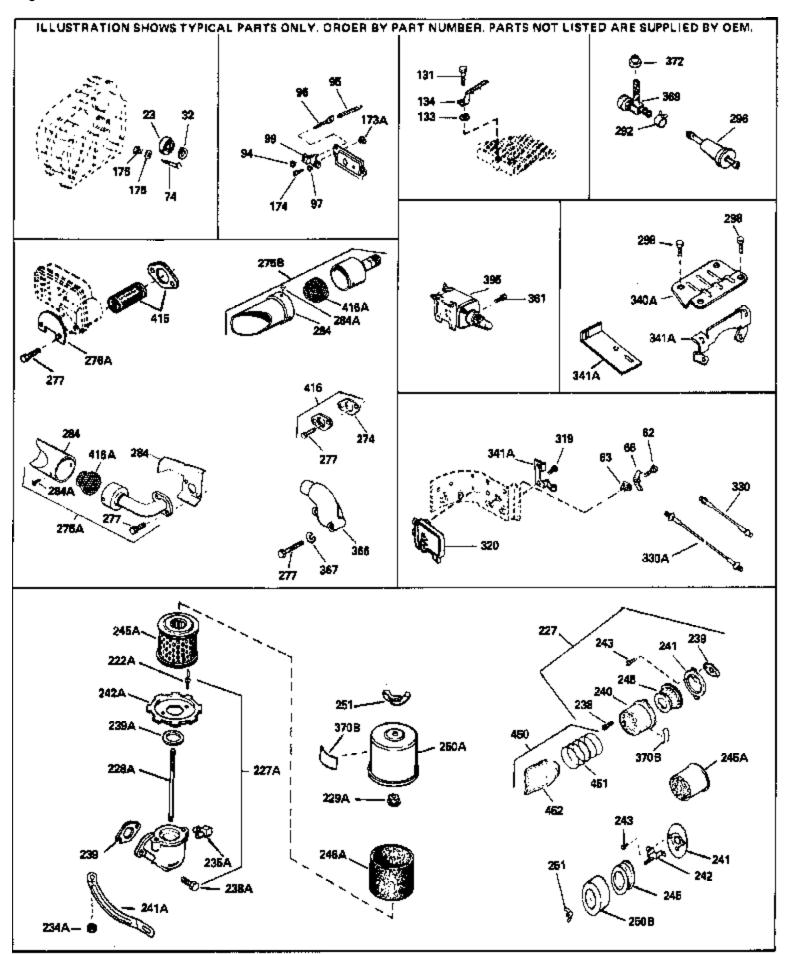


Ref #	Part Number Qty	Description
1	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
2	27652	Pin, Dowel
3	650820	Screw, 1/4-20 x 1/2"
4	31857	Nipple, Pipe
5	30969	Cap, Oil drain
	650494	Screw, 6-40 x 5/16"
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	30700	Yoke, Governor
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	34663	Spring, Speed control
	32630	Seal, Oil
	35256A	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	33365B	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, # 8 E.T.
