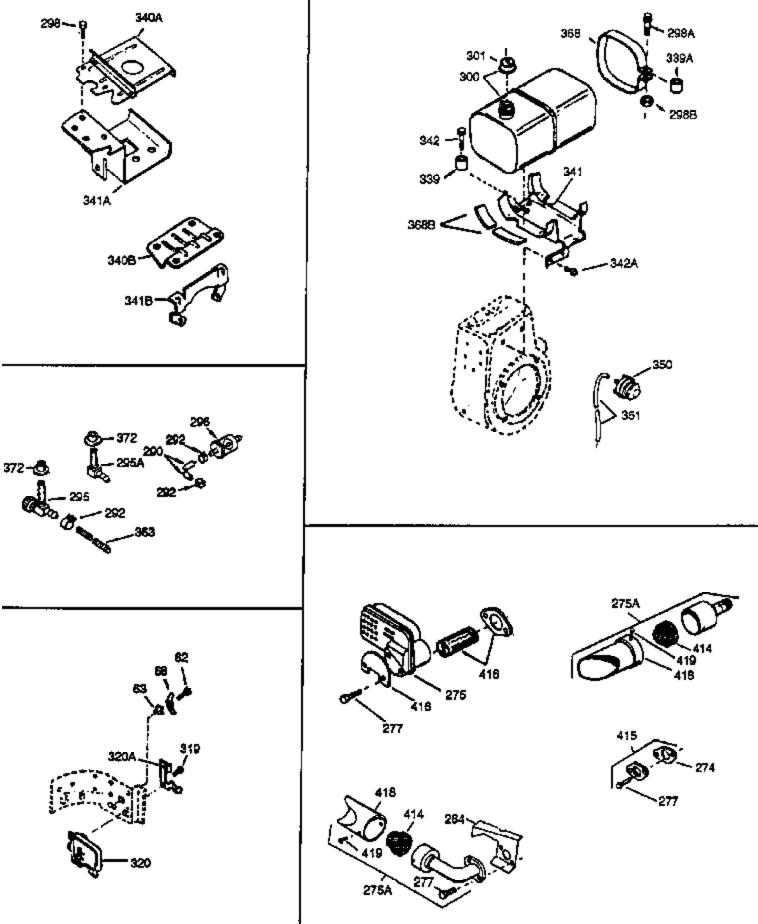


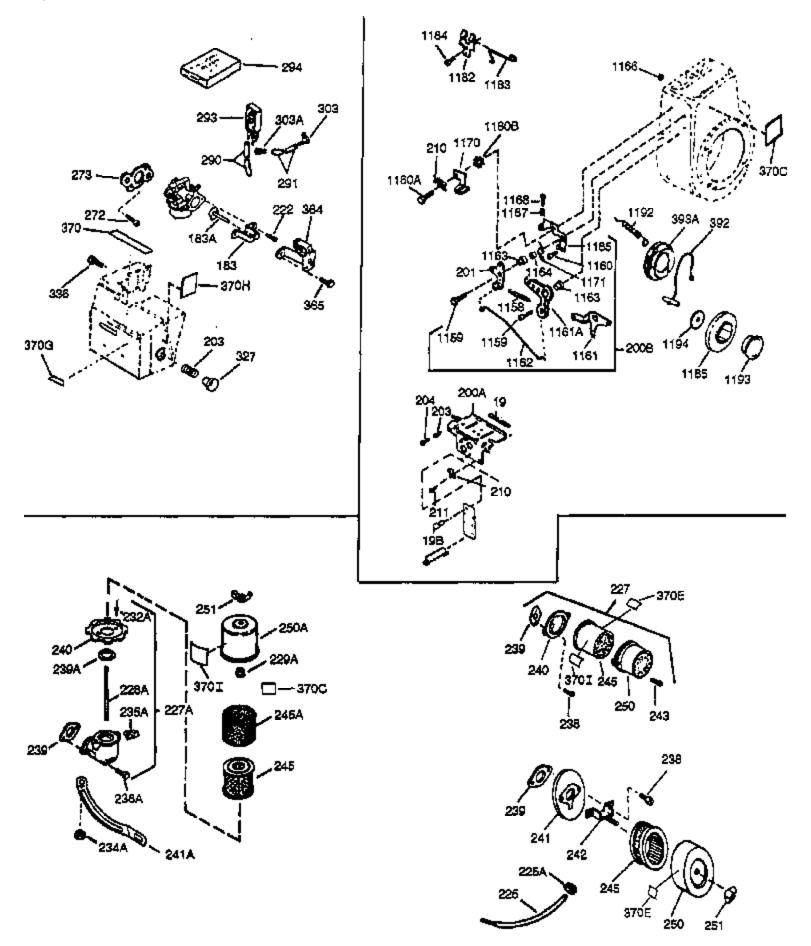
Ref #	Part Number	Qty	Description
1	34096C	í	Cylinder (CI liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652		Pin, Dowel
	30699C		Rod Assy., Governor (Incl. 15A & 15B)
	30700		Yoke, Governor
	650494		Screw, 6-40 x 5/16"
	33454		
			Governor Lever Assy.
