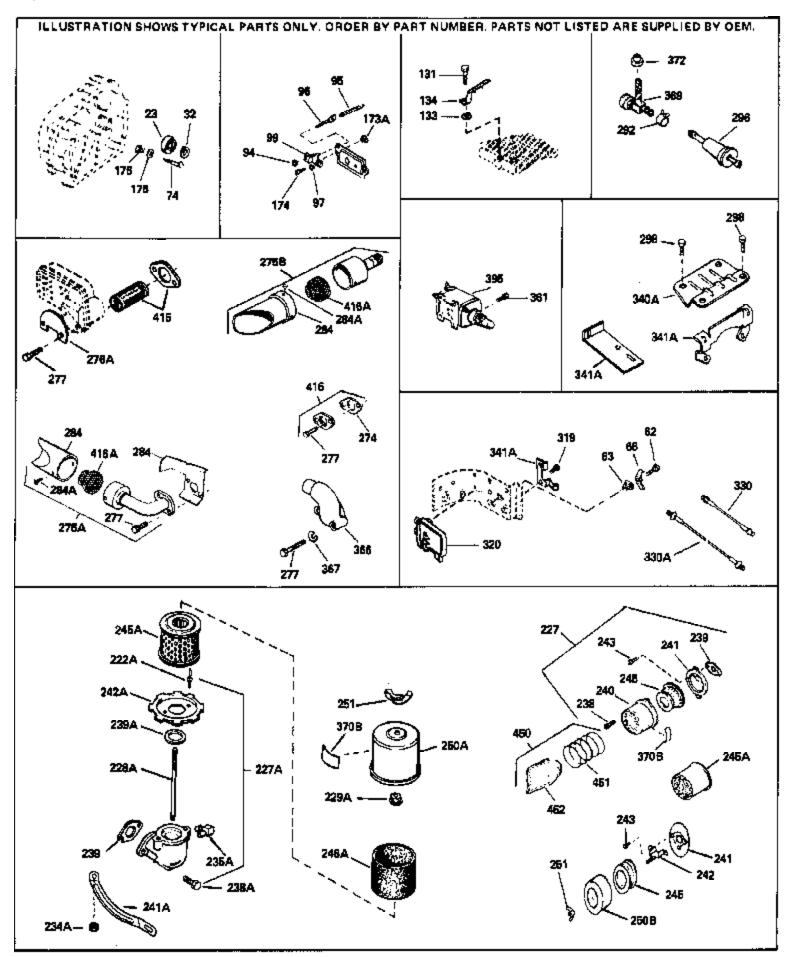


	Part Number	Qty	
1	34348B		Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
2	27652		Pin, Dowel
4	30968		Nipple, Pipe
5	30969		Cap, Oil drain
15A	30700		Yoke, Governor
15	30699C		Rod Assy., Governor (Incl. 15A & 15B)
	650494		Screw, 6-40 x 5/16"
	33454		Governor Lever Assy.
	29916		Clamp, Governor lever
	650548		Screw, 8-32 x 5/16"
	33374		Spring, Governor extension
	32630		Seal, Oil
	35256A		Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	33459A		Crankshaft (Incl. 108 & 109)
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, # 8 E.T.
	30322		Locknut, Hex "Keps", 8-32
	29216		Nut & Lockwasher, 10-32 "Keps"
	29642		Ring, Retaining
	34552		Piston, Pin & Ring Set (Std.) (3-1/8")
	34553		Piston, Pin & Ring Set (.010" OS)
	34554		Piston, Pin & Ring Set (.020" OS)
	34329A		Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A		Piston & Pin Ass'y. (.010" OS)(Incl. 43)
	34331A		Piston & Pin Ass'y. (.020" OS)(Incl. 43)
	34332		Ring Set (Std.) (3-1/8" Bore)
	34333		Ring Set (.010" OS)
	34334		Ring Set (.020" OS)
	27888		•
	32591C		Ring, Piston pin retaining
	650662C		Rod Assy., Connecting (Incl. 49)
	34034		Bolt, Connecting rod (2 pieces)
	34242		Lifter, Valve
	34143		Dipper, Oil Camshaft (MCR)
	31291		
			Plug, Cover
	33273A		Extension, Blower housing
	34126		Bracket, Grommet mounting
	650760 28545		Screw, 8-32 x 3/8"
			Grommet, Plastic
	650128 25262		Screw, 10-24 x 1/2"
	35262 23267P		* Gasket, Cylinder cover
	33367B		Cylinder Cover (Incl. 71, 75, 80, 311 & 312)
	33368		Bushing, Crankshaft
	27642		Plug, Oil drain
	31950		Seal, Oil
	31845		Shaft, Mechanical governor
	30590A		Washer, Flat
	30591		Gear Assy., Governor (Incl. 81)
	30588A		Spool, Governor
	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16"
	650832		Screw, 1/4-20 x 1-11/16"
	32589		Key, Flywheel
	650815		Washer, Belleville
	8116		Nut, Hex (1/2-20)
	610118		Cover, Spark plug (Use as required)
108	29783		Pin, Crankshaft gear

			Description
109	33245		Gear, Crankshaft
110	34240		Ground Wire
	34041A		* Gasket, Head
	34030A		Head, Cylinder
	27878A		Exhaust Valve (Std.) (Incl. 151)
	27880A		Exhaust Valve (1/32" OS) (Incl. 151)
	34035		Intake Valve (Std.) (Incl. 151)
	34036		Intake Valve (1/32" OS) (Incl. 151)
127A			Washer, Flat (Use as required)
127A	650570		Washer, Flat (Use as required)
