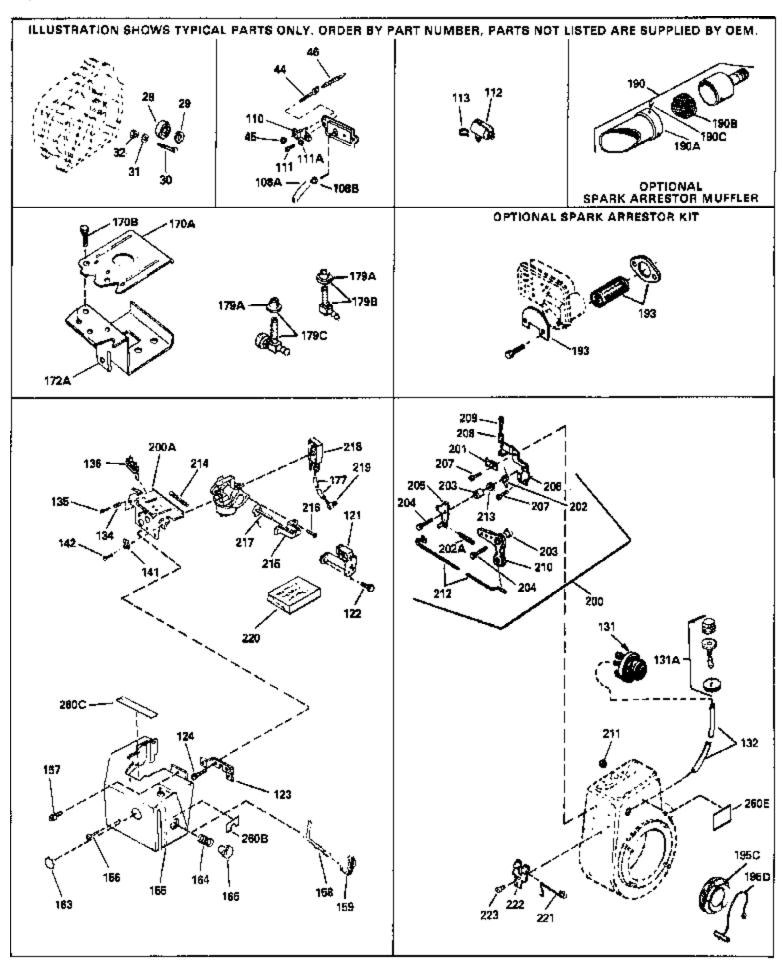


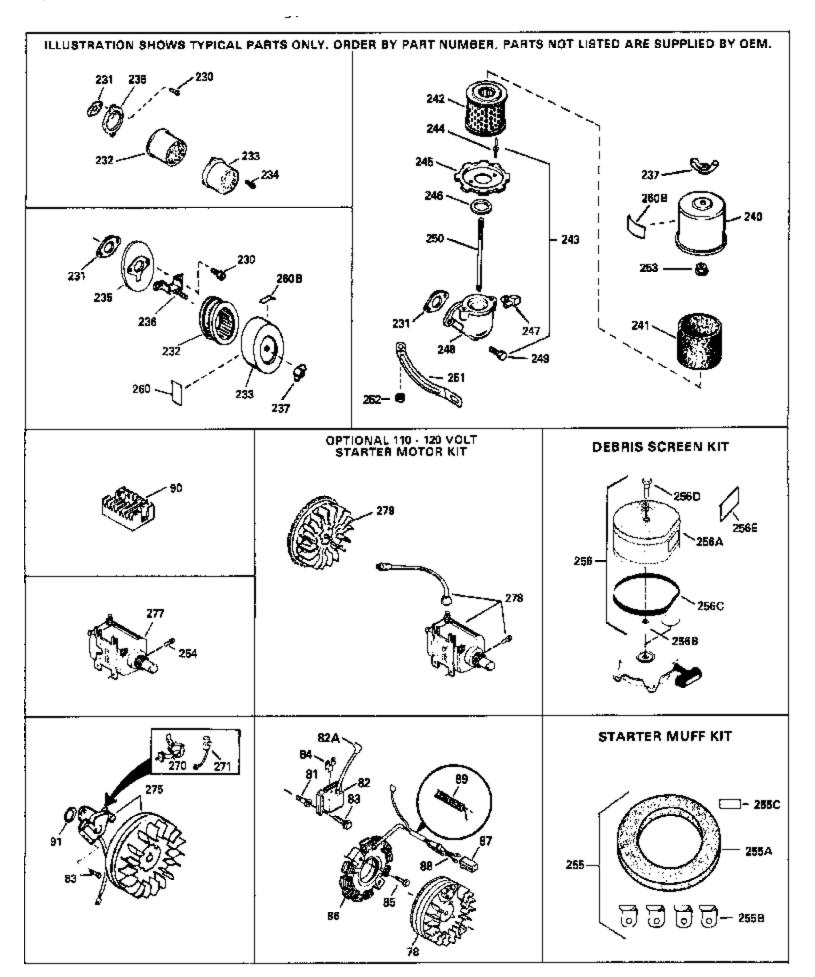
Ref # Part Number				
3 27642 Piug. Pipe (14-18) 4 32630 Seal, Oil 6 5 27652 Pin, Dowel 6 28556 Blower Housing Baffle (No knock-out for electric start) (Use as required) 7 650561 Slower Housing Baffle (With knock-out for electric start) (Use as required) 7 650561 Slower Housing Baffle (With knock-out for electric start) (Use as required) 8 33245 Crankshaft Gear (Used on early product tion) 8 33365B Crankshaft Gear Pin (Used on early product tion) 9 34540 Piston, Pin & Ring Set (Stid) (3-1/16") 9 34541 Piston, Pin & Ring Set (Stid) (3-1/16") 9 A 33869B Piston & Pin Assiy, (101" OS) 9 Piston, Pin & Ring Set (Stid) (3-1/16") 9 Piston, Pin A Ring Set (Stid) (3-1/16") 9 Piston, Pin A Ring Set (Orl') OS) 9 Piston & Pin Assiy, (101" OS) (Incl. 10) 10 27888 Ring, Piston pin retaining 11 33873 Ring Set (101" OS) 11 33874 Ring Set (101" OS) 12 32590 Piston & Pin Assiy, (101" OS) 13 40394 Ring, Piston pin retaining 14 32590 Piston & Pin Assiy, (101" OS) 19 606660 19 606600 1			Qty	
4 32630 Seai, Oil 5 27652 Pn, Dowel 6 29536 Blower Housing Baffle (No knock-out for electric start) (Use as required) 6 35256A Blower Housing Baffle (With knock-out for electric start) (Use as required) 7 650561 Screw, 14-20 x 56° Carekshaft Gear (Used on early produc tion) 8 33365B Carekshaft Gear (Used on early produc tion) 6 3 34540 Piston, Pin & Ring Set (Stat) (3-1/16") 9 34541 Piston, Pin & Ring Set (Stat) (3-1/16") 9 3 4541 Piston, Pin & Ring Set (Stat) (3-1/16") 9 3 4396B Piston & Pin Assy, (Stat), (Inc. 10) (3-1/16") 10 27888 Pin Piston, Pin & Ring Set (Stat) (3-1/16") 11 33873 Pin Ring Set (Stat) (3-1/16") 12 7888 Pin Ring Set (Stat) (3-1/16") 13 2591C Rod (Stat) Piston & Pin Assy, (Orlo" OS) (Incl. 10) 14 32591C Rod (Stat) Piston & Pin Assy, (Orlo" OS) (Incl. 10) 15 650662C Bolt, Connecting (Incl. 18 & 19) 16 650662C Bolt, Connecting (Incl. 18 & 19) 17 32591C Rod (Stat) Piston & Pin Assy, (Orlo" OS) (Incl. 10) 18 32591C Rod (Stat) Piston & Piston & Pin Assy, (Orlo" OS) (Incl. 10) 19 650662C Bolt, Connecting (Incl. 18 & 19) 19 650662C Bol				
5 27652 6 29536	3	27642		Plug, Pipe (1/4-18)
6 29536 Blower Housing Baffle (No knock-out for electric start) (Use as required) 6 35256A Blower Housing Baffle (With knock-out for electric start) (Use as required) 7 650661 Screw, 114-20 x 56* 8 33245 Crankshaft Gear (Used on early produc tion) 8 33245 Crankshaft Gear (Used on early produc tion) 8 33368 Crankshaft Gear (Pin (Used on early prod.) 9 34541 Piston, Pin & Ring Set (Std.) (3-1/16*) 9 34541 Piston, Pin & Ring Set (Std.) (3-1/16*) 9 34541 Piston, Pin & Ring Set (O10* OS) 10 27888 Piston & Pin Assy, (Std.) (10* OS) 11 33873 Ring Set (Std.) (3-1/16*) Briston & Pin Assy, (Std.) (10* OS) 11 33874 Ring Set (Std.) (3-1/16* Bore) 11 33874 Ring Set (Std.) (3-1/16* Bore) 11 33874 Ring Set (Std.) (3-1/16* Bore) 11 33875 Ring Set (Std.) (3-1/16* Bore) 12 8 2590 Piston & Pin Assy, (Conforting (Incl. 18 & 19) 18 650662C Bolt. Connecting rod (2 pcs.) 19 650662C Bolt. Connecting rod (2 pcs.) 19 650662C Bolt. Connecting rod (2 pcs.) 11 3366 Crankshaft 22 33273A Extension, Blower housing 23 650128 Screw, 10-24 x 1/2* 24 35262 *Gasket, Cylinder (not. 26, 27, 37, 58 A & 59) 26 33386 Bushing, Crankshaft 28 33367B Cover, (10*) Governor (Rinc on piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 34 30700 Yoke, Governor 36 650494 Screw, 10-24 x 1/2* 37 31845 Shaft, Machanical governor 38 650494 Ring, Retaining 39 30590A Washer, Flat 40 29193 Ring, Retaining 41 30591 Gear Assy, Governor (Incl. 39) 42 33368 Bracket, Covernor gear 43 2526 Screw, 10-24 x 1/2* 44 25216 Covernor (10* Covernor (Incl. 39) 45 2916 Covernor (10* Covernor (Incl. 39) 46 29193 Ring, Retaining 47 30591 Gear Assy, Governor (Incl. 39) 48 2916 Covernor (10* Covernor (Incl. 39) 49 2916 Covernor (10* Covernor (Incl. 39) 59 30590A Washer, Flat 59 20673 *Screw, 10* 24 x 1/2* 50 60633 Screw, 10* 24 x 1/2* 51 50633 5687 Crow, 10* 24 x 1/2* 51 50633 56967 Screw, 10* 24 x 1/2* 51 50633 5697 Screw, 10* 24 x 1/2* 51 50633 5697 Screw, 10* 24 x 1/2* 51 Firston, Pin A Ring, Retaining 50 Pin Covernor 50 Screw, 10* 24 x 1/2* 51 506	4	32630		Seal, Oil