	29216	Nut & Lockwasher, 10-32 "Keps"
	30322	Locknut, Hex "Keps", 8-32
	29642 34552	Ring, Retaining
	34553	Piston, Pin & Ring Set (Std.) (3-1/8")
	34554	Piston, Pin & Ring Set (.010" OS) Piston, Pin & Ring Set (.020" OS)
	34329A	
	34330A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8") Piston & Pin Ass'y. (.010" OS)(Incl. 43)
	34331A	Piston & Pin Ass'y. (.020" OS)(Incl. 43)
	34332	Ring Set (Std.) (3-1/8" Bore)
	34333	Ring Set (3.0.) (3-1/8 Bore)
	34334	Ring Set (.010 '03) Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	32591C	Rod Assy., Connecting (Incl. 49)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	Dipper, Oil
	34143	Camshaft (MCR)
	33273A	Extension, Blower housing
	34126	Bracket, Grommet mounting
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
65	650128	Screw, 10-24 x 1/2"
69	35262	* Gasket, Cylinder cover
70	33367B	Cylinder Cover (Incl. 71, 75, 80, 311 & 312)
71	33368	Bushing, Crankshaft
72	27642	Plug, Oil drain
75	31950	Seal, Oil
80	31845	Shaft, Mechanical governor
81	30590A	Washer, Flat
82	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-11/16"
	32589	Key, Flywheel
	650815	Washer, Belleville
	8116	Nut, Hex (1/2-20)
	610118	Cover, Spark plug (Use as required)
103	650489	Screw, 1/4-20 x 5/8"

Ref #	Part Number	Qty	Description
108	29783		Pin, Crankshaft gear
109	33245		Gear, Crankshaft
110	34240		Ground Wire
119	34041A		* Gasket, Head
	34030A		Head, Cylinder
	27878A		Exhaust Valve (Std.) (Incl. 151)
	27880A		Exhaust Valve (1/32" OS) (Incl. 151)
	34035		Intake Valve (Std.) (Incl. 151)
	34036		
			Intake Valve (1/32" OS) (Incl. 151)
	26073		Washer, Flat (Use as required)
	650570		Washer, Flat (Use as required)
	650691		Washer (Use as req., but not w/6021A screw)
	650690		Washer, Belleville
	650727		Screw, 5/16-18 x 1-3/4" (Use as requi red)
	650694A		Screw, 5/16-18 x 2" (Use as required)
130A	6021A		Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with
			650691 washer)
404 A	050740		,
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
	792028		Screw, 5/16-18 x 7/8" (Use as require d)
	650802		Screw, 1/4-20 x 5/8" (Use as required )
	650737		Screw, 1/4-20 x 1/2" (Use as required )
131	650738		Screw, 1/4-20 x 5/8" (Use as required )
135	33636		Resistor Spark Plug (RJ17LM)
139	33369		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	35862		Seal Assy., Intake valve
	27882		Cap, Upper valve spring
	27881		Spring, Valve
	32581		Cap, Lower valve spring
	27896A		* Gasket, Breather cover
	28423		
			Body, Breather
	28424		Element, Breather
	28425		Cover, Valve spring
	35350		Tube, Breather
	650128		Screw, 10-24 x 1/2"
	650597		Screw, 10-24 x 5/8"
	29752		Nut & Lockwasher, 1/4-28
179B	30593		Clip, Primer line (Use as required)
182	30088A		Screw, 1/4-28 x 1"
184	33263		* Gasket, Carburetor
185	33877		Pipe, Intake
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	610973		Terminal Assy. (Use as required)
	650378		Screw, Torx T-30, 5/16-18 x 1-1/8 "
	27915A		* Gasket, Intake pipe
	35447A		
