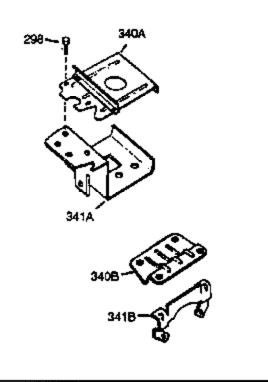
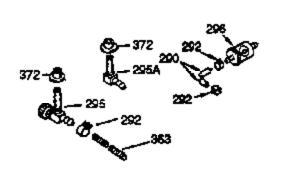


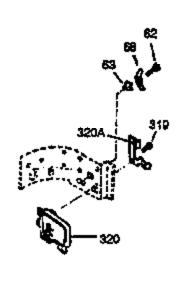
	D. I.M. J.	D : 4
		Description
	35371	Cylinder (CI liner)(3-5/16")(Incl.2,2 0 & 72)
	27652	Pin, Dowel
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
15	30699C	Rod Assy., Governor (Incl. 15A & 15B)
16	33454	Governor Lever Assy.
17	29916	Clamp, Governor lever
18	650548	Screw, 8-32 x 5/16"
	35319	Seal, Oil
	35256A	Blower Housing Baffle (With electric starter knockout) (Use
20	30200, 1	as required)
		• ,
	35326	Baffle, Blower housing
25	29536	Blower Housing Baffle (Without electric starter knockout)
		(Use as required)
26	650561	Carou, 1/4 20 v E/0"
		Screw, 1/4-20 x 5/8"
	35372A	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, #8 E.T.
	29216	Locknut, 10-32
37A	30322	Nut & Lockwasher, 8-32
38	29642	Ring, Retaining
40	35776	Piston, Pin & Ring Set (Std.)(3-3/16")
40	35777	Piston, Pin & Ring Set (.010" OS)
40	35778	Piston, Pin & Ring Set (.020" OS)
	35773	Piston & Pin Ass'y. (Std.)(3-5/16")(I ncl.43)
	35774	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	35775	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	35779	Ring Set (Std.) (3-5/16" Bore)
	35780	Ring Set (3.01.) (3-3) 13 Bole)
	35781	Ring Set (.020" OS)
	35772	Ring, Piston Pin retaining
	35681	Rod Assy., Connecting (Incl. 46, 47 & 49)
	650908	Bolt, Connecting rod
	650882	Connecting Rod Bolt (2 pcs. on early Specs.)
	34034	Lifter, Valve
	35374	Dipper, Oil
50	35375	Camshaft (MCR)
60	33273A	Extension, Blower housing
64	650802	Screw, 1/4-20 x 5/8"
65	650128	Screw, 10-24 x 1/2"
69	35262	* Gasket, Flange
70	35376	Cover, Cylinder (Incl. 71, 75 & 80)
	35377	Bushing, Crankshaft
	27642	Plug, Oil drain
	9556	Plug, Pipe
	35319	Seal, Oil
	31845	•
		Shaft, Mechanical governor
	30590A	Washer, Flat
	35378	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16 (Use as requir ed)
	650832	Screw, 1/4-20 x 1-11/16" (Use as requ ired)
	32589	Key, Flywheel
90	611091	Flywheel (w/ring gear)
92	650880	Washer, Lock
	650881	Nut, 5/8-18

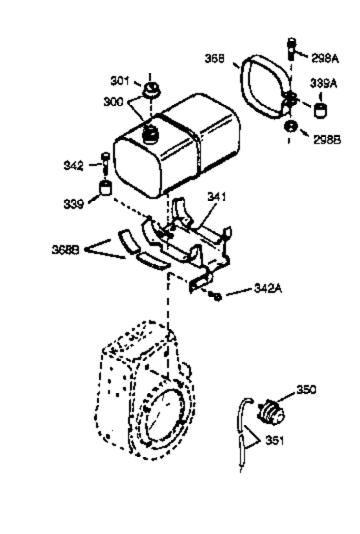
Ref # Part Number		Dard Mounds on	Description
102 650814 108 29783 109 650814 108 29783 109 3245 109 33245 109 33245 119 34923A 119 34923A 119 34923A 110 24030A 125 27878A 125 27878A 126 27878A 127 2878B 127 2878B 128 34035 128 34035 128 34035 128 34035 128 34035 128 34035 128 34035 129 34036 129 34036 129 34036 129 34036 120 340306 120 340306 121 32 34035 122 34035 123 34035 124 34035 125 34035 126 34035 127 650691 128 650727 129 650727 120 650711 120 650711 120 650711 120 650711 120 650713 121 650737 120 650713 120 650713 120 650713 120 650713 120 650713 120 650738 120 650739			
103 650814 108 29783 Pin, Crankshaft gear (Only serviceable when gear is pinned to crank.) 109 33245 119 34923A 120 34030A 125 27878A 125 27878A 126 34035 127 34035 128 34036 129 34036 129 34036 129 34036 129 34036 120 34036 121 32 34036 121 32 34036 122 34036 123 34036 124 34036 125 34036 127 650891 128 650890 129 650727 120 60214 120 650727 130 62214 130 650711 130 650711 130 650711 130 650737 131 650738 131 650737 131 650738 131 650737 131 650738 131 650738 131 650737 131 650738 131 650738 131 650739 132 650890 133 650890 134 30747 135 33636 134 30747 135 33636 136 33639 137 33089 140 650836 141 650836 151 2581 151 2581 151 2581 151 2581 151 2581 151 2581 151 2581 152 27881 151 2581 151 2581 152 27881 151 2581 153 2581 153 2581 154 2581 157 28424 157 28424 158 27896A 179 28423 177 28424 177 28424 177 28425 178 33777 188 3601 188 37777 189 3777 180 3777			