6 29536 Blower Housing Baffle (No knock-out for electric start) (Use as required) 6 35256A Blower Housing Baffle (With knock-out for electric start) (Use as required) 7 650561 Screw, 1/4-20 x 5/6* 8 33245 Crankshaft Gear (Used on early production) 8 33365B Crankshaft Gear (Used on early production) 9 34540 Piston, Pin & Ring Set (Std.) (3-1/16*) 9 34541 Piston, Pin & Ring Set (Std.) (3-1/16*) 9 34541 Piston, Pin & Ring Set (Std.) (3-1/16*) 9 34541 Piston, Pin & Ring Set (Std.) (3-1/16*) 9 34541 Piston, Pin & Ring Set (Std.) (3-1/16*) 9 34541 Piston & Pin Assy, (Std.) (10° OS) (Incl. 10) 10 27888 Ring, Piston pin retaining 11 33873 Ring Set (Std.) (3-1/16* Bore) 11 33874 Ring Set (Std.) (3-1/16* Bore) 11 33874 Ring Set (Std.) (3-1/16* Bore) 11 33874 Ring Set (Std.) (3-1/16* Bore) 12 32590 Plate, Lock & Oil dipper (This plate may be replaced by No. 3424 oil dipper to this Co6662C screw must be used.) 19 650662C Bolt, Connecting rod (2 pcs.) 19 650662C Bolt, Connecting rod (2 pcs.) 11 33866 Carshstat 22 33273A Extension, Blower housing 23 650128 Screw, 10-24 x 1/2* 24 35262 *Gasket, Cylinder (rod. 26, 27, 37, 58 A & 59) 25 33367B Cover, (10°, Inder (rod. 26, 27, 37, 58 A & 59) 26 33388 Bushing, Crankshaft 28 33069B Rod, Governor (find. 34 & 35) 30 3099C Rod Assy., Governor (find. 34 & 35) 34 30700 Yoke, Governor 35 650494 Screw, 10-24 x 1/2* 37 31845 Shaft, Mechanical governor 36 65094 Screw, 16-24 x 1/2* 37 31845 Shaft, Mechanical governor 38 650336 Screw, 10-24 x 1/2* 39 16 10 29193 Ring, Retaining 41 30591 Governor 42 19193 Ring, Retaining 41 30591 Governor 42 19193 Ring, Retaining 41 30591 Governor 42 19193 Ring, Retaining 43 10691 Governor 44 29193 Ring, Retaining 45 2916 Clarm, Governor (Incl. 39) 46 29186 Screw, 10-24 x 1/2* 47 2916 Clarm, Robertor (Incl. 39) 48 25063 Screw, 10-24 x 1/2* 49 29916 Clarm, Robertor (Incl. 39) 59 26673 Screw, 14-20 x 1-11/16* 50 26767	5	27652		Pin, Dowel
as required) 6 35256A Blower Housing Baffle (With knock-out for electricistant) (Use as required) 7 650561 8 33245 Crankshaft Crankshaft Gear (Used on early production) Crankshaft Gear Pin (Used on early production) 9 34541 9 34541 9 34541 9 34541 9 34541 10 27888 Piston, Pin & Ring Set (Stcl) (3-1/16") 9 3 3389B Piston & Pin Assy, (Std.) (Incl. 10) (3-1/16") 9 3 3387B Piston & Pin Assy, (Std.) (Incl. 10) (3-1/16") 10 27888 Ring, Set (Std.) (3-1/16") 11 33873 Ring Set (Std.) (3-1/16" Bore) Ring, Piston pin retaining 11 33874 Ring Set (Std.) (3-1/16" Bore) Ring, Piston pin retaining 11 33874 Ring Set (Culf) (Sc.) 18 4 32590 Piston & Pin Assy, (O10" CS) (Incl. 10) Ring, Piston pin retaining 19 650662C 20 34034 21 33366 22 33273A Bolt, Connecting (Incl. 18 & 19) Pisten, Lock & Oil dipper (This plate may be replaced by No. 34242 oil dipper but No. 650662C screw must be used.) 8 19 650662C 20 34034 21 33366 22 33273A Extension, Blower housing Screw, 10-24 x 1/2" 4 35362 2 35373 Extension, Blower housing Screw, 10-24 x 1/2" Gasket, Oylinder cover Cover, Cylinder (Incl. 26, 27, 37, 58 A & 59) Bushing, Crankshaft Screw, 10-24 x 1/2" Gasket, Oylinder oover Scall Screw, 10-24 x 1/2" Good Good Screwnor (Incl. 34 & 35) Rod, Governor (Incl. 34 & 35) Rod, Governor (Incl. 34 & 35) Rod, Governor (Incl. 39) Bracket, Covernor gear Screw, 10-24 x 1/2" A 3369 Good Screw, 10-24 x 1/2" Good Governor Screw, 10-24 x 1/2" Good Governor Screw, 10-24 x 1/2" Good Governor Screw, 10-24 x 1/2" Governor (Incl. 39) Bracket, Covernor (Inc	6	29536		