	29916		Clamp, Governor lever
	650548		Screw, 8-32 x 5/16"
	32630		Seal, Oil
25	29536		Blower Housing Baffle (Without electric starter knockout)
			(Use as required)
25	252504		Discussed Linux and Doffler (M/the electric starter (master) (Line
25	35256A		Blower Housing Baffle (With electric starter knockout) (Use
			as required)
26	650561		Screw, 1/4-20 x 5/8"
	34659		Crankshaft (Incl. 108 & 109)
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, #8 E.T.
	29216		Locknut, 10-32
	30322		Nut & Lockwasher, 8-32
38	29642		Ring, Retaining
40	34543		Piston, Pin & Ring Set (Std.) (3-3/16 ")
40	34544		Piston, Pin & Ring Set (.010" OS)
	34545		Piston, Pin & Ring Set (.020" OS)
	34031B		Piston & Pin Ass'y. (Std.)(3-3/16")(I ncl.43)
	34032B		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	34033B		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	34037		Ring Set (Std.) (3-3/16" Bore)
	34038		Ring Set (.010" OS)
	34039		Ring Set (.020" OS)
	27888		Ring, Piston Pin retaining
45	32591C		Rod Assy., Connecting (Incl. 46, 47 & 49)
46	650662C		Bolt, Connecting rod (2 pieces)
47	650662C		Bolt, Connecting rod (2 pieces)
48	34034		Lifter, Valve
49	34242		Dipper, Oil
	34143		Camshaft (MCR)
	33273A		Extension, Blower housing
	650128		Screw, 10-24 x 1/2"
	35262 22626P		* Gasket, Flange
	33626B		Cyl.Cover (Incl.71,75,80,179,180,220, 221)
	27642		Plug, Oil drain
	33625		Seal, Oil
	31845		Shaft, Mechanical governor
81	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
83	30588A		Spool, Governor
84	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16 (Use as requir ed)
	650832		Screw, 1/4-20 x 1-11/16" (Use as required)
	32589		Key, Flywheel
	650815		Washer, Belleville
	8116		Nut, Hex
	610118		Cover, Spark plug
	650516		Screw, 1/4-20 x 1-1/8"
108	29783		Pin, Crankshaft gear (Only serviceable when gear is pinned
			to crank.)

119 34020A * Casket, Cylinder head 125 27878A Exhaust Valve (Sid) (Ind. 151) 125 27880A Exhaust Valve (Sid) (Ind. 151) 126 34036 Intake Valve (Sid) (Ind. 151) 127 650691 Washer (Don ous with No. 6021A scr ew.) 128 650600 Washer (Don ous with No. 6021A scr ew.) 130 6021A Scrws. 5/16-18 x 1-134 (Use as required) 130 6021A Scrws. 5/16-18 x 1-134 (Use as required) 130 6021A Scrws. 5/16-18 x 1-124 (Use as required) 131 60771 Scrws. 5/16-18 x 1-124 (Use as required) 132 650691 Washer, I Scrws. 5/16-18 x 5/14 133 650737 Scrws. 5/16-18 x 5/14 Scrws. 5/16-18 x 5/14 134 650733 Scrws. 5/16-18 x 5/14 Scrws. 5/16-18 x 5/14 135 650804 Scrws. 5/16-18 x 5/14 Scrws. 5/16-18 x 5/14 136 65073 Scrws. 5/16-18 x 5/14 Scrws. 5/16-18 x 5/14 136 560804 Washer, Interval Lock Scrws. 5/16-18 x 5/14 137 Scrws. 5/16-18 x 5/14 Scr			Description
120 34030A Head, Cylinčer 125 27878A Exhaust Valve (Std) (Incl. 151) 126 34036 Intake Valve (1/32" OS) (Incl. 151) 126 34036 Intake Valve (1/32" OS) (Incl. 151) 127 650691 Washer, Bellewile (Use as required) 128 650690 Washer, Bellewile (Use as required) 130 6021A Screw, 5/16-18 x 1-12" (Use as required) 130 65077 Screw, 5/16-18 x 1-168 x '1/2" (Use as required) 131 650737 Screw, 5/16-18 x 1-168 x '1/2" (Use as required) 131 650737 Screw, 1/4-20 x 12" (Use as required) 131 650737 Screw, 1/4-20 x 12" (Use as required) 133 650694A Screw, 1/4-20 x 12" (Use as required) 131 650737 Screw, 1/4-20 x 12" (Use as required) 133 650694 Washer, Internal Lock 133 650737 Screw, 1/4-20 x 56! (Use as required) 134 650713 Screw, 1/4-20 x 12" 135 Screw, 1/4-20 x 12" 140 650836 Screw, 1/0-24 x 12" 140 508738 Screw, 1/0-24 x 12"	109	33245	Gear, Crankshaft
