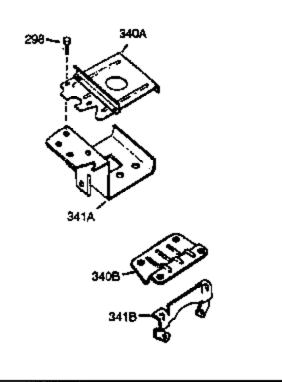
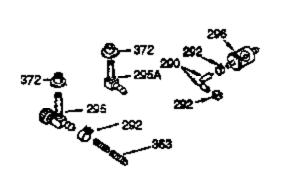


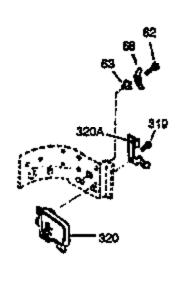
Ref #	Part Number (⊋tv	Description
	35371		Cylinder (CI liner)(3-5/16")(Incl.2,2 0 & 72)
	27652		Pin, Dowel
	30700		Yoke, Governor
	30699C		Rod Assy., Governor (Incl. 15A & 15B)
	650494		Screw, 6-40 x 5/16"
	33454		Governor Lever Assy.
	29916		Clamp, Governor lever
	650548		Screw, 8-32 x 5/16"
	35319		Seal, Oil
25	35256A		Blower Housing Baffle (With electric starter knockout) (Use
			as required)
05	05000		. ,
	35326		Baffle, Blower housing
25	29536		Blower Housing Baffle (Without electric starter knockout)
			(Use as required)
26	650561		Screw, 1/4-20 x 5/8"
			· · · · · · · · · · · · · · · · · · ·
	35441A		Crankshaft
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, #8 E.T.
37	29216		Locknut, 10-32
37A	30322		Nut & Lockwasher, 8-32
38	29642		Ring, Retaining
40	34860A		Piston, Pin & Ring Set (Std.)(3-5/16")
	34861A		Piston, Pin & Ring Set (.010" OS)
	34862A		Piston, Pin & Ring Set (.020" OS)
	34863		Piston & Pin Ass'y. (Std.)(3-5/16")(I ncl.43)
	34864		
			Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	34865		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	34866A		Ring Set (Std.) (3-5/16" Bore)
	34867A		Ring Set (.010" OS)
	34868A		Ring Set (.020" OS)
43	27888		Ring, Piston Pin retaining
45	35373A		Rod Assy., Connecting (Incl. 46, 47 & 49)
46	650908		Bolt, Connecting rod
	650882		Connecting Rod Bolt (2 pcs. on early Specs.)
	34034		Lifter, Valve
	35374		Dipper, Oil
	35375		Camshaft (MCR)
	33273A		Extension, Blower housing
			•
	650802		Screw, 1/4-20 x 5/8"
	650128		Screw, 10-24 x 1/2"
	35262		* Gasket, Flange
	35376		Cover, Cylinder (Incl. 71, 75 & 80)
	35377		Bushing, Crankshaft
72	27642		Plug, Oil drain
75	35319		Seal, Oil
80	31845		Shaft, Mechanical governor
	30590A		Washer, Flat
	35378		Gear Assy., Governor (Incl. 81)
	30588A		Spool, Governor
	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16 (Use as required)
	650832		Screw, 1/4-20 x 1-11/16" (Use as requ ired)
	32589		Key, Flywheel
	611091		Flywheel (w/ring gear)
100	35135		Solid State Assy.
102	650872		Stud, Solid state mounting
	650814		Screw, Torx T-15, 10-24 x 1"
.30			,,

