

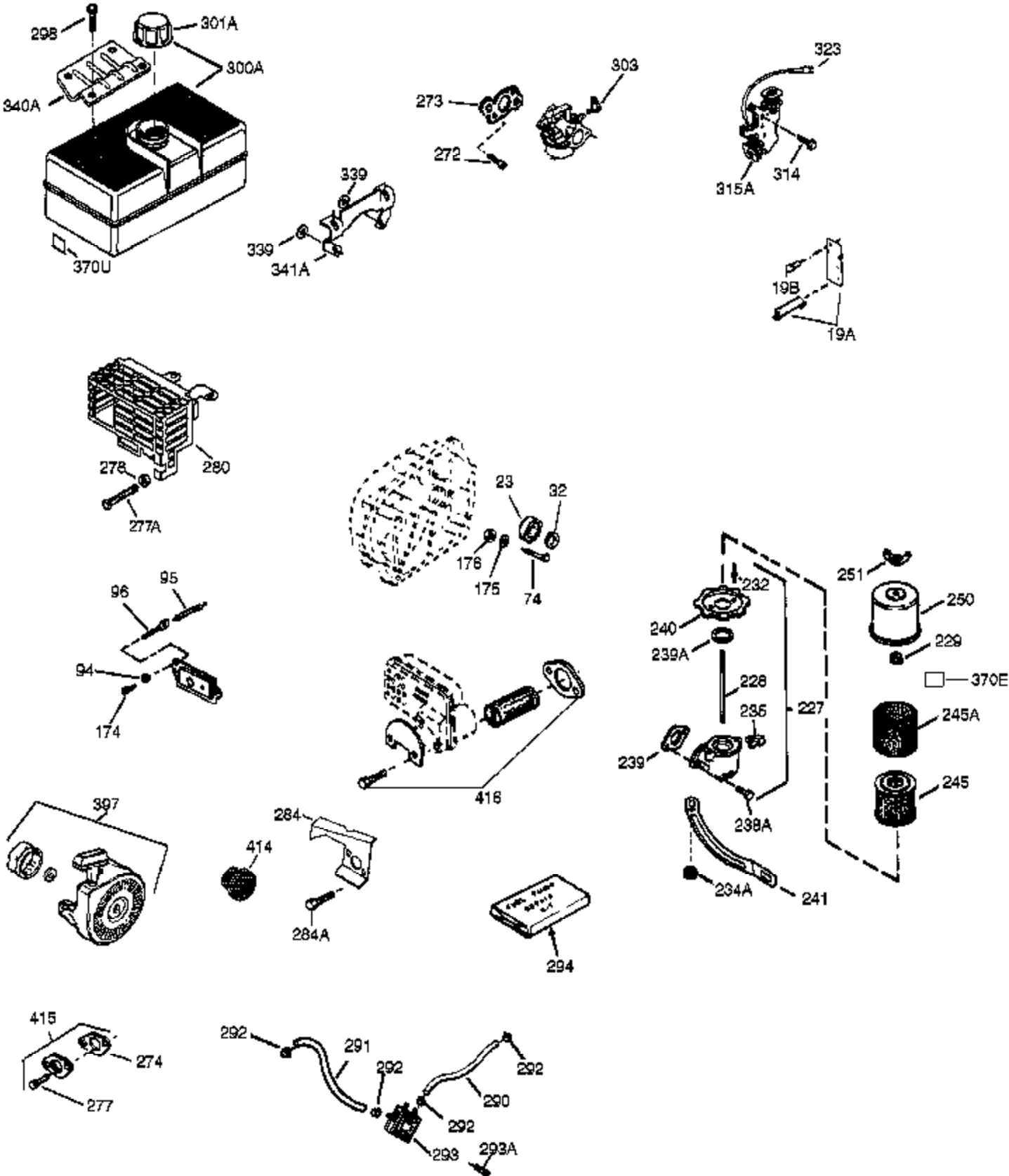


Ref #	Part Number	Qty	Description
	1 35371		Cylinder (CI liner)(3-5/16")(Incl.2,2 0 & 72)
	2 27652		Pin, Dowel
	3 650820		Screw, 1/4-20 x 1/2"
	15 30699C		Rod Assy., Governor (Incl. 15A & 15B)
15B	650494		Screw, 6-40 x 5/16"
15A	30700		Yoke, Governor
	16 33454		Governor Lever Assy.