120 34030A Head, Cylinder 125 27787A Exhaust Valve (Std) (Incl. 151) 126 34035 Intake Valve (1/32" CS) (Incl. 151) 126 34035 Intake Valve (1/32" CS) (Incl. 151) 127 650690 Washer, Bellewille (Use as required) 128 650690 Washer, Bellewille (Use as required) 130 6021A Screw, 5/16-18 x 1-12" (Use as required) 130 650717 Screw, 5/16-18 x 1-12" (Use as required) 130 650737 Screw, 5/16-18 x 1-12" (Use as required) 131 660737 Screw, 5/16-18 x 1-12" (Use as required) 131 660737 Screw, 5/16-18 x 1-12" (Use as required) 131 660737 Screw, 5/16-18 x 1-28" 133 650694A Screw, 5/16-18 x 1-28" 133 650737 Screw, 1/4-20 x 12" (Use as required) 131 660733 Screw, 1/4-20 x 12" (Use as required) 133 650694 Screw, 1/4-20 x 12" (Use as required) 134 660713 Screw, 1/4-20 x 12" (Use as required) 135 Screw, 1/4-20 x 12" (Use as required) Screw, 1/4-20 x 12" (Use as required) 13	119	34923A	* Gasket, Cylinder head
125 27878A Exhausi Valve (Std) (Incl. 151) 126 27880A Exhausi Valve (ISC) (Opt. 151) 126 34035 Intake Valve (ISC) (Opt. 151) 127 650891 Washer (Do not use with No. 6021 A scr. ew.) 128 650727 Screw, 5/16-18 x 1-3/4 (Use as required) 130 650711 Screw, 5/16-18 x 1-5/8 "(Use as required) 130 650731 Screw, 5/16-18 x 1-5/8 "(Use as required) 131 650737 Screw, 5/16-18 x 1-5/8 "(Use as required) 131 650737 Screw, 5/16-18 x 1-5/8 "(Use as required) 131 650738 Screw, 1/4-20 x 5/8 (Use as required) 131 650733 Screw, 1/4-20 x 5/8 (Use as required) 133 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 133 650890 Screw, 10-24 x 1/2" 140 650830 Screw, 10-24 x 1/2" 1434 Seg82 Seal Asy, Intake valve 150 27864 Cap. Locw valve spring 160 27864 Cap. Locw valve <td< td=""><td>120</td><td>34030A</td><td></td></td<>	120	34030A	
125 27880A Exhaust Vale (1/32 ⁺ OS) (nd. 151) 126 34035 Intake Vale (51/04.161) 127 650691 Washer, Do not use with No. 6021A scr ew.) 128 650690 Washer, Belleville (Use as required) 130 660711 Screw, 5/16-18 x 1-3/4 (Use as required) 130 650691 washer, J 130 650691 screw, 5/16-18 x 1-1/2* 130 650691 screw, 5/16-18 x 1-58," (Use as required) 131 650737 Screw, 5/16-18 x 1-58," (Use as required) 131 650733 Screw, 1/4-20 x 1/2* Use as required) 131 650733 Screw, 1/4-20 x 1/2* Use as required) 131 650733 Screw, 1/4-20 x 1/2* Use as required) 133 650733 Screw, 1/4-20 x 1/2* Use as required) 134 650713 Screw, 1/4-20 x 1/2* Use as required) 135 36362 Screw, 1/0-24 x 1/2* 1494 140 950836 Screw, 1/0-24 x 1/2* 1494 150 27881 Screw, 1/0-24 x 1/2*			
126 34035 Intake Valve (7.32° CSI) (ncl. 151) 127 650691 Washer (Do not use with No. 6021 A scr ew.) 128 650690 Washer, Beleville (Use as required) 129 650727 Screw, 5/16-18 x 1-34 (Use as required, but do notuse N 130 650711 Screw, 5/16-18 x 1-58" (Use as required, but do notuse N 130 650691 washer.) Screw, 5/16-18 x 1-58" (Use as required) 131 650737 Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 1/4-20 x 58 (Use as required) 131 650738 Screw, 5/16-18 x 58" 133 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 133 650830 Screw, 10-24 x 1/2" 140 650836 Screw, 10-24 x 1/2" 140 650836 Screw, 10-24 x 1/2" 140 56862 Scal Asy, Intake valve 150 27861 Spring, Valve 169 27864 "Gasket, Breather 170 28425 Cover, Incertanter 172 28425 Cover, Incerather 172 28425<			
