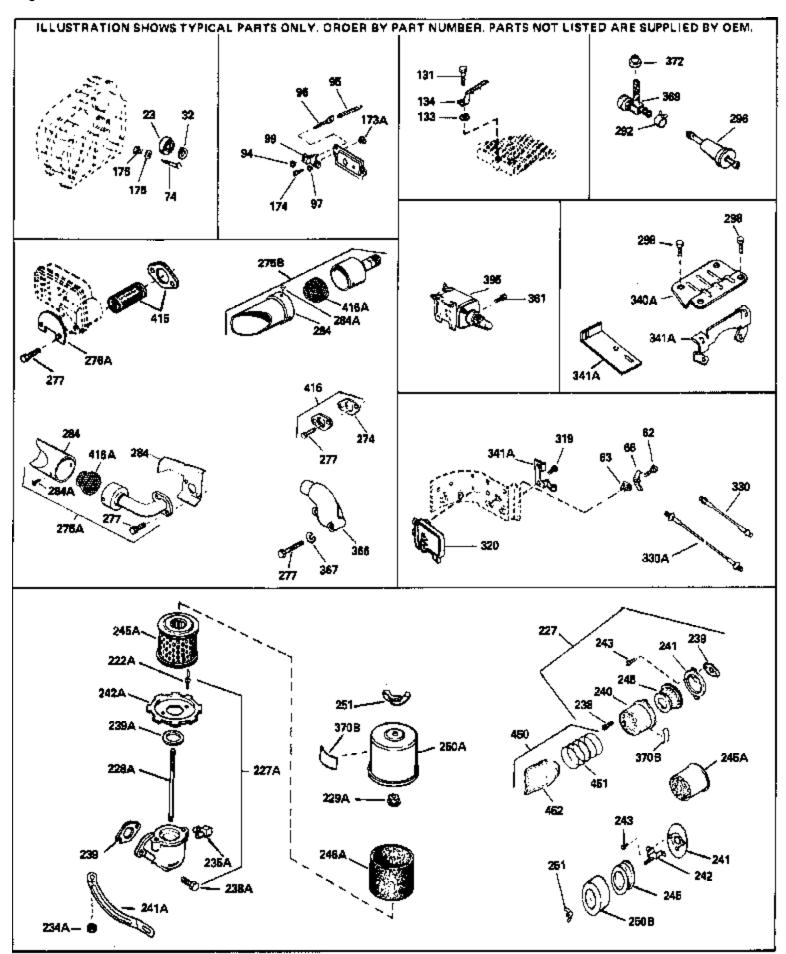


Ref #	Part Number Qty	Description
1	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
2	27652	Pin, Dowel
15	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
		• •
	650548	Screw, 8-32 x 5/16"
	32630	Seal, Oil
	35256A	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	35233	Crankshaft (Incl. 108 & 109)
	33628	Washer, Thrust
35	29826	Screw, 10-32 x 3/4"
36	29918	Lockwasher, # 8 E.T.
