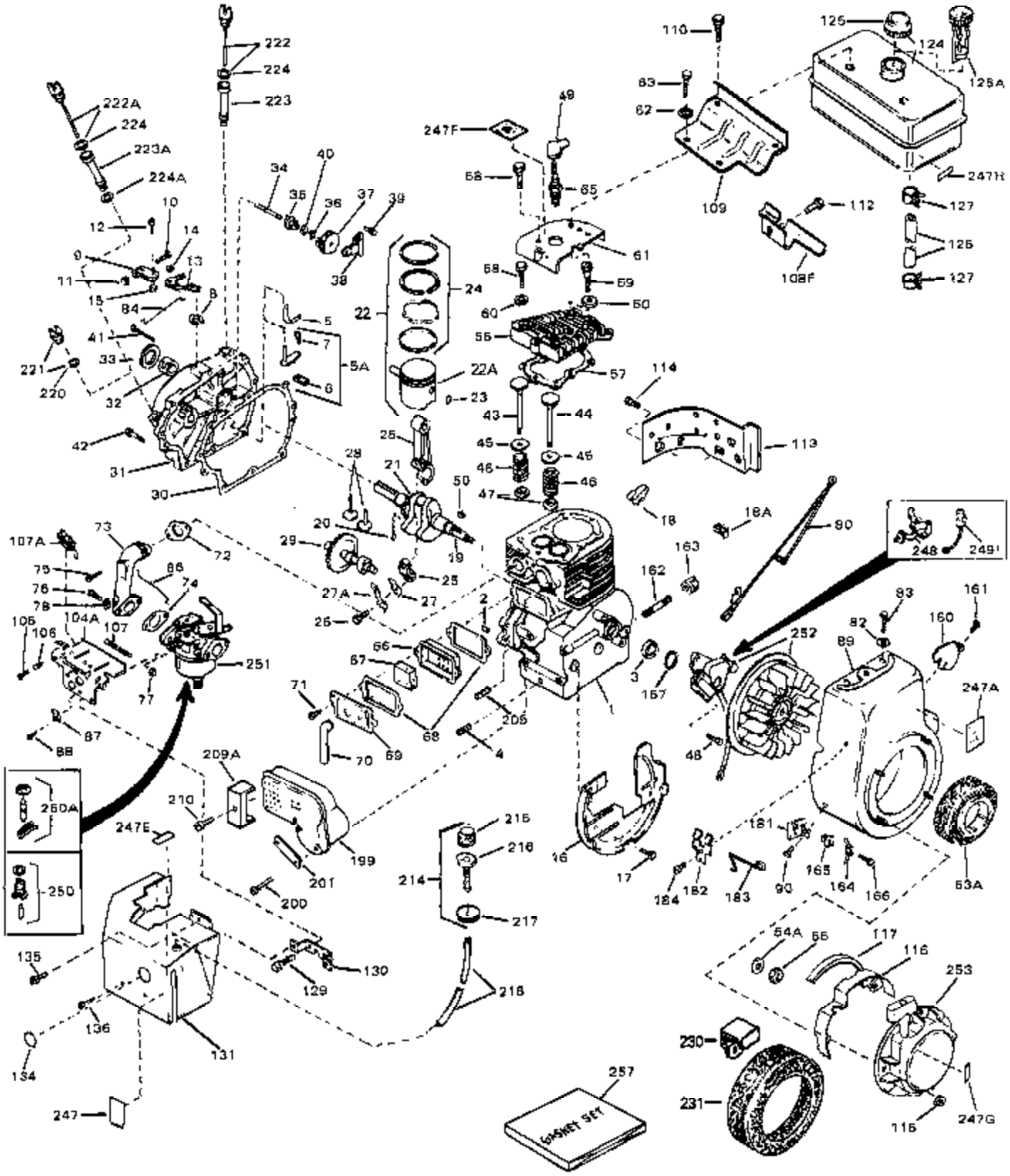
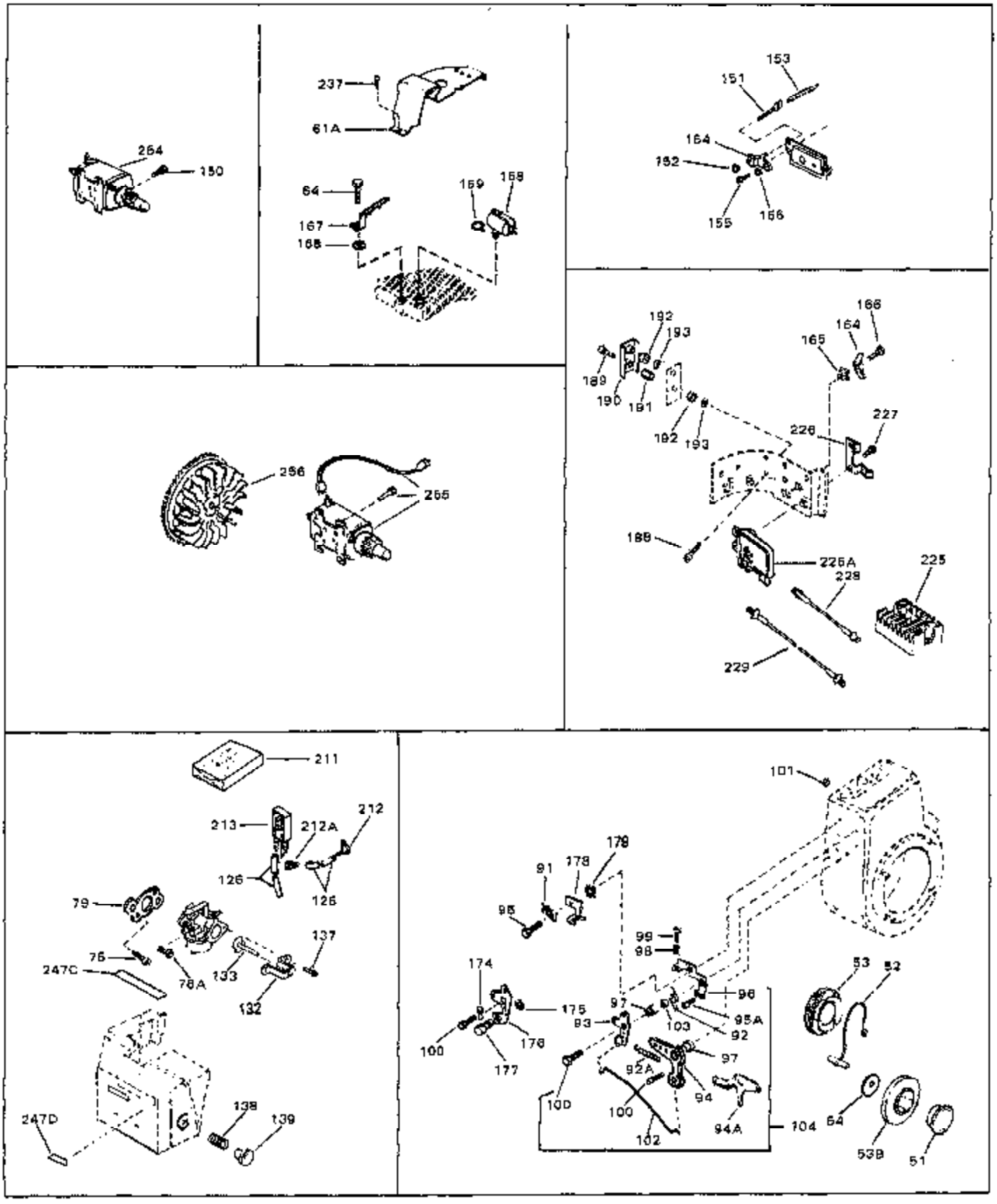

GASKET SET

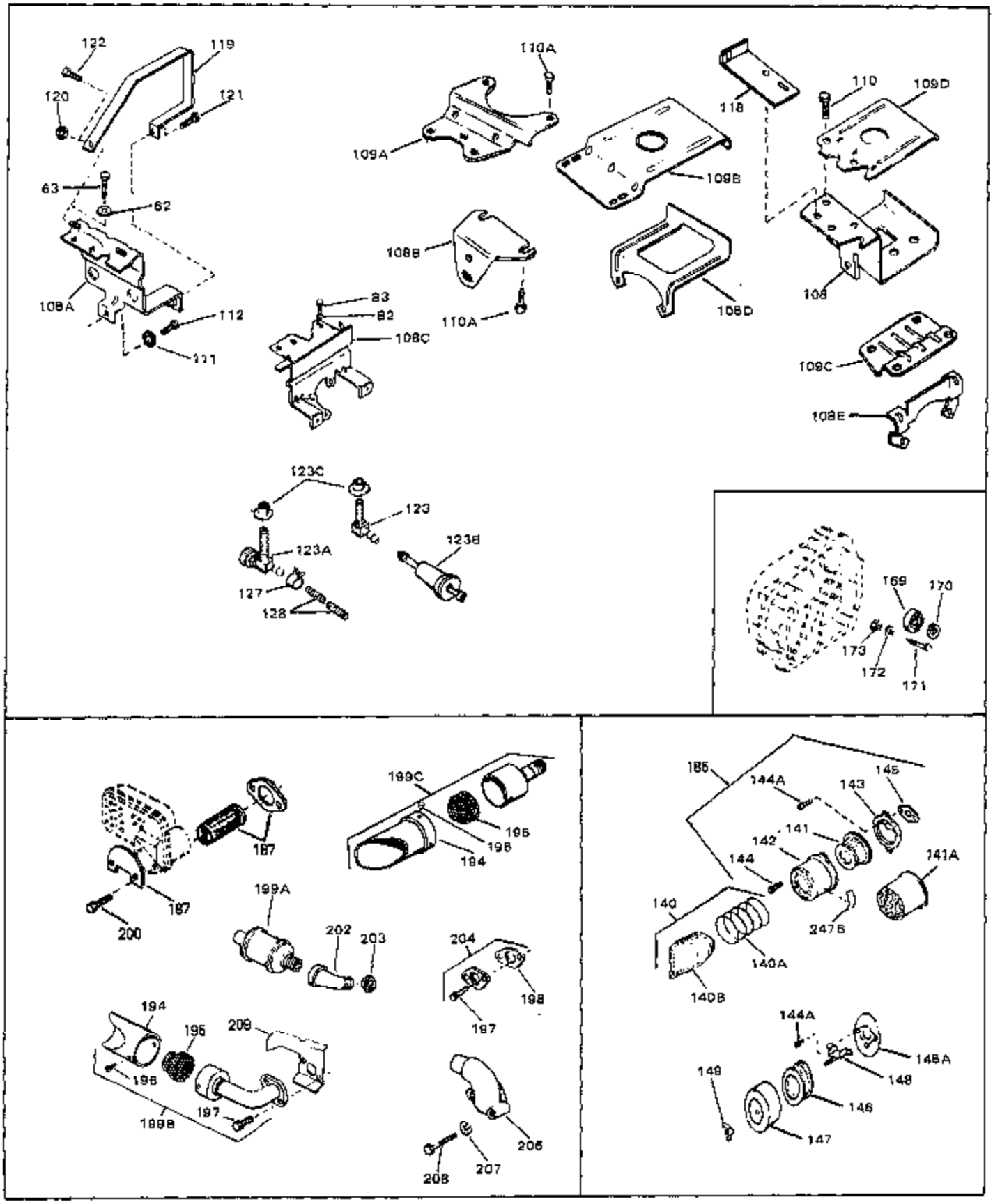
Ref #	Part Number	Qty	Description
1	34137	0	Cylinder Assy.
2	27652	0	Pin, Dowel
3	32630	0	Seal, Oil
4	27642	0	Plug, Drain
5A	30699C	0	Rod Assy., Governor
5	30699B	0	Rod Assy., Governor
6	30700	0	Yoke, Governor
7	650494	0	Screw
8	29642	0	Ring, Retaining
9	29916	0	Clamp, Governor lever
10	29826	0	Screw
11	29216	0	Nut
12	650548	0	Screw, Hex washer hd., 8-32 x 5/16
13	33454	0	Lever, Governor
14	29918	0	Lockwasher
15	30322	0	Nut & Lockwasher
16	29536	0	Baffle, Blower housing
17	650561	0	Screw
18	27275	0	Clip, Hi-tension wire
18A	29443	0	Clip, Fuel line
19	33459A	0	Crankshaft Assy.
