



Ref #	Part Number	Qty	Description
1	35371	1	Cylinder (Incl. 2 & 20)
2	27652	2	Dowel Pin
15A	30700	1	Governor Yoke
15B	650494	1	Screw, 6-40 x 5/16"
15	30699C	1	Governor Rod (Incl. 15A & 15B)
16	33454	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	651028	1	Screw, Torx T-15, 8-32 x 3/8"
19	34663	1	Speed Control Spring
20	35319	1	Oil Seal
25	36460	1	Blower Housing Baffle
26	650561	2	Screw, 1/4-20 x 5/8"
28	30322	1	Lock Nut, 8-32
30	35420A	1	Crankshaft
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642	1	Retaining Ring
40	35776A	1	Piston, Pin & Ring Set (Std.)
40	35777A	1	Piston, Pin & Ring Set (.010" OS)
40	35778A	1	Piston, Pin & Ring Set (.020" OS)
41	35773A	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	35774A	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	35775A	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	35779	1	Ring Set (Std.)
42	35780	1	Ring Set (.010" OS)
42	35781	1	Ring Set (.020" OS)
43	35772	2	Piston Pin Retaining Ring
45	36898	1	Connecting Rod Ass'y. (Incl. 47 & 49)
47	651033	2	Connecting Rod Bolt
48	34034	2	Valve Lifter
49	36896	1	Oil Dipper
50	35375	1	Camshaft (MCR)
60	33273A	1	Blower Housing Extension
65	650128	1	Screw, 10-24 x 1/2"
69	35262A	1	* Cylinder Cover Gasket
70	33626B	1	Cylinder Cover (Incl. 74, 75, 80, 175 & 176)
72	27642	2	Oil Drain Plug
75	33625	1	Oil Seal
80	31845	1	Governor Shaft
81	30590A	1	Washer
82	35378	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
84	29193	1	Retaining Ring
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
90	611093	1	Flywheel
92	650880	1	Lock Washer
93	650881	1	Flywheel Nut
100	35135	1	Solid State Ignition
102	651024	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110	35187	1	Ground Wire
119	36451	1	* Cylinder Head Gasket
120	36449	1	Cylinder Head
125	27878A	1	Exhaust Valve (Std.) (Incl. 151)
125	27880A	1	Exhaust Valve (1/32" OS) (Incl. 151)

Ref #	Part Number	Qty	Description
126	34035	1	Intake Valve (Std.) (Incl. 151)
126	34036	1	Intake Valve (1/32" OS) (Incl. 151)
127	650691	9	Washer
127A	650890	2	Washer
128	650690	7	Belleville Washer
130	650694A	7	Screw, 5/16-18 x 2"
130B	650713	2	Screw, 5/16-18 x 5/8"
130A	650727	2	Screw, 5/16-18 x 1-3/4"
135	33636	1	Resistor Spark Plug (J8C/356)
139	33369	1	Governor Gear Bracket
140	650836	2	Screw, 10-24 x 1/2"
149	27882	1	Valve Spring Cap
149A	35862	1	Valve Spring Cap
150	27881	2	Valve Spring
151	32581	2	Valve Spring Keeper
169	27896A	2	* Breather Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173	34696	1	Breather Tube
173A	32446	1	Breather Tube Grommet
174	650128	2	Screw, 10-24 x 1/2"
178	29752	2	Nut & Lock Washer, 1/4-28
182	30088A	2	Screw, 1/4-28 x 1"
184	33263	1	* Carburetor To Intake Pipe Gasket
185	34707	1	Intake Pipe
186	34667	1	Governor Link
200	34677	1	Control Bracket (Incl. 19, 203 & 204)
203	31342	1	Compression Spring
204	651029	1	Screw, Torx T-10, 5-40 x 7/16"
206	610973	1	Terminal
207	33878	1	Throttle Link
209	650821	2	Screw, 10-32 x 1/2"
215	32410	1	Control Knob
223	650378	2	Screw, Torx T-30, 5/16-18 x 1-1/8"
224	27915A	1	* Intake Pipe Gasket
234	650852	1	Nut, 1/4-20
260	34833B	1	Blower Housing
261	650788	2	Screw, 5/16-18 x 3/4"
262	29747B	2	Screw, Torx T-40, 5/16-24 x 21/32"
264A	650802	1	Screw, 1/4-20 x 5/8"
265	33272B	1	Cylinder Head Cover
276	31588	1	Locking Plate
277	650729	2	Screw, 5/16-18 x 3-3/16"
285	35985B	1	Starter Cup
287	29752	4	Nut & Lock Washer, 1/4-28
290	30962	1	Fuel Line
292	26460	2	Fuel Line Clamp
298	650665	2	Screw, 1/4-15 x 3/4"
300	34186A	1	Fuel Tank (Incl. 292 & 301)
301	36246	1	Fuel Cap
305	35554	1	Oil Fill Tube
307	35499	1	"O" Ring
308	35540	1	Fill Tube Clip
310	36205	1	Dipstick
325A	27275	1	Wire Clip
325	29443	1	Wire Clip
340	34154	1	Fuel Tank Bracket

