
| 290   | 29774       |     | Fuel Line (Braided 8-1/4")(21cm)(As required)  |
| 290   | 30962       |     | Fuel Line (Braided 3/2")(80cm)(As required)  |
| 292   | 26460       |     | Fuel Line Clamp (Use as required)  |
| 298   | 650665      |     | Screw, 1/4-15 x 7/8"   |
| 300   | 34156A      |     | Fuel Tank (Incl. 292 & 301) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355. |
| 301A  | 410144B     |     | Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)   |
| 301A  | 33032       |     | Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)  |
| 301A  | 34210       |     | Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)   |
| 301A  | 35355       |     | Fuel Cap (Red Plastic)(1.75" I.D.)   |
| 306   | 29673       |     | * Gasket, Oil filler   |
| 338A  | 31291       |     | Plug, Cover  |
| 341   | 34155       |     | Bracket, Lower fuel tank mtg.  |
| 342   | 650561      |     | Screw, 1/4-20 x 5/8"   |
| 414   | 33323       |     | Opt. Muffler Screen (Mini-Bike application)  |
| 415   | 730130      |     | Kit, Exhaust adapter (Incl. 274 & 277)   |
| 418   | 33700       |     | Cover & Tube, Muffler (use as required)  |
| 419   | 650578      |     | Screw, 8-18 x 3/8" (use as required)   |
| 421   | 730226      |     | SAE 5W30 4-Cycle Engine Oil (Quart)  |
| 422   | 35824       |     | Muffler Optional   |



| Ref # | Part Number | Qty | Description   |
|-------|-------------|-----|---|
| 37A   | 30322       |     | Nut & Lockwasher, 8-32  |
| 129   | 650727      |     | Screw, 5/16-18 x 1-3/4 (Use as required)  |
| 131A  | 650713      |     | Screw, 5/16-18 x 5/8"   |
| 131   | 650737      |     | Screw, 1/4-20 x 1/2" (Use as required)  |
| 131   | 650738      |     | Screw, 1/4-20 x 5/8 (Use as required)   |
| 200B  | 730152      |     | Control Bracket (Incl. 1158-1171)(As required)  |
| 200A  | 33388A      |     | Control Bracket (Incl. 19, 203, 204 & 206)  |
| 203   | 31342       |     | Spring, Compression   |
| 204   | 650549      |     | Screw, 5-40 x 7/16"   |
| 210   | 27793       |     | Clip, Conduit   |
| 211   | 650767      |     | Screw, 8-32 x 5/8"  |
| 222A  |             |     | Pop Rivet (Can be purchased locally)  |
| 227   | 730127      |     | Air Cleaner Assy. (Incl. 238, 239, 242, 246, 250) (Use as required)   |
| 238   | 28820       |     | Screw, 10-32 x 1/2"   |
| 239   | 27272A      |     | * Gasket, Air cleaner   |
| 241   | 33266       |     | Bracket, Air cleaner  |
| 242   | 33267       |     | Bracket, Air cleaner  |
| 245   | 33268       |     | Element, Air cleaner  |
| 250B  | 33269A      |     | Cover, Air cleaner  |
| 251   | 650513      |     | Nut, Wing 1/4-20  |
| 285A  | 33662       |     | Hub & Screen Assy.  |
| 290   | 29774       |     | Fuel Line (Braided 8-1/4")(21cm)(As required)   |
| 290   | 30962       |     | Fuel Line (Braided 3/2")(80cm)(As required)   |
| 291   | 30705       |     | Fuel Line (Braided 1/2")(40cm)(As required)   |
| 293   | 33715       |     | Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps.    |
| 294   | 35791       |     | Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps. |
| 301A  | 410144B     |     | Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)  |
| 301A  | 33032       |     | Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)   |
| 301A  | 34210       |     | Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)  |
| 301A  | 35355       |     | Fuel Cap (Red Plastic)(1.75" I.D.)  |
| 303   | 32958       |     | Fitting, Fuel   |
| 306   | 29673       |     | * Gasket, Oil filler  |
| 338A  | 31291       |     | Plug, Cover   |
| 370   | 34346       |     | Decal, Instruction  |
| 370   | 35274       |     | Decal, Instruction  |
| 421   | 730226      |     | SAE 5W30 4-Cycle Engine Oil (Quart)   |
| 422   | 35824       |     | Muffler Optional  |
| 1158  | 33374       |     | Spring Extension  |
| 1159  | 30312       |     | Screw, 10-32 x 1/2"   |
| 1160  | 28820       |     | Screw, 10-32 x 1/2"   |
| 1160  | 27070       |     | Lockwasher  |
| 1185  | 33816       |     | Hub & Screen Assy.  |