Blower Housing Baffle (With knock-out for electricstant) (Use as required) 7	·			, ,
as required) 7 650561 8B 33245 Screw, 1/4-20 x 5/6" Crankshaft Gear (Used on early produc tion) Crankshaft Rear (Used on early produc tion) Crankshaft Rear (Used on early produc tion) Crankshaft Rear (Used on early produc) Piston, Pin & Ring Set (Std.) (3-1/16") Piston, Pin & Ring Set (101" O'S) Piston, Pin & Ring Set (101" O'S) Piston & Pin Assy, (Std.) (Incl. 10) (3-1/16") Piston & Pin Assy, (Std.) (Incl. 10) (Incl. 10) Ring, Piston pin retaining Ring Set (Std.) (3-1/16" Bore) Piston & Pin Assy, (Std.) (Incl. 10) (Incl. 10) Ring, Piston pin retaining Ring Set (Std.) (3-1/16" Bore) Piston & Pin Assy, (Std.) (Incl. 10) (Incl. 10) Ring, Piston pin retaining Ring Set (Std.) (3-1/16" Bore) Piston & Pin Assy, (Std.) (Incl. 10) (Incl. 10) Ring, Piston pin retaining Ring Set (Std.) (3-1/16" Bore) Piston & Pin Assy, (Std.) (Incl. 10) (Incl. 10) Ring, Piston pin retaining Ring Set (Std.) (3-1/16" Bore) Piston & Pin Assy, (Std.) (Incl. 10) (Incl. 10) (Incl. 10) Ring, Piston pin retaining Ring, Candishadt Ring, Cranishadt Ring, Retaining Ring, Ring, Retaining Ring, Ring, Ring, Retaining Ring,				• •
7 650561 8B 33245 Crankshaft Gear (Used on early production) Crankshaft Gear (Used on early production) 9 34540 9 34540 9 34541 9 34541 9 34541 9 19ston, Pin & Ring Set (Std.) (3-1/16") 9 3369B Piston & Pin Assy, (O10" OS) 10 27888 Ring Set (Std.) (3-1/16") 11 33873 Ring Set (Std.) (3-1/16") 12 3884 Ring Set (Std.) (3-1/16") 13 3874 Ring Set (Std.) (3-1/16") 16 27888 Ring Set (Std.) (3-1/16") Ring Ring Ring Ring Ring Ring Ring Ring	6	35256A		Blower Housing Baffle (With knock-out for electricstart) (Use
8B 33245				as required)
8B 33245	7	050504		. ,
8 33365B				·
8A 29783 Crankshaft Gear Pin (Used on early prod.) 9 34540 Piston, Pin & Ring Set (3td) (3-1/16") 9 34541 Piston, Pin & Ring Set (3td) (3-1/16") 9A 33869B Piston & Pin Assy. (Std.)(Incl. 10)(3-1/16") 9A 33870B Piston & Pin Assy. (Jol") OS) 10 27888 Ring, Piston pin retaining 11 33874 Ring Set (3td) (3-1/16" Bore) 11 33874 Ring Set (3td) (3-1/16" Bore) 11 33874 Ring Set (3010" OS) 17 32591C Rod Assy. Connecting (Incl. 18 & 19) 18A 32590 Piate, Look & Oil dipper (This plate may be replaced by No. 34242 oil dipper but No. 650662C Sorew must be used.) 19 650662C Bolt, Connecting rod (2 pcs.) 11 33366 Carnshaft 22 33273A Extension, Blower housing 23 650128 Screw, 10-24 x 1/2" 24 35262 Gasket, Cylinder cover Coylinder (Incl. 26, 27, 37, 58 A & 59) 26 33383 Bushing, Carnkshaft 27 31950 Seal, Oil 33 30699C Rod Assy., Governor (Incl. 34 & 35) 334 30700 Yoke, Governor 35 650494 Screw, 6-40 x 5/16" 36 3058A Spool, Governor 37 31845 Shaft, Mechanical governor 38 30588A Spool, Governor 49 2916 Carny, Governor 40 29193 Ring, Retaining 41 30591 Gear Assy., Governor (Incl. 39) 42 33399 Bracket, Governor 43 60036 Screw, 10-24 x 1/2" 44 32562 Carny, Governor (Incl. 39) 45 3368A Spool, Governor 46 Carny, Governor 57 Screw, 16-40 x 5/16" 58 30368 Screw, 10-24 x 1/2" 59 296673 Gasket, Oil fill				
9 34541 9 34541 9 34541 9 34541 9 34541 9 34541 9 34561 9 34541 9 34561 10 27888 11 33874 11 33874 12 32591C 12 32591C 12 3422 oil dipper but No. 650662C screw must be used.) 19 650662C 19 34034 12 34034 12 34034 12 34034 13 3366 13 3366 13 33734 14 25 25 25 25 25 25 25 25 25 25 25 25 25				
9 34541 9A 33869B 9A 33869B Piston & Pin Assiy. (Std.)(Incl. 10)(3-1/16") 9A 33870B Piston & Pin Assiy. (Std.)(Incl. 10)(3-1/16") 10 2788B Ring Set (Std.) (3-1/16" Bore) 11 33873 Ring Set (Ktd.) (3-1/16" Bore) 11 33874 Ring Set (Ktd.) (3-1/16" Bore) Ring Retaining Ring, Retain	8A	29783		Crankshaft Gear Pin (Used on early pr od.)
9A 33869B	9	34540		Piston, Pin & Ring Set (Std.) (3-1/16 ")