127	650691	'	Washer (Use as req., but not w/6021A screw)
128	650690	,	Washer, Belleville
	650727		Screw, 5/16-18 x 1-3/4" (Use as requi red)
	6021A		Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with
100/1	00217		650691 washer)
130	650694A	:	Screw, 5/16-18 x 2" (Use as required)
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
	792028		Screw, 5/16-18 x 7/8" (Use as require d)
	650802		Screw, $1/4-20 \ge 5/8"$ (Use as required )
	650737		
			Screw, 1/4-20 x 1/2" (Use as required )
	650738		Screw, 1/4-20 x 5/8" (Use as required )
	33636		Resistor Spark Plug (RJ17LM)
	33369		Bracket, Governor gear
140	650836		Screw, 10-24 x 1/2"
149A	27882	(	Cap, Upper valve spring
149	27882		Cap, Upper valve spring
	27881		Spring, Valve
	32581		Cap, Lower valve spring
	27896A		* Gasket, Breather cover
	28423		
			Body, Breather
	28424		Element, Breather
	28425		Cover, Valve spring
	35350		Tube, Breather
174	650128		Screw, 10-24 x 1/2"
174	650597		Screw, 10-24 x 5/8"
178	29752		Nut & Lockwasher, 1/4-28
179B			Clip, Primer line (Use as required)
	30088A		Screw, 1/4-28 x 1"
	33263		* Gasket, Carburetor
	33877		Pipe, Intake
	33461A		Control Bracket (Incl. 19, 19A, 203 & 204)
	31342		Spring, Compression
204	650549		Screw, 5-40 x 7/16"
206	610973	•	Terminal Assy. (Use as required)
	27793		Clip, Conduit
	28942		Screw, 10-32 x 3/8"
	650378		Screw, Torx T-30, 5/16-18 x 1-1/8 "
	27915A		* Gasket, Intake pipe
	34145		Blower Housing (For electric starter)
	650788		Screw, 5/16-18 x 3/4" (Use as require d)
	29747B		Screw, 5/16-24 x 21/32"
	33272B	(	Cover, Cylinder head
275	33280A		Muffler
	35824		Muffler (Optional quiet muffler)
Z1 ( M )			· · · · · · · · · · · · · · · · · · ·
	31588		Plate Muffler locking
276	31588 650729		Plate, Muffler locking Screw, 5/16-18 x 3-3/16"

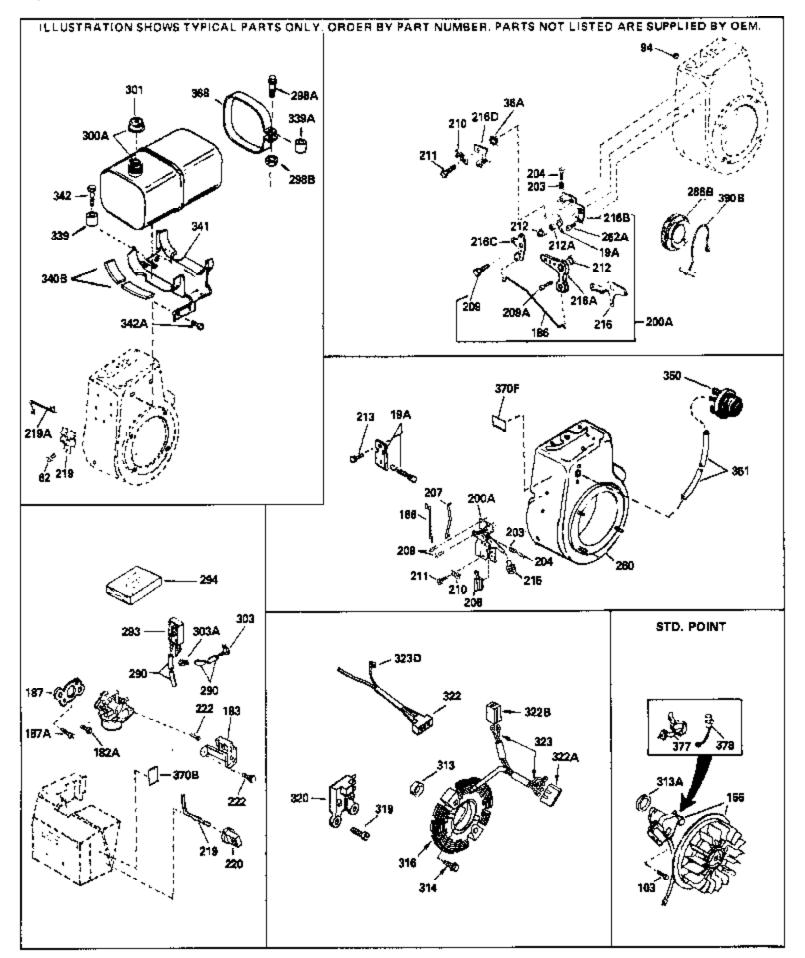
		y Description
281	33013	Cover, Starter bubble
282	650760	Screw, 8-32 x 3/8"
286B	33662	Hub & Screen Assy., Starter
	29752	Nut & Lockwasher, 1/4-28
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
292	26460	Clamp, Fuel line (Use as required)
298	650665	Screw, 1/4-15 x 7/8"
300	34160A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
		builtwith different size fuel inlet openings. Tanks with the
		1-3/16" I.D. opening use fuel cap 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
		$1^{-1/2}$ 1.D. Opening use luer cap 55555.