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to crank.) 109 33245 119 34923A 120 34030A 125 27878A 121 27880A 125 27878A 126 34036 127 650691 128 650690 129 650727 120 650691 120 650691 121 650690 122 650691 123 650690 124 650690 125 650690 126 650690 127 650691 128 650690 129 650727 120 65071 120 65071 121 650691 122 650727 123 650727 124 650691 125 650690 129 650727 120 65071 120 65071 121 650730 122 650737 123 650737 124 650733 125 650890 129 650737 120 65074 121 650738 122 650890 123 650739 124 650739 125 650890 126 650891 127 650891 128 650739 129 650739 120 650891 1			
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119 34923A			to crank.)
119 34923A	109	33245	Gear, Crankshaft
120 34/030A Head, Cylinider 125 27879A Exhaust Valve (Std.) (Incl. 151) 126 2789A Exhaust Valve (1/32" OS) (Incl. 151) 126 34/036 Intake Valve (1/32" OS) (Incl. 151) 127 65/0691 Washer (Do not use with No. 60214 screw.) 128 65/0690 Washer (Do not use with No. 60214 screw.) 129 65/0727 Screw, 5/16-18 x 1-3/4 (Use as required) 129 65/0727 Screw, 5/16-18 x 1-3/4 (Use as required) 130 6021A Screw, 5/16-18 x 1-3/4 (Use as required, but do notuse No. 65/0991 washer.) 130 65/0711 Screw, 5/16-18 x 1-3/2 (Use as required, but do notuse No. 65/0991 washer.) 130 65/091A Screw, 5/16-18 x 1-3/2 (Use as required) 131 65/0737 Screw, 5/16-18 x 1-3/2 (Use as required) 131 65/0738 Screw, 5/16-18 x 5/2" (Use as required) 133 65/0830 Washer, 14-20 x 1/2" (Use as required) 134 30/747 Screw, 1/4-20 x 1/2" (Use as required) 139 33369 Screw, 1/4-20 x 5/2" (Use as required) 139 33369 Washer, Internal Lock 134 30/747 Cip, Spark plug shorting 139 33369 Bracket, Governor gear 140 65/0836 Screw, 10-24 x 1/2" 1494 35/662 Seal Assy, Intake valve 150 27/881 Spring, Valve 151 32581 Spring, Valve 151 32581 Spring, Valve 152 28423 Body, Breather 152 28424 Element, Breather 153 2850 Tube, Breather 154 2860128 Screw, 10-24 x 1/2" 155 34707 Pipe, Intake 165 34707 Pipe, Intake 165 34707 Pipe, Intake 165 34707 Pipe, Intake 165 36078 Screw, 10-24 x 1/2" 166 560549 Screw, 10-24 x 1/2" 169 3378 Screw, 10-24 x 1/2" 170 3878 Screw, 10-24 x 1/2" 171 28424 Screw, 10-24 x 1/2" 172 29425 Screw 10-24 x 1/2" 173 35301 Tube, Breather 174 660128 Screw, 10-24 x 1/2" 175 32410 Screw, 10-24 x 1/2" 176 32410 Screw, 10-24 x 1/2" 177 32641 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 Screw, 10-32 x 1/2" 179 3378 Screw, 10-37 x 1/16** 170 3378 Screw, 10-37 x 1/16** 170 3378 Screw, 10-37 x 1/16** 171 Screw, 10-37 x 1/16** 172 3268 3369A Screw, 10-37 x 1/16** 176 3268 Screw, 10-37 x 1/16** 177 Screw, 10-37 x 1/16** 178 29752 Screw, 10-37 x 1/16** 179 Screw, 10-37 x 1/16** 179 Screw, 10-37 x 1/16** 179 Screw, 10-37 x 1/16** 170 Screw, 10-37 x 1/16** 170 Screw, 10			•
Exhaust Valve (Std.) (Incl. 151)			· · ·
Exhaust Valve (1,122° OS) (Incl. 151)			
126 34036			
126 34036			
127 650891 128 650890 129 650727 130 6021A 129 650727 130 6021A 130 6021A 130 6021A 130 6021A 130 650711 130 650711 130 650711 130 650894A 131A 650733 131 650737 131 650737 131 650738 132 650890 133 650890 134 650738 135 650890 136 650891 137 650738 138 650890 139 650890 130 650894 130 650891 130 650891 131 650738 132 650890 133 650890 134 50747 135 36366 139 33389 130 650890 130 850890 131 650738 132 650890 133 650890 134 50747 135 36366 139 33389 130 650890 140 650836 150 27881 150 27881 151 32581 169 278864 170 28423 189 278864 170 28423 181 650738 182 50748 183 35350 184 50748 184 33263 185 50748 184 33263 185 50749 186 50748 187 650748 187 650748 187 650748 188 50749 189 278864 190 278864 190 278864 190 278864 190 28423 190 278864 190 28423 190 28424 190 28424 190 28425 190 27881 190 278864 190 28426 190 278864 170 28427 172 680748 174 680128 174 680128 175 33550 176 Breather 176 650128 177 650128 178 29752 179 29752 170 29752 170 29752 171 28427 171 28427 172 29752 173 33580 174 Element, Breather 175 29752 176 650128 177 650128 177 650128 178 29752 179 29752 170 29752 170 29752 171 28427 172 29752 173 33580 174 Element, Breather 175 29752 176 28064 177 28167 177 28172 178 29752 179 29752 170 29752 170 29752 171 28427 171 28427 172 29752 173 33580 174 Element, Breather 175 29752 176 28064 177 28064 177 28064 178 29752 179 28064 170 28064 170 28064 170 28064 170 28064 170 28064 170 28064 170 28064 170 28064 170 28064 170 28064 170 28066 1			