			Blower Housing (For electric starter)
	650788 20747B		Screw, 5/16-18 x 3/4" (Use as require d)
	29747B		Screw, 5/16-24 x 21/32"
	33272B		Cover, Cylinder head
	35056		Muffler
	35824		Muffler (Optional quiet muffler)
	31588		Plate, Muffler locking
277	651002		Screw, 5/16-18 x 4-3/16"
277A	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
281	33013		Cover, Starter bubble
	650760		Screw, 8-32 x 3/8"
			,

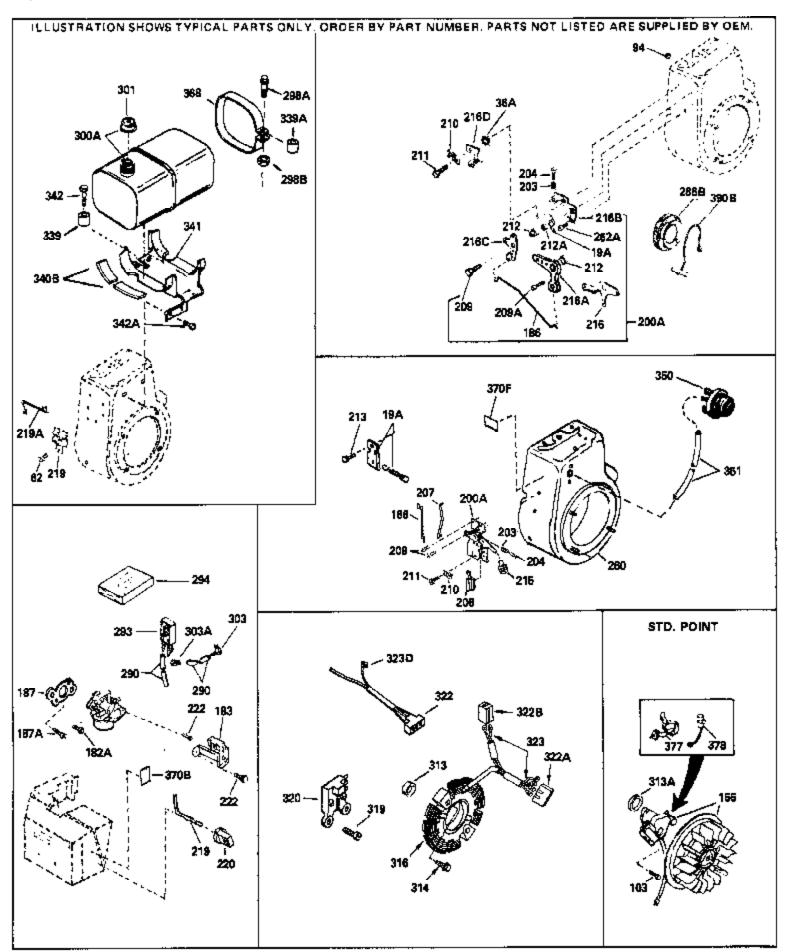
		Qty Description
287 290 290 290 292	33662 29752 29774 30705 30962 26460 650665	Hub & Screen Assy., Starter Nut & Lockwasher, 1/4-28 Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 16")(41 cm)(Use as req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Clamp, Fuel line (Use as required) Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
	410144B 33032	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
305 306 310 325 325 336 337 338 340 341 342 359 360 364 365 370E 370J 370C 370D 379	35355 33893A 33590 34011A 29443 34246 650765 35058 28942 34154 34155 650561 34141 32576 33377 650767 34679 34870 34144 34414 34346 631021 632334A	Fuel Cap (Red plastic) (1-1/2" I.D.) Tube, Oil fill "O" Ring Dipstick (Incl. 306) Clip, Fuel line (Use as required) Clip, Ground wire (Use as required) Screw, 10-32 x 1/2" Cover, Carburetor Screw, 10-32 x 3/8" Plate, Fuel tank mounting Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Guard, Starter Seal, Snow guard Bracket, Carburetor cover mounting Screw, 8-32 x 27/64" Decal, Choke Decal, Instruction Can be used on HM80 with diecast starter. Decal, Primer Decal, Warning Decal, Instruction Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 184) (Refer to Division 5, Section A, page
390	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)
	33279G 35570	Gasket Set (Incl. items marked*) Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)

Ref #	Part Number	Qty	Description
421	730225 730226 730572		SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 $\times$ 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



Def #	Dout Novel on Oto	Description
		Description
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
74	31855	Retainer, Bearing
97		Lockwasher, Heavy split, #10 (Buy loc ally)
131	650802	Screw, 1/4-20 x 5/8" (Use as required )
	650737	Screw, 1/4-20 x 1/2" (Use as required )
	650738	Screw, 1/4-20 x 5/8" (Use as required )
	650128	Screw, 10-24 x 1/2"
	650597	Screw, 10-24 x 5/8"
227	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
		(Use as required)
207	7004.04	Air Classer Apply (Incl. 220, 220, 240, 241, 242, 8, 245) (Lies
221	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
		as required)
2201	650824	Stud 1/4 20 x 7 22 (Use as required)
		Stud, 1/4-20 x 7.33 (Use as required)
228A	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
		elbow)
2450	34700	Element, Air cleaner
		·
	35865	Gasket, Exhaust (Use as required)
2/5B	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
		can be used on any model.)