126 34036 Intake Valve (1/32" CS) (Incl. 151) 127 650690 Washer, Bellewile (Use as required) 128 650727 Screw, 5/16-18 x 1-3/4 (Use as required) 130 6021A Screw, 5/16-18 x 1-1/2" (Use as required), but do notuse N 130 650711 Screw, 5/16-18 x 1-1/2" (Use as required) 131 650737 Screw, 5/16-18 x 1-5/8" (Use as required) 131 650737 Screw, 5/16-18 x 1-5/8" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 133 650733 Screw, 1/4-20 x 1/2" (Use as required) 134 650733 Screw, 1/4-20 x 1/2" 135 36366 Resistor Spark Plug 133 650890 Washer, Intenal Lock 134 650737 Screw, 1/4-20 x 1/2" 1404 36882 Screw, 1/0-24 x 1/2" 1404 36882 Screw, 1/0-24 x 1/2" 1405 Screw, 1/0-24 x 1/2" Screw, 1/242 141 36330 Tute, Breather			
127 650691 Washer (Do not use with No. 6021A scr ew.) 128 650727 Screw, Srife-18 x 1-324 (Use as required) 130 6021A Screw, Srife-18 x 1-12* (Use as required, but do notuse N 650691 washer) Screw, Srife-18 x 1-5/8* (Use as required) Last as required) 130 650694A Screw, Srife-18 x 2* (Use as required) 131 650737 Screw, Srife-18 x 2* (Use as required) 131 650738 Screw, 14-20 x 58 (Use as required) 131 650738 Screw, Srife-18 x 2* (Use as required) 133 650690 Washer, Internal Lock 133 Screw, Srife-18 x 1/2* Screw, Srife-18 x 1/2* 1440 650365 Screw, Srife-18 x 1/2* 143 Screw, Srife-18 x 1/2* Screw, Srife-18 x 1/2* 1440 Screw, Srife-18 x 1/2* Screw, Srife-18 x 1/2* 143 Screw, Srife-18 x 1/2* Screw, Srife-18 x 1/2* 1440 Screw, Srife-18 x 1/2* Screw, Srife-18 x 1/2* 143 Screw, Srife-18 x 1/2* Screw, Srife-18 x 1/2* 1440 Screw, Srife-18 x 1/2* Screw, Srife-18 x 1/2* 1440 Screw, Srife-18 x 1/2* <td< td=""><td></td><td></td><td></td></td<>			
128 650690 Washer, Belleville (Use as required) 129 650727 Screw, K/16-18 x 1-3/4 (Use as required) 130 6021A Screw, K/16-18 x 1-1/2" (Use as required) 130 650711 Screw, K/16-18 x 1-1/2" (Use as required) 130 650694A Screw, K/16-18 x 1-1/2" (Use as required) 131 650737 Screw, K/16-18 x 2" (Use as required) 131 650733 Screw, K/14-20 x 12" (Use as required) 131 650733 Screw, K/14-20 x 12" (Use as required) 131 650733 Screw, K/14-20 x 12" (Use as required) 131 650733 Screw, K/14-20 x 12" 133 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 134 650836 Screw, 10-24 x 1/2" 140 55082 Scala Screw, 10-24 x 1/2" 140 55082 Scala Screw, 10-24 x 1/2" 170			
129 650727 Screw, 5/16-18 x 1-12/2 (Use as required, but do notuse N 130 6021A Screw, 5/16-18 x 1-12/2 (Use as required, but do notuse N 130 650691 washer.) Screw, 5/16-18 x 1-12/2 (Use as required) 131 650737 Screw, 5/16-18 x 2'' (Use as required) 131 650737 Screw, 5/16-18 x 2'' (Use as required) 131 650737 Screw, 5/16-18 x 5/8' 133 650691 washer.) Screw, 5/16-18 x 5/8' 133 650690 Washer, Internal Lock 133 Screw, 5/16-18 x 5/8' Screw, 5/16-18 x 5/8' 133 650690 Washer, Internal Lock 133 Screw, 10-24 x 1/2'' Screw, 10-24 x 1/2'' 140 650836 Screw, 10-24 x 1/2'' 1434 Screw, 10-24 x 1/2'' Screw, 10-24 x 1/2'' 1436 Screw, 10-24 x 1/2'' Screw, 10-24 x 1/2'' 1436 Screw, 10-24 x 1/2'' Screw, 5/16-18 x 5/8'' 150 2781 Screw, 10-24 x 1/2'' 1436 Screw, 10-24 x 1/2'' Screw, 5/16-18 x 1-1/8'' 170 28423 Screw, 10-24 x 1/2'' 172 Screw, 10-22 X 1/2'' <td></td> <td></td> <td></td>			