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129 650727 130 6021A Screw, 5/16-18 x 1-5/34 (Use as required) Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No. 650691 washer.) 130 650694A Screw, 5/16-18 x 1-5/8" (Use as required) (Can use 6021A but discard 650691 washer.) 130 650694A Screw, 5/16-18 x 2" (Use as required) (Can use 6021A but discard 650691 washer.) 131 650733 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 133 650890 Washer, Internal Lock Clip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33399 Bracket, Governor gear Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Screw, 10-24 x 1/2" Seal Assy., Intake valve 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 1/4-28 x 1" 4 Gasket, Carburetor Pipe, Intake Link, Governor lever Control Bracket (Ind.19, 203, 204, 2 06, 209) Spring, Compression Screw, 1-4-28 x 1.1" Screw, 1-4-28 Screw, 1-4-28 x 1.1" Screw, 1-4-28 Screw, 1-4-29 x 1.12"			
130 6021A			
650691 washer.) 130 650711 Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.) 130 650694A 331A 650713 Screw, 5/16-18 x 2" (Use as required) 331 650737 Screw, 5/16-18 x 5/8" 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 336090 Washer, Internal Lock Cip, Spark plug shorting Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 357681 Spring, Valve 151 32581 Cap, Lower valve spring 169 27886A 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 38263 Screw, 1/4-28 x " 184 33263 36364 Screw, 1/4-28 x " 36461 Link, Governor lever Control Bracket (Incl.19, 203, 204, 2 06, 209) Spring, Compression Screw, 10-23 x 1/2* Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-24 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-24 x 1/2* Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-24 x 1/2* Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-24 x 1/2* Rober 200 33375D Blower Housing (For electric starter) Screw, 5/16-18 x 3.4" Screw, 5/16			
Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.) 130 650694A	100	002171	
but discard 650691 washer.) 130 650694A 131A 650713 Screw, 5/16-18 x S2" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 5/8 (Use as required) 132 650830 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35662 Seal Assy, Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Screw, 10-24 x 1/2" 172 28423 Body, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 184 33263 Screw, 10-24 x 1/2" 184 33263 Screw, 10-24 x 1/2" 185 34707 Pipe, Intake Link, Governor lever 200 34677 Control Bracket (Incl. 19, 203, 204, 2 06, 209) Spring, Compression 224 Screw, 10-32 x 1/2" Knob, Speed control 225 Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-18 x 34" Screw, 10-18 x 1-1/8" Screw, 10-18 x 34" Screw, 10-18 x 1-1/8" Screw, 10-18 x 34"			,
130 650694A 131A 650713 131 650737 131 650737 131 650738 133 650738 133 650890 134 650743 135 33636 135 33636 136 33699 137	130	650711	
131A 650713 131 650737 Screw, 1/4-20 x 5/8" 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 132 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assay, Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 10-32 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 1/4-25 x 1" Say661 Link, Governor lever Control Bracket (Incl.19, 203, 204, 2 06, 209) Spring, Compression Screw, 10-32 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" Screw			but discard 650691 washer.)