37	29216	Nut & Lockwasher, 10-32 "Keps"
37A	30322	Locknut, Hex "Keps", 8-32
	29642	Ring, Retaining
	34552	Piston, Pin & Ring Set (Std.) (3-1/8")
	34553	Piston, Pin & Ring Set (.010" OS)
	34554	Piston, Pin & Ring Set (.020" OS)
	34329A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A	Piston & Pin Assly. (.010" OS)(Incl. 43)
	34331A	Piston & Pin Ass'y. (.020" OS)(Incl. 43)
	34332	Ring Set (Std.) (3-1/8" Bore)
	34333	Ring Set (.010" OS)
	34334	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
45	32591C	Rod Assy., Connecting (Incl. 49)
47	650662C	Bolt, Connecting rod (2 pieces)
48	34034	Lifter, Valve
49	34242	Dipper, Oil
50	34143	Camshaft (MCR)
	33273A	Extension, Blower housing
	650128	Screw, 10-24 x 1/2"
	35262	* Gasket, Cylinder cover
	33626B	Cyl. Cover (Incl.71,74,75,80,175,176, 311,312)
	9556	Plug, Pipe
	27642	Plug, Oil drain
	33625	Seal, Oil
	31845	·
		Shaft, Mechanical governor
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-11/16"
	32589	Key, Flywheel
90	611090	Flywheel
92	650815	Washer, Belleville
93	8116	Nut, Hex (1/2-20)
100	35135	Lamination Assy., Solid State
	610118	Cover, Spark plug (Use as required)
	650872	Stud, Lamination mounting
	650814	Screw, Torx T-15, 10-24 x 1"
	29783	Pin, Crankshaft gear
	33245	Gear, Crankshaft
	34041A	* Gasket, Head
119		Caundi, i idau

Ref # Part Number Cty Description Head, Cylnider Exhaust Valve (Std.) (Incl. 151) 125 27880A Exhaust Valve (Std.) (Incl. 151) 126 34035 Intake Valve (Std.) (Incl. 151) 1274 26073 Washer, Flat (Use as required) Washer (Use Washer (Use As Valve) Washer (Use Was				
126 278780A Exhaust Valve (Std.) (Incl. 151) 126 27880A Exhaust Valve (Std.) (Incl. 151) 126 34036 Intake Valve (Isd.) (Incl. 151) 127 28073 Washer, Flat (Use as required) 127 650570 Washer, Flat (Use as required) 128 650690 Washer, Flat (Use as required) 129 650727 Screw, 516-18 x 1-12" (Use as required) 129 650727 Screw, 516-18 x 1-12" (Use as required, but do notuse with 650691 washer) 130 650694A Screw, 516-18 x 1-12" (Use as required, but do notuse with 650691 washer) 131 650737 Screw, 516-18 x 78" (Use as required) 131 650738 Screw, 516-18 x 78" (Use as required) 131 650738 Screw, 516-18 x 78" (Use as required) 133 650738 Screw, 516-18 x 78" (Use as required) 134 650738 Screw, 516-18 x 52" (Use as required) 135 33566 Resistor Spark Pulg (RJ17LM) 139 33369 Bracket, Governor gear 149 27882 Cap, User valve spring 140 650836 Screw, 10-24 x 12" 149 27882 Screw, 10-24 x 12" 159 3636 Screw, 10-24 x 12" 160 28423 Body, Intake valve Spring 160 27986A Gaster Cap, Lower valve spring 161 28424 Element, Breather 172 28425 Screw, 10-24 x 12" 174 650597 Screw, 10-24 x 12" 175 33550 Tube, Breather 176 650597 Screw, 10-24 x 12" 178 33550 Tube, Breather 179 28424 Element, Breather 180 3376D Screw, 10-24 x 12" 179 33550 Tube, Breather 170 29423 Body, Breather 170 29423 Body, Breather 170 29424 Element, Breather 172 28425 Screw, 10-24 x 12" 174 650597 Screw, 10-24 x 12" 175 33550 Tube, Breather 176 650597 Screw, 10-24 x 12" 177 650696 Screw, 10-24 x 34" 181 33363 Screw, 10-24 x 34" 182 3363 Screw, 10-24 x 34" 183 3376D Blower Housing (For electric starter) 185 32778 Screw, 516-18 x 3-4" (Use dwith 276A) 185 32709 Screw, 516-18 x 3-4" (Use dwith 276A) 186 32778 Screw, 516-18 x 3-4" (Use dwith 276A) 187 50750 Screw, 516-18 x 3-4" (Use dwith 276A) 182 509 39775 Screw, 516-18 x 3-4" (Use dwith 276A) 187 509750 Screw, 516-18 x 3-4" (Use dwith 276A) 187 509750 Screw, 516-18 x 3-4" (Use dwith 276A) 187 509750 Screw, 5	Ref #	Part Number	Qty	Description
125 27880A	120	34030A		Head, Cylinder