9A 33869B 9A 33870B 9A 33870B Piston & Pin Assy. (.010" OS) (Incl. 10) (.21/16") 10 27888 Ring. Piston pin retaining 11 33873 Ring Set (.010" OS) 17 32591C Rod Assy., Connecting (Incl. 18 & 19) Plate, Lock & Oil dipper (This plate may be replaced by No. 34242 oil dipper but No. 650662C screw must be used.) 19 650662C Bolt, Connecting rod (2 pcs.) Lifter, Valve 21 33366 Carnshaft 22 33273A Extension, Blower housing 336712 23 33673B Covern, 10-24 x 1/2" 24 35262 Screw, 10-24 x 1/2" 24 35262 Screw, 10-24 x 1/2" 33 30699C Rod Assy., Governor (Incl. 34 & 35) Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 43 30700 Yoke, Governor 43 30700 Yoke, Governor 55 650494 Screw, 6-40 x 5/16" Screw, 6-40 x 5/16" Screw, 10-24 x 1/2" Ring, Retaining 41 30791 Ring, Retaining 59 30590A Washer, Flat 40 29193 Ring, Retaining 41 30591 Ring, Retaining 41 30591 Ring, Retaining 50 Screw, 10-24 x 1/2" Carner (Incl. 39) Ring, Retaining 41 30591 Ring, Retaining 42 33369 Ring, Retaining 43 30691 Ring, Retaining 44 30791 Ring, Retaining 59 2916 Clamp, Governor lever 50 29826 Screw, 10-24 x 1/2" Clamp, Governor lever 50 29826 Screw, 10-32 x 3/4" Locknut, 10-32 Lever Assy., Governor Lockwasher, No. 8 E.T. 55 30322 Locknut, 8-32 Screw, 14-20 x 1-11/16" Screw, 14-20 x 1-3/16" Dipstick (Incl. 59) Screw, 14-20 x 1-3/16" Dipstick (Incl. 59) Screw, 14-20 x 1-3/16"	9	34541		Piston, Pin & Ring Set (.010" OS)
9A 33870B 10 27888 11 33873 11 33873 11 33873 11 33874 11 33874 11 33874 11 33874 11 33874 11 33875 11 33876 11 33876 11 33877 11 33877 11 33877 11 33877 11 33877 11 33877 11 33877 11 33877 11 33877 11 33877 11 33878 12591C 126 Assy, Connecting (Incl. 18 & 19) 127 Plate, Lock & Oil dipper (This plate may be replaced by No. 34242 oil dipper but No. 650662C screw must be used.) 19 650662C 20 34034 21 33366 22 33273A 23 650128 23 33273A 23 650128 24 35262 25 333678 26 Camshaft 27 31550 26 33368 27 31550 28 33687 29 Cover, Cylinder cover 25 333678 26 Cover, Cylinder (Incl. 26, 27, 37, 58 A & 59) 27 31950 28 30699B 28 Rod, Assy., Governor (Incl. 34 & 35) 28 30700 37 30899C 38 Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 34 30700 35 650494 36 29642 37 31845 38 30588A 39 305990A 39 305990A 40 35184 41 30591 41 30591 42 33369 43 30590 44 650836 45 Shaft, Mechanical governor (Incl. 39) 45 33369 46 50836 47 10 29193 48 Ring, Retaining 49 33369 49 39916 50 29826 50 Camp. Governor (Incl. 39) 50 29826 50 29826 50 29826 50 29826 50 29826 50 29826 50 29826 50 29826 50 50833 50 50883 508 31237 50 10 101 50	9A	33869B		
10 27888 Ring, Piston pin retaining 11 33873 Ring Set (Std.) (3-1/16" Bore) 11 33874 Ring Set (O10" OS) 17 32591C Rod Assy., Connecting (Incl. 18 & 19) 18A 32590 Plate, Lock & Oil dipper (This plate may be replaced by No. 34242 oil dipper but No. 650662C screw must be used.) 19 65062C Bolt, Connecting rod (2 pcs.) Lifter, Valve 21 33366 Camshaft 22 33273A Extension, Blower housing 23 650128 Screw, 10-24 x 1/2" 24 35262 *Gasket, Cylinder cover 25 33367B Cover, Cylinder (Incl. 26, 27, 37, 58 A & 59) 26 33368 Bushing, Crankshaft 27 31950 Seal, Oil 33 30699C Rod Assy., Governor (Incl. 34 & 35) 33A 30699B Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 4 30700 Yoke, Governor 35 650494 Screw, 6-40 x 5/16" 36 29642 Ring, Retaining 37 31845 Shaft, Mechanical governor 38 30589A Spool, Governor 40 29193 Ring, Retaining 41 30591 Gear Assy., Governor (Incl. 39) 42 33369 Bracket, Governor gear 43 650836 Screw, 10-24 x 1/2" 44 9 29916 Clamp, Governor (Incl. 32) 56 29826 Screw, 10-32 x 34" 57 29818 Looknut, 10-32 58 3032 Looknut, 8-32 59 59 29673 *Gasket, Oil fill				
