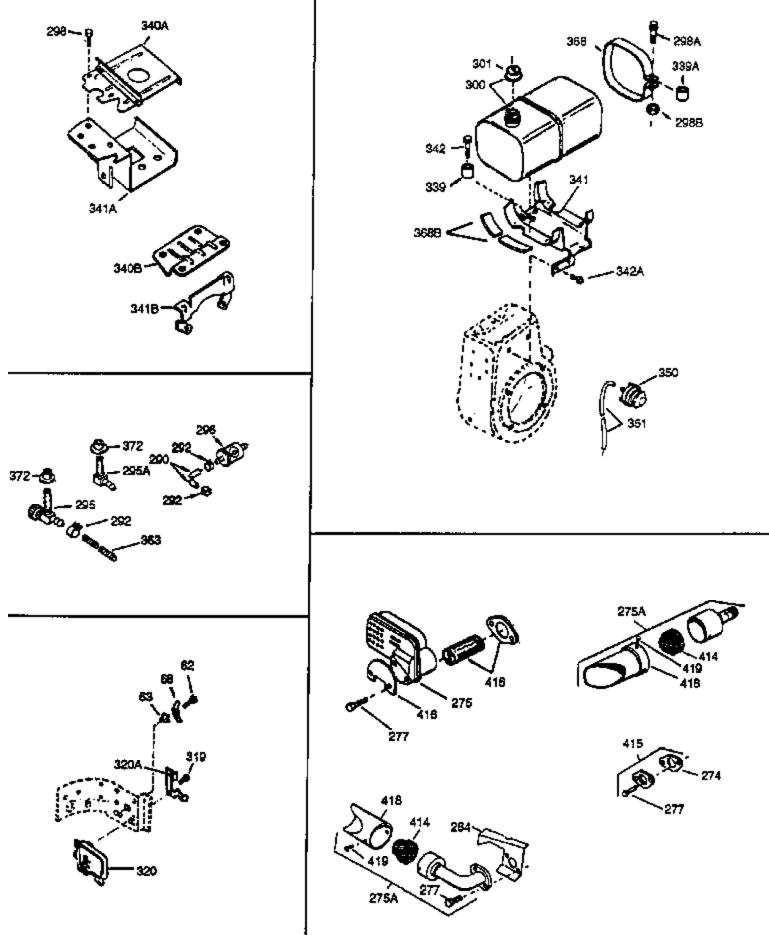


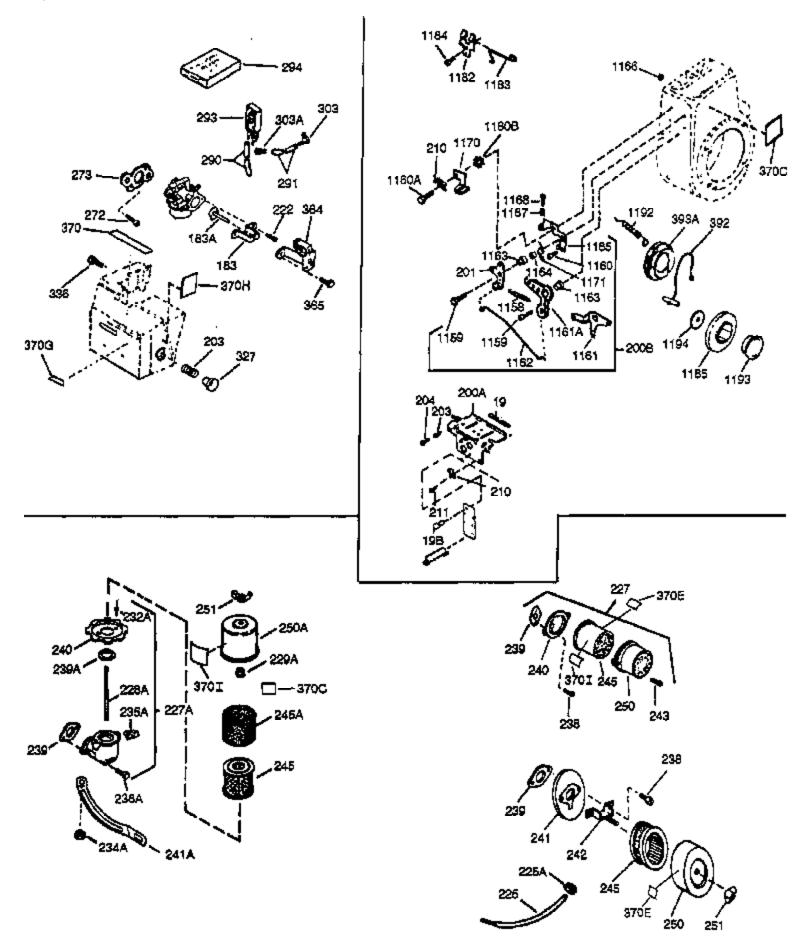
Ref #	Part Number Qty	Description
1	34096C	Cylinder (Cl liner)(3-5/16")(Incl.2,20,41,43,72 & 119)
2	27652	Pin, Dowel
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	32630	Seal, Oil
25	35256A	Blower Housing Baffle (With electric starter knockout) (Use
		as required)
05	00500	. ,
25	29536	Blower Housing Baffle (Without electric starter knockout)
		(Use as required)
26	650561	Screw, 1/4-20 x 5/8"
	33365B	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, #8 E.T.