	17 29916		Clamp, Governor lever
	18 650548		Screw, 8-32 x 5/16"
	20 35319		Seal, Oil
	25 29536		Blower Housing Baffle (Without electric starter knockout) (Use as required)
	25 35256A		Blower Housing Baffle (With electric starter knockout) (Use as required)
	25 35326		Baffle, Blower housing
	26 650561		Screw, 1/4-20 x 5/8"
	28 30322		Nut & Lockwasher, 8-32
	30 35372A		Crankshaft (Incl. 108 & 109)
	35 29826		Screw, 10-32 x 3/4"
	36 29918		Lockwasher, #8 E.T.
	37 29216		Locknut, 10-32
	38 29642		Ring, Retaining
	40 34860A		Piston, Pin & Ring Set (Std.)(3-5/16")
	40 34861A		Piston, Pin & Ring Set (.010" OS)
	40 34862A		Piston, Pin & Ring Set (.020" OS)
	41 34863		Piston & Pin Ass'y. (Std.)(3-5/16")(I ncl.43)
	41 34864		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	41 34865		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	42 34866A		Ring Set (Std.) (3-5/16" Bore)
	42 34867A		Ring Set (.010" OS)
	42 34868A		Ring Set (.020" OS)
	43 27888		Ring, Piston Pin retaining
	45 32591C		Rod Assy., Connecting (Incl. 46, 47 & 49)
	46 650908		Bolt, Connecting rod
	47 650882		Connecting Rod Bolt (2 pcs. on early Specs.)
	48 34034		Lifter, Valve
	49 35374		Dipper, Oil
	50 35375		Camshaft (MCR)
	60 33273A		Extension, Blower housing
	61 34126		Bracket, Grommet mounting
	62 650760		Screw, 8-32 x 3/8"
	63 28545		Grommet, Plastic
	65 650128		Screw, 10-24 x 1/2"
	69 35262		* Gasket, Flange
	70 35376		Cover, Cylinder (Incl. 71, 75 & 80)
	71 35377		Bushing, Crankshaft
72A	9556		Plug, Pipe
	72 27642		Plug, Oil drain
	75 35319		Seal, Oil
	80 31845		Shaft, Mechanical governor
	81 30590A		Washer, Flat
	82 35378		Gear Assy., Governor (Incl. 81)
	83 30588A		Spool, Governor
	84 29193		Ring, Retaining
	86 650833		Screw, 1/4-20 x 1-3/16 (Use as requir ed)
	87 650832		Screw, 1/4-20 x 1-11/16" (Use as requ ired)
	89 32589		Key, Flywheel

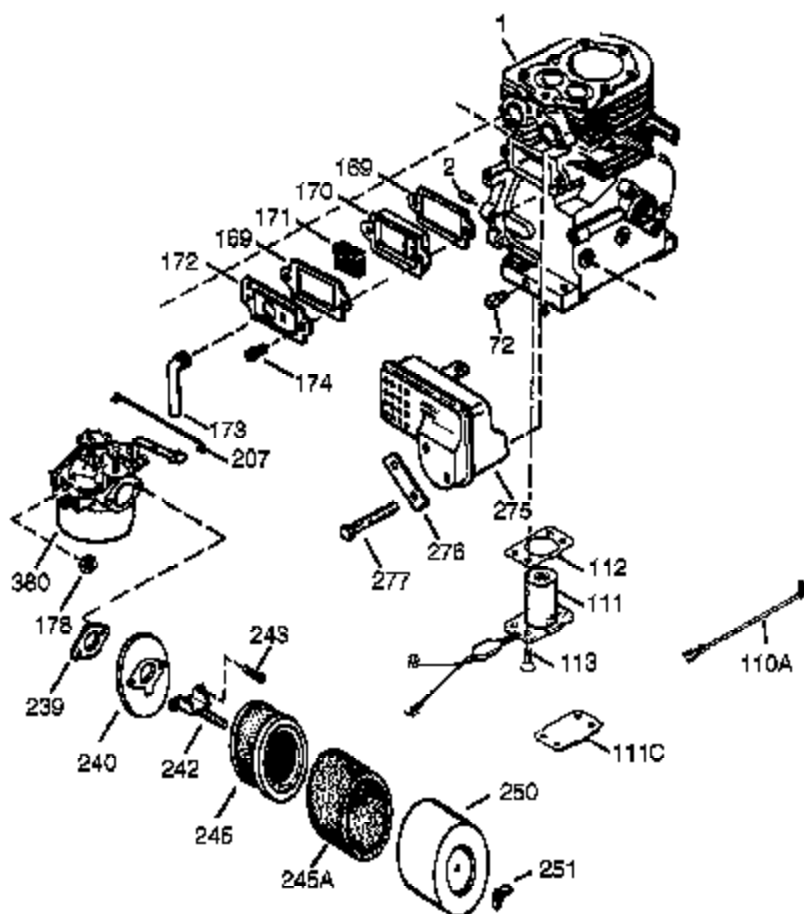
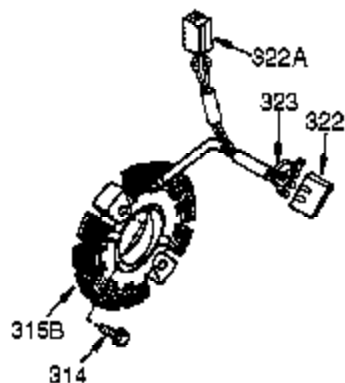
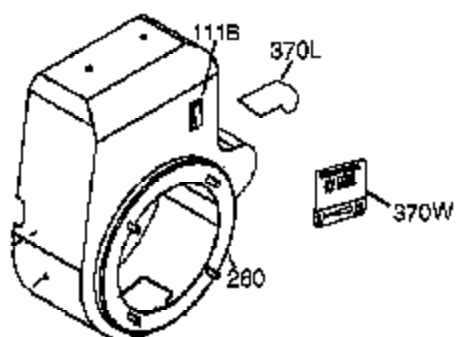
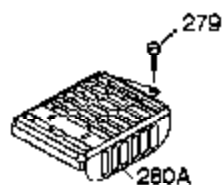
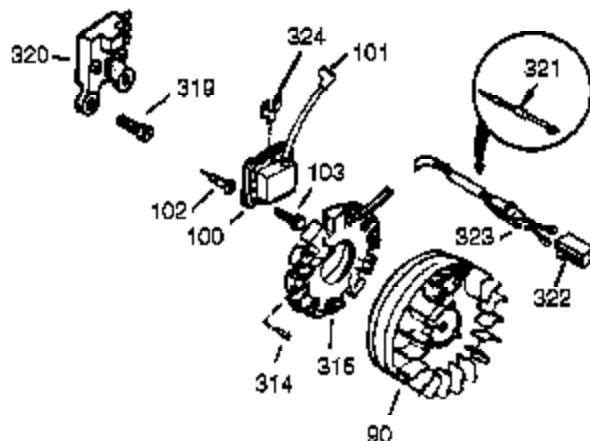