11 33873 Ring Set (Std.) (3-1/16" Bore) 11 33874 Ring Set (.010" OS) 17 32591C Rod Assy., Connecting (Incl. 18 & 19) 18 32590 Plate, Lock & Oil dipper (This plate may be replaced by No. 34242 oil dipper but No. 650662C sorew must be used.) 19 650662C Bolt, Connecting rod (2 pcs.) 133366 Liffer, Valve 21 33366 Camshaft 22 33273A Extension, Blower housing 23 650128 Screw, 10-24 x 1/2" 24 35262 "Gasket, Cylinder cover 25 33367B Cover, Cylinder (Incl. 26, 27, 37, 58 A & 59) 26 3338B Bushing, Crankshaft 27 31950 Seal, Oil 33 30699C Rod Assy., Governor (Incl. 34 & 35) 33A 30699B Rod Assy., Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 34 30700 Yoke, Governor 35 650494 Screw, 6-40 x 5/16" 36 29642 Ring, Retaining 37 31845 Shaft, Mechanical governor 39 30590A Washer, Flat 40 29193 Ring, Retaining 41 30591 Gear Assy., Governor (Incl. 39) 42 33369 Bracket, Governor 42 93916 Clamp, Governor lever 50 29826 Screw, 10-32 x 3/4" 51 29216 Locknut, 10-32 52 3454 Lever Assy., Governor lever 53 3032 Locknut, 8-32 56 660832 Screw, 10-32 x 3/4" 59 29917 Geasket, Oil fill				
11 33874 17 32591C 18 32590 18 32590 19 650662C 20 34034 21 33366 21 33366 22 33273A 23 650128 24 35262 25 33367B 26 33368 27 31950 33 30699C 34 30700 35 650494 36 30700 36 650494 37 31845 38 30588A 39 30599A 40 3036 30 30691 40 3036 30 30691 40 3036 30 30691 40 30369 40 30591 40 3				
17 32591C 18A 32590 Rod Assy, Connecting (Incl. 18 & 19) Plate, Lock & Oil dipper (This plate may be replaced by No. 34242 oil dipper to No. 650662C screw must be used.) 19 650662C 20 34034 Liffer, Valve 21 33366 Camshaft 22 33273A Extension, Blower housing 33 650128 Screw, 10-24 x 1/2" 24 35262 Sasset, Cylinder cover Cover, Cylinder (Incl. 26, 27, 37, 58 A & 59) Bushing, Crankshaft 27 31950 Seal, Oil 33 30699C Rod Assy,, Governor (Incl. 34 & 35) Rod, Governor (Incl. 34 & 35) Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 34 30700 35 650494 Screw, 6-40 x 5/16" Ring, Retaining 39 30580A Spool, Governor Shaft, Mechanical governor Spool, Govern				
Plate, Lock & Oil dipper (This plate may be replaced by No. 34242 oil dipper but No. 650662C screw must be used.) 19 650662C				
34242 oil dipper but No. 650662C screw must be used.) 19 650662C 20 34034 21 33366 Carmshaft 22 33273A Extension, Blower housing 23 650128 Screw, 10-24 x 1/2" 24 35262 53367B Cover, Cylinder (Incl. 26, 27, 37, 58 A & 59) Bushing, Crankshaft 27 31950 Seal, Oil 33 30699C Rod Assy., Governor (Incl. 34 & 35) Rod, Governor (Incl. 39) Rod, Governor (Incl. 30) Rod,				,
19 650662C 20 34034 21 33366 21 33366 22 33273A 23 650128 24 35262 25 33367B 26 33368 27 31950 33 30699C 33 30699C 34 30700 35 650494 36 29642 37 31845 38 30588A 39 30588A 39 30589A 39 30590A 40 29193 41 30591 42 33369 43 650836 45 650832 45 650832 45 650832 45 650832 45 650832 46 22 850128 46 22 850128 47 31960 52 801t, Connecting rod (2 pcs.) 26 20 34034 26 20 4x 1/2" 26 20 4x 1/2" 26 20 327, 37, 58 A & 59) 27 31960 28 20 20 20 20 20 20 20 20 20 20 20 20 20	18A	32590		
20 34034 21 33366 22 33273A Extension, Blower housing 23 650128 24 35262 25 33367B Cover, 10-24 x 1/2" 26 33368 Extension, Blower housing 27 31950 Seal, Oil 33 30699C Rod Assy, Governor (Incl. 26, 27, 37, 58 A & 59) Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 77 31950 Seal, Oil 33 30699B Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 78 4 30700 79 5660494 Screw, 6-40 x 5/16" 79 73 1845 Shaft, Mechanical governor 70 35 650494 Screw, 6-40 x 5/16" 70 8 1845 Shaft, Mechanical governor 70 8 1845 Shaft, Mechanical governor 70 9 1845 Spool, Governor 70 9 1845 Spool, Governor 71 9 1845 Spool, Governor 71 9 1845 Spool, Governor 71 9 1845 Spool, Governor 72 9 1845 Spool, Governor 73 1845 Spool, Governor 74 1845 Spool, Governor 75 1845 Spool, Governor 76 1845 Spool, Governor 86 1845 Spool, Governor (Incl. 39) Spool 87 1845 Spool, Governor (Incl. 39) Spool 88 1845 Screw, 10-32 x 3/4" Spool 88 1845 Spool, Governor (Incl. 39) Spool 88 1845 Screw, 10-32 x 3/4" Spool 89 18 Locknut, 10-32 Spool 89 18 Locknut, 10-32 Spool 80 1845 Screw, 10-32 x 3/4" Spool 80 1845 Spool				34242 oil dipper but No. 650662C screw must be used.)