125 27880A	125	27878A		Exhaust Valve (Std.) (Incl. 151)
126 34036	125	27880A		
126 34036				
1277A 65070 1277 650691 1276 650570 127 650691 128 650690 129 650727 130 6021A 129 650727 130 6021A 130 60094 131 650894 131 650894 131 650891 131 650891 131 650891 131 650891 131 650737 131 650737 131 650737 131 650737 131 650738 132 14-20 5508 14-20 5508 14-20 509 14-20 5508 14-20 550				
127A 650570 127 650691 128 650690 128 650690 129 650727 120 650691 129 650727 130 6021A 8021A 8021				
127 650891 128 650890 129 650727 130 6021A 129 650727 130 6021A 130 6021A 130 6021A 130 6021A 130 65084A 131 65084A 131 65084A 131 650891 washer) 130 65084A 131 650891 131 650802 131 650802 131 650802 131 650802 131 650802 131 650802 131 650737 131 650737 131 650737 131 650738 132 5078W, 5716-18 x 58° (Use as required) 131 650737 131 650738 132 5078W, 14-20 x 58° (Use as required) 132 530836 133 33089 133 33089 134 650836 149 27882 149 27882 150 27881 151 25581 152 27881 152 27881 153 2561 169 278848 170 28423 171 28424 172 28425 170 28423 171 28424 172 28425 170 28423 171 28424 172 28425 179 30593 170 50693				
128 650690 Washer, Belleville 129 650727 Sorew, 51'6-18 x 1-3'4" (Use as required) 130 650694A Screw, 51'6-18 x 1-12" (Use as required, but do notuse with 650691 washer) 131 650737 Screw, 51'6-18 x 58" (Use as require d) 131 650737 Screw, 51'6-18 x 58" (Use as require d) 131 650737 Screw, 51'6-18 x 58" (Use as require d) 131 650737 Screw, 14'-20 x 58" (Use as require d) 131 650737 Screw, 14'-20 x 58" (Use as require d) 132 53363 Screw, 14'-20 x 58" (Use as require d) 132 33369 Resistor Spark Plug (Ru/TrLM) 140 x 58" (Use as required) 132 33369 Resistor Spark Plug (Ru/TrLM) 140 x 58" (Use as required) 132 33369 Resistor Spark Plug (Ru/TrLM) 140 x 12" (Use as required) 140 650836 Screw, 10-24 x 1/2" (Use as required) 140 650836 Screw, 10-24 x 1/2" (Use as required) 140 x 10				
129 650727 130A 6021A Screw, 57/6-18 x 1-34" (Use as required, but do notuse with 650691 washer) 130 650694A 131A 650713 131A 650713 131A 650713 131A 650802 Screw, 57/6-18 x 78" (Use as required) 131 650802 131 650802 131 650738 Screw, 57/6-18 x 78" (Use as require d) 131 650737 Screw, 14-20 x 12" (Use as require d) 131 650738 Screw, 14-20 x 12" (Use as required) 131 650738 Screw, 14-20 x 12" (Use as required) 132 33636 Resistor Spark Plug (RJ17LM) 133 33636 Resistor Spark Plug (RJ17LM) 139 33399 Bracket, Covernor gear 140 65036 Screw, 10-24 x 1/2" 149 27862 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Spring, Valve 150 27881 Spring, Valve 151 28424 Element, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 33350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 179 33059 Tube, Breather 179 30593 Tube, Breather 182 30088A Screw, 10-24 x 1/2" 179 30593 Screw, 10-24 x 1/2" 170 26 610973 Screw, 10-24 x 1/2" 170 26 610973 Screw, 10-24 x 1/2" 170 30593 Scr				
130A 6021A Screw, 5/16-18 x 1-1/2* (Use as required, but do notuse with 650691 washer) 130 650694A Screw, 5/16-18 x 2* (Use as required) 131A 782028 Screw, 5/16-18 x 5/8* (Use as required) 131 650737 Screw, 5/16-18 x 5/8* (Use as required) 131 650737 Screw, 1/4-20 x 5/8* (Use as required) 131 650738 Screw, 1/4-20 x 5/8* (Use as required) 131 650738 Screw, 1/4-20 x 5/8* (Use as required) 132 33636 Resistor Spark Pfug (RJTZM) 139 33399 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2* 149 27882 Cap, Upper valve spring 149 27892 149 37882 Spring, Valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather Cover, Valve spring 174 650128 Screw, 10-24 x 1/2* 178 30530 Tube, Breather Screw, 10-24 x 1/2* 179 30533 Clip, Primer line (Use as required) Screw, 10-24 x 1/2* 179 30533 Clip, Primer line (Use as required) Screw, 10-24 x 1/2* 179 30533 Screw, 10-24 x 1/2* Screw, 10-24 x 1/2* 179 30533 Screw, 10-24 x 1/2* 179 30533 Clip, Primer line (Use as required) Screw, 10-24 x 1/2*				,