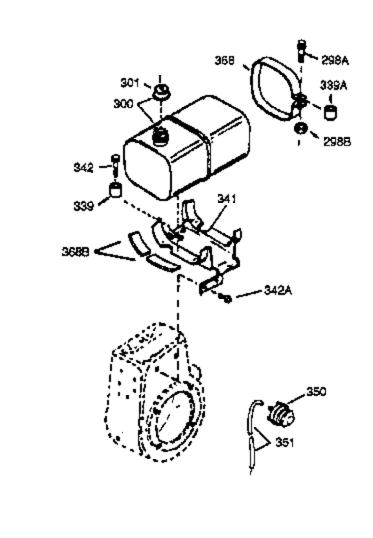
	Part Number 29783	Qty	Description Pin, Crankshaft gear (Only serviceable when gear is pinned to crank.)
119 120 125 125 126 126 127 128 129	33245 34923A 34030A 27878A 27880A 34035 34036 650691 650690 650727 6021A		Gear, Crankshaft * Gasket, Cylinder head Head, Cylinder Exhaust Valve (Std.) (Incl. 151) Exhaust Valve (1/32" OS) (Incl. 151) Intake Valve (Std.) (Incl. 151) Intake Valve (1/32" OS) (Incl. 151) Washer (Do not use with No. 6021A scr ew.) Washer, Belleville (Use as required) Screw, 5/16-18 x 1-3/4 (Use as required, but do notuse No. 650691 washer.)
130	650711		Screw, 5/16-18 x 1-5/8 " (Use as required) (Can use 6021A but discard 650691 washer.)
131A 131 133 134 135 139 140 149A 150 151 169 170 171 172 173 174 178 182 184 185 186 203 204 207 222A 223 224 250B 260 261 262 275 276	650694A 650713 650737 650738 650890 30747 33636 33369 650836 35862 27881 32581 27896A 28423 28424 28425 35350 650128 29752 30088A 33263 34707 33372 31342 650549 33878 650378 27915A 33269A 33375D 650788 29747B 33272B 33272B 33280A 31588		Screw, 5/16-18 x 2" (Use as required) Screw, 5/16-18 x 5/8" Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 5/8 (Use as required) Washer, Internal Lock Clip, Spark plug shorting Resistor Spark Plug Bracket, Governor gear Screw, 10-24 x 1/2" Seal Assy., Intake valve Spring, Valve Cap, Lower valve spring * Gasket, Breather Body, Breather Element, Breather Tube, Breather Tube, Breather Screw, 10-24 x 1/2" Nut & Lockwasher, 1/4-28 Screw, 1/4-28 x 1" * Gasket, Carburetor Pipe, Intake Link, Governor lever-to-bellcrank Spring, Compression Screw, 5-40 x 7/16" Link, Governor lever-to-throttle Pop Rivet (Can be purchased locally) Screw, Torx T-30, 5/16-18 x 1-1/8" * Gasket, Intake pipe Cover, Air cleaner Blower Housing (For electric starter) Screw, 5/16-18 x 3/4" Screw, 5/16-19 km Muffler locking
277 277	35741 650729 651002 35287		Plate, Muffler locking Screw, 5/16-18 x 3-3/16" (Use as required) Screw, 5/16-18 x 4-1/4" (Use as required) Cup, Starter