20 34034 21 33366 22 33273A Extension, Blower housing 23 650128 24 35262 25 33367B Cover, 10-24 x 1/2" 26 33368 Extension, Blower housing 27 31950 Seal, Oil 33 30699C Rod Assy, Governor (Incl. 26, 27, 37, 58 A & 59) Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 77 31950 Seal, Oil 33 30699B Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 78 4 30700 79 5660494 Screw, 6-40 x 5/16" 79 73 1845 Shaft, Mechanical governor 70 35 650494 Screw, 6-40 x 5/16" 70 8 1845 Shaft, Mechanical governor 70 8 1845 Shaft, Mechanical governor 70 9 1845 Spool, Governor 70 9 1845 Spool, Governor 71 9 1845 Spool, Governor 71 9 1845 Spool, Governor 71 9 1845 Spool, Governor 72 9 1845 Spool, Governor 73 1845 Spool, Governor 74 1845 Spool, Governor 75 1845 Spool, Governor 76 1845 Spool, Governor 86 1845 Spool, Governor (Incl. 39) Spool 87 1845 Spool, Governor (Incl. 39) Spool 88 1845 Screw, 10-32 x 3/4" Spool 88 1845 Spool, Governor (Incl. 39) Spool 88 1845 Screw, 10-32 x 3/4" Spool 89 18 Locknut, 10-32 Spool 89 18 Locknut, 10-32 Spool 80 1845 Screw, 10-32 x 3/4" Spool 80 1845 Spool	10	650662C		Bolt Connecting rod (2 pcs.)
21 33366 22 33273A Extension, Blower housing 23 650128 Screw, 10-24 x 1/2" 24 35262 25 33367B Cover, Cylinder cover Cover, Cylinder (Incl. 26, 27, 37, 58 A & 59) 26 33368 Bushing, Crankshaft 27 31950 Seal, Oil 33 30699C Rod, Assy., Governor (Incl. 34 & 35) Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 4 30700 Yoke, Governor Screw, 6-40 x 5/16" Ring, Retaining 37 31845 Shaft, Mechanical governor Spool, Governor Washer, Flat 40 29193 Ring, Retaining Gear Assy., Governor (Incl. 39) 42 33369 Bracket, Governor (gear Screw, 10-24 x 1/2" 49 29916 Clamp, Governor lever 50 29826 Screw, 10-22 x 3/4" Locknut, 10-32 Lever Assy., Governor Lockwasher, No. 8 E.T. 54 650548 Screw, 1322 Screw, 1322 Screw, 14-20 x 1-11/16" Screw, 14-20 x 1-3/16" Dipstick (Incl. 59) "Gasket, Cylinder (Incl. 26, 27, 37, 58 A & 59) Baschet, Oil middler Cover. Cover, 10-24 x 1/2" Locknut, 10-32 Locknut, 18-32 Screw, 14-20 x 1-3/16" Dipstick (Incl. 59) "Gasket, Colling Screw, 11/2 Cashet, Colling Intelligent Cover. Cover, 11/2 Cashet, Colling Screw, 11/2 Cashet, Colling Intelligent Ca				
22 33273A				·
23 650128 24 35262				
24 35262 * Gasket, Cylinder cover 25 33367B Cover, Cylinder (Incl. 26, 27, 37, 58 A & 59) 26 33368 Bushing, Crankshaft 27 31950 Seal, Oil 33 30699C Rod Assy., Governor (Incl. 34 & 35) 30699B Rod Assy., Governor (Incl. 34 & 35) 30699B Rod Assy., Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 4 30700 Yoke, Governor 5 650494 Screw, 6-40 x 5/16" 36 29642 Ring, Retaining 37 31845 Shaft, Mechanical governor 38 30588A Spool, Governor Washer, Flat 40 29193 Ring, Retaining 41 30591 Gear Assy., Governor (Incl. 39) 42 33369 Bracket, Governor gear 43 650836 Screw, 10-24 x 1/2" 49 29916 Clamp, Governor lever 50 29826 Screw, 10-32 x 3/4" 51 29216 Locknut, 10-32 52 33454 Lever Assy., Governor 53 29918 Locknut, 10-32 54 650548 Screw, 8-32 x 5/16" 55 30322 Locknut, 8-32 56 650832 Screw, 1/4-20 x 1-11/16" 57 650833 Screw, 1/4-20 x 1-11/16" 58 Gasket, Oil fill				
25 33367B 26 33368 27 31950 33 30699C 33 30699B Rod Assy., Governor (Incl. 34 & 35) Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 34 30700 35 650494 Screw, 6-40 x 5/16" Ring, Retaining 37 31845 Shaft, Mechanical governor Source, Flot that 30591 Rog Retaining At 305936 Rod Assy, Governor (Incl. 39) At 305936 Rog Retaining At 305936 Rod Assy, Rog Ret No. 5A.) At 305936 Rog Ret No. 5A.) At 305936 Rod Assy, Rog Ret No. 5A.) At 305936 Rog Ret No. 5A.) At 305936 Rod Assy, Rog Ret No. 5A.) At 305936 Rog Ret No. 5A.) At 305936 Rog Ret No. 5A. At 305936 Rod Assy, Rog Retaining At 305936 Rog Retaining At 305936 Rog Retaining At 40 2913				
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33 30699C 33A 30699B Rod, Governor (Incl. 34 & 35) Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) Yoke, Governor Yoke, Governor Screw, 6-40 x 5/16" Ring, Retaining Retaining Shaft, Mechanical governor Spool, Governor Washer, Flat Paragraphia Ring, Retaining Retaining Ring, Retaining Retaining Retaining Gear Assy., Governor (Incl. 39) Ring, Retaining Gear Assy., Governor (Incl. 39) Ring, Retaining Gear Assy., Governor (Incl. 39) Ring, Retaining Gear Assy., Governor lever Screw, 10-32 x 3/4" Locknut, 10-32 Locknut, 10-32 Locknut, 10-32 Locknut, 10-32 Locknut, 8-32 Screw, 8-32 x 5/16" Locknut, 8-32 Screw, 1/4-20 x 1-11/16" Sepons Screw, 1/4-20 x 1-3/16" Dipstick (Incl. 59) * Gasket, Oil fill	26	33368		Bushing, Crankshaft