301	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
		I.D.)
		1.B.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
		(1-3/16" I.D)
	05055	
	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
306	29673	* Gasket, Oil fill
310	31297	Dipstick (Incl. 306)
325	29443	Clip, Fuel line (Use as required)
	34246	Clip, Ground wire (Use as required)
	650765	Screw, 10-32 x 1/2"
	34140	
		Cover, Carburetor
	28942	Screw, 10-32 x 3/8"
	34154	Plate, Fuel tank mounting
341	34155	Bracket, Fuel tank mounting
342	650561	Screw, 1/4-20 x 5/8"
364	33377	Bracket, Carburetor cover mounting
	650767	Screw, 8-32 x 27/64"
	34346	Decal, Instruction
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
	631021	Inlet Needle, Seat & Clip Assy.
380	632037	Carburetor (Incl. 184) (Refer to Division 5, Section A, page
		152 for breakdown or Fiche18A-1, Grid E-9)
300	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for
530	550475	
		breakdown or Fiche 18A-1, Grid G-5)
400	33279G	Gasket Set (Incl. items marked*)
	35570	Screen Seal (Can be used on HM80 with stamped steel
-00-	30310	recoil starter)
		iecoli statter
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
	05500	, , , , , , , , , , , , , , , , , , ,
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
440	650007	Sorow E/16 19 v 1 E/9" (Con be used on LIN/00 with
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
100	720225	SAE 30 1-Cucle Engine Cil (Quert)
	730225 730226	SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart)

Ref #	Part Number	Qty Description
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



		Description
62	650760	Screw, 8-32 x 3/8"
63	28545	Grommet, Plastic
	31855	Retainer, Bearing
97	51050	
	050000	Lockwasher, Heavy split, #10 (Buy loc ally)
	650802	Screw, 1/4-20 x 5/8" (Use as required )
131	650737	Screw, 1/4-20 x 1/2" (Use as required )
131	650738	Screw, 1/4-20 x 5/8" (Use as required )
	650128	Screw, 10-24 x 1/2"
	650597	Screw, 10-24 x 5/8"
221	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370) (Use as required)
227	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
		as required)
	650824	Stud, 1/4-20 x 7.33 (Use as required)
228A	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru elbow)
245A	34700	Element, Air cleaner
	35865	Gasket, Exhaust (Use as required)
	391026	
2756	391020	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler can be used on any model.)
2750	35824	Muffler (Optional quiet muffler)
	650729	Screw, 5/16-18 x 3-3/16"
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
292	26460	Clamp, Fuel line (Use as required)
298	650665	Screw, 1/4-15 x 7/8"
369	35857	Valve, Fuel shut-off
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
	34387	Decal, Instruction Can be used on HM80 with stamped steel
3700	01007	recoil starter.
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
333	333230	motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
400	25560	Spager (Can be used on UMO) with stemped steel receil
409	35569	Spacer (Can be used on HM80 with stamped steel recoil starter)
		Starter /
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
111	35568	Debris Screen (Can be used on HM80 with stompod steel
411	50500	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
10		stamped steel recoil starter)
		, ,
415	730130	Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on
		HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
		Mechanics Handbook for installation instructions).