131A 650713 131 650737 Screw, 1/4-20 x 5/8" 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 132 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assay, Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 10-32 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 1/4-25 x 1" Say661 Link, Governor lever Control Bracket (Incl.19, 203, 204, 2 06, 209) Spring, Compression Screw, 10-32 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" Screw	130	650694A	Screw. 5/16-18 x 2" (Use as required)
131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 5/8 (Use as required) 132 650890 Washer, Internal Lock 133 650890 Washer, Internal Lock 134 30747 Clip, Spark plug shorting 135 33636 Resistor Spark Plug 136 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35662 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A *Cap, Lower valve spring 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 184 33263 *Gasket, Carburetor 186 34661 Link, Governor lever 190 34677 Control Bracket (Incl. 19, 203, 204, 2 06, 209) 201 31342 Spring, Compression 202 4650549 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 222A Pop Rivet (Can be purchased locally) 223 650378 Screw, 10-32 x 1/2" 246 650788 Screw, 5/16-24 x 2/1/32"			
131 650738 133 650890 134 30747 135 33636 138 30747 135 33636 139 33369 140 650836 139 33369 140 650836 150 27881 151 32581 150 27881 169 27896A 170 28423 171 28424 172 28425 173 35350 174 650128 174 650128 178 29752 188 3088A 188 33263 188 34707 186 34661 200 34677 201 3474 202 46 650549 207 33878 208 650378 209 260 33375D 260 16 50788 260 26078 260 26078 260 26078 260 26078 260 33375D 260 26078 260 260 260 260 260 260 260 260 260 260			·
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134 30747 135 33636 Resistor Spark Plug Shorting Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 151 32581 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A 169 27896A 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 3350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 Screw, 14-28 182 30088A Screw, 14-28 X 1" 184 33263 Screw, 14-28 X 1" 186 34661 Link, Governor lever 200 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) Spring, Compression 204 650549 Screw, 5-40 x 7/16" Link, Governor lever-to-throttle 207 33878 Link, Governor lever-to-throttle 208 650871 Screw, 10-32 x 1/2" Nnob, Speed control Pop Rivet (Can be purchased locally) Screw, 10-32 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, 17-30, 5716-18 x 1-1/8" Screw, 5-10-24 x 3/4" Screw, 5-10-32 x 3/4" Screw, 5-10-24 x 2/132"			
135 33636 Resistor Spark Plug 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 184 33263 "Gasket, Carburetor 186 34661 Link, Governor lever 190 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) 201 31342 Spring, Compression 202 4650549 Screw, 5-40 x 7/16" 203 3878 Link, Governor lever-to-throttle 204 650549 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 222A Pop Rivet (Can be purchased locally) 250B 33269A Cover, Si-6-18 x 3/4" 262 29747B Screw, 5/16-24 x 2/132"			·
139 33369 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve Spring, Valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A 'Sasket, Breather 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 184 33263 Screw, 1/4-28 x 1" 185 34707 Pipe, Intake Link, Governor lever 200 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) Spring, Compression Screw, 5-40 x 7/16" Link, Governor lever-to-throttle Screw, 1-32 x 1/2" Knob, Speed control Pop Rivet (Can be purchased locally) Screw, Tox T-30, 5/16-18 x 1-1/8" Sasket, Breather Cover, Air cleaner Screw, Tox T-30, 5/16-18 x 1-1/8" Screw, 1-32 x 1/2" Screw, 5/16-18 x 3/4" Screw, 5/16-18 x 3/4" Screw, 5/16-18 x 3/4"			