130 6021A Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse N 650691 washer.) 130 650711 Screw, 5/16-18 x 1-5/8" (Use as required) 131 650737 Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 5/16-18 x 5/8" 133 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 134 650733 Screw, 5/16-18 x 5/8" 135 33636 Screw, 10-24 x 1/2" 149 53852 Seal Assy, Intake valve 150 27881 Cap, Lower valve spring 160 27896A "Gasket, Breather 171 28423 Body, Breather 172 28423 Cover, Breather 171 28424 Element, Breather 172 28423 Cover, Chroather, 1/4-28 174 59752 Nut & Lockwasher, 1/4-28	128	650690	
650691 washer.) 130 650711 130 650711 130 650711 130 650711 131 650737 131 650737 131 650738 131 650739 131 650730 133 650890 134 650713 135 35366 133 650890 134 650738 133 560890 134 650890 133 35366 134 650890 139 33389 131 650836 1327881 Cover, 10-24 x 1/2" 140 650336 151 32581 152 72881 171 28423 172 28423 173 35350 174 50128 173 35350 174 53752 174 53767	129	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
650691 washer.) 130 650711 130 650711 130 650711 130 650737 131 650737 131 650737 131 650738 133 650738 134 650733 135 650890 134 650733 135 650890 134 650736 135 36366 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650336 Screw, 10-24 x 1/2" 149A 35852 58al Assy, Intake valve 50727881 Spring, Valve 151 32581 162 27886 27896A * Gasket, Breather 171 28425 Cover, Breather 172 28425 Cover, Breather 173 35350 174 50128 30080A	130	6021A	Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No.
but discard 650691 washer.) 130 650694A 311 650737 321 650738 321 650738 323 650690 1314 650713 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650737 323 650737 323 650737 323 650737 323 650737 323 650737 323 650737 323 650737 3242 500, Breather 172 28424 18 34601			
but discard 650691 washer.) 130 650694A 311 650737 321 650738 321 650738 323 650690 1314 650713 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650690 323 650737 323 650737 323 650737 323 650737 323 650737 323 650737 323 650737 323 650737 3242 500, Breather 172 28424 18 34601	120	650711	Scrow 5/16 19 x 1 5/9 " (Lico ac required) (Cap use 6021)
130 650694A Screw, $5'16:18 \times 2''$ (Use as required) 131 650737 Screw, $1/4.20 \times 15''$ (Use as required) 131A 650738 Screw, $5'16:18 \times 56''$ 133 650890 Washer, Internal Lock 135 33369 Bracket, Governor gear 140 650336 Screw, $5'16:18 \times 56''$ 140 50336 Screw, $1/4.20 \times 15''$ 150 27881 Spring, Valve 150 27881 Spring, Valve 171 28423 Body, Breather 172 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, $1/4.28 \times 1'''$ 178 29752 Nut & Lodwesher, $1/4.28$ 183 30684 Screw, $1/4.28 \times 1'''$ 184 3263 "Gasket, Intake 185 34661 Link, Governor lever 200 34677 Chronto Bracket (Ind.19, 203, 204, 2.06, 209) 203 31342 Spring, Compression	130	117060	
131 650737 Screw, 1/4-20 x 1/8' (Use as required) 131A 650713 Screw, 5/16-18 x 5/8' 133A 650890 Washer, Internal Lock 135 36366 Resistor Spark Plug 139 33399 Bracket, Governor gear 140 650836 Screw, 5/16-18 x 1/2' 1404 39862 Seal Assy, Intake valve 150 27831 Cap, Lower valve spring 160 27896A * Gasket, Breather 171 28423 Body, Breather 171 28423 Body, Breather 172 28423 Cover, Breather 172 28423 Cover, Breather 172 28423 Cover, Breather 172 28424 Element, Breather 173 35350 Tube, Breather 174 650128 Screw, 1/4-28 x 1* 182 30088A Screw, 1/4-28 x 1* 183 3707 Pipe, Intake 184 3263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549			bul discard 65069 F washer.)