37	29216	Locknut, 10-32
37A	30322	Nut & Lockwasher, 8-32
38	29642	Ring, Retaining
40	34543	Piston, Pin & Ring Set (Std.) (3-3/16 ")
	34544	Piston, Pin & Ring Set (.010" OS)
	34545	Piston, Pin & Ring Set (.020" OS)
	34031B	
		Piston & Pin Ass'y. (Std.)(3-3/16")(I ncl.43)
	34032B	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	34033B	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	34037	Ring Set (Std.) (3-3/16" Bore)
42	34038	Ring Set (.010" OS)
42	34039	Ring Set (.020" OS)
43	27888	Ring, Piston Pin retaining
45	32591C	Rod Assy., Connecting (Incl. 46, 47 & 49)
	650662C	Bolt, Connecting rod (2 pieces)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	
		Dipper, Oil
	34143	Camshaft (MCR)
	33273A	Extension, Blower housing
	650128	Screw, 10-24 x 1/2"
	35262	* Gasket, Flange
70	33367B	Cover, Cylinder (Incl. 71, 75 & 80)
71	33368	Bushing, Crankshaft
72	27642	Plug, Oil drain
	31950	Seal, Oil
	31845	Shaft, Mechanical governor
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16 (Use as requir ed)
87	650832	Screw, 1/4-20 x 1-11/16" (Use as requ ired)
89	32589	Key, Flywheel
	650815	Washer, Belleville
	8116	Nut, Hex
	650489	Screw, 1/4-20 x 5/8"
	29783	
100	23100	Pin, Crankshaft gear (Only serviceable when gear is pinned
		to crank.)

Ref #	Part Number	Qty	Description
109	33245		Gear, Crankshaft
110	35182		Ground Wire
119	34923A		* Gasket, Cylinder head
120	34030A		Head, Cylinder
125	27878A		Exhaust Valve (Std.) (Incl. 151)
	27880A		Exhaust Valve (1/32" OS) (Incl. 151)
	34035		Intake Valve (Std.) (Incl. 151)
	34036		Intake Valve (1/32" OS) (Incl. 151)
	650691		Washer (Do not use with No. 6021A scr ew.)
	650690		Washer, Belleville (Use as required)
	650727		Screw, 5/16-18 x 1-3/4 (Use as required)
	6021A		Screw, $5/16-18 \times 1-1/2$ " (Use as required, but do notuse No.
100			650691 washer.)
			,
130	650711		Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A
			but discard 650691 washer.)