650691 washer) 130 650694A 131A 650713 131A 650713 131A 650713 131A 650713 131A 650713 131 650802 131 650802 131 650737 131 650737 131 650737 131 650737 131 650738 131 650738 132 506836 133 33693 134 650336 139 33399 139 33399 139 33399 139 33693 139 33693 139 33694 149 27882 149 27882 149 27882 149 27882 149 27881 150 27881 151 32581 151 32581 152 32681 152 32681 153 3350 151 32581 152 32681 153 3350 151 32581 152 32681 153 32581 154 650128 157 4 650128 157 650128 157 650128 158 34707 178 24757 178 24757 240 610973 250 610973 250 610973 250 610973 250 610973 250 610973 250 610973 250 610973 250 610973 250 610973 250 610973 260 610973 277 650729 281 303013 292 650769 297 650729 297 50752 290 30705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 290 50705 291 5070				
130 650694A 131A 650713 131A 792028 131 650802 131 650802 131 650802 131 650802 131 650803 131 650737 131 650737 131 650738 132 5crew, 174-20 x 178" (Use as require d) 131 650737 131 650738 132 5crew, 174-20 x 178" (Use as required) 132 33638 133638 136338 136338 136338 136338 137 127 (Use as required) 138 138 138 138 138 138 138 138 138 138	130A	6021A		
131A 650713 131A 792028 Screw, 5/16-18 x 5/8" (Use as require d) 131 650802 Screw, 1/4-20 x 5/8" (Use as require d) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 133 3369 135 33636 Resistor Spark Plug (RJ17LM) 139 33369 140 650836 Screw, 10-24 x 1/2" 149 27882 Cap, Upper valve spring 149A 35662 Seal Assy, Intake valve 150 27881 Spring, Valve 151 32581 Spring, Valve 162 27896A Screw, 10-24 x 1/2" Screw, 10-24				650691 washer)
131A 650713 131A 792028 Screw, 5/16-18 x 5/8" (Use as require d) 131 650802 Screw, 1/4-20 x 5/8" (Use as require d) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 133 3369 135 33636 Resistor Spark Plug (RJ17LM) 139 33369 140 650836 Screw, 10-24 x 1/2" 149 27882 Cap, Upper valve spring 149A 35662 Seal Assy, Intake valve 150 27881 Spring, Valve 151 32581 Spring, Valve 162 27896A Screw, 10-24 x 1/2" Screw, 10-24	130	650694A		Screw 5/16-18 x 2" (Lise as required)
1314				Scrow 5/16-18 x 5/8" (Use as required)
131 650802 Screw, 1/4-20 x 5/8" (Use as required)				
131 650737				
131 650738				
135 33636 139 33369 140 650836 139 33369 140 650836 140 650836 1419 27882 149 27882 149 27882 150 27881 151 32581 169 27896A 170 28423 171 28424 172 28425 173 35350 174 650597 174 650597 178 30593 182 30088A 185 34707 266 610973 278 650378 288 650378 298 650378 298 650378 299 747 65079 291 650799 291 650799 291 650799 291 650799 291 650799 291 650799 291 774 650699 297 774 650699 297 774 650799 292 93774 293 93750 293 93750 294 93752 295 93752 297 93752 297 93752 297 93752 297 93752 297 93752 297 93752 297 93752 297 93752 297 93752 297 93752 297 93752 297 93774 298 93775 298 93775 298 93775 298 93775 298 93775 298 93775 298 93775 298 93775 298 93775 299 93776 290 9377776 290 9377776 290 9377776 290 9377776 290 9377776 290 9377776 290 9377776 290 93777776 290 9377777777777777777777777777777777777				
139 33369 140 650836 140 650836 147827882 149A 35862 149A 35862 150 27881 151 32581 169 27896A 170 28423 171 28424 172 28425 173 33360 174 650128 174 650128 178 29752 178 30088A 184 33263 185 33767 185 3263 185 33767 186 33375D 186 610973 187 224 277915A 187 28724 187 28724 187 28725 187 287278 187 287278 187 287278 188 260378 189 260378 189 27915A 180 27915A 1				