275C	35824	Muffler (Optional quiet muffler)
	651002	Screw, 5/16-18 x 4-3/16"
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
292	26460	Clamp, Fuel line (Use as required)
298	650665	Screw, 1/4-15 x 7/8"
369	35857	Valve, Fuel shut-off
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
	34387	Decal, Instruction Can be used on HM80 with stamped steel
3705	3-100 <i>i</i>	recoil starter.
		1600ii Statter.
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
408	35570	Screen Seal (Can be used on HM80 with stamped steel
400	33370	
		recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
		olarior)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
		•
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
440	050007	Carrery 5/40/40 at 4 5/01/ (Carr ha was all as 1 1 1 1 1 1 0 0 with
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
<i>1</i> 15	730130	Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
		HM80 with die cast starter)
ለኃር	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
723		
		Mechanics Handbook for installation instructions).

Ref #	Part Number	Qty	Description
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



62 650760 103 650489 105 610848 106 610848 107 610848 108 610848 108 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 109 610848 1183 34587 1183 34587 1186 34667 1200 34677 1200 34677 1200 34677 1200 313142 1200 610973 1201 610973 1201 610973 1206 610973 1207 33878 1209 650821 1215 32410 1219 34586 120 35438 120 650821 1215 32410 1219 34586 1220 35438 1222 28820 1222 28820 1223 28820 1224 28820 1225 28820 1226 28820 1227 4696366 1236 35447A 1275 258634 1277 650636 1286 33662 1290 29774 1290 30705 1290 30705 1291 30862 1290 29774 1290 30705 1291 34210 1290 30705 1291 30862 1290 30705 1291 30862 1290 30705 1291 30862 1290 30705 1291 30862 1290 30705 1291 30862 1290 30705 1291 30862 1290 30705 1291 34210 12	Ref #	Part Number	Otv	Description
103 650489   Screw, 1/4-20 x 5/8"   Magneto (wing gear for 110 volt starter) NOTE: The complete magneto is not available as an assembly. However, the magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G			ωιy	
Magneto (wiring gear for 110 volt star fair) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G				
complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Orde component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G  183 34587 186 34687 200A 34677 2003 31442 201 650549 206 610973 207 33878 209 650821 209 650821 215 32410 216 503849 229 2830 239 2410 217 34586 220 35438 222 28820 234470 247 257 26824 257 26824 269 269 269 274 277 260 35447A 277 277 277 277 277 278 278 278 278 278				·
magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G  183 34587 186 34667 200A 34677 200A 34677 201A 54677 201A 546	100	610848		
component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G  183 34587 186 34667 200A 34677 201 201 202 203 204, 206,209) 31342 204 650549 205 650549 206 650549 207 33878 209 650021 209 650021 219 34586 220 354410 219 34586 220 354438 222 28820 222 28820 222 28820 23447A 26503894 277A 650896 277A 677A 276C 38244 277A 650896 277A 650896 277A 678A 278 278 278 278 278 278 278 278 278 278				
Division S, Section B, page 28 for breakdown or Fiche 18A-1, Grid G  183 34587 186 34667 200A 34677 Control Bracket (Incl. 19,19A,203,204, 206,209) 203 31342 204 650549 205 610973 207 33878 209 650821 215 32410 216 32410 217 34586 220 35438 222 28820 23 5438 222 28820 25 5708, 10-32 x 1/2" 260 35447A 276C 38224 277 4505065 280 39774 290 30705 290 30705 291 410144B 290 30705 291 410144B 290 30705 291 410144B 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 30705 291 410144B 291 30705 292 30705 293 30862 294 3974 295 30705 296 30705 297 4 512 Line (Braided 8-1/4"/21 cm)/(As req.) 297 30705 298 30862 299 39774 299 30705 290 30				• • • • • • • • • • • • • • • • • • • •
Grid G				