Ref #	Part Number	Qty	Description
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



62   60760   Screw, 8-32 x 3/8"     156   610948   Magneto (wing gear for 110 volt sta ten)   NOTE: The complete magneto is not available as an assembly. The magneto under is shown in parts list. (Refer to component parts individually, as shown in parts list. (Refer to Division 5, Section 8, page 28 for breakdown or Fiche 18A-1, Grid G     183   34587   Bracket, Choke     184   33571   Link, Goreenor     203   13342   Spring, Compression     204   660549   Screw, 540 x 716"     206   610973   Terminal Assy, (Use as required)     210   27733   Clip, Conduit     211   28442   Screw, 10-32 x 38"     2160   34145   Blower Housing (For electric starter)     2177   60366   Screw, 10-32 x 142"     220   38062   Hub & Screw, 516-182-34" (Used with 276A)     227   203   34145   Blower Housing (For electric starter)     2077   60366   Screw, 516-182-34" (Used with 276A)     208   Screw, 516-182-34" (Used with 276A)   Electric starter)     203   30705   Fuel Line (Braded 15')(41 (Tru)(Use as req.))   Electric starter)     203   30705   Fuel Line (Mr		Part Number Qty	Description
complete magneto is not available as a assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G18334587Bracket, Choke Link, Governor 20320331342Spring, Compression Same, Adv X716"206610973Terminal Assy. (Use as required) Link, Governor-chrototle20733778Link, Governor-chrototle20733778Link, Governor-chrototle20733778Link, Governor-chrototle20733778Link, Governor-chrototle2082102774321027733Choke wire Bradez22228820Sarew, 10-32 x 12"20534145Blower Housing (For electric starter) Muffer (Optical quiet muffer)277A60666Screw, 516-186-234' (Use an req.)277A60666Screw, 516-186-234' (Use as req.)28633662Hub & Screen Assy., Starter20030705Fuel Line (Braided 61'/41'/21 cm/(ks req.))201410144BFuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3'16' LD)30133032Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3'16' LD)30134210Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3'16' LD)30333035Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3'16' LD)31333976Gasket, Stator3203477Decal, Instruction Can be used on HM80 with stamped steel recoil starter) </td <td>62</td> <td>650760</td> <td>Screw, 8-32 x 3/8"</td>	62	650760	Screw, 8-32 x 3/8"
complete magneto is not available as a assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G18334587Bracket, Choke Link, Governor 20320331342Spring, Compression Same, Adv X716"206610973Terminal Assy. (Use as required) Link, Governor-chrototle20733778Link, Governor-chrototle20733778Link, Governor-chrototle20733778Link, Governor-chrototle20733778Link, Governor-chrototle2082102774321027733Choke wire Bradez22228820Sarew, 10-32 x 12"20534145Blower Housing (For electric starter) Muffer (Optical quiet muffer)277A60666Screw, 516-186-234' (Use an req.)277A60666Screw, 516-186-234' (Use as req.)28633662Hub & Screen Assy., Starter20030705Fuel Line (Braided 61'/41'/21 cm/(ks req.))201410144BFuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3'16' LD)30133032Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3'16' LD)30134210Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3'16' LD)30333035Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3'16' LD)31333976Gasket, Stator3203477Decal, Instruction Can be used on HM80 with stamped steel recoil starter) </td <td>156</td> <td>610848</td> <td>•</td>	156	610848	•
magneto number is shown for reference purposes only. Orde     component parts individually, as shown in parts list. (Refer     183   34537     Bracket, Choke     186   33371     Link, Governor     203   31342     204   600549     207   33878     Link, Governor-ohnottle     207   33878     210   27733     211   2942     222   Screw, 10-32 x 38°     213   Blacket, Choke wire     219   34133     219   34133     220   Screw, 10-32 x 38°     219   34133     221   Sa824     Multier (Optional quiet multier)     2773   Gologe     28200   Screw, 10-32 x 12°     2800   Screw, 10-32 x 38°     221   Sa824     Multier (Optional quiet multier)     2774   Fuel Line (Braided 10*1/41/21 cm)(Lise as req.)     280   Screw, 10-12 cm)     280   30962     290   Sorot     290   Sorot     <			
component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G       183     34597     Bracket, Choke       186     33371     Link, Governor       203     31342     Spring, Compression       204     650549     Screw, 5-40 x 71/6"       206     610973     Terminal Assy. (Use as required)       210     277733     Cilp, Conduit       2111     28942     Screw, 10-32 x 30"       2193     31133     Bracket, Choke wire       2194     34139     Control, Choke wire       220     28820     Screw, 10-32 x 1/2"       2800     34145     Blower Housing (For electric starter)       2176     28824     Muffler (Optional quiet muffler)       2177     600696     Screw, 516-150-234" (Use data req.)       2180     30705     Fuel Line (Braided 32")(41 cm)(Use as req.)       220     29774     Fuel Line (Braided 32")(41 cm)(Use as req.)       230     30962     Fuel Line (Braided 32")(41 cm)(Use as req.)       240     337705     Fuel Line (Oral de 232")(51 cm)(Use as req.)       301			
Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G       183     34597       186     33371       203     31342       204     60049       207     33878       207     33878       210     27733       211     29842       207     3877       2112     2944       212     28242       213     Grant, Conduit       219     34133       219     34133       219     34133       2100     Screw, 10-32 x 36"       217     2003       2184     Blower Housing (For electric starter)       217     2003       2184     Blower Housing (For electric starter)       217     2003       2082     Screw, 17612       2074     Fuel Line (Braided 21/14/12)       200     20774       200     209052       201     201410       203     20662       201     20141014/12       202     201410 <td></td> <td></td> <td></td>			
Grid G     IB3 34587     Bracket, Choke       186 33371     Link, Governor       203 31342     Spring, Compression       204 650549     Screw, 540 x 71/6*       206 610973     Terminal Assy, (Use as required)       207 33878     Link, Governor-4-throttle       210 27793     Chrit Covernor-4-throttle       211 28942     Screw, 10-32 x 38"       218A 34139     Control, Choke wire       219 34138     Bracket, Choke wire       222 28820     Screw, 10-32 x 12"       260 34145     Blower Housing (For electric starter)       2777 650686     Screw, 516-18x-34" (Used with 276A)       2868 33652     Hub & Screen Assy, Starter       290 39705     Fuel Line (Braided 8-14/1/21 cm/)(Lse as req.)       290 30962     Fuel Line (Braided 32')(81 cm)(Use as req.)       290 30962     Fuel Line (Braided 32')(81 cm)(Use as req.)       301 301 3020     Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-31/6       301 3021     Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-31/6       301 34210     Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-31/6       313 43876     Gasket, Stator       <			
183   34587   Bracket, Choke     186   33371   Link, Governor     204   650549   Screw, 5-40 x 7/16"     206   610973   Terminal Assy, Use as required)     201   27793   Cilp, Conduit     210   27793   Cilp, Conduit     211   29942   Screw, 10-32 x 38"     219.4   34133   Bracket, Choke wire     222   28820   Screw, 10-32 x 1/2"     200   34145   Blower Housing (For electric starter)     277C   58694   Muffler (Optional quiet muffler)     277C   58696   Screw, 16-32 x 1/2"     200   34145   Blower Housing (For electric starter)     277C   58696   Screw, 15/43 (Used with 276A )     2868   3862   Hub & Screen Assy, Starter     200   29774   Fuel Line (Braided 16/1/41 cm)(Jse as req.)     280   30705   Fuel Line (Raided 16/1/41 cm)(Jse as req.)     281   Julia   Line (Braided 16/1/41 cm)(Jse as req.)     301   410144B   Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16 LD)     301   332355   Fuel Cap (Re			
186   33371   Link. Governor     203   13142   Spring. Compression     204   650549   Screw, 5-40 x 7/16"     206   610973   Terminal Assy. (Use as required)     207   33878   Link, Governor-Ontoritie     2010   27793   Cilp, Conduit     2111   28942   Screw, 10-32 x 38"     2119   34138   Bracket, Choke wire     222   28820   Screw, 10-32 x 112"     280   34145   Blower Housing (For electric starter)     2765   35824   Muffler (Optional quiet muffler)     2776   36862   Hub & Screen Assy. Starter     280   30705   Fuel Line (Braided 161/41 arc)(Joe as req.)     280   30705   Fuel Line (Raided 161/41 arc)(Joe as req.)     280   30705   Fuel Lone (White Pistic)(Stuf)(1-1/2" I.D.)     301   410144B   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)     301   333376   Gaster, Fuel tank mounting     313   4210   Fuel Cap (Red plastic) (1-1/2" I.D.)     314   34155   Bracket, Fuel tank mounting     342   55056			Grid G
186   33371   Link. Governor     203   13142   Spring. Compression     204   650549   Screw, 5-40 x 7/16"     206   610973   Terminal Assy. (Use as required)     207   33878   Link, Governor-Ontoritie     2010   27793   Cilp, Conduit     2111   28942   Screw, 10-32 x 38"     2119   34138   Bracket, Choke wire     222   28820   Screw, 10-32 x 112"     280   34145   Blower Housing (For electric starter)     2765   35824   Muffler (Optional quiet muffler)     2776   36862   Hub & Screen Assy. Starter     280   30705   Fuel Line (Braided 161/41 arc)(Joe as req.)     280   30705   Fuel Line (Raided 161/41 arc)(Joe as req.)     280   30705   Fuel Lone (White Pistic)(Stuf)(1-1/2" I.D.)     301   410144B   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)     301   333376   Gaster, Fuel tank mounting     313   4210   Fuel Cap (Red plastic) (1-1/2" I.D.)     314   34155   Bracket, Fuel tank mounting     342   55056	183	34587	Bracket. Choke
203     31342     Spring, Compression       204     650549     Screw, 5-40 x716"       207     33878     Link, Governor-to-throttle       210     27733     Clip, Conduit       211     28942     Screw, 10-32 x 38"       219     34139     Control, Choke wire       222     28200     Screw, 10-32 x 102"       280     Screw, 516-182-34"       290     30705     Fuel Line (Braided 51/4")(21 cm)(As req.)       290     30705     Fuel Cap (Red Plastic) (Sclu)(1-1/2" LD.)       301     410144B     Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16 LD.)       301     33032     Fuel Cap (Red plastic) (1-1/2" LD.)       3134     34155     State<			