140 650836 Screw, 10-24 x 1/2" 149 27882 Cap, Upper valve spring 149 35862 Seal Assy., Intalke valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher , 1/4-28 179 30593 Clip, Primer line (Use as required) 182 30089A Screw, 1/4-28 x 1" 184 33263 "Gasket, Carburetor 185 34707 Pipe, Intalke 186 33770 Pipe, Intalke 187 224 27915A "Gasket, Intalke pipe 208 33375D Blower Housing (For electric starter) 208 33772B Screw, 5/16-18 x 3/4" (Use as require d) 209 29747B Screw, 5/16-18 x 2/4" (Use as require d) 276 35824 Muffler (Optional quiet muffler) 281 33013 Screw, 5/16-18 x 2-3/4" (Used with 276A) 287 3280A Muffler 288 35194 Screw, 8-32 x 3/8" 288 35194 Screw, 8-32 x 3/8" 290 29774 Fuel Line (Braided 16/4)(21 cm)(Use as req.) 140 4 10 10 10 10 10 10 10 10 10 10 10 10 10				
149 27882 149A 35862 150 27881 151 32581 161 32581 162 27896A 170 28423 171 28424 171 28424 172 28425 173 35350 174 650128 175 29752 176 610373 177 28428 178 33263 179 29752 179 30588 188 26778 180 33375D 180 36788 1				
149A 35862 150 27881 151 32581 162 27886A 163 27886A 164 27886A 170 28423 171 28424 172 28425 173 35350 174 650128 174 650597 175 36336 185 34707 186 333263 185 34707 266 610973 186 33375D 276 650728 276 35824 277 650729 281 3013 282 650760 287 28744 287 29752 281 3280A 287 29752 281 3280A 287 2774 288 3013 286 65076 287 32784 287 29752 281 353280 286 35194 287 29752 281 3280A 287 32752 283 3280A 287 32752 288 32125 286 35194 287 29752 288 35194 287 29752 288 35194 288 35194 287 29752 288 35194 288 35194 287 29752 288 35194 288 35194 287 29752 289 29774 280 29774 280 29774 280 29774 281 300705 286 610973 287 37 37 37 37 37 37 37 37 37 37 37 37 37	140	650836		Screw, 10-24 x 1/2"
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151 32581 169 27896A 170 28423 171 28424 172 28425 173 35350 174 650128 174 650128 175 30583 182 30088A 184 33263 185 34707 206 610973 223 650378 224 27915A 265 33375D 266 33375D 266 33375D 267 353280A 267 353280A 267 353280A 267 353280A 2776 650996 277 650729 281 33013 282 650760 285 32125 286 33194 287 29752 281 3018 282 650760 285 32125 286 33194 287 29752 281 3019 281 650788 287 29752 281 3019 282 650760 285 32728 286 650760 287 374 287 29752 286 33194 287 29752 286 33194 287 29752 286 33194 287 29752 286 33194 287 29752 287 378 267 378 288 2774 287 29752 288 3013 289 29774 287 29752 288 3013 289 29774 287 29752 288 3013 289 29774 287 29752 288 3013 289 29774 287 30705 288 3019 288 3019 289 29774 289 30705 280 30705 280 30705 280 30705 280 30705 280 30705 280 30705 280 30705 280 30705 280 30705	149A	35862		Seal Assy., Intake valve
151 32581 169 27896A 170 28423 171 28424 172 28425 173 36350 174 650128 174 650128 175 30583 178 30593 182 30088A 184 33263 185 34707 206 610973 223 650378 224 27915A 265 33375D 266 33375D 266 33375D 267 367 367 367 367 367 367 367 367 367 3	150	27881		Spring, Valve
169 27896A * Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" Nut & Lockwasher, 1/4-28 Cip, Primer line (Use as required) 182 30088A Screw, 10-24 x 8/8" Nut & Lockwasher, 1/4-28 x 1" 184 33263 Cip, Primer line (Use as required) 185 34707 Pipe, Intake 185 34707 Pipe, Intake 186 33375D Blower Housing (For electric starter) 182 242 27915A Screw, Torx T-30, 5/16-18 x 1-1/8 " Casket, Intake pipe 180 33375D Blower Housing (For electric starter) 180 33272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/3/6" 180 3272B 180 32	151	32581		•