130	650694A		Screw, 5/16-18 x 2" (Use as required)
	650713		Screw, 5/16-18 x 5/8"
	650737		Screw, 1/4-20 x 1/2" (Use as required)
	650738		Screw, 1/4-20 x 5/8 (Use as required)
	650890		Washer, Internal Lock
	33636		Resistor Spark Plug
	33369		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	35862		Seal Assy., Intake valve
	27881		Spring, Valve
	32581		Cap, Lower valve spring
	27896A		* Gasket, Breather
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Breather
	35350		Tube, Breather
	650128		Screw, 10-24 x 1/2"
	29752		Nut & Lockwasher, 1/4-28
	30088A		Screw, 1/4-28 x 1"
	33263		* Gasket, Carburetor
	34707		
	34661		Pipe, Intake
			Link, Governor lever
	34677		Control Bracket (Incl.19, 203, 204, 2 06, 209)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	33878		Link, Governor lever-to-throttle
	650821		Screw, 10-32 x 1/2"
	32410		Knob, Speed control
222A	650279		Pop Rivet (Can be purchased locally)
	650378 37045 A		Screw, Torx T-30, 5/16-18 x 1-1/8"
	27915A		* Gasket, Intake pipe
	33269A		Cover, Air cleaner
	33375D		Blower Housing (For electric starter)
	650788		Screw, 5/16-18 x 3/4"
	29747B		Screw, 5/16-24 x 21/32"
	33272B		Cover, Cylinder head
	33280A		Muffler
	31588		Plate, Muffler locking
	35741		Plate, Muffler locking
	650729		Screw, 5/16-18 x 3-3/16" (Use as required)
	651002		Screw, 5/16-18 x 4-1/4" (Use as required)
281	33013		Cover, Starter bubble

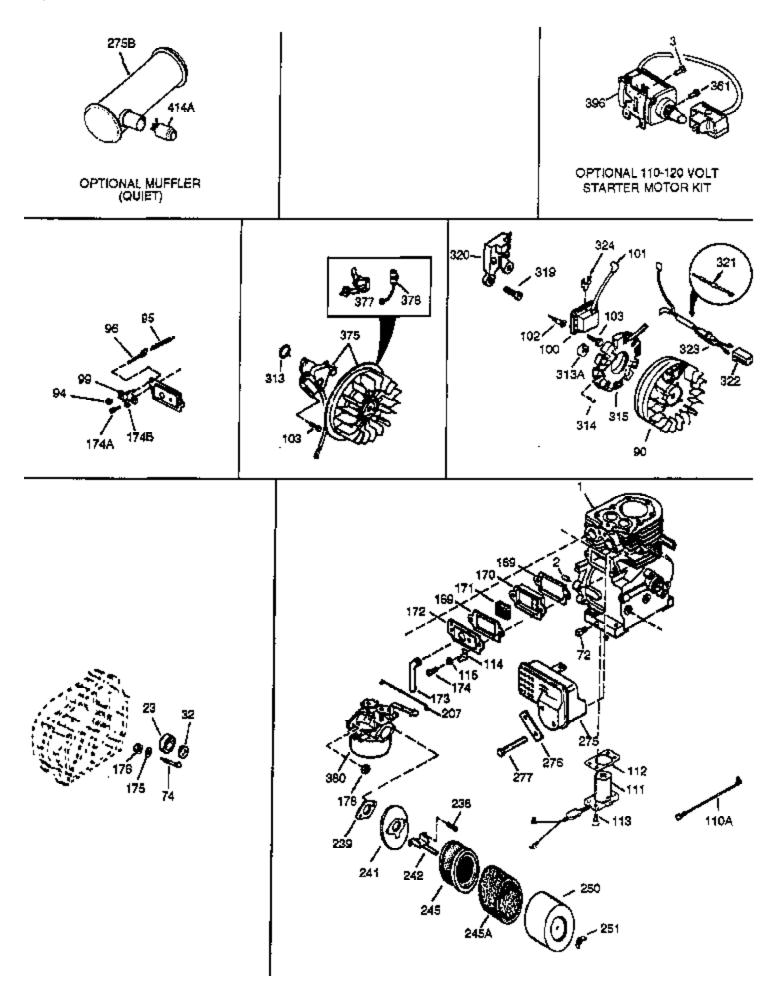
		/ Description
	650760	Screw, 8-32 x 7/16"
	33662	Hub & Screen Assy.
	29752	Nut, 1/4-28
	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962	Fuel Line (Braided 32")(80cm)(As requ ired)
	30705	Fuel Line (Braided 16")(40cm)(As required)
292	26460	Fuel Line Clamp (Use as required)
298	650665	Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	29673	* Gasket, Oil filler
	31297	Dipstick (Incl. 307)
	31291	Plug, Cover
	34154	Plate, Upper fuel tank mtg.
	34155	Bracket, Lower fuel tank mtg.
	650561	Screw, 1/4-20 x 5/8"
370	34346	Decal, Instruction
370	35274	Decal, Instruction
370A	34686	Decal, Name
370B	35344	Decal, Control
379	631021	Inlet Needle, Seat & Clip Assy.