204     650549     Screw, 5-40, x7/16"       207     33878     Link, Governor-to-throttle       210     27793     Clip, Concluit       211     28942     Screw, 10-32, x 38"       219, 34139     Control, Choke wire       222     28820     Screw, 10-32, x 12"       280     34145     Blower Housing (For electric starter)       2776     55024     Muffler (Optional quiet muffler)       2776     55086     Screw, 5/16-18x2-34" (Used with 276A.)       280     34145     Blower Housing (For electric starter)       2776     55086     Screw, 5/16-18x2-34" (Used with 276A.)       280     30705     Fuel Line (Braided 61-1/4", Cm)(Use as req.)       290     30705     Fuel Line (Braided 61-1/4", Cm)(Use as req.)       290     30962     Fuel Line (Braided 15")(41, cm)(Use as req.)       301     410144B     Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16       301     34210     Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16       301     34210     Gasket, Tark       313     35038     Spacer, Tark <t< td=""><td></td><td></td><td></td></t<>			
206     610973     Terminal Assy. (Use as required)       207     33878     Link, Governor-ohrottel       210     27793     Clip, Conduit       211     28942     Screw, 10-32 x 38"       219     34139     Control, Choke wire       222     2820     Screw, 10-32 x 12"       260     34145     Blower Housing (For electric starter)       2776     55624     Muffler (Optional quiet nuffler)       2777     50686     Screw, 5/16-18x2-34" (Used with 276A)       2803     33662     Hub & Screen Assy, Starter       290     29774     Fuel Line (Braided 61'/41 //21 cm)(Use as req.)       290     30705     Fuel Line (Braided 61'/41 //21 cm)(Use as req.)       290     3074     Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16 LD)       301     410144B     Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (L-3/16 LD)       301     33032     Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (L-3/16 LD)       313     33375     Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (L-3/16 LD)       313     33038     Spaoaer, Tank       341			
207   33878   Link, Governór-b-frotte     210   27793   Clip, Conduit     211   2942   Screw, 10-32 x 38"     219, 34139   Control, Choke wire     222   28820   Screw, 10-32 x 1/2"     280   Screw, 5/16-16x-2.34"     281   Muffler (Optional quiet muffler)     277A   650696     280   Screw, 5/16-16x-2.34"     280   29774     280   Sortos     280   29774     582   Fuel Line (Braided 16")(21 con)(Use as req.)     280   29774     280   30705     582   Fuel Line (Braided 16")(21 con)(Use as req.)     280   30982     281   Fuel Cap (Red Plastic) (Sput Resistant, Lingh Profile) (1-3/16     301   34210   Fuel Cap (Red Plastic) (Sput Resistant, Lingh Profile) (1-3/16     313   33876   Gasket, Fuel Lank mounting     341   3415   Bracket, Fuel Lank mounting     342   605061			
210   27793   Clip, Conduit     211   28942   Screw, 10-32 x 38"     219A   34139   Control, Choke wire     212   28820   Screw, 10-32 x 1/2"     260   34145   Blower Housing (For electric starter)     2767   35824   Muffler (Optional quiet muffler)     277A   650696   Screw, 5/16-15/2-3/4" (Used with 276A )     2803   30705   Fuel Line (Braided 8-1/47)(21 cm)(As req.)     290   30774   Fuel Line (Braided 32")(81 cm)(Use as req.)     290   30962   Fuel Line (Braided 32")(81 cm)(Use as req.)     301   410144B   Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16 LD.)     301   3052   Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16 LD.)     301   34210   Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16 LD.)     313   33876   Gasket, Stator     339   35055   Fuel Cap (Red Plastic) (1-1/2" LD.)     313   33876   Gasket, Stator     339   35053   Spacer, Tank     341   34155   Bracket, Fuel tank mounting     342   600661   Screw, 1/4-20			
211   28942   Screw, 10-32 x 38"     219   34139   Control, Choke wire     222   28820   Screw, 10-32 x 1/2"     200   34145   Blower Housing (For electric starter)     277A   660696   Screw, 5716-18x2-34" (Used with 276A)     2802   29774   Fuel Line (Braided 15"/12" Ling) (Use as req.)     290   29774   Fuel Line (Braided 15"/14") (Use as req.)     290   30962   Fuel Line (Braided 32")(81 cm)(Use as req.)     290   30962   Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16" LD.)     301   410144B   Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16" LD.)     301   34210   Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16" LD.)     301   34210   Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16" LD.)     313   38376   Gasket, Stator     330   36038   Spacer, Tarik     341   34155   Bracket, Fuel tank mounting     342   660561   Screw, 1/4-20 x 58"     350   570629A   Primer Line     370   3437   Decal, Instruction Can be used on HM80 with stamped steel recoil starter <td></td> <td></td> <td></td>			
2193   34139   Control, Choke wire     222   2820   Screw, 10-52 × 1/2"     260   34145   Blower Housing (For electric starter)     2775   35824   Muffler (Optical quiet muffler)     2776   35824   Muffler (Optical quiet muffler)     2776   35824   Hub & Screen Assy, 'Starter     2809   39774   Fuel Line (Braided 32")(81 cm)(Use as req.)     290   30705   Fuel Line (Braided 32")(81 cm)(Use as req.)     290   30962   Fuel Line (Braided 32")(81 cm)(Use as req.)     301   410144B   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)     301   33032   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)     301   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)     313   33376   Gasket, Stator     339   35038   Spacer, Tank     341   34155   Bracket, Fuel tank mounting     342   650561   Screw, 1/4-20 x 5/8"     350   Strotco   Primer Line     3701   34870   Decal, Instruction Can be used on HM80 with diecast starter     3703			Clip, Conduit