170 28423 171 28424 171 28424 172 28425 173 35350 174 650128 174 650128 177 650527 178 29752 179 30593 182 30088A 183 34707 185 34707 186 34707 187 224 27915A 187 2875B 188 3375D 189 30593 180 30593 180 30593 181 34707 181 3263 182 30088A 183 34707 184 30263 185 34707 186 610973 187 32864, Carburetor 188 34707 189 180 30593 180 610974 180 610973 180 610974 180 610973 180 610974 180				•
171 28424 Element, Breather Cover, Valve spring 173 28425 Cover, Valve spring Tube, Breather Screw, 10-24 x 1/2" Screw, 10-24 x 5/8" 174 650128 Screw, 10-24 x 5/8" Nut & Lockwasher, 1/4-28 Clip, Primer line (Use as required) Screw, 1/4-28 x 1" Screw, 1/4-28 x 1-1/8				·
172 28425 173 35360 174 650128 174 650128 177 650597 178 29752 179 30593 182 30088A 182 30088A 183 34707 184 33263 185 34707 186 30378 187 3650378 188 3650378 189 30593 180 30375D 180 30375D 181 30593 181 30593 182 29747B 184 30593 185 3272B 185 3272B 186 30593 187 376 31588 187 377 650729 188 3013 189 3013 189 3013 189 3010 189 3010 189 3013 189 3013 189 3010 189 3013 189 3010 189 3013 189 3013 189 3010 189 3013 189 3010 189 3013 189 3013 189 3010 189 3010 189 3010 189 3011				· · · · · · · · · · · · · · · · · · ·
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174 650128 Screw, 10-24 x 1/2" Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Cilp, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 *Gasket, Carburetor 185 34707 Pipe, Intake 206 610973 Terminal Assy. (Use as required) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A *Gasket, Intake pipe 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" (Use as require d) 265 33272B Cover, Cylinder head 275 33280A Muffler 276 31588 Plate, Muffler looking 2776 650696 Screw, 5/16-18x2-3/4" (Used with 276A) 277 650729 Screw, 5/16-18 x 3-3/16" 281 33013 Cover, Starter bubble 285 32125 Cup, Starter bubble 286 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 8-1/4")(21 cm)(Use as req.)				• •
174 650597 178 29752 179B 30593 182 30088A 182 30088A 183 3263 184 33263 185 34707 186 610973 187 29752 187 298 208 208 208 208 208 208 208 208 208 20				
178 29752 179B 30593 182 30088A Screw, 1/4-28 x 1" 184 33263 185 34707 186 610973 187 Gasket, Carburetor 188 34707 189 65078 189 33375D 180 Screw, 1/4-28 180 33272B 180 33280A 180 3276 180 3276 180 3280A 180 3276 180 3280A 18				
179B 30593 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor Pipe, Intake 206 610973 Pipe, Intake 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A Screw, Torx T-30, 5/16-18 x 1-1/8 " 246 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" (Use as require d) 263 33272B Cover, Cylinder head Muffler 275 33280A Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277A 650696 Screw, 5/16-18 x 3-3/16" Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" Cup, Starter 286 35194 Screen, Starter				,
182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 185 34707 Pipe, Intake 206 610973 Terminal Assy. (Use as required) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A * Gasket, Intake pipe 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-8 x 3/4" (Use as require d) 263 33272B Cover, Cylinder head 275 33280A Muffler 275 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277A 650696 Screw, 5/16-18 x 3-3/16" 281 33013 Cover, 5/16-18 x 3-3/16" 282 650760 Screw, 5/16-18 x 3-3/16" 283 32125 Cover, Starter bubble 285 32125 Cup, Starter 286 35194 Screw, 8-32 x 3/8" 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 16")(41 cm)(Use as req.)				·
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290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.)				·
290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.)				