380	631931A	Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page 150 for breakdown Grid E-5)
400	33279G	* Gasket Set (Incl. items marked *)
	730225	SAE 30 4-Cycle Engine Oil (Quart)
	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
	35824	Muffler Optional



		Description
	30322	Nut & Lockwasher, 8-32
	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
	650713	Screw, 5/16-18 x 5/8"
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	Screw, 1/4-20 x 5/8 (Use as required)
222A		Pop Rivet (Can be purchased locally)
	33269A	Cover, Air cleaner
	35865	Gasket, Exhaust
	33280A	Muffler
	650729	Screw, 5/16-18 x 3-3/16" (Use as requ ired)
	651002	Screw, 5/16-18 x 4-1/4" (Use as requi red)
	33662	Hub & Screen Assy.
	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962	Fuel Line (Braided 32")(80cm)(As requ ired)
	26460	Fuel Line Clamp (Use as required)
	650665	Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
		builtwith different size fuel inlet openings. Tanks with the
		1-3/16" I.D. opening use fuel cap 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
00171		I.D.)
0014	00000	
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required) (1.5" I.D.)
201 4	25255	
	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
	29673	* Gasket, Oil filler
	31291	Plug, Cover Bracket Lower fuel tank mtg
	34155	Bracket, Lower fuel tank mtg.
	650561	Screw, 1/4-20 x 5/8"
	33323	Opt.Muffler Screen (Mini-Bike applica tion)
	730130	Kit, Exhaust adapter (Incl. 274 & 277)
	33700	Cover & Tube, Muffler (use as require d)
	650578 720226	Screw, 8-18 x 3/8" (use as required)
	730226 35824	SAE 5W30 4-Cycle Engine Oil (Quart) Muffler Optional
1.7.7	177/4	



Ref #	Part Number	Qty Description
37A	30322	Nut & Lockwasher, 8-32
129	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131	650737	Screw, 1/4-20 x 1/2" (Use as required)
131	650738	Screw, 1/4-20 x 5/8 (Use as required)
	650713	Screw, 5/16-18 x 5/8"
	730152	Control Bracket (Incl.1158-1171)(As r eq.)
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
222A		Pop Rivet (Can be purchased locally)
	730127	Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as
		required)
238	28820	Screw, 10-32 x 1/2"
239	27272A	* Gasket, Air cleaner
241	33266	Bracket, Air cleaner
242	33267	Bracket, Air cleaner
245	33268	Element, Air cleaner
250B	33269A	Cover, Air cleaner
	650513	Nut, Wing 1/4-20
285A	33662	Hub & Screen Assy.
	29774	Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962	Fuel Line (Braided 32")(80cm)(As required)
	30705	Fuel Line (Braided 16")(40cm)(As required)
	33715	Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
200		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
294	35791	Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
		are replaced by 35813 and 35800 (WIP) pumps. The 33010
		(3000 series) repair kit is still available. The 35791 repair kit
		is used with the 35813 and 35800 fuel pumps.
301A	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
301A	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
00171	01210	as required) (1.5" I.D.)