Ref #	Part Number	Qty	Description
341	34155	1	Fuel Tank Bracket
342	650561	1	Screw, 1/4-20 x 5/8"
361	650990	4	Screw, Torx T-30, 1/4-20 x 15/32"
370K	36695	1	Starter Decal
370G	35274	1	Oil Instruction Decal
370	36261	1	Identification Decal
370J	35703	1	Throttle Decal
370A	35532	1	Logo Decal
380	632486	1	Carburetor (Incl. 184)
390	590704	1	Rewind Starter (Note: This engine could have been built with 590746 starter.)
395	36680	1	Electric Starter Motor (12 Volt)
400	36452A	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 27272A (1), 27896A (2), 27915A (1), 29673 (1), 33263 (1), 33629 (1), 34698A (1), 35262A (1), 35317 (1), 36451 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)
509	34393	1	Alternator Cord



Ref #	Part Number	Qty	Description
19	34663	1	Speed Control Spring
23	33627	1	Ball Bearing
32	33628	1	Washer
74	31855	2	Bearing Retainer
175	650778	1	Lock Washer
176	650580	2	Lock Nut, 10-24
203	31342	1	Compression Spring
204	651029	1	Screw, Torx T-10, 5-40 x 7/16"
225	35043	1	Carburetor Tube
227	35044	1	Air Cleaner Elbow Ass'y (Incl. 228,23 2,235,239A & 242)
228	650851	1	Stud, 1/4-20 x 8.1
232	0	2	Pop Rivet (Purchase Locally)
234	650852	1	Nut, 1/4-20
235	30675	1	Air Cleaner Elbow Fitting
238	650163	2	Screw, 10-32 x 7/8"
239	27272A	1	* Air Cleaner Gasket
239A	34698A	1	Air Cleaner Gasket
241	35045	1	Air Cleaner Collar
242	34699	1	Air Cleaner Bracket
245	34700A	1	Air Cleaner Filter
245A	34703	1	Air Cleaner Filter
250	34702	1	Air Cleaner Cover
251	650513	1	Wing Nut, 1/4-20
277	650729	2	Screw, 5/16-18 x 3-3/16"
290	30962	1	Fuel Line
298	650665	2	Screw, 1/4-15 x 3/4"
301	36246	1	Fuel Cap
314	650873	2	Screw, 1/4-20 x 3/4"
323	611118	1	Terminal
370J	35703	1	Throttle Decal
370E	37089	1	Air Cleaner Decal
509	34393	1	Alternator Cord



OPTIONAL MUFFLER
(QUIET)



OPTIONAL 110-120 VOLT
STARTER MOTOR KIT



Ref #	Part Number	Qty	Description
	2 27652	2	Dowel Pin
	72 27642	2	Oil Drain Plug
	90 611093	1	Flywheel
	100 35135	1	Solid State Ignition
	102 651024	2	Solid State Mounting Stud
	103 651007	2	Screw, Torx T-15, 10-24 x 15/16"
	169 27896A	2	* Breather Gasket
	170 28423	1	Breather Body
	171 28424	1	Breather Element
	172 28425	1	Valve Cover
	173 34696	1	Breather Tube
	174 650128	2	Screw, 10-24 x 1/2"
	178 29752	2	Nut & Lock Washer, 1/4-28
	207 33878	1	Throttle Link
	225 35043	1	Carburetor Tube
	234 650852	1	Nut, 1/4-20
	238 650163	2	Screw, 10-32 x 7/8"
	239 27272A	1	* Air Cleaner Gasket
	242 34699	1	Air Cleaner Bracket
	245A 34703	1	Air Cleaner Filter
	245 34700A	1	Air Cleaner Filter
	250 34702	1	Air Cleaner Cover
	251 650513	1	Wing Nut, 1/4-20
	260 34833B	1	Blower Housing
	275 34185B	1	Muffler
	276 31588	1	Locking Plate
	277 650729	2	Screw, 5/16-18 x 3-3/16"
	314 650873	2	Screw, 1/4-20 x 3/4"
	315 611113	1	Alternator Coil (3 Amp DC)(Incl. 321 - 323)
	321 611161	1	Diode
	322 610921	1	Connector Body
	323 611118	1	Terminal
	324 33177	1	Terminal
	361 650990	4	Screw, Torx T-30, 1/4-20 x 15/32"
	370J 35703	1	Throttle Decal
	380 632486	1	Carburetor (Incl. 184)
	509 34393	1	Alternator Cord