183 34587   Bracket, Choke   Link, Governor   200A 34677   Control Bracket (Incl. 19,19A,203,204, 206,209)   34677   Control Bracket (Incl. 19,19A,203,204, 206,209)   31342   Spring, Compression   204 650549   Screw, 5-40 x.716°   Terminal Assy. (Use as required)   Link, Governor-to-throttle   207 33878   Link, Governor-to-throttle   215 32410   Knob, Control   216 32410   Knob, Control   227 36882   Rod, Choke   220 35438   Knob, Control   228820   Screw, 10-32 x.12°   260 35447A   Blower Housing (For electric starter)   277A 650696   Screw, 316-1582-34* (Used with 276A)   Hub & Screen Assy., Starter   290 29774   Fuel Line (Braided 8-14*/12/1 cm)(As req.)   290 30705   Fuel Line (Braided 8-14*/12/1 cm)(As req.)   290 30962   Fuel Line (Braided 8-14*/12/1 cm)(Use as req.)   291 30302   Fuel Line (Braided 32*/181 cm)(Use as req.)   292 30962   Fuel Line (Braided 32*/181 cm)(Use as req.)   293 30962   Fuel Line (Braided 32*/181 cm)(Use as req.)   294 101 410144B   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16* I.D.)   294 101 4210   Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16* I.D.)   295 30963   Spacer, Tank   296 30963   Spacer (Can be used on HM80 with stamped steel recoil starter)   396 30963   Spacer (Can be used on HM80 with stam				Division 5, Section B, page 28 for breakdown or Fiche 18A-1,
Link, Governor				Grid G
Link, Governor	102	24507		Product Chaka
200A 34677   Control Bracket (Incl.19,19A,203,204, 206,209)				·
203 31342				•
204 650549 206 610973 207 33878 209 650621 207 33878 209 650621 215 32410 216 34586 220 35438 222 28820 26 50694 275 28820 28 507694 29 35447 29 36582 29 35447 276 650696 29 374 54 54 54 54 54 54 54 54 54 54 54 54 54				· ·
206 610973				
207 33878				
209   650821   Screw, 10-32 x 1/2"   Knob, Control   219 34586   Rod, Choke   220 35438   Knob, Control   222 28820   Screw, 10-32 x 1/2"   260 35447A   Blower Housing (For electric starter)   277A 650696   Screw, 516-18x2-34" (Used with 276A )   286B 33662   Hub & Screen Assy., Starter   290 29774   Fuel Line (Braided 8-14")(21 cm)(As req.)   290 30705   Fuel Line (Braided 8-14")(21 cm)(Les as req.)   290 30962   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 30962   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Fuel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Puel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Puel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Puel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Puel Line (Braided 32")(81 cm)(Les as req.)   290 3032   Puel Line (Braided 32")(81 cm)(Les as req.)   290 3032   290				
215 32410 219 34586 220 35438 220 35438 220 28820 230 Screw, 10-32 x 1/2" 240 35447A 250 35447A 250 35824 261 35824 277A 650696 2863 33662 29774 290 30705 290 30705 291 Line (Braided 36-1/4")(21 cm)(As req.) 290 30705 291 Line (Braided 36-1/4")(21 cm)(Los as req.) 291 301 410144B 292 193 3032 293 3032 294 Line (Braided 36-1/4")(21 cm)(Los as req.) 294 10144B 295 1016 296 29774 297 30662 297 1016 297 1017 1017 1017 1017 1017 1017 1017 10				·
219 34586 220 354438 222 28820 2874 280 35447A 275C 35824 2776 650696 2776 650696 286B 33662 290 29774 290 30705 290 30962 301 410144B 301 33032 291 2882 301 34210 301 35355 3134 33876 339 35038 341 34155 342 650561 343 3570 370 34870 370 3547A 373 30547A 373 35569 376 352 4 Muffler (Optional quiet muffler) 360 3569 360				
220 35438   Knob, Control   Screw, 10-32 x 1/2"   28820   Screw, 10-32 x 1/2"   Blower Housing (For electric starter)   Strew Housing (For electric starter)   Strew, 5/16-18x2-3/4" (Used with 276A )   Blower Housing (For electric starter)   Strew, 5/16-18x2-3/4" (Used with 276A )   Screw, 5/16-18x2-3/4" (Used with 276A )   Strew, 5/16-18x2-3/4" (Used with 276A )   Hub & Screen Assy., Starter   Strew				
Screw, 10-32 x 1/2"	219	34586		
260 35447A 275C 35824 275C 35824 376 650596 3776 850596 3776 850596 3777 45050596 3770 30705 3770 30962 3770 30962 3770 401144B 3770 30705 3770 30705 3770 30707 3770 30747 3770 30547A 3770 30547A 3770 30547A 3770 35569 3888 30542 3888 33662 489 32774 580 30962 580 3	220	35438		Knob, Control