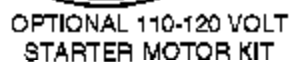
Ref #	Part Number	Qty	Description
90	611093		Flywheel (w/ring gear) (3 Amp)
92	650880		Washer, Lock
93	650881		Nut, 5/8-18
100	35135		Solid State Assy.
102	650872		Stud, Solid state mounting
103	650814		Screw, Torx T-15, 10-24 x 1"
108	29783		Pin, Crankshaft gear (Only serviceable when gear is pinned to crank.)
109	33245		Gear, Crankshaft
110	35253		Ground Wire
119	34923A		* Gasket, Cylinder head
120	34030A		Head, Cylinder
125	27878A		Exhaust Valve (Std.) (Incl. 151)
125	27880A		Exhaust Valve (1/32" OS) (Incl. 151)
126	34035		Intake Valve (Std.) (Incl. 151)
126	34036		Intake Valve (1/32" OS) (Incl. 151)
127A	650890		Washer, Internal Lock
127	650691		Washer (Do not use with No. 6021A screw.)
128	650690		Washer, Belleville (Use as required)
130A	650727		Screw, 5/16-18 x 1-3/4 (Use as required)
130A	650737		Screw, 1/4-20 x 1/2" (Use as required)
130A	650738		Screw, 1/4-20 x 5/8 (Use as required)
130	6021A		Screw, 5/16-18 x 1-1/2" (Use as required, but do not use No. 650691 washer.)
130	650711		Screw, 5/16-18 x 1-5/8" (Use as required) (Can use 6021A but discard 650691 washer.)
130	650694A		Screw, 5/16-18 x 2" (Use as required)
130B	650713		Screw, 5/16-18 x 5/8"
135	33636		Resistor Spark Plug
139	33369		Bracket, Governor gear
140	650836		Screw, 10-24 x 1/2"
149A	35862		Seal Assy., Intake valve
149	27882		Cap, Upper valve spring
150	27881		Spring, Valve
151	32581		Cap, Lower valve spring
169	27896A		* Gasket, Breather
170	28423		Body, Breather
171	28424		Element, Breather
172	28425		Cover, Breather
173	35350		Tube, Breather
174	650128		Screw, 10-24 x 1/2"
178	29752		Nut & Lockwasher, 1/4-28
182	30088A		Screw, 1/4-28 x 1"
183	34587		Bracket, Choke
184	33263		* Gasket, Carburetor
185	33877		Pipe, Intake
186	34667		Link, Governor lever
200	34664		Control Bracket (Incl. 19, 203, 204, 206 & 209)
200	34677		Control Bracket (Incl. 19, 203, 204, 206, 209)
200B	730152		Control Bracket (Incl. 1158-1171) (As required)
203	31342		Spring, Compression
204	650549		Screw, 5-40 x 7/16"
206	610973		Terminal Assy.