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171 28424 Element, Breather 172 28425 Cover, Breather 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 182 30088A Screw, 1/4-28 x 1" 184 33263 *Gasket, Carburetor 185 34707 Pipe, Intake 186 34661 Link, Governor lever 200 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 207 33878 Link, Governor lever-to-throttle 209 650821 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 242 27915A *Gasket, Intake pipe 250 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-24 x 21/32"	170	28423	
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Link, Governor lever 200 34677 Control Bracket (Incl.19, 203, 204, 2 06, 209) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 207 33878 Link, Governor lever-to-throttle 209 650821 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 224 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"	184	33263	* Gasket, Carburetor
200 34677	185	34707	Pipe, Intake
203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 207 33878 Link, Governor lever-to-throttle 209 650821 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 224 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"	186	34661	Link, Governor lever
204 650549 207 33878 208 Link, Governor lever-to-throttle 209 650821 215 32410 222A 223 650378 224 27915A 250B 33269A 260 33375D 261 650788 262 29747B 275 Screw, 5-40 x 7/16" 21nk, Governor lever-to-throttle 22x x 1/2" 21x x 10-32 x 1/2" 22x x 1/2" 22x x 1/2 x 1/3 x	200	34677	Control Bracket (Incl.19, 203, 204, 2 06, 209)
207 33878 Link, Governor lever-to-throttle 209 650821 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 224 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"	203	31342	Spring, Compression
209 650821 Screw, 10-32 x 1/2" 215 32410 Knob, Speed control 222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 224 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"			Screw, 5-40 x 7/16"
215 32410 Knob, Speed control 222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 224 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"	207	33878	Link, Governor lever-to-throttle
222A Pop Rivet (Can be purchased locally) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 224 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"			·
223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8" 224 27915A * Gasket, Intake pipe 250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"		32410	
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250B 33269A Cover, Air cleaner 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"			
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261 650788 Screw, 5/16-18 x 3/4" 262 29747B Screw, 5/16-24 x 21/32"			•
262 29747B Screw, 5/16-24 x 21/32"			
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265 33272B Cover, Cylinder head			·
	265	33272B	Cover, Cylinder head

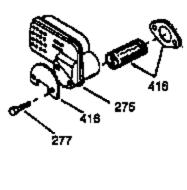
Ref #	Part Number	Qtv	Description
	33280A		Muffler
	31588		Plate, Muffler locking
	35741		Plate, Muffler locking
	650729		Screw, 5/16-18 x 3-3/16" (Use as requ ired)
	651002		Screw, 5/16-18 x 4-1/4" (Use as requi red)
	33013		Cover, Starter bubble
	650760		Screw, 8-32 x 7/16"
	35287		Cup, Starter
	35446		Screen, Starter
	29752		Nut, 1/4-28
	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962		Fuel Line (Braided 32")(80cm)(As required)
	30705		Fuel Line (Braided 16")(40cm)(As required)
	26460		
			Fuel Line Clamp (Use as required)
	650665		Screw, 1/4-15 x 7/8" Firel Tenk (led 202 & 201) NOTE: These tenks were
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
			builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
			I.D.)