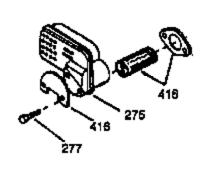
Ref # Part Number	
287 29752 290 29774 290 30962 291 30705 292 4660 293 650665 303 4186A 294 510 1-1/2" Line (Braided 8-1/4")(21cm)(As required) 295 65065 301 410144B 296 73 410144B 297 297 297 297 297 297 297 297 297 297	
290 29774 290 30962 291 30705 292 26460 293 650665 303 34186A 294 Fuel Line (Braided 32")(80cm)(As requ ired) 295 650665 307 Fuel Line (Braided 16")(40cm)(As requ ired) 296 650665 307 Fuel Line Clamp (Use as required) 307 34186A 308 34186A 309 Fuel Tank (Incl. 292 & 301) NOTE: These tanks we builtwith different size fuel inlet openings. Tanks with 1-3/16" I.D. opening use fuel cap 34210. Tanks with 1-1/2" I.D. opening use fuel cap 34355. 301 A 410144B 301 Fuel Cap (White Plastic)(Standard) (Use as required) 301 A 33032 301 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile required) (1.5" I.D.) 301 A 35650 302 Fuel Cap (Red Plastic) (1.75" I.D.) 303 35654 304 Fuel Cap (Red Plastic) (1.75" I.D.) 305 35654 306 29673 307 Fuel Cap (Red Plastic) (1.75" I.D.) 308 35941 3108 35941 3109 Jill Tube 3109 A 34154 341 34155 342 650561 340 34154 341 34155 342 650561	
290 29774 Fuel Line (Braided 8-1/4")(21cm)(As r equired) 290 30962 Fuel Line (Braided 32")(80cm)(As required) 291 30705 Fuel Line (Braided 32")(80cm)(As required) 292 26460 Fuel Line Clamp (Use as required) 293 650665 Screw, 1/4-15 x 7/8" 300 34186A Fuel Tank (Incl. 292 & 301) NOTE: These tanks we builtwith different size fuel inlet openings. Tanks wit 1-3/16" I.D. opening use fuel cap 34210. Tanks wit 1-1/2" I.D. opening use fuel cap 34355. 301A 410144B Fuel Cap (White Plastic)(Standard) (Use as required) 301A 33032 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile required) (1.5" I.D.) 301 35650 Fuel Cap (Red Plastic) (1.75" I.D.) 305 35554 Fuel Cap (Red Plastic) (1.75" I.D.) 306 29673 *Gasket, Oil filler 307 3108 35941 Dipstick (Incl. 306) 310 31297 Dipstick (Incl. 307) 311 27625 Oil Fill Plug (Incl. 312) 312 29673 *Gasket, Oil filler plug 327 35392 Plug, Starter 340 34154 Plate, Upper fuel tank mtg. 341 34155 Bracket, Lower fuel tank mtg. 342 650561 Screw, 1/4-20 x 5/8"	
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301A 33032 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile required) (1.5" I.D.) 301 35650 Suel Cap (Red Plastic) (1.75" I.D.) 305 35554 306 29673 310B 35941 310B 35941 310 31297 311 27625 311 27625 312 29673 312 29673 327 35392 327 35392 328 31291 340 34154 341 34155 342 650561 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile required) (1.5" I.D.) 501 Fill Tube * Gasket, Oil filler Dipstick (Incl. 306) 307 Oil Fill Plug (Incl. 312) * Gasket, Oil filler plug Plug, Starter Plug, Cover Plate, Upper fuel tank mtg. Bracket, Lower fuel tank mtg. Screw, 1/4-20 x 5/8"	- / (-
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340 34154 Plate, Upper fuel tank mtg. 341 34155 Bracket, Lower fuel tank mtg. 342 650561 Screw, 1/4-20 x 5/8"	
341 34155 Bracket, Lower fuel tank mtg. 342 650561 Screw, 1/4-20 x 5/8"	
342 650561 Screw, 1/4-20 x 5/8"	
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551 55555 SOLOTI, 101/1 1 50 / 1/1 50 / 1/2	
370 34346 Decal, Instruction	
370 35274 Decal, Instruction	
370A 34686 Decal, Name	
379 631021 Inlet Needle, Seat & Clip Assy.	
380 632242 Carburetor (Incl. 184 & 379) (Refer to Division 5, Se	ection A
page A4-4 for breakdown or Fiche 18B, Grid D-3)	, JOHO! 1 7 K
page ATT for breakdown of Fight Deby	
390 590633 Rewind Starter (Refer to Division 5, Section C, page	≥ 30 for
breakdown or Fiche 18B, Grid G-1)	
205 25752 \ Floatria Startar Mater (42 \ /alt) (Defer to consider nu	mbor
395 35763A Electric Starter Motor (12 Volt) (Refer to service nul	
stamped on end cap of motor, or on decal, for iden	
Refer to Division 5, Section D for breakdown or Fich	ne 18B,
Grid G-6)	
400 33279G * Gasket Set (Incl. items marked *)	
420 730225 SAE 30 4-Cycle Engine Oil (Quart)	
421 730226 SAE 5W30 4-Cycle Engine Oil (Quart)	
422 35824 SAL SW30 4-Cycle Engine Oir (Quart)	
TALE SOCET IVIUITIES OPTIONAL	