219   34138   Bracket, Choke wire     222   28820   Screw, 10-32 x 1/2"     200   34145   Blower Housing (For electric starter)     277C   35824   Muffler (Optional quiet nuffler)     277A   550696   Screw, 5/16-18x-3/4" (Used with 276A)     286B   33662   Hub & Screen Assy., Starter     290   29774   Fuel Line (Braided 16")(41 cm)(Use as req.)     290   30705   Fuel Line (Braided 26")(81 cm)(Use as req.)     290   30062   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" LD.)     301   30132   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" LD.)     301   35255   Fuel Cap (Red plastic) (Spurt Resistant, High Profile) (1-3/16" LD.)     3133   38708   Spacer, Tank     341   34155   Bracket, Fuel tank mounting     342   650561   Screw, 1/4-20 x 5/8"     370J   34870   Decal, Instruction Can be used on HM80 with diecast starter     377   30547A   Contact Assy., Breaker     378   305488   Condenser     379   34870   Decal, Instruction Can be used on HM80 with stamped steel recoil starter)	211	28942	Screw, 10-32 x 3/8"
219   34138   Bracket, Choke wire     222   28820   Screw, 10-32 x 1/2"     200   34145   Blower Housing (For electric starter)     277C   35824   Muffler (Optional quiet nuffler)     277A   550696   Screw, 5/16-18x-3/4" (Used with 276A)     286B   33662   Hub & Screen Assy., Starter     290   29774   Fuel Line (Braided 16")(41 cm)(Use as req.)     290   30705   Fuel Line (Braided 26")(81 cm)(Use as req.)     290   30062   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" LD.)     301   30132   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" LD.)     301   35255   Fuel Cap (Red plastic) (Spurt Resistant, High Profile) (1-3/16" LD.)     3133   38708   Spacer, Tank     341   34155   Bracket, Fuel tank mounting     342   650561   Screw, 1/4-20 x 5/8"     370J   34870   Decal, Instruction Can be used on HM80 with diecast starter     377   30547A   Contact Assy., Breaker     378   305488   Condenser     379   34870   Decal, Instruction Can be used on HM80 with stamped steel recoil starter)	219A	34139	Control. Choke wire
222   28820   Screw, 10-32 x 1/2"     220   34145   Blower Housing (For electic stater)     275C   35824   Muffler (Optical quiet muffler)     277A   650696   Screw, 5/16-182-3/4" (Used with 276A)     286B   33662   Hub & Screen Assy, "Stater     290   29774   Fuel Line (Braided 3-1/4")(21 cm)(Use as req.)     290   30705   Fuel Line (Braided 32")(81 cm)(Use as req.)     290   30962   Fuel Line (Braided 32")(81 cm)(Use as req.)     301   410144B   Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16" I.D.)     301   34210   Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16" I.D.)     301   3555   Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16" I.D.)     301   3555   Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16" I.D.)     301   3555   Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16" I.D.)     301   3555   Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16" I.D.)     303   35038   Spacer, Tark     314   3413   3455   Bracket, Fuel tank mounting     342   650661   Screw, 1/4-20 x 5/8"			
260     34145     Blower Housing (For electric starter)       277C     35824     Muffier (Optional quiet muffler)       277A     650696     Screw, \$/16-18x2-34" (Used with 276A.)       286B     33662     Hub & Screw, \$32-34" (Used with 276A.)       290     30705     Fuel Line (Braided 6-1/4/1/21 cm)(Use as req.)       290     30705     Fuel Line (Braided 16")(41 cm)(Use as req.)       301     4101444B     Fuel Cap (White Plastic)(Stol)(-11/2" I.D.)       301     33032     Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)       301     34210     Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)       313     33876     Gasket, Stator       391     35355     Fuel Cap (Red plastic) (1-1/2" I.D.)       313     33876     Gasket, Stator       393     50308     Spacer, Tank       341     34155     Bracket, Fuel tank mounting       342     650561     Screw, 1/4-20 x 5/8"       350     570629A     Primer Line       370     34870     Decal, Instruction Can be used on HM80 with stamped steel recoil starter       377			
277C   35824   Muffler (Optional quet muffler)     277A   650696   Screw, 5/16-18/2-3/4" (Used with 276A.)     2808   33662   Hub & Screen Assy., Starter     290   30705   Fuel Line (Braided 8-1/4")(21 cm)(Use as req.)     290   30962   Fuel Line (Braided 6 37/181 cm)(Use as req.)     301   410144B   Fuel Cap (Red Plastic) (Stu)(1-1/2" I.D.)     301   33032   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)     301   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)     301   34255   Fuel Cap (Red plastic) (1-1/2" I.D.)     303   35038   Spacer, Tank     313   33876   Gasket, Stator     339   35038   Spacer, Tank     341   34155   Bracket, Fuel tank mounting     342   650561   Screw, 1/4-20 x 5/8"     350   570629A   Primer Assy.     313   2180C   Primer Assy.     313   2180C   Primer Lase     370   34870   Decal, Instruction Can be used on HM80 with stamped steel recoil starter     3703   34387   Decal, Instruction Can			
277A   650696   Screw, 5/16-18x2-3/4" (Used with 276A)     286B   33662   Hub & Screen Assy., Stater     290   29774   Fuel Line (Braided 16")(21 cm)(As req.)     290   30705   Fuel Line (Braided 32")(81 cm)(Use as req.)     301   410144B   Fuel Cap (White Plastic)(Std)(1-12" I.D.)     301   3032   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)     301   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)     301   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)     301   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)     301   34210   Fuel Cap (Red plastic) (1-1/2" I.D.)     313A   33876   Gasket, Stator     339   36038   Spacer, Tank     341   34155   Bracket, Fuel tank mounting     342   650661   Screw, 1/4-20 x 5/6"     370J   34870   Decal, Instruction Can be used on HM80 with stamped steel recoil starter.     370B   34387   Contact Assy., Breaker     378   30547A   Contact Assy., Breaker     378   30548B   Sc			