20	29783	0	Pin, Crankshaft gear
21	33245	0	Gear, Crankshaft
22	34540	0	Piston, Pin & Ring Assy. (Std.) (3-1/16")
22	34541	0	Piston, Pin & Ring Assy. (.010 oversize)
22	34542	0	Piston, Pin & Ring Assy. (.020 oversize)
22A	33869B	0	Piston & Pin Assy. (Std.) (3-1/16")
22A	33870B	0	Piston & Pin Assy. (.010 oversize)
22A	33871B	0	Piston & Pin Assy. (.020 oversize)
23	27888	0	Ring, Piston pin retaining
24	33873	0	Ring Set, Piston (Standard) (3-1/16")
24	33874	0	Ring Set, Piston (.010 oversize)
24	33875	0	Ring Set, Piston (.020 oversize)
25	32591C	0	Rod Assy., Connecting
26	650662B	0	Bolt, Connecting rod
27	34242	0	Dipper, Oil
27A	32590	0	Plate, Lock & Oil dipper
28	34034	0	Lifter, Valve
29	34143	0	Camshaft (Mechanical Compression Release)
30	33253	0	Gasket, Mounting flange
31	33367A	0	Cover, Cylinder
32	33368	0	Bushing, Crankshaft
33	31950	0	Seal, Oil
34	31845	0	Shaft, Mechanical governor
35	30588A	0	Spool, Governor
36	29193	0	Ring, Retaining
37	30591	0	Gear Assy., Governor
38	33369	0	Bracket, Governor gear
39	650836	0	Screw, Hex washer hd. thread forming, 10-24
40	30590A	0	Washer, Flat
41	650488	0	Screw
42	650493	0	Screw, Hex hd. Sems, 1/4-20 x 1-3/4
43	34035	0	Valve, Intake (Standard)
43	34036	0	Valve, Intake (1/32" oversize)
44	27878A	0	Valve, Intake (Standard)
44	27880A	0	Valve, Intake (1/32" oversize)
45	27882	0	Cap, Upper valve spring
46	27881	0	Spring, Valve

Ref #	Part Number	Qty	Description
47	32581	0	Cap, Lower valve spring
48	650489	0	Screw
49	610118	0	Cover, Spark plug
50	32589	0	Key, Flywheel
53A	33662	0	Hub & Screen Assy., Starter
54A	650815	0	Washer, Belleville
55	8116	0	Nut
56	34030	0	Head, Cylinder
57	33270	0	Gasket, Cylinder head
58	6021A	0	Screw, Hex flange hd., 5/16-18 x 1-1/2
58	650692	0	Screw, Hex hd., 5/16-18 x 1-3/4
58	650711	0	Screw, Hex hd., 5/16-18 x 1-5/8
58	650737	0	Screw, Hex washer hd. taptite, 1/4-20 x 1/2
59	650727	0	Screw, Special hex hd. tapped, 5/16-18 x
60	650691	0	Washer, Flat
61	33272	0	Cover, Cylinder head
62	26073	0	Washer, Connecting rod bolt
62	650570	0	Washer, Flat
63	650713	0	Screw, Hex hd., 5/16-18 x 5/8
63	792028	0	Screw, Hex hd. Sems, 5/16-18 x 7/8
65	33636	0	Plug, Spark (Champion J-8 or equivalent)
65	34251	0	Resistor Spark Plug
66	28423	0	Body, Breather
67	28424	0	Element, Breather
68	27896	0	Gasket, Breather cover
69	28425	0	Cover, Valve chamber
70	27627	0	Tube, Breather
71	650128	0	Screw
72	27915	0	Gasket, Intake pipe
73	33877	0	Pipe, Intake
74	33861	0	Gasket, Carburetor
75	650378	0	Screw
76	30088A	0	Screw, Phil. fil. hd. Sems, 1/4-28 x 1
77	29752	0	Nut
80	34240	0	Wire, Ground (One female, one double male &
82	26073	0	Washer, Connecting rod bolt
82	650570	0	Washer, Flat
83	650273	0	Screw
83	650713	0	Screw, Hex hd., 5/16-18 x 5/8
83	650788	0	Screw, Hex hd. spin-lock thr'd forming,
83	792028	0	Screw, Hex hd. Sems, 5/16-18 x 7/8
84	33371	0	Link, Governor lever
86	33878	0	Link, Governor lever-to-throttle
87	27793	0	Clip, Conduit
88	28942	0	Screw
89	34145	0	Housing, Blower (6.375 starter mtg. bolt
90	29747A	0	Screw
104A	33461A	0	Control Assy., Speed (Remote)
105	650549	0	Screw
106	31342	0	Spring, Compression
107A	610973	0	Terminal Assy.
107	33374	0	Spring, Extension
108F	34155	0	Bracket, Lower fuel tank mtg.
109	34154	0	Plate, Upper fuel tank mtg.
112	650561	0	Screw
113	33273	0	Extension, Blower housing
114	650128	0	Screw
115	29752	0	Nut

Ref #	Part Number	Qty	Description
116	34141	0	Guard, Starter
117	32576	0	Seal, Snow guard
124	34160	0	Tank Assy., Fuel (Yellow Poly) (1 gal.)
125	33032	0	Cap, Fuel filler (Red Plastic) (Spurt
125	34210	0	Cap, Fuel filler (Red Plastic) (Spurt
125	410144B	0	Cap, Fuel filler (White Plastic) (Std.)