| Ref # | Part Number | Qty | Description  |
|-------|-------------|-----|--|
| 1     | 34096C      |     | Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119)   |
| 2     | 27652       |     | Pin, Dowel   |
| 23    | 33627       |     | Bearing, Ball  |
| 32    | 33628       |     | Washer, Thrust   |
| 37A   | 30322       |     | Nut & Lockwasher, 8-32   |
| 72    | 27642       |     | Plug, Oil drain  |
| 74    | 31855       |     | Retainer, Bearing  |
| 103   | 650489      |     | Screw, 1/4-20 x 5/8"   |
| 129   | 650727      |     | Screw, 5/16-18 x 1-3/4 (Use as required)   |
| 131   | 650737      |     | Screw, 1/4-20 x 1/2" (Use as required)   |
| 131   | 650738      |     | Screw, 1/4-20 x 5/8 (Use as required)  |
| 131A  | 650713      |     | Screw, 5/16-18 x 5/8"  |
| 169   | 27896A      |     | * Gasket, Breather   |
| 170   | 28423       |     | Body, Breather   |
| 171   | 28424       |     | Element, Breather  |
| 172   | 28425       |     | Cover, Breather  |
| 173   | 35350       |     | Tube, Breather   |
| 174   | 650128      |     | Screw, 10-24 x 1/2"  |
| 175   | 650778      |     | Lockwasher   |
| 176   | 650580      |     | Nut, Lock  |
| 178   | 29752       |     | Nut & Lockwasher, 1/4-28   |
| 207   | 33878       |     | Link, Governor lever-to-throttle   |
| 222A  |             |     | Pop Rivet (Can be purchased locally)   |
| 238   | 28820       |     | Screw, 10-32 x 1/2"  |
| 239   | 27272A      |     | * Gasket, Air cleaner  |
| 241   | 33266       |     | Bracket, Air cleaner   |
| 242   | 33267       |     | Bracket, Air cleaner   |
| 245   | 33268       |     | Element, Air cleaner   |
| 250B  | 33269A      |     | Cover, Air cleaner   |
| 251   | 650513      |     | Nut, Wing 1/4-20   |
| 275B  | 391026      |     | Muffler (Incl. 284, 284A & 416) (This spark arrester muffler can be used on any model.)  |
| 275   | 33280A      |     | Muffler  |
| 276   | 31588       |     | Plate, Muffler locking   |
| 276   | 35741       |     | Plate, Muffler locking   |
| 277   | 650729      |     | Screw, 5/16-18 x 3-3/16" (Use as required)   |
| 277   | 651002      |     | Screw, 5/16-18 x 4-1/4" (Use as required)  |
| 285A  | 33662       |     | Hub & Screen Assy.   |
| 301A  | 410144B     |     | Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)   |
| 301A  | 33032       |     | Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)  |
| 301A  | 34210       |     | Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)   |
| 301A  | 35355       |     | Fuel Cap (Red Plastic)(1.75" I.D.)   |
| 306   | 29673       |     | * Gasket, Oil filler   |
| 313A  | 33876       |     | Gasket, Stator (Used only on Std. point ign.)  |
| 338A  | 31291       |     | Plug, Cover  |
| 375   | 610842      |     | Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purpose only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18B, Grid F-1) |
| 377   | 30547A      |     | Breaker Points (Use with Std. point ign.)  |
| 378   | 30548B      |     | Condenser  |

| Ref # | Part Number | Qty | Description  |
|-------|-------------|-----|--|
| 380   | 631931A     |     | Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page 150 for breakdown Grid E-5) |
| 421   | 730226      |     | SAE 5W30 4-Cycle Engine Oil (Quart)  |
| 422   | 35824       |     | Muffler Optional   |