	290	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)

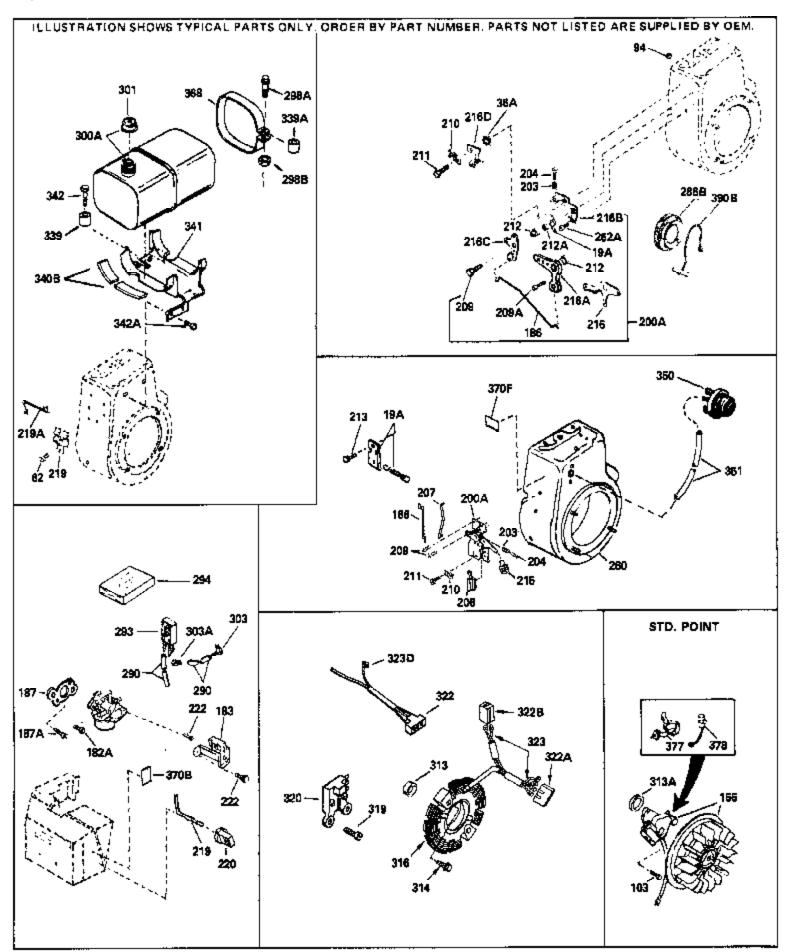
Def #	Dout Ni well ou	h. Description
		ty Description
	26460	Clamp, Fuel line (Use as required)
	650665	Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
		builtwith different size fuel inlet openings. Tanks with the
		1-3/16" I.D. opening use fuel cap 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
301	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
001	00002	I.D.)
		•
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
		(1-3/16" I.D)
301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	29673	* Gasket, Oil fill
	31297	Dipstick (Incl. 306)
	35941	Dipstick (Incl. 306)
	29443	Clip, Fuel line (Use as required)
	34246	Clip, Ground wire (Use as required)
	34154	Plate, Fuel tank mounting
	34155	Bracket, Fuel tank mounting
	650561	Screw, 1/4-20 x 5/8"
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
	34686	Decal, Name
	34346	Decal, Instruction
	631021	Inlet Needle, Seat & Clip Assy.
	632351	Carburetor (Incl. 184) (Refer to Division 5, Section A, page
300	002001	188 for breakdown or Fiche18A-1, Grid F-5)
		•
390	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)
		•
	33279G	Gasket Set (Incl. items marked*)
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
410	130313	used on HM80 with stamped steel recoil starter)
		·
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
400	730225	SAE 30, 4-Cycle Engine Oil (Quart)
	730226	, , ,
		SAE 5W30, 4-Cycle Engine Oil (Quart)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
		Filviou with the cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
		Mechanics Handbook for installation instructions).