131 650737 Screw, 1/4-20 x 1/8' (Use as required.) 131 650713 Screw, 5/16-18 x 5/8' 133 650890 Washer, Internal Look 135 33369 Bracket, Governor gear 140 650836 Screw, 1/2-24 x 1/2' 149A 35862 Scal Assy., Intake valve 150 27861 Spring, Valve 151 32513 Cap, Lower valve spring 169 27896A " Gasket, Breather 171 28423 Body, Breather 172 28423 Cover, Breather 172 28423 Cover, Breather 172 28424 Element, Breather 172 28425 Cover, Breather 173 3530 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 184 3263 " Gasket, Carburetor 185 34707 Pipe, Intake 186 34661 Link, Governor leveri-ot-throttite 200 <	130	650694A	Screw, 5/16-18 x 2" (Use as required)
131 650738 Screw, 1/4-20 × 5/8 (Use as required) 131A 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 135 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 143A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32551 Cap, Lower valve spring 162 72986A * Casket, Breather 170 28423 Body, Breather 171 28425 Cover, Treeather 173 35350 Tube, Breather 174 26128 Screw, 10-24 x 1/2" 173 35350 Tube, Breather 174 26128 Cover, Breather 173 35350 Tube, Breather 174 860128 Screw, 10-24 x 1/2" 178 29752 Nut & Lokwasher, Intave 185 34707 Pipe, Intake 186 34661 Link, Governor lever 200 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) 203			
131A 650713 Screw, 5/16-18 x 5/8 ^a 133 35080 Washer, Internal Lock 133 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2 ^a 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 160 27996A * Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 660128 Screw, 10-24 x 1/2 ^a 178 29752 Nut & Lockwasher, 1/4-28 183 3263 * Gasket, Carburetor 185 34707 Pipe, Intake 186 34661 Link, Governor lever 200 34677 Control Bracket (Inc19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 7/16 ^d 207 33878 Link, Governor lever 208			
133 650890 Washer, Internal Lock 135 33696 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 161 27881 Cap, Lower valve spring 162 27886A * Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 33350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 114-28 184 33263 * Gasket, Carburetor 185 34707 Pipe, Intake 186 34707 Pipe, Intake 186 34707 Screw, 14-28 x 1" 186 34707 Screw, 10-32 x 1/2" 200 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 205 650621 </td <td></td> <td></td> <td></td>			
135 3366 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Cap. Lower valve spring 160 27896A * Gasket, Breather 171 28423 Body, Breather 172 28425 Cover, Breather 173 3350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 185 34707 Pipe, Intake 185 34707 Pipe, Intake 186 34661 Link, Covernor lever 200 34677 Control Bracket (Incl. 19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650649 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 224 650378 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 224 27915A * Gasket, Intake pipe 226 <t< td=""><td></td><td></td><td></td></t<>			
139 33369 Bracket, Govenor ğear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy, Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 162 27896A * Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 10-24 x 1/2" 184 33263 * Gasket, Carburetor 185 34707 Pipe, Intake 186 34661 Link, Govemor lever low 200 34677 Control Bracket (Incl 19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 7-40 x 7/16" 205 63081 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 224 <td< td=""><td></td><td></td><td></td></td<>			
140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A " Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1/" 184 33263 " Gasket, Carburetor 185 34707 Pipe, Intake 186 34661 Link, Govemor lever 200 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 5/40 x 7/16" 205 36021 Screw, 10-22 x 1/2" 215 32410 Knob, Speed control 2224 ZP15A " Gasket, Intake pipe 2203			
149A 35862 Seal Åssy., Intake valve 150 27881 Cap. Lower valve spring 161 32581 Cap. Lower valve spring 169 27896A * Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35300 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 14-28 184 33263 * Gasket, Carburetor 185 34707 Pipe, Intake 186 34661 Link, Governor lever 200 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 5.40 x 716" 207 3378 Link, Governor lever-to-throttle 209 650821 Screw, Tox, 7.30, 5/16-18 x 1-1/8" 215 32410 Knob, Speed control 2224 7915A * Gasket, Intake pipe 2308 33375D Blower Housing (For electric starter)			
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277 651002 Screw, 5/16-18 x 4-1/4" (Use as required)			•
285A 33662 Hub & Screen Assy.			