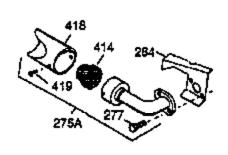


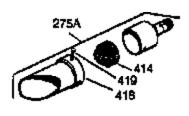


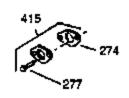




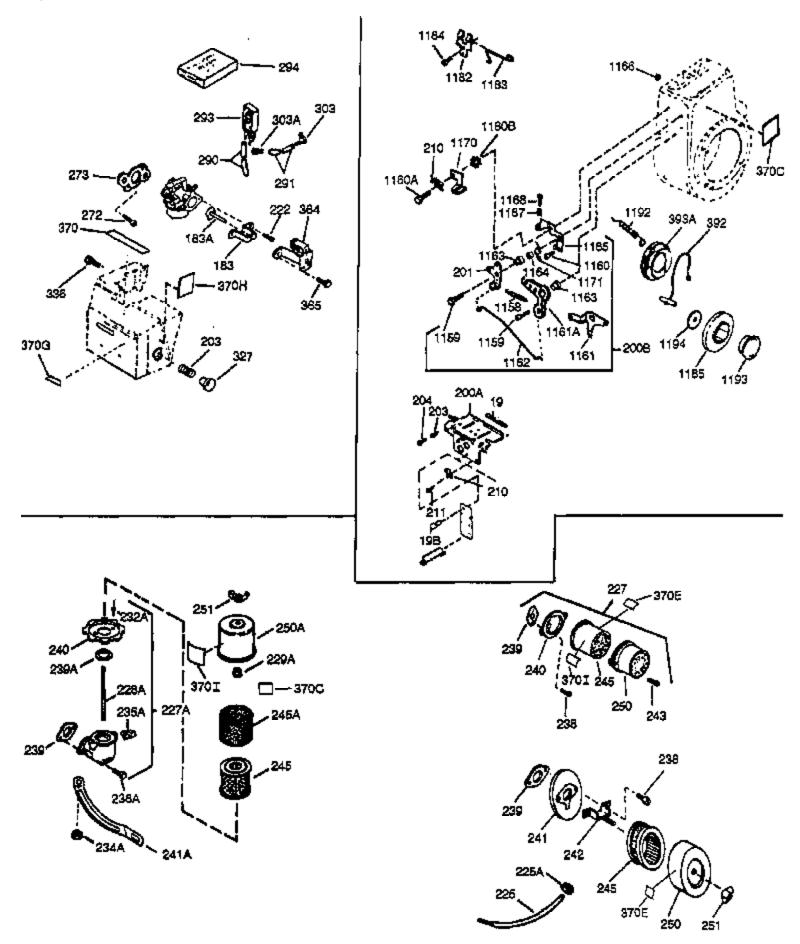








Ref #	Part Number	Qty	Description
37A	30322		Nut & Lockwasher, 8-32
64	650802		Screw, 1/4-20 x 5/8"
129	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131A	650713		Screw, 5/16-18 x 5/8"
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8 (Use as required)
222A			Pop Rivet (Can be purchased locally)
250B	33269A		Cover, Air cleaner
274	35865		Gasket, Exhaust
275	33280A		Muffler
277	650729		Screw, 5/16-18 x 3-3/16" (Use as requ ired)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as requi red)
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290	30962		Fuel Line (Braided 32")(80cm)(As required)
292	26460		Fuel Line Clamp (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
300	34186A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
			builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
301	35650		Fuel Cap (Red Plastic) (1.75" I.D.)
	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
30 IA	4101446		I.D.)
			,
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
306	29673		* Gasket, Oil filler
	35941		Dipstick (Incl. 306)
	31291		Plug, Cover
	34155		Bracket, Lower fuel tank mtg.
	650561		Screw, 1/4-20 x 5/8"
	33323		Opt.Muffler Screen (Mini-Bike applica tion)
	730130		Kit, Exhaust adapter (Incl. 274 & 277)
	33700		Cover & Tube, Muffler (use as require d)
	650578		Screw, 8-18 x 3/8" (use as required)
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
	35824		Muffler Optional
, <u></u>			