Λ2N	611077	Alternator, Add on (Use as required) (Refer to Mechanics
430	OTION	Handbook for installation instructions).
		·
431	590609	Centering tube (Use with engines equipped with die cast
		aluminum starter)(Use as required) (Refer to Mechanics
		Handbook for installation instructions)

Ref #	Part Number	Qty	Description
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



		ty Description
	33627	Bearing, Ball
	33628	Washer, Thrust
	31855	Retainer, Bearing
	33450	Nut Lock, 10-32
	30886A	Spring, Extension
	30845A	Bolt, Governor spring adjusting
97		Lockwasher, Heavy split, #10 (Buy loc ally)
99	32328	Bracket, Speed adjusting (Incl. 94)
131	650802	Screw, 1/4-20 x 5/8" (Use as required)
131	650737	Screw, 1/4-20 x 1/2" (Use as required)
131	650738	Screw, 1/4-20 x 5/8" (Use as required)
133	650890	Washer, Lock, 5/16"
134	30747	Clip, Spark plug shorting
174	650128	Screw, 10-24 x 1/2"
174	650597	Screw, 10-24 x 5/8"
	650778	Lockwasher
	650580	Nut, Lock, 10-24
	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
		(Use as required)
227	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
		as required)
228A	650824	Stud, 1/4-20 x 7.33 (Use as required)
228A	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
		elbow)
230	27272A	* Gasket, Air cleaner
	27272A	* Gasket, Air cleaner
	33266	Bracket, Air cleaner
	33267	Bracket, Air cleaner
	28820	Screw, 10-32 x 1/2"
	34700	Element, Air cleaner
	33268	Element, Air cleaner
	33269A	Cover, Air cleaner
	650513	Nut, Wing, 1/2-20
	35865	Gasket, Exhaust (Use as required)
	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
2130	391020	can be used on any model.)
		• ,
	35824	Muffler (Optional quiet muffler)
	650729	Screw, 5/16-18 x 3-3/16"
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
	26460	Clamp, Fuel line (Use as required)
	650665	Screw, 1/4-15 x 7/8"
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel
		recoil starter.
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
400	35570	Screen Seal (Can be used on HM80 with stamped steel
400	33370	recoil starter)
		,
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)

Ref #	Part Number	Qty	Description
410	730573	_	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
415	730130		Exh.Adapter Kit (Incl.274,277)(Use as req.)
	730572		Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 \times 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



Ref #	Part Number	Qty	Description
	33450		Nut Lock, 10-32
103	650814		Screw, Torx T-15, 10-24 x 1"
206	610973		Terminal Assy. (Use as required)
207	33878		Link, Governor-to-throttle
260	33375D		Blower Housing (For electric starter)
275C	35824		Muffler (Optional quiet muffler)
	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
	29774		Fuel Line (Braided 8-1/4")(21 cm)(As req.)
290	30705		Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)
	410144B		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
			I.D.)
201	24240		
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
			(1-3/16" I.D)
301	35355		Fuel Cap (Red plastic) (1-1/2" I.D.)
339	35038		Spacer, Tank
341	34155		Bracket, Fuel tank mounting
342	650561		Screw, 1/4-20 x 5/8"
370J	34870		Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387		Decal, Instruction Can be used on HM80 with stamped steel
			recoil starter.
<i>1</i> 08	35570		Screen Seal (Can be used on HM80 with stamped steel
400	33370		recoil starter)
			recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil
			starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
710	700010		used on HM80 with stamped steel recoil starter)
			•
411	35568		Debris Screen (Can be used on HM80 with stamped steel
			recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
	000001		stamped steel recoil starter)
405	700570		
425	730572		Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
			HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
			Mechanics Handbook for installation instructions).
400	044077		,
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics
			Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast
			aluminum starter)(Use as required) (Refer to Mechanics
			Handbook for installation instructions)
404	500040		
431	590610		Centering tube (Use as required) (Refer to Mechanics
			Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to
			Mechanics Handbook for installation instructions).
400	611070		•
432	611079		D.C. Charging Connector (Use as required) (Refer to
			Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast
			aluminum starter)(Use as required) (Refer to Mechanics
			Handbook for installation instructions).

Ref # Part Number	Qty Description
433 590636	Alternator Shaft (Use with engines equipped with stamped
	steel starter)(Use as required) (Refer to Mechanics
	Handbook for installation instructions).