126	29774	0	Line, Fuel (Braided 8.25")
126	30705	0	Line, Fuel (Braided 16")
126	30962	0	Line, Fuel (Braided 32")
127	26460	0	Clamp, Fuel line
129	650767	0	Screw, Hex washer hd. Sems, taptite, 8-36 x
130	33377	0	Bracket, Carburetor cover mtg.
131	34140	0	Cover, Carburetor
134	31291	0	Plug, Cover
135	650765	0	Screw, Hex washer hd. self-drilling, 10-32 x
136	28942	0	Screw
157	33876	0	Gasket, Stator
160	33013	0	Cover, Starter bubble
161	650760	0	Screw
162	30968	0	Nipple, Oil (2-1/2")
163	30969	0	Cap, Oil drain
165	28545	0	Grommet, Plastic
166	650643	0	Screw
181	34126	0	Bracket, Grommet mounting
182	34138	0	Bracket, Choke wire
183	34139	0	Control, Choke wire
184	650257	0	Screw, Pan hd. Sems, 8-32 x 5/16
199	33280A	0	Muffler
200	650729	0	Screw
201	31588	0	Plate, Muffler locking
214	32182	0	Primer Assy.
215	32183	0	Bulb, Primer
216	32184	0	Body, Primer
217	32312	0	Retainer, Primer bulb
218	32180B	0	Line, Primer
222	31297	0	Dipstick, Oil
224	29673	0	Gasket, Filler plug
247	34346	0	Decal, Instruction
248	30547A	0	Contact Assy., Breaker
249	30548B	0	Condenser
250A	631021	0	Inlet Needle, Seat & Clip Assy.
251	632037	0	Carburetor
252	610848	0	Magneto, Tecumseh (w/ring gear) (12 Volt)
253	590479	0	Starter, Rewind
257	33279C	0	Gasket Set


264
150
237
61A
64
167
168
169
158
153
151
164
152
155
156
192
193
189
190
191
192
193
166
164
165
227
226
256
255
188
226A
228
225
229
211
213
212A
212
126
126
79
76
247C
78A
133
137
132
247D
138
139
101
179
91
178
95
99
98
174
175
93
97
96
95A
103
92
100
176
177
97
92A
94
100
100
102
94A
104
53
52
64
53B
51

Ref #	Part Number	Qty	Description
64	650737	0	Screw, Hex washer hd. taptite, 1/4-20 x 1/2
75	650378	0	Screw
91	27793	0	Clip, Conduit
126	29774	0	Line, Fuel (Braided 8.25")
126	30705	0	Line, Fuel (Braided 16")
126	30962	0	Line, Fuel (Braided 32")
165	28545	0	Grommet, Plastic
166	650643	0	Screw
255	33329	0	Starter Motor Kit (110-120 Volt)
255	33329A	0	Starter Motor Kit (110-120 Volt)
255	33329B	0	Starter Motor Kit (110-120 Volt)
255	33519	0	Starter Motor Kit (110-120 Volt)
255	33519A	0	Starter Motor Kit (110-120 Volt)
255	33519B	0	Starter Motor Kit (110-120 Volt)
256	610847	0	Flywheel


122
119
120
121
63
62
108A
112
111
110A
109A
109B
118
110
109D
108B
110A
108D
108
83
82
108C
109C
108E
123C
123
123A
123B
127
128
169
170
173
172
171
199C
195
198
194
187
187
200
199A
202
203
204
198
197
194
195
209
198
199B
197
205
208
207
185
144A
143
145
141
142
144
141A
140
247B
140A
140B
144A
148A
148
149
146
147

Ref #	Part Number	Qty	Description
62	26073	0	Washer, Connecting rod bolt
62	650570	0	Washer, Flat
63	650713	0	Screw, Hex hd., 5/16-18 x 5/8
63	792028	0	Screw, Hex hd. Sems, 5/16-18 x 7/8
82	26073	0	Washer, Connecting rod bolt
82	650570	0	Washer, Flat
83	650273	0	Screw
83	650713	0	Screw, Hex hd., 5/16-18 x 5/8
83	650788	0	Screw, Hex hd. spin-lock thr'd forming,
83	792028	0	Screw, Hex hd. Sems, 5/16-18 x 7/8
110A	650665	0	Screw
112	650561	0	Screw
123A	32961	0	Valve, Fuel shut-off
127	26460	0	Clamp, Fuel line
128	28819	0	Spring, Fuel line
185	730127	0	Cleaner Assy., Air (Poly)
185	730164	0	Cleaner Assy., Air (Paper)
199C	391026	0	Muffler
200	650729	0	Screw
202	30209	0	Elbow, Exhaust (45ø)
204	730130	0	Muffler Adapter Kit