286833662Hub & Screen Assy., Starter29029774Fuel Line (Braided 3'14')(2'1 cm)(As req.)29030962Fuel Line (Braided 32'')(81 cm)(Use as req.)301410144BFuel Cap (Red Plastic)(Std)(1-1/2'' I.D.)30130132Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16' I.D.)30134210Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16'' I.D.)30134210Fuel Cap (Red plastic) (1-1/2'' I.D.)3033555Fuel Cap (Red plastic) (1-1/2'' I.D.)313A33876Gasket, Stator33935038Spacer, Tank34134155Bracket, Fuel tank mounting342650561Screw, 1/4-20 x 5/8''350570629APrimer Assy.35132180CPrimer Assy.37730547AContact Assy., Breaker37830548BCondenser40935569Spacer (Can be used on HM80 with stamped steel recoil starter)40935569Spacer (Can be used on HM80 with stamped steel recoil starter)41135568Debris Screen (Can be used on HM80 with stamped steel recoil starter)41135569Spacer (Can be used on HM80 with stamped steel recoil starter)413650907Screen (Can be used on HM80 with stamped steel recoil starter)			
290   29774   Fuel Line (Braided \$1/4")(21 cm)(As req.)     290   30705   Fuel Line (Braided 16")(41 cm)(Use as req.)     301   410144B   Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)     301   3032   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)     301   34210   Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)     301   3555   Fuel Cap (Red plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)     313A   33876   Gasket, Stator     339   35038   Spacer, Tank     341   34155   Bracket, Fuel tank mounting     342   650661   Screw, 1/4-20 x 5/8"     370B   34870   Decal, Instruction Can be used on HM80 with diecast starter     370B   34870   Decal, Instruction Can be used on HM80 with stamped steel recoil starter.     377   30547A   Contact Assy., Breaker     378   30548B   Condenser     409   35570   Screen Seal (Can be used on HM80 with stamped steel recoil starter)     409   35569   Spacer (Can be used on HM80 with stamped steel recoil starter)     409   35569   Spacer (Can be used on HM80 with stamped steel recoil starter)			
29030705Fuel Line (Braided 16")(41 cm)(Use as req.)29030962Fuel Line (Braided 32")(81 cm)(Use as req.)301410144BFuel Cap (White Plastic)(Std)(1-1/2" I.D.)30133032Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16" I.D.)30134210Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16" I.D.)30135355Fuel Cap (Red plastic) (1-1/2" I.D.)313A33876Gasket, Stator33935038Spacer, Tank34134155Bracket, Fuel tank mounting342650561Screw, 1/4-20 x 5/8"350570629APrimer Assy.35132180CPrimer Assy.37034870Decal, Instruction Can be used on HIM80 with stamped steel recoil starter.37730547AContact Assy., Breaker37835569Spacer (Can be used on HIM80 with stamped steel recoil starter)40935569Spacer (Can be used on HIM80 with stamped steel recoil starter)410730573Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HIM80 with stamped steel recoil starter)41135568Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HIM80 with stamped steel recoil starter)413650907Screw, 5/16-18 x 1-5/8" (Can be used on HIM80 with	286B	33662	Hub & Screen Assy., Starter
29030705Fuel Line (Braided 16")(41" cm)(Use as req.)29030962Fuel Line (Braided 32')(81 cm)(Use as req.)301410144BFuel Cap (White Plastic)(Std)(1-1/2" I.D.)30133032Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16" I.D.)30134210Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16" I.D.)30135355Fuel Cap (Red Plastic) (1-1/2" I.D.)313A33876Gasket, Stator33935038Spacer, Tank34134155Bracket, Fuel tank mounting342650561Screw, 1/4-20 x 5/8"350570629APrimer Assy.35132180CPrimer Assy.370334387Decal, Instruction Can be used on HM80 with diecast starter370834387Decal, Instruction Can be used on HM80 with stamped steel recoil starter.37730547AContact Assy., Breaker37835569Spacer (Can be used on HM80 with stamped steel recoil starter)40935569Spacer (Can be used on HM80 with stamped steel recoil starter)41135568Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)413650907Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with	290	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
29030962Fuel Line (Braided 32")(81 cm)(Use as req.)301410144BFuel Cap (Red Plastic)(Std)(1-1/2" I.D.)30133032Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (1-3/16" I.D.)30134210Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (1-3/16" I.D.)30135355Fuel Cap (Red Plastic) (1-1/2" I.D.)30135355Fuel Cap (Red Plastic) (1-1/2" I.D.)30335038Spacer, Tank34134155Bracket, Stator350570629APrimer Assy.35132180CPrimer Assy.37034870Decal, Instruction Can be used on HM80 with stamped steel37730547AContact Assy., Breaker37730547AContact Assy., Breaker40835570Spacer (Can be used on HM80 with stamped steel40935569Spacer (Can be used on HM80 with stamped steel410730573Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be41135568Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be413650907Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel	290	30705	
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			recoil starter)
stamped steel recoil starter)		650007	Scrow E/16 19 x 1 E/9" (Cap be used on UM90 with

Ref #	Part Number (	Qty Description
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).