207	33878		Link, Governor lever-to-throttle
209	650821		Screw, 10-32 x 1/2"
215	35440		Knob, Speed control

Ref #	Part Number	Qty	Description
219	34586		Rod, Choke
220	35438		Knob, Control
222A			Pop Rivet (Can be purchased locally)
222	28820		Screw, 10-32 x 1/2"
223	650378		Screw, Torx T-30, 5/16-18 x 1-1/8"
224	27915A		* Gasket, Intake pipe
260	35447		Blower Housing (For electric starter)
261	650788		Screw, 5/16-18 x 3/4"
262	29747B		Screw, 5/16-24 x 21/32"
264A	650802		Screw, 1/4-20 x 5/8"
265	33272B		Cover, Cylinder head
275B	391026		Muffler (Incl. 284, 284A & 416) (This spark arrester muffler can be used on any model.)
275C	35056		Muffler
276	31588		Plate, Muffler locking
276	35741		Plate, Muffler locking
277	650729		Screw, 5/16-18 x 3-3/16" (Use as required)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as required)
281	33013		Cover, Starter bubble
282	650760		Screw, 8-32 x 7/16"
285	35287		Cup, Starter
286	35446		Screen, Starter
287	29752		Nut, 1/4-28
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As required)
290	30962		Fuel Line (Braided 32")(80cm)(As required)
291	30705		Fuel Line (Braided 16")(40cm)(As required)
292	26460		Fuel Line Clamp (Use as required)
295	35857		Fuel shut-off valve
298	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
305	35554		Oil Fill Tube
307	35499		"O" Ring
308	35540		Clip, Fill tube
310	36205		Dipstick
313A	33876		Gasket, Stator (Used only on Std. point ign.)
325	27275		Clip, Hi-tension wire retaining
325A	29443		Clip, Fuel line
327	35392		Plug, Starter
328	35062		Ignition Key
329	610973		Terminal Assy.
335	35057A		Cover, Carburetor (Incl. 329)
336	650765		Screw, 10-32 x 1/2"
338A	31291		Plug, Cover
338	28942		Screw, Sems 10-32 x 3/8"
340	34154		Plate, Upper fuel tank mtg.
341	34155		Bracket, Lower fuel tank mtg.
342	650561		Screw, 1/4-20 x 5/8"
350	570682		Primer Assy.
351	32180C		Line, Primer
355	590574		Handle, Mitten grip
370	34346		Decal, Instruction
370	35274		Decal, Instruction
370	35077		Decal, Instruction
370D	34144		Decal, Primer

Ref #	Part Number	Qty	Description
377	30547A		Breaker Points (Use with Std. point i gn.)
379	631021		Inlet Needle, Seat & Clip Assy.
380	632370A		Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page A3-10 for breakdown or Fiche 18B, Grid D-5)
390	590630		Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18B, Grid G-1)
400	33279G		* Gasket Set (Incl. items marked *)
418	33700		Cover & Tube, Muffler (use as require d)
419	650578		Screw, 8-18 x 3/8" (use as required)
420	730225		SAE 30 4-Cycle Engine Oil (Quart)
421	730226		SAE 5W30 4-Cycle Engine Oil (Quart)
422	35824		Muffler Optional
1159	30312		Screw, 10-32 x 1/2"
1160	28820		Screw, 10-32 x 1/2"
1160	27070		Lockwasher
1185	33816		Hub & Screen Assy.



Ref #	Part Number	Qty	Description
23	33627		Bearing, Ball
32	33628		Washer, Thrust
74	31855		Retainer, Bearing
108	29783		Pin, Crankshaft gear (Only serviceable when gear is pinned to crank.)
109	33245		Gear, Crankshaft
174	650128		Screw, 10-24 x 1/2"
200B	730152		Control Bracket (Incl.1158-1171)(As r eq.)
222A			Pop Rivet (Can be purchased locally)
227	730127		Air Cleaner Ass'y. (Incl. 238, 239, 242, 246, 250) (Use as required)
274	35865		Gasket, Exhaust
275B	391026		Muffler (Incl. 284, 284A & 416) (This spark arrester mufflercan be used on any model.)