275C       35824       Muffler (Optional quiet muffler)         277A       650696       Screw, 5/16-18x2-3/4" (Used with 276A)         286B       33662       Hub & Screen Assy., Starter         290       29774       Fuel Line (Braided 8-14")(21 cm)(As req.)         290       30705       Fuel Line (Braided 8-16")(41 cm)(Use as req.)         290       30962       Fuel Line (Braided 32")(81 cm)(Use as req.)         301       410144B       Fuel Cap (White Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)         301       33032       Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)         301       34210       Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)         301       35355       Fuel Cap (Red plastic) (1-1/2" I.D.)         313A       33876       Gasket, Stator         339       35038       Spacer, Tank         341       34155       Bracket, Fuel tank mounting         342       650561       Screw, 1/4-20 x 5/8"         350       570682       Primer Assy.         370       34387       Decal, Instruction Can be used on HM80 with stamped steel recoil starter.         370       34870       Decal, Instruction Can be used on HM80 with stamped steel recoil starter)         409       35569	222	28820		Screw, 10-32 x 1/2"
277A 650696 286B 33662 280 29774 4	260	35447A		Blower Housing (For electric starter)
277A 650696 286B 33662 280 29774 4	275C	35824		Muffler (Optional quiet muffler)
286B 33662	277A	650696		
290         29774         Fuel Line (Braided 8-1/4")(21 cm)(As req.)           290         30705         Fuel Line (Braided 10")(41 cm)(Use as req.)           290         30962         Fuel Line (Braided 10")(41 cm)(Use as req.)           301         410144B         Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)           301         33032         Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)           301         34210         Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.)           301         35355         Fuel Cap (Red plastic) (1-1/2" I.D.)           313A         33876         Gasket, Stator           339         35038         Spacer, Tank           341         34155         Bracket, Fuel tank mounting           342         660561         Screw, 1/4-20 x 5/8"           350         570682         Primer Assy.           351         32180C         Primer Line           370B         34387         Decal, Instruction Can be used on HM80 with stamped steel recoil starter.           370J         34870         Contact Assy., Breaker           378         30547A         Contact Assy., Breaker           379         Screen Seal (Can be used on HM80 with stamped steel recoil starter)           409         35569	286B	33662		
290 30705 290 30962 301 410144B 301 410144B 302 Fuel Line (Braided 32")(81 cm)(Use as req.) 303 3032 3032 Fuel Cap (White Plastic) (Std)(1-1/2" I.D.) 304 34210 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.) 305 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.) 306 35355 Fuel Cap (Red Plastic) (1-1/2" I.D.) 307 35355 Fuel Cap (Red plastic) (1-1/2" I.D.) 308 35038 Spacer, Tank 341 34155 Bracket, Fuel tank mounting 342 650561 Screw, 1/4-20 x 5/8" Primer Assy. 351 32180C Primer Line 370B 34387 Decal, Instruction Can be used on HM80 with stamped steel recoil starter. 370J 34870 Decal, Instruction Can be used on HM80 with diecast starter. 377 30547A Contact Assy., Breaker Condenser 408 35570 Spacer (Can be used on HM80 with stamped steel recoil starter) 409 35569 Spacer (Can be used on HM80 with stamped steel recoil starter) 409 35569 Spacer (Can be used on HM80 with stamped steel recoil starter) 409 Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be				
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410 730573 Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be	409	55509		
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411 35568 Debris Screen (Can be used on HM80 with stamped steel	411	35568		·
recoil starter)				recoil starter)

Ref #	Part Number	Qty	Description
	650907	<b>y</b>	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
425	730572		Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).