	35355	Fuel Cap (Red Plastic)(1.75" I.D.)
303	32958	Fitting, Fuel
306	29673	* Gasket, Oil filler
338A	31291	Plug, Cover
370	34346	Decal, Instruction
	35274	Decal, Instruction
	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
	35824	Muffler Optional
	30312	Screw, 10-32 x 1/2"
	28820	Screw, 10-32 x 1/2"
	27070	Lockwasher
	33816	Hub & Screen Assy.
100		



1 3406C Cylinder (CI line)(3-5/16")(Incl.2.20.41,43,72 & 119) 2 27652 Pn, Dowel 37A 30322 Nut & Lockwasher, 8-32 72 27642 Plug, Oil drain 103 650489 Screw, 174-20 x 58" 131 650713 Screw, 576-18 x 1-34 (Use as required) 131 650737 Screw, 174-20 x 56" 131 650737 Screw, 174-20 x 56" 131 650738 Screw, 174-20 x 56" 131 650737 Screw, 174-20 x 56" 131 650738 Screw, 174-20 x 56" 131 650738 Screw, 174-20 x 56" 1420 Element, Breather Screw, 174-20 x 56" 172 28423 Body, Breather 173 35350 Tube, Breather 174 28424 Element, Ar cleaner 174 260128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 14-28 207 33876 Element, Ar cleaner 242 3226 Screw, 10-24 x 1/2" 238 Screw, 10-24 x 1/2" Screw, 174-20	
37A 30322 Nui & Lockwasher, 8-32 72 27642 Plug, Oil drain 103 650489 Screw, 1/4-20 x 5/8" 129 650727 Screw, 5/16-18 x 1-34 (Use as required) 131A 650733 Screw, 1/4-20 x 5/8" 131 650737 Screw, 1/4-20 x 5/8" 131 650737 Screw, 1/4-20 x 5/8" 131 650738 Screw, 1/4-20 x 5/8" 132 Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" 133 650738 Screw, 1/4-20 x 5/8" 133 Screw, 1/9-24 x 1/2" Screw, 1/9-24 x 1/2" 133 Screw, 10-24 x 1/2" Screw, 10-24 x 1/2" 137 829752 Nut & Lockwasher, 1/4-28 131 Screw, 10-24 x 1/2" Screw, 10-32 x 1/2" 232 Screw, 10-24 x 1/2" Screw, 10-32 x 1/2" 233 Screw, 10-32 x 1/2" Screw, 10-32 x 1/2" 233 Screw, 10-24 x 1/2" Screw, 10-24 x 1/2"	
72 27642 Piug, Oli drain 103 650499 Screw, 1/4/20 x 5/8" 129 650727 Screw, 5/16-18 x 1-3/4 (Use as required) 131 650733 Screw, 1/4/20 x 5/8" (Use as required) 131 650738 Screw, 1/4/20 x 1/2" (Use as required) 131 650738 Screw, 1/4/20 x 5/8" (Use as required) 131 650738 Screw, 1/4/20 x 5/8" (Use as required) 131 650738 Screw, 1/4/20 x 5/8" (Use as required) 131 650738 Screw, 1/4/20 x 5/8" (Use as required) 131 650738 Screw, 1/4/20 x 5/8" (Use as required) 131 650738 Screw, 1/4/20 x 5/8" 131 650738 Screw, 1/4/20 x 5/8" 132 Screw, 1/4/20 x 5/8" Screw, 1/4/20 133 5350 Tube, Breather 132 2752 Nut & Lockwasher, 1/4/28 207 3878 Link, Governor lever-to-throttle 2224 207 Screw, 10/32 x 1/2" 239 27272A * Gasket, Air cleaner 241 33266 Bracket, Air cleaner 242 33263 Cove	
72 27642 Piug, Oli drain 103 650499 Screw, 1/4/20 x 5/8" 129 650727 Screw, 5/16-18 x 5/3" 131 650733 Screw, 1/4/20 x 5/8" 131 650733 Screw, 1/4/20 x 5/8" 131 650738 Screw, 1/4/20 x 5/8" 132 Screw, 1/4/20 x 5/8" Screw, 1/4/20 x 5/8" 131 650737 Screw, 1/4/20 x 5/8" 131 550727 Screw, 1/4/20 x 5/8" 131 550728 Nut & Lockwasher, 1/4/28 132 2752 Nut & Lockwasher, 1/4/28 230 727272 "Gasket, Air cleaner 241 33266 Bracket, Air cleaner 243 33263 Element, Air cleaner 251 650513 Nut, Wing 1/4/20	
103 650727 Screw, 5/16-18 x 1-3/4 (Use as required) 131A 650713 Screw, 5/16-18 x 5/8" 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 149 27896A "Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 278 297722 Nut & Lockwasher, 1/4-28 207 33878 Link, Governor lever-to-throttle 2224 Screw, 10-24 x 1/2" 29 239 277272A "Gasket, Air cleaner 241 3266 Bracket, Air cleaner 242 33263 Cover, Air cleaner 243 3266 Bracket, Air cleaner 2508 33269A Cover, Air cleaner 251 650513 Nut, Wing 1/4-20 275 3280A Muffler	
129 650727 Screw, 5/16-18 x 1.5/8" 131 650731 Screw, 1/4-20 x 5/8 (Use as required) 131 650738 Screw, 1/4-20 x 5/8 (Use as required) 169 27896A * Casket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650728 Screw, 10-22 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 207 33878 Link, Governor lever-to-throttle 2220A Pop Rivet (Can be purchased locally) 238 238 2820 Screw, 10-32 x 1/2" 239 27272A * Casket, Air cleaner 241 33266 Bracket, Air cleaner 243 33268 Element, Far cleaner 256 Sof13 Nut, Wing 1/4-20 2753 391026 Muffler 276 31588 Plate, Muffler locking 276 Sof29 Screw, 5/16-18 x -3/16" (Use as required) 277 650729 Screw, 5/16-18	