287 29752 Nut, 1/4-28	287	29/52	Nut, 1/4-28

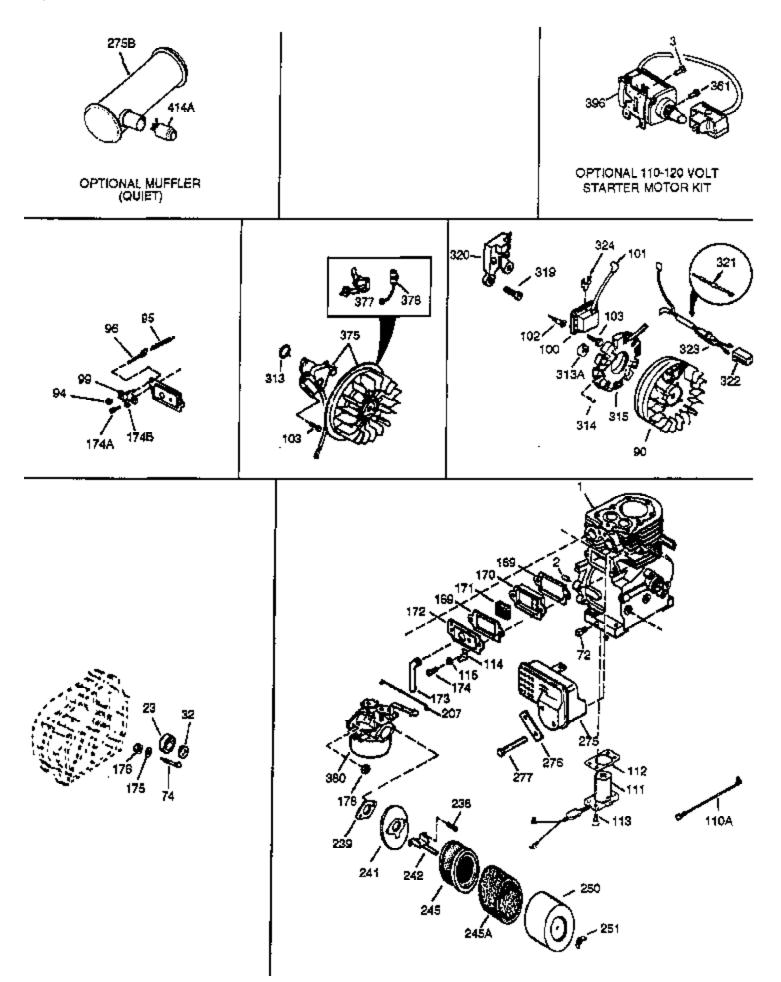
	Part Number Qty	
	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962	Fuel Line (Braided 32")(80cm)(As required)
	30705	Fuel Line (Braided 16")(40cm)(As required)
	26460	Fuel Line Clamp (Use as required)
	32961	Valve, Fuel shut-off
	650665	Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	29673	* Gasket, Oil filler
310	31297	Dipstick (Incl. 307)
338A	31291	Plug, Cover
340	34154	Plate, Upper fuel tank mtg.
341	34155	Bracket, Lower fuel tank mtg.
342	650561	Screw, 1/4-20 x 5/8"
361	30063	Screw, Torx T-30, 1/4-20 x 1/2"
370	34346	Decal, Instruction
370	35274	Decal, Instruction
370A	34686	Decal, Name
379	631021	Inlet Needle, Seat & Clip Assy.
380	631931A	Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page 150 for breakdown Grid E-5)
395	35763A	Electric Starter Motor (12 Volt) (Refer to service number stamped on end cap of motor, or on decal, for identification. Refer to Division 5, Section D for breakdown or Fiche 18B, Grid G-6)
400	33279G	* Gasket Set (Incl. items marked *)
	730225	SAE 30 4-Cycle Engine Oil (Quart)
	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
	35824	Muffler Optional



		ty Description
37A	30322	Nut & Lockwasher, 8-32
129	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131	650737	Screw, 1/4-20 x 1/2" (Use as required)
131	650738	Screw, 1/4-20 x 5/8 (Use as required)
131A	650713	Screw, 5/16-18 x 5/8"
222A		Pop Rivet (Can be purchased locally)
250B	33269A	Cover, Air cleaner
274	35865	Gasket, Exhaust
275	33280A	Muffler
277	650729	Screw, 5/16-18 x 3-3/16" (Use as requ ired)
277	651002	Screw, 5/16-18 x 4-1/4" (Use as required)
285A	33662	Hub & Screen Assy.
290	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290	30962	Fuel Line (Braided 32")(80cm)(As required)
292	26460	Fuel Line Clamp (Use as required)
295	32961	Valve, Fuel shut-off
298	650665	Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
		builtwith different size fuel inlet openings. Tanks with the
		1-3/16" I.D. opening use fuel cap 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
201 4	4101440	Fuel Cap (Mhite Dipetio)(Standard) (Lips on required) (1 E
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
201 0	24210	Fuel Cap (Bad Plantia) (Sourt Pasistant, High Profile) (Las
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required) (1.5" I.D.)