277	650729		Screw, 5/16-18 x 3-3/16" (Use as requ ired)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as requi red)
290	29774		Fuel Line (Braided 8-1/4")(21cm)(As r equired)
290	30962		Fuel Line (Braided 32")(80cm)(As requ ired)
291	30705		Fuel Line (Braided 16")(40cm)(As requ ired)
292	26460		Fuel Line Clamp (Use as required)
293	33715		Impulse Fuel Pump NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps.
294	35791		Fuel Pump Repair Kit NOTE: 34385 and 33715 (WIP)pumps are replaced by 35813 and 35800 (WIP) pumps. The 33010 (3000 series) repair kit is still available. The 35791 repair kit is used with the 35813 and 35800 fuel pumps.
298	650665		Screw, 1/4-15 x 7/8"
301A	410144B		Fuel Cap (White Plastic)(Standard) (Use as required) (1.5" I.D.)
301A	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required) (1.5" I.D.)
301A	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) (1.5" I.D.)
301A	35355		Fuel Cap (Red Plastic)(1.75" I.D.)
303	32958		Fitting, Fuel
313A	33876		Gasket, Stator (Used only on Std. poi nt ign.)
314	650873		Screw, 1/4-20 x 3/4"
323	650822		Terminal
338A	31291		Plug, Cover
370E	34414		Decal, Warning
377	30547A		Breaker Points (Use with Std. point i gn.)
379	631021		Inlet Needle, Seat & Clip Assy.
414	33323		Opt.Muffler Screen (Mini-Bike applica tion)
415	730130		Kit, Exhaust adapter (Incl. 274 & 277)
418	33700		Cover & Tube, Muffler (use as require d)
419	650578		Screw, 8-18 x 3/8" (use as required)
422	35824		Muffler Optional
1159	30312		Screw, 10-32 x 1/2"
1160	28820		Screw, 10-32 x 1/2"
1160	27070		Lockwasher
1185	33816		Hub & Screen Assy.



Ref #	Part Number	Qty	Description
1	35371		Cylinder (CI liner)(3-5/16")(Incl.2,2 0 & 72)
2	27652		Pin, Dowel
3	650820		Screw, 1/4-20 x 1/2"
72	27642		Plug, Oil drain
90	611093		Flywheel (w/ring gear) (3 Amp)
100	35135		Solid State Assy.
102	650872		Stud, Solid state mounting
103	650814		Screw, Torx T-15, 10-24 x 1"
108	29783		Pin, Crankshaft gear (Only serviceable when gear is pinned to crank.)
109	33245		Gear, Crankshaft
110A	35305		Wire, Ground
169	27896A		* Gasket, Breather
170	28423		Body, Breather
171	28424		Element, Breather
172	28425		Cover, Breather
173	35350		Tube, Breather
174	650128		Screw, 10-24 x 1/2"
178	29752		Nut & Lockwasher, 1/4-28
200B	730152		Control Bracket (Incl.1158-1171)(As r eq.)
207	33878		Link, Governor lever-to-throttle
222A			Pop Rivet (Can be purchased locally)
260	35447		Blower Housing (For electric starter)
275B	391026		Muffler (Incl. 284, 284A & 416) (This spark arrester mufflercan be used on any model.)
276	31588		Plate, Muffler locking
276	35741		Plate, Muffler locking
277	650729		Screw, 5/16-18 x 3-3/16" (Use as requ ired)
277	651002		Screw, 5/16-18 x 4-1/4" (Use as requi red)
313A	33876		Gasket, Stator (Used only on Std. poi nt ign.)
314	650873		Screw, 1/4-20 x 3/4"
315	611095		Alternator Coil (3 Amp, A.C.)(Incl.32 2 & 323)
322	610823		Connector Body
323	650822		Terminal
324	33177		Terminal
338A	31291		Plug, Cover
377	30547A		Breaker Points (Use with Std. point i gn.)
379	631021		Inlet Needle, Seat & Clip Assy.
380	632370A		Carburetor (Incl. 184 & 379) (Refer to Division 5, Section A, page A3-10 for breakdown or Fiche 18B, Grid D-5)
418	33700		Cover & Tube, Muffler (use as require d)
419	650578		Screw, 8-18 x 3/8" (use as required)
422	35824		Muffler Optional
1159	30312		Screw, 10-32 x 1/2"
1160	28820		Screw, 10-32 x 1/2"
1160	27070		Lockwasher
1185	33816		Hub & Screen Assy.