Pof #	Part Number	Otv	Description
	30322	Qιу	Nut & Lockwasher, 8-32
	650802		Screw, 1/4-20 x 5/8"
	650727		Screw, 5/16-18 x 1-3/4 (Use as requir ed)
	650737		
	650738		Screw, 1/4-20 x 1/2" (Use as required)
			Screw, 1/4-20 x 5/8 (Use as required)
	650713		Screw, 5/16-18 x 5/8" Control Product (Incl. 1158, 1171)(Apr. og.)
	730152		Control Bracket (Incl.1158-1171)(As r eq.)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
222A	700407		Pop Rivet (Can be purchased locally)
221	730127		Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as required)
238	28820		Screw, 10-32 x 1/2"
	27272A		* Gasket, Air cleaner
	33266		Bracket, Air cleaner
	33267		Bracket, Air cleaner
	33268		Element, Air cleaner
	33269A		Cover, Air cleaner
	650513		Nut, Wing 1/4-20
	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
	30962		Fuel Line (Braided 32")(80cm)(As required)
	30705		Fuel Line (Braided 16")(40cm)(As required)
	33715		Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps
200	607 10		are replaced by 35813 and 35800 (WIP) pumps. The 33010
			(3000 series) repair kit is still available. The 35791 repair kit
			is used with the 35813 and 35800 fuel pumps.
00.4	05704		···
294	35791		Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps
			are replaced by 35813 and 35800 (WIP) pumps. The 33010
			(3000 series) repair kit is still available. The 35791 repair kit
			is used with the 35813 and 35800 fuel pumps.
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
			I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
			required) (1.5" I.D.)
ડ ∪ડ	32958		Fitting, Fuel
	29673		* Gasket, Oil filler
	35941		Dipstick (Incl. 306)
	35392		Plug, Starter
	31291		Plug, Cover
	34346		Decal, Instruction
	35274		Decal, Instruction
	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
	35824		Muffler Optional
	30312		Screw, 10-32 x 1/2"
	28820		Screw, 10-32 x 1/2"
	27070		Lockwasher
	33816		Hub & Screen Assy.
1100	55010		TIUD & OCIECIT MOOY.



Ref #	Part Number Qt	y Description
	35371	Cylinder (CI liner)(3-5/16")(Incl.2,2 0 & 72)
	27652	Pin, Dowel
	30322	Nut & Lockwasher, 8-32
	650802	Screw, 1/4-20 x 5/8"
	27642	Plug, Oil drain
	611091	-
		Flywheel (w/ring gear)
	33450	Lock Nut, 10-32
	30886A	Spring, Governor bolt
	30845A	Bolt, Governor adjusting
	35135	Solid State Assy.
	650872	Stud, Solid state mounting
	650814	Screw, Torx T-15, 10-24 x 1"
	650727	Screw, 5/16-18 x 1-3/4 (Use as requir ed)
131A	650713	Screw, 5/16-18 x 5/8"
131	650737	Screw, 1/4-20 x 1/2" (Use as required)
131	650738	Screw, 1/4-20 x 5/8 (Use as required)
169	27896A	* Gasket, Breather
170	28423	Body, Breather
171	28424	Element, Breather
172	28425	Cover, Breather
	35350	Tube, Breather
	650128	Screw, 10-24 x 1/2"
	29752	Nut & Lockwasher, 1/4-28
	33878	Link, Governor lever-to-throttle
222A	33373	Pop Rivet (Can be purchased locally)
	28820	Screw, 10-32 x 1/2"
	27272A	* Gasket, Air cleaner
	33266	Bracket, Air cleaner
	33267	Bracket, Air cleaner
	33268	•
	33269A	Element, Air cleaner
		Cover, Air cleaner
	650513	Nut, Wing 1/4-20
	33280A	Muffler Muffler (Incl. 284, 284A, 8, 446) (This aparts arrector
2/00	391026	Muffler (Incl. 284, 284A & 416) (This spark arrester
		mufflercan be used on any model.)
276	31588	Plate, Muffler locking
276	35741	Plate, Muffler locking
277	650729	Screw, 5/16-18 x 3-3/16" (Use as required)
	651002	Screw, 5/16-18 x 4-1/4" (Use as requi red)
	410144B	Fuel Cap (White Plastic)(Standard) (Use as required) (1.5"
		I.D.)
		,
301A	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as
		required) (1.5" I.D.)
306	29673	* Gasket, Oil filler
	35941	Dipstick (Incl. 306)
	33876	Gasket, Stator (Used only on Std. poi nt ign.)
	31291	Plug, Cover
	30063	Screw, Torx T-30, 1/4-20 x 1/2"
	30547A	Breaker Points (Use with Std. point i gn.)
380	632242	Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A,
		page A4-4 for breakdown or Fiche 18B, Grid D-3)
421	730226	SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824	Muffler Optional (