131A650713Screw, 5/16-18 x 5/8"131650733Screw, 1/4-20 x 5/8"131650733Screw, 1/4-20 x 5/816927896A"Gasket, Breather17028423Body, Breather17128424Element, Breather17228425Cover, Breather17335300Tube, Breather174650128Screw, 10-24 x 1/2"17829752Nut & Lookwasher, 1/4-2820733878Link, Govemor lever-to-throttle222APop Rivet (Can be purchased locally)2322820Screw, 10-32 x 1/2"23927272A"Gasket, Air cleaner24133266Bracket, Air cleaner24533268Element, Air cleaner250533269ACover, Jir cleaner251653741Plate, Muffler locking27533280AMuffler27631588Plate, Muffler locking27765023Screw, 5/16-18 x 3-3/16" (Use as required)27765023Screw, 5/16-18 x 4-14" (Use as required)27633662Hub & Screen Assy.301A33032Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile)301A33032Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)301A3376Gasket, Oli filler338A31291Plag. Avail375610842Bracket, Oli filler	
131 650737 Screw, 1/4-20 x 1/2" (Use as required.) 131 650738 Screw, 1/4-20 x 1/2" (Use as required.) 162 27896A * Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 3530 Tube, Breather 174 50128 Screw, 10-24 x 1/2" 176 29752 Nut & Lookwasher, 1/4-20 207 33878 Link, Govemor lever-to-throttle 222A Your & Casket, Air cleaner * 239 2727A * Gasket, Air cleaner 241 33266 Bracket, Air cleaner 242 33267 Bracket, Air cleaner 245 32067 Bracket, Air cleaner 245 33268A Cover, Air cleaner 245 33208A Wuffler looking 275 33280A Muffler looking 276 35741 Plate, Muffler looking 276 35741 Plate, Muffler looking 276 35741 Plate, Muffler looking <t< td=""><td></td></t<>	
131 650738 Screw, 1/4-20, 5-8 (Use as required) 169 27896A * Gasket, Breather 170 22423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 3530 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nt & Lookwasher, 11/4-28 207 33878 Link, Governor lever-to-throttle 208 207 33878 219 27272A * Gasket, Air cleaner 241 33266 Bracket, Air cleaner 242 33266 Bracket, Air cleaner 245 33269A Cover, Air cleaner 245 33269A Cover, Air cleaner 250B 33269A Muffler (Ind. 284, 284A & 416) (This spark arrester 275 3320A Muffler (Ind. 284, 284A & 416) 275 33280A Muffler (Ind. 284, 284A & 416) 276 35288 Plate, Muffler looking 276 35280A Muffler looking 277 650513 Nut, Wing 1/4-20 </td <td></td>	
169 27896A * Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 3350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 207 33876 Link, Governor lever-to-throttle 222A Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" 239 27272A * Gasket, Air cleaner 244 33266 Bracket, Air cleaner 244 33266 Bracket, Air cleaner 245 33268A Cover, Air cleaner 246 33269A Cover, Air cleaner 251 650513 Nut, Wing 1/4-20 2753 391026 Muffler 276 31538 Plate, Muffler locking 276 35741 Plate, Muffler locking 276 3562 Hub & Screen Assy. 301A 410144B Fuel Cap (White Plastic)(Standard) (Use as required) 265A 33662 Hub & Screen Assy.	
170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 207 33878 Link, Governor lever-to-throttle 222A Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" 239 27272A "Gasket, Air cleaner 241 33266 Bracket, Air cleaner 242 33269A Cover, Air cleaner 243 32667 Bracket, Air cleaner 244 33268A Cover, Air cleaner 2508 33269A Cover, Air cleaner 251 650513 Nut, Wing 1/4-20 275 391026 Muffler (Incl. 284, 284A & 416) (This spark arrester 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" (Use as required) 277 651002 Screw, 5/16-18 x 4-1/4" (Use as required) 277 651002 Screw, 5/16-18 x 4-1/4" (Use as required) 301A 410144B Fuel Cap (White Plastic) (Standard) (Use as re	
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numado antiz. Ordar administratividualizza	
purpose only. Order component parts individually, as	
in parts list. (Refer to Division 5, Section B, page 28 fe	or
breakdown or Fiche 18B, Grid F-1)	
277 20547A Devolver Deinte (Lee with Otel neint i me)	
377 30547A Breaker Points (Use with Std. point i gn.)	
378 30548B Condenser	
380 631931A Carburetor (Incl. 184 & 379) (Refer to Division 5, Sect	iion A,
page 150 for breakdown Grid E-5)	
421 730226 SAE 5W30 4-Cycle Engine Oil (Quart)	
421 730220 SAE SW30 4-Cycle Engine Oir (Quart) 422 35824 Muffler Optional	