204.4	22222		·
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
			as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
	35554		Oil Fill Tube
	35499		"O" Ring
	35540		Clip, Fill tube
	35941		Dipstick (Incl. 306)
	36205		Dipstick (ind. 500)
	35392		·
	31291		Plug, Starter
			Plug, Cover
	34154		Plate, Upper fuel tank mtg.
	34155 650561		Bracket, Lower fuel tank mtg.
			Screw, 1/4-20 x 5/8"
	33962		Decal, Control
	34346		Decal, Instruction
	35274		Decal, Instruction
	34686		Decal, Name
	631021		Inlet Needle, Seat & Clip Assy.
380	632242		Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A,
			page A4-4 for breakdown or Fiche 18B, Grid D-3)
390	590633		Rewind Starter (Refer to Division 5, Section C, page 30 for
550			breakdown or Fiche 18B, Grid G-1)
***			,
	33279G		* Gasket Set (Incl. items marked *)
	730225		SAE 30 4-Cycle Engine Oil (Quart)
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional

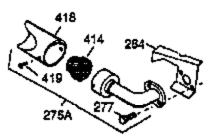


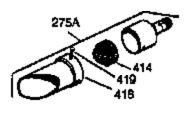


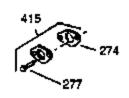




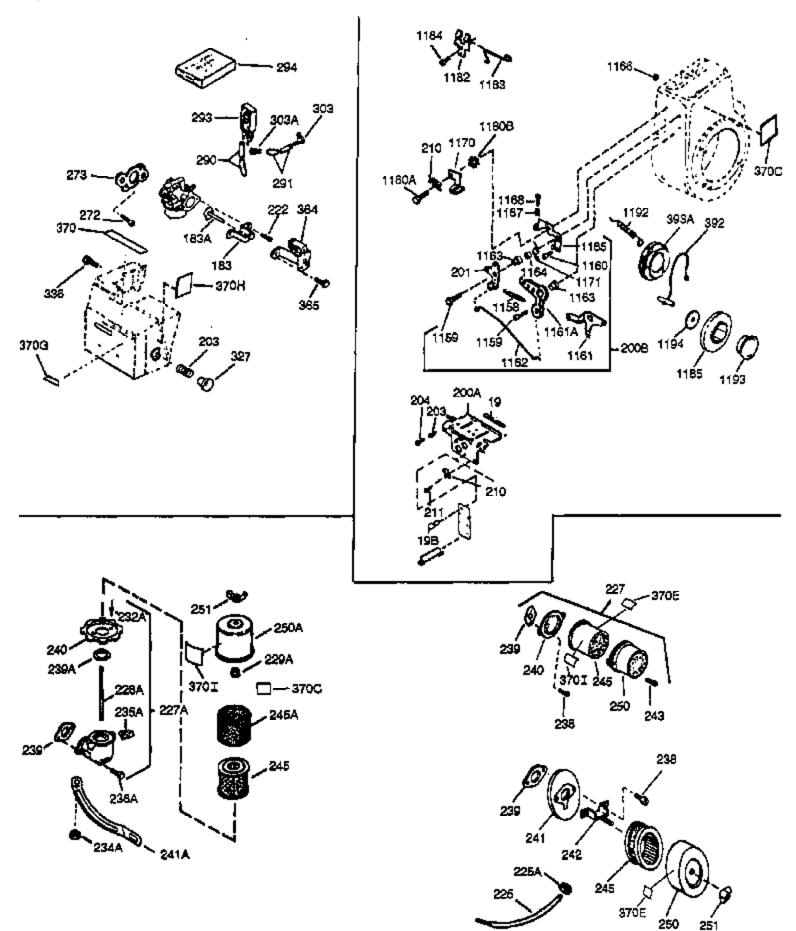




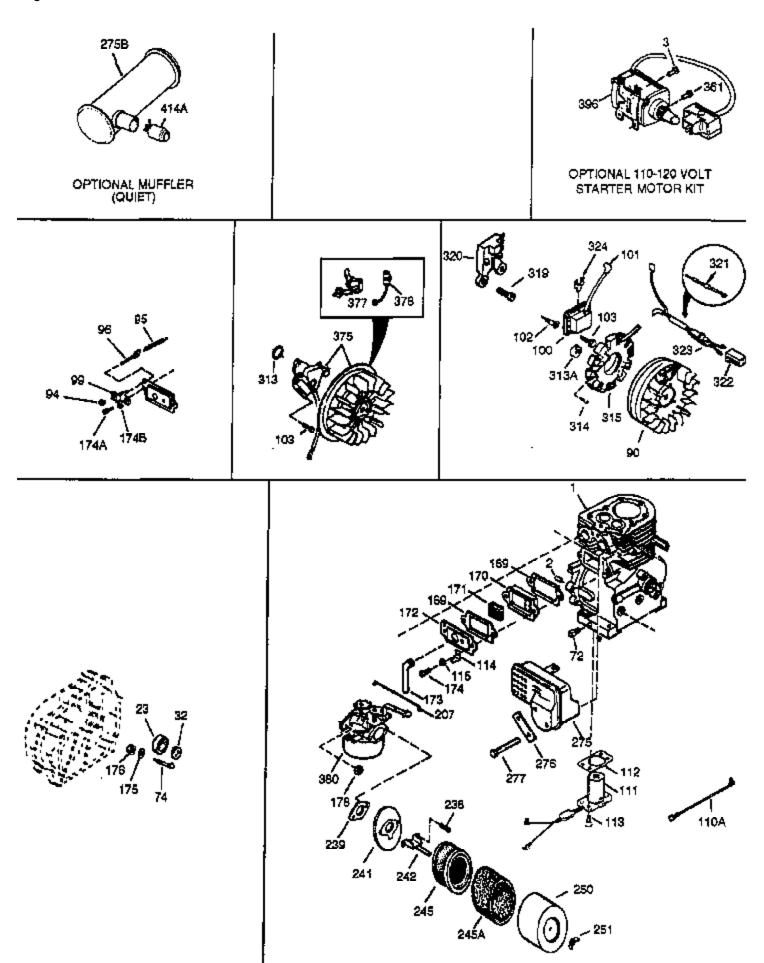




Ref #	Part Number	Qty	Description
37A	30322		Nut & Lockwasher, 8-32
64	650802		Screw, 1/4-20 x 5/8"
129	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131A	650713		Screw, 5/16-18 x 5/8"
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
222A			Pop Rivet (Can be purchased locally)
250B	33269A		Cover, Air cleaner
274	35865		Gasket, Exhaust
	33280A		Muffler
	650729		Screw, 5/16-18 x 3-3/16" (Use as requ ired)
	651002		Screw, 5/16-18 x 4-1/4" (Use as requi red)
	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962		Fuel Line (Braided 32")(80cm)(As requ ired)
	26460		Fuel Line Clamp (Use as required)
	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
			builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
00171	1101112		I.D.)
			•
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
	S .= . S		as required) (1.5" I.D.)