301A	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
306	29673	* Gasket, Öil filler
319	28820	Screw, 10-32 x 1/2"
	32765	Clamp, Blower housing extension
	610938	Regulator (7 Amp)
	31291	Plug, Cover
	34155	Bracket, Lower fuel tank mtg.
	650561	Screw, 1/4-20 x 5/8"
	33323	Opt.Muffler Screen (Mini-Bike applica tion)
	730130	Kit, Exhaust adapter (Incl. 274 & 277)
	33700	Cover & Tube, Muffler (use as require d)
	650578 720226	Screw, 8-18 x 3/8" (use as required)
	730226 35824	SAE 5W30 4-Cycle Engine Oil (Quart) Muffler Optional



		/ Description
37A	30322	Nut & Lockwasher, 8-32
129	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131	650737	Screw, 1/4-20 x 1/2" (Use as required)
131	650738	Screw, 1/4-20 x 5/8 (Use as required)
	650713	Screw, 5/16-18 x 5/8"
	730152	Control Bracket (Incl.1158-1171)(As r eq.)
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
222A		Pop Rivet (Can be purchased locally)
	730127	Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as
	100121	required)
	28820	Screw, 10-32 x 1/2"
	27272A	* Gasket, Air cleaner
241	33266	Bracket, Air cleaner
242	33267	Bracket, Air cleaner
245	33268	Element, Air cleaner
250B	33269A	Cover, Air cleaner
	650513	Nut, Wing 1/4-20
	33662	Hub & Screen Assy.
	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962	Fuel Line (Braided 32")(80cm)(As required)
	30705	Fuel Line (Braided 32) (300011)(13 required)
	33715	Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
293	55715	
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
294	35791	Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
3014	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
501A	00002	required) (1.5" I.D.)
		required) (1.5 1.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required) (1.5" I.D.)
204.4	25255	
	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	32958	Fitting, Fuel
	29673	* Gasket, Oil filler
	31291	Plug, Cover
	34346	Decal, Instruction
	35274	Decal, Instruction
421	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
	35824	Muffler Optional
	30312	Screw, 10-32 x 1/2"
	28820	Screw, 10-32 x 1/2"
	27070	Lockwasher
	33816	Hub & Screen Assy.
1100		



Ref #	Part Number Qty	Description
1	34096C	Cylinder (Cl liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652	Pin, Dowel
23	33627	Bearing, Ball
32	33628	Washer, Thrust
37A	30322	Nut & Lockwasher, 8-32
	27642	Plug, Oil drain
	31855	Retainer, Bearing
	610118	Cover, Spark plug
	650516	Screw, 1/4-20 x 1-1/8"
	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	Screw, 1/4-20 x 5/8 (Use as required)
	650713	Screw, 5/16-18 x 5/8"
	27896A	* Gasket, Breather
	28423	Body, Breather
	28424	Element, Breather
	28425	Cover, Breather
	35350	Tube, Breather
	650128	Screw, 10-24 x 1/2"
	650778	Lockwasher
	650580	Nut, Lock
	29752	Nut & Lockwasher, 1/4-28
	33878	Link, Governor lever-to-throttle
207 222A	33078	
	28820	Pop Rivet (Can be purchased locally)
	27272A	Screw, 10-32 x 1/2" * Casket Air deaper
		* Gasket, Air cleaner
	33266 33267	Bracket, Air cleaner
		Bracket, Air cleaner
	33268	Element, Air cleaner
	33269A	Cover, Air cleaner
	650513	Nut, Wing 1/4-20
	33280A	Muffler
2/58	391026	Muffler (Incl. 284, 284A & 416) (This spark arrester
		mufflercan be used on any model.)
276	31588	Plate, Muffler locking
276	35741	Plate, Muffler locking
	650729	Screw, 5/16-18 x 3-3/16" (Use as required)
277	651002	Screw, 5/16-18 x 4-1/4" (Use as required)
	33662	Hub & Screen Assy.
	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
001/1	04210	as required) (1.5" I.D.)
	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	29673	* Gasket, Oil filler
	33876	Gasket, Stator (Used only on Std. poi nt ign.)
319	28820	Screw, 10-32 x 1/2"
320	610938	Regulator (7 Amp)
338A	31291	Plug, Cover
	30063	Screw, Torx T-30, 1/4-20 x 1/2"

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Ref #	Part Number	Qty	Description
375	610979		Magneto (w/ring gear) (12 Volt, 7 Amp) NOTE: The complete magneto is not available as an assembly. Themagneto number is shown for reference purpose only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 36 for breakdown or Fiche 18B, Grid F-3
378	30547A 610767A 631931A		Breaker Points (Use with Std. point i gn.) Condenser Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page 150 for breakdown Grid E-5)
	730226 35824		SAE 5W30 4-Cycle Engine Oil (Quart) Muffler Optional