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33A 30699B Rod, Governor (This one piece governor rodis no longer used. It is replaced by No. 30699C assembly, Ref. No. 5A.) 34 30700 Yoke, Governor 35 650494 Screw, 6-40 x 5/16" 36 29642 Ring, Retaining 37 31845 Shaft, Mechanical governor 39 30580A Spool, Governor 40 29193 Ring, Retaining 41 30591 Gear Assy., Governor (Incl. 39) 42 33369 Bracket, Governor gear 43 650836 Screw, 10-24 x 1/2" 49 29916 Clamp, Governor lever 50 29826 Screw, 10-32 x 3/4" 51 29216 Locknut, 10-32 52 33454 Lever Assy., Governor 53 29918 Lockwasher, No. 8 E.T. 54 650548 Screw, 8-32 x 5/16" 55 30322 Locknut, 8-32 56 650832 Screw, 1/4-20 x 1-11/16" 57 650833 Screw, 1/4-20 x 1-3/16" 58B 31297 Dipstick (Incl. 59) 59 29673 * Gasket, Oil fill	33	30699C		Rod Assy., Governor (Incl. 34 & 35)
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	Part Number	Qty	Description (1/22 22) (1/22 22)
	27880A		Exhaust Valve (1/32" OS) (Incl. 70)
67	33242		Intake Valve (Std.)
67	33243		Intake Valve (1/32" OS)
68	27882		Cap, Upper valve spring
	27882		Cap, Upper valve spring
	27881		Spring, Valve
	32581		Cap, Lower valve spring
	32589		Key, Flywheel
	29443		Clip, Fuel line
79	650815		Washer, Belleville
80	8116		Nut, Hex
82A	610118		Cover, Spark plug (Use as required)
	650489		Screw, 1/4-20 x 5/8"
	34041A		* Gasket, Cylinder head
	34030		Head, Cylinder
	650692		Screw, 5/16-18 x 1-3/4" (Use as requi red)
98	6021A		Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No.
			650691 washer.)
ΩQ	650711		Screw, 5/16-18 x 1-5/8" (Use as required) (Can use No.
90	050711		
			6021A but discard No. 650691 washer.)
99	33636		Resistor Spark Plug (RJ-8C)
	650691		Washer (Use as req.) (Do not use w/60 21A)
	650727		Screw, 5/16-18 x 1-3/4" (Use as requi red)
	27896A		• • •
			* Gasket, Breather
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Breather
108	35350		Tube, Breather
109	650128		Screw, 10-24 x 1/2"
114	29752		Nut, Whiz lock, 1/4-28
	33263		* Gasket, Carburetor
	33370		Pipe, Intake
	650698		Screw, 1/4-28 x 7/8"
	650378		Screw, Torx T-30, 5/16-18 x 1-1/8"
	27915A		* Gasket, Intake
	30747		Clip, Spark plug shorting
	650890		Washer, Lock
130	33375C		Blower Housing (For electric starter)
136	610973		Terminal Assy. (Use as required)
	33373		Link, Governor lever-to-throttle
	650713		Screw, 5/16-18 x 5/8"
	26073		Washer, Flat
	29747B		Screw, 5/16-24 x 21/32"
	33013		Cover, Starter bubble
			•
	650760		Screw, 8-32 x 3/8"
	34586		Rod, Choke
	33272A		Cover, Cylinder head
	650802		Screw, 1/4-20 x 5/8" (Use as required)
169	650737		Screw, 1/4-20 x 1/2" (Use as required)
169	650738		Screw, 1/4-20 x 5/8" (Use as required)
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
	26073		Washer, Flat
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
	650561		Screw, 1/4-20 x 5/8" Firel Topic (Incl. 176, 170A, 8, 170B)
1/5	33350		Fuel Tank (Incl. 176, 179A & 179B)

Ref #	Part Number	Qty Description
	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required)
	410144B 34210	Fuel Cap (White Plastic) (Std) (Use a s req.) Fuel Cap (Ref Plastic) (Spurt Resistant, High Profile) (Use as required)
177 177 178 186 187 188 189 195B 196 260A 272	35355 29774 30705 26460 27930A 33280A 31588 650729 33662 29752 550223 32255A 631678	Fuel Cap (Red Plastic) (Use as requir ed) Fuel Line (Use as required) (8.25") (21 cm) Fuel Line (Use as required) (16.0") (41 cm) Clamp, Fuel line (Use as required) * Gasket, Exhaust (Use as required) Muffler Plate, Muffler locking Screw, 5/16-18 x 3-3/16" Hub & Screen Assy., Starter Nut, Whiz lock, 1/4-28 Decal, Name Valve, Seal, Gasket & Spring Assy. Carburetor (Incl. 115) (Refer to Division 5, Section A, page 120 for breakdown)
276	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown)
280	33279G	* Gasket Set (Incl. items marked *)



136 610973 Terminal Assy. (Use as required) 158 34586 Rod, Choke 170A 33383A Plate, Upper fuel tank, mtg. 170B 30063 Screw, 1/4-20 x 1/2" 172A 33381 Bracket Assy., Lower fuel tank mtg. 177 29774 Fuel Line (Use as required) (8.25") (21 cm) 177 30705 Fuel Line (Use as required) (16.0") (41 cm) 179A 33679 Bushing, Fuel fitting 179B 33395 Fuel Fitting (Incl. 179A) 190B 33323 Screen, Muffler (Use as required)	
170A 33383A Plate, Upper fuel tank, mtg. 170B 30063 Screw, 1/4-20 x 1/2" 172A 33381 Bracket Assy., Lower fuel tank mtg. 177 29774 Fuel Line (Use as required) (8.25") (21 cm) 177 30705 Fuel Line (Use as required) (16.0") (41 cm) 179A 33679 Bushing, Fuel fitting 179B 33395 Fuel Fitting (Incl. 179A)	
170B 30063 172A 33381 177 29774 177 30705 179A 33679 179B 33395 Screw, 1/4-20 x 1/2" Bracket Assy., Lower fuel tank mtg. Fuel Line (Use as required) (8.25") (21 cm) Fuel Line (Use as required) (16.0") (41 cm) Bushing, Fuel fitting Fuel Fitting (Incl. 179A)	
172A 33381 Bracket Assy., Lower fuel tank mtg. 177 29774 Fuel Line (Use as required) (8.25") (21 cm) 177 30705 Fuel Line (Use as required) (16.0") (41 cm) 179A 33679 Bushing, Fuel fitting 179B 33395 Fuel Fitting (Incl. 179A)	
177 29774 Fuel Line (Use as required) (8.25") (21 cm) 177 30705 Fuel Line (Use as required) (16.0") (41 cm) 179A 33679 Bushing, Fuel fitting 179B 33395 Fuel Fitting (Incl. 179A)	
177 30705 Fuel Line (Use as required) (16.0") (41 cm) 179A 33679 Bushing, Fuel fitting 179B 33395 Fuel Fitting (Incl. 179A)	
179A 33679 Bushing, Fuel fitting 179B 33395 Fuel Fitting (Incl. 179A)	
179B 33395 Fuel Fitting (Incl. 179A)	
190B 33323 Screen, Muffler (Use as required)	
190 391026 Muffler (Incl. 190A, 190B & 190C) (This spark arrestor	
mufflercan be used on any model)	
190C 650578 Screw, 8-18 x 3/8" (Use as required)	
190A 33700 Cover & Tube, Muffler (Use as require d)	
193 34479 Spark Arrestor Kit (Fits "L" shaped m ufflers)	
200 730152 Control Bracket (Incl. 202 thru 210, 213)	
201 27793 Clip, Conduit	
202A 33578 Spring, Governor	
203 29530 Bushing, Bellcrank	
204 30312 Screw, 10-32 x 1/2"	
205 30201A Lever, Speed control	
206 30199A Bracket, RPM adjusting (Incl. 208 & 2 09)	
207 650399 Screw, 10-32 x 5/8"	
208 32924 Spring, RPM adjusting screw	
209 650688 Screw, 10-32 x 1"	
210 30712 Lever, Bellcrank	
211 33450 Nut, Lock, 10-32	
212 33372 Link, Governor lever-to-bellcrank	
213 28562 Bushing, RPM adjusting lever	
260B 31752 Decal, Air cleaner	



Dof #	Part Number Qty	Description
	610118	Cover, Spark plug (Use as required)
	650489	Screw, 1/4-20 x 5/8"
	28820	Screw, 10-32 x 1/2"
231	27272A	* Gasket, Air cleaner
232	33268	Element, Air cleaner
	33269A	Cover, Air cleaner
	33266	Bracket, Air cleaner
	33267	Bracket, Air cleaner
	650513	Nut, Wing, 1/4-20
255A	34687	Air Cleaner, Starter Can be used on HM70 with diecast
		starter
OFFD	24000	Product Otomorphic decision Con have and an UNITO with
255B	34869	Bracket, Starter air cleaner Can be used on HM70 with
		diecast starter
2550	34870	Instruction Decal Can be used on HM70 with diecast starter.
255	730572	Starter Muff Kit (Incl. 255A, 255B, & 255C) Can be used on
		HM70 with diecast starter
OEG A	25560	Dabria Saraan Can be used an HM70 with stamped steel
230A	35568	Debris Screen Can be used on HM70 with stamped steel
		recoil starter
256B	35569	Spacer, Screen Can be used on HM70 with stamped steel
2005	00000	recoil starter
		recoil starter
256C	35570	Seal, Screen Can be used on HM70 with stamped steel
		recoil starter
		recon starter
256E	34387	Instruction Decal Can be used on HM70 with stamped steel
		recoil starter.
		B 1 1 0 10 10 10 10 10 10 10 10 10 10 10
256	730573	Debris Screen Kit (Incl. 256A thru 25 6E) Can be used on
		HM70 with stamped steel recoil starter
2560	650907	Screw, 5/16-18 x 1-5/8" Can be used on HM70 with stamped
2300	030307	
		steel recoil starter
260	34346	Decal, Instruction
	31752	Decal, Air cleaner
	30547A	Contact Assy., Breaker
	30548B	Condenser
275	610842	Magneto NOTE: The complete magneto is not available as
		an assembly. The magneto number is shown for reference
		purposes only. Order component parts individually, as
		shown in parts list. (Refer to Division 5, Section B, page 28
		for breakdown)
		IOI DIEAROOWII)
278	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel has been added (see #279).
		Refer to service number stamped on end cap ofmotor, or
		decal fo
270	610947	Elevational (Ping goar flewhool requiredon engine uning
2/9	610847	Flywheel (Ring gear flywheel requiredon engine using
		110-120 Volt starter motor kits listed above.) (Use on Std.
		point ignition)
270	611091	Flywheel (Minimum ring gear flywheel required on engine
219	011031	
		using 110-120 Volt starter motor kits listed above.) (Use on
		Solid State ignition)