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	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
	35941		Dipstick (Incl. 306)
	31291		Plug, Cover
	34155		Bracket, Lower fuel tank mtg.
	650561		Screw, 1/4-20 x 5/8"
	33323		Opt.Muffler Screen (Mini-Bike applica tion)
	730130		Kit, Exhaust adapter (Incl. 274 & 277)
	33700		Cover & Tube, Muffler (use as require d)
	650578		Screw, 8-18 x 3/8" (use as required)
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional



Ref #	Part Number	Qty	Description
37A	30322		Nut & Lockwasher, 8-32
64	650802		Screw, 1/4-20 x 5/8"
129	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
	650713		Screw, 5/16-18 x 5/8"
	650737		Screw, 1/4-20 x 1/2" (Use as required)
	650738		Screw, 1/4-20 x 5/8 (Use as required)
	730152		Control Bracket (Incl.1158-1171)(As r eq.)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
222A			Pop Rivet (Can be purchased locally)
227	730127		Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as required)
238	28820		Screw, 10-32 x 1/2"
239	27272A		* Gasket, Air cleaner
	33266		Bracket, Air cleaner
	33267		Bracket, Air cleaner
	33268		Element, Air cleaner
	33269A		Cover, Air cleaner
	650513		Nut, Wing 1/4-20
	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962		Fuel Line (Braided 32")(80cm)(As requ ired)
	30705		Fuel Line (Braided 16")(40cm)(As required)
293	33715		Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
			are replaced by 35813 and 35800 (WIP) pumps. The 33010
			(3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps.
			···
294	35791		Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
			are replaced by 35813 and 35800 (WIP) pumps. The 33010
			(3000 series) repair kit is still available. The 35791 repair kit
			is used with the 35813 and 35800 fuel pumps.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
			I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
			as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
303	32958		Fitting, Fuel
310B	35941		Dipstick (Incl. 306)
327	35392		Plug, Starter
	31291		Plug, Cover
	34346		Decal, Instruction
	35274		Decal, Instruction
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
	35824		Muffler Optional
	30312		Screw, 10-32 x 1/2"
	28820		Screw, 10-32 x 1/2"
	27070		Lockwasher
1185	33816		Hub & Screen Assy.



	Part Number	Qty	Description Description
	35371		Cylinder (CI liner)(3-5/16")(Incl.2,2 0 & 72)
	27652		Pin, Dowel
	30322		Nut & Lockwasher, 8-32
	650802		Screw, 1/4-20 x 5/8"
	27642		Plug, Oil drain
	9556		Plug, Pipe
	611091		Flywheel (w/ring gear)
	35135		Solid State Assy.
	650872		Stud, Solid state mounting
	650814		Screw, Torx T-15, 10-24 x 1"
	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
	650737		Screw, 1/4-20 x 1/2" (Use as required)
	650738		Screw, 1/4-20 x 5/8 (Use as required)
	650713		Screw, 5/16-18 x 5/8"
	27896A		* Gasket, Breather
170	28423		Body, Breather
171	28424		Element, Breather
172	28425		Cover, Breather
173	35350		Tube, Breather
174	650128		Screw, 10-24 x 1/2"
178	29752		Nut & Lockwasher, 1/4-28
207	33878		Link, Governor lever-to-throttle
222A			Pop Rivet (Can be purchased locally)
238	28820		Screw, 10-32 x 1/2"
239	27272A		* Gasket, Air cleaner
241	33266		Bracket, Air cleaner
242	33267		Bracket, Air cleaner
245	33268		Element, Air cleaner
	33269A		Cover, Air cleaner
251	650513		Nut, Wing 1/4-20
275B	391026		Muffler (Incl. 284, 284A & 416) (This spark arrester
			mufflercan be used on any model.)
075	222004		• ,
	33280A		Muffler
	31588		Plate, Muffler locking
	35741		Plate, Muffler locking
	650729		Screw, 5/16-18 x 3-3/16" (Use as required)
	651002		Screw, 5/16-18 x 4-1/4" (Use as required)
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
			I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
204.4	24240		• • • • • •
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
			as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
310B	35941		Dipstick (Incl. 306)
313A	33876		Gasket, Stator (Used only on Std. poi nt ign.)
	31291		Plug, Cover
377	30547A		Breaker Points (Use with Std. point i gn.)
	632242		Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A,
			page A4-4 for breakdown or Fiche 18B, Grid D-3)
4.5.4	70000		
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional