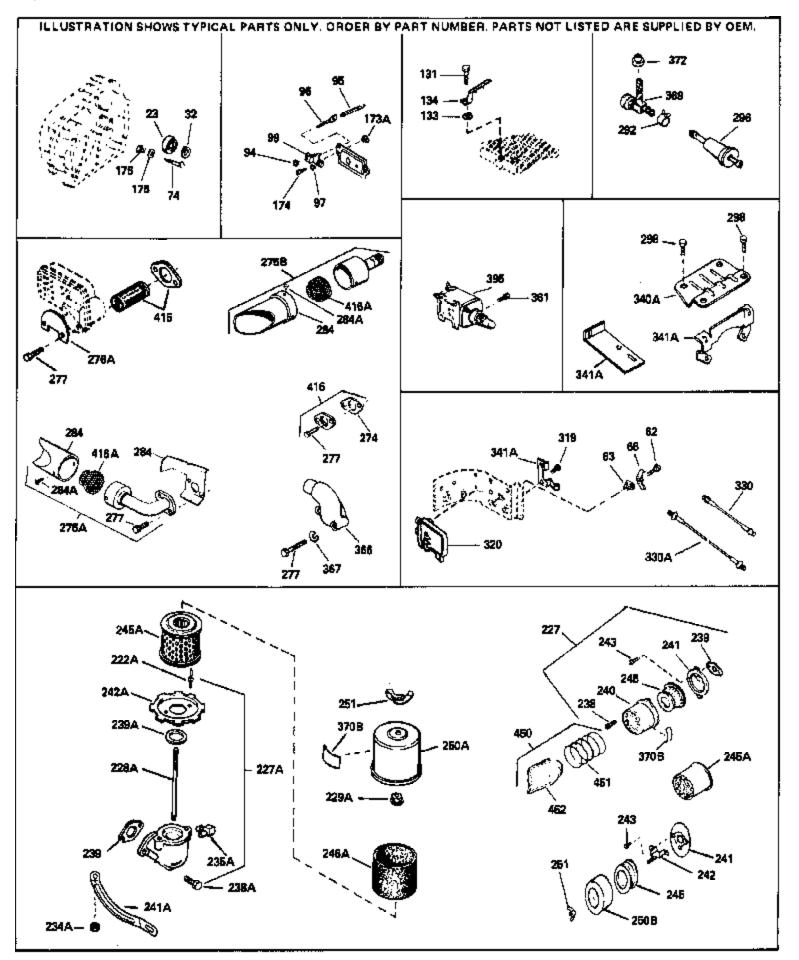


	Part Number Qty	
1	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
2	27652	Pin, Dowel
	32678	Nipple, Oil
	30969	Cap, Oil drain
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	33454	Governor Lever Assy.
17	29916	Clamp, Governor lever
18	650548	Screw, 8-32 x 5/16"
19	33374	Spring, Governor extension
	32630	Seal, Oil
	35256A	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	33365B	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, # 8 E.T.
37	29216	Nut & Lockwasher, 10-32 "Keps"
37A	30322	Locknut, Hex "Keps", 8-32
	29642	Ring, Retaining
	34552	Piston, Pin & Ring Set (Std.) (3-1/8")
	34553	Piston, Pin & Ring Set (.010" OS)
	34554	Piston, Pin & Ring Set (.020" OS)
	34329A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A	Piston & Pin Ass'y. (.010" OS)(Incl. 43)
41	34331A	Piston & Pin Ass'y. (.020" OS)(Incl. 43)
42	34332	Ring Set (Std.) (3-1/8" Bore)
42	34333	Ring Set (.010" OS)
	34334	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	32591C	Rod Assy., Connecting (Incl. 49)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	Dipper, Oil
	34143	Camshaft (MCR)
55	31291	Plug, Cover
60	33273A	Extension, Blower housing
	34126	Bracket, Grommet mounting
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	650128	Screw, 10-24 x 1/2"
	35262	* Gasket, Cylinder cover
	33367B	Cylinder Cover (Incl. 71, 75, 80, 311 & 312)
71	33368	Bushing, Crankshaft
72	27642	Plug, Oil drain
	31950	Seal, Oil
	31845	Shaft, Mechanical governor
	30590A	•
		Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
84	29193	Ring, Retaining
86	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-11/16"
	32589	Key, Flywheel
	650815	Washer, Belleville
(17)		
	0116	
93	8116	Nut, Hex (1/2-20)
93 101	8116 610118 650516	Nut, Hex (1/2-20) Cover, Spark plug (Use as required) Screw, 1/4-20 x 1-1/8

109 33246 Gear, Crankshaft 119 34041A "Gasket, Head 120 34030A Head, Qiinder 122 27787A Exhaust Valve (Kt2) (Incl. 151) 125 27787A Exhaust Valve (Kt2) (Incl. 151) 126 34030 Intake Valve (Kt2) (Incl. 151) 127 26073 Washer, Flat (Use as required) 127A 26070 Washer, Flat (Use as required) 128 650570 Washer, Flat (Use as required) 128 650660 Washer, Flat (Use as required) 130 650691 Screw, 5/16-18 x 1-34" (Use as required) 131 650894A Screw, 5/16-18 x 2" (Use as required) 131 65073 Screw, 5/16-18 x 2" (Use as required) 131 65073 Screw, 5/16-18 x 2" (Use as required) 131 65073 Screw, 5/16-18 x 2" (Use as required) 131 65073 Screw, 5/16-18 x 7/8" (Use as required) 131 650738 Screw, 5/16-18 x 5/8" (Use as required) 131 650738 Screw, 5/16-18 x 7/8" (Use as required)			Qty			
110 34240 Ground Wire 119 34030A "Gasket, Head 120 34030A Head, Cylinder 125 27878A Exhaust Valve (K12) (Incl. 151) 125 27880A Exhaust Valve (K12) (Incl. 151) 126 34036 Intake Valve (K12? OS) (Incl. 151) 127 650691 Washer (Use as required) 127A 650570 Washer, Flat (Use as required) 128 650580 Washer, Flat (Use as required) 129 650727 Screw, 5/16-18 x 1-3/4" (Use as required) 130 650691 washer) Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 133 650692 Screw, 1/4-20 x 5/8" (Use as required) 134 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650773 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required		Pin, Crankshaft gear				
119 34041A * Gasket, Head 120 27878A Exhaust Valve (Std.) (Incl. 151) 125 27880A Exhaust Valve (Std.) (Incl. 151) 126 34035 Intake Valve (1/32* OS) (Incl. 151) 127 650691 Washer (Use as req.) tot of W6021A screw) 127A 650670 Washer, Flat (Use as required) 128 650630 Washer, Flat (Use as required) 128 650630 Washer, Flat (Use as required) 130 650694A Screw, 5/16-18 x 1-1/2" (Use as required) 130 650694A Screw, 5/16-18 x 1-1/2" (Use as required) 131 650737 Screw, 5/16-18 x 1-1/2" (Use as required) 131 650738 Screw, 5/16-18 x 1-1/2" (Use as required) 133 650692 Screw, 5/16-18 x 1-1/2" (Use as required) 131 650738 Screw, 5/16-18 x 1-1/2" (Use as required) 133 13650738 Screw, 5/16-18 x 1-1/2" (Use as required) 134 792028 Screw, 5/16-18 x 1-1/2" (Use as required) 135 36366 Reasistor Spark Plug (R)17LM) 139 33399 Bracket, Governor gear 140 650		•				
120 34030A Head, Cylinder 125 27787A Exhaust Valve (Std) (Incl. 151) 126 34035 Intake Valve (Std) (Incl. 151) 127 650691 Washer (Use as required) 127 650691 Washer, Flat (Use as required) 127A 650670 Washer, Flat (Use as required) 128 660690 Washer, Flat (Use as required) 128 660690 Washer, Flat (Use as required) 130 650694A Screw, 5/16-18 x 1-1/2" (Use as required) 131 650692 Screw, 5/16-18 x 1-1/2" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131A 650713 Screw, 5/16-18 x 7/8" (Use as required) 131A 650713 Screw, 1/1-18 x 7/8" (Use as required) 131A 750228 Screw, 1/1-20 x 5/8" (Use as required) 131A 750228 Screw, 1/1-18 x 7/8" (Use as required) 131A 750228 Screw, 1/1-20 x 5/8" (Use as required) 131A 750228 Screw, 1/1-20 x 5/8" (Use as required) 131A 75024		Ground Wire		34240	0 (110
125 27878A Exhaust Valve (Std.) (Incl. 151) 126 27890A Exhaust Valve (Std.) (Incl. 151) 126 34035 Intake Valve (Std.) (Incl. 151) 127 650691 Washer (Use as required) 127A 650570 Washer, Flat (Use as required) 128 650690 Washer, Flat (Use as required) 130A 60277 Screw, 5/16-18 x 1-1/2" (Use as required) 130A 6021A Screw, 5/16-18 x 1-1/2" (Use as required) 131 650694A Screw, 5/16-18 x 1-1/2" (Use as required) 131 650737 Screw, 5/16-18 x 5/8" (Use as required) 131 650738 Screw, 5/16-18 x 5/8" (Use as required) 131A 650713 Screw, 5/16-18 x 5/8" (Use as required) 131A 650738 Screw, 5/16-18 x 5/8" (Use as required) 131A 650738 Screw, 5/16-18 x 5/8" (Use as required) 131A 650713 Screw, 5/16-18 x 5/8" (Use as required) 1325 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 27882 Cap, Uper valve spring 150 27881 Spr		* Gasket, Head		34041A	9 (119
125 27876A Exhaust Valve (Std.) (Incl. 151) 126 27890A Exhaust Valve (Std.) (Incl. 151) 126 34035 Intake Valve (Std.) (Incl. 151) 127 650691 Washer (Use as required) 1274 650670 Washer, Flat (Use as required) 128 650690 Washer, Flat (Use as required) 128 650690 Washer, Flat (Use as required) 130A 60214 Screw, 5/16-18 x 1-1/2" (Use as required) 130A 60214 Screw, 5/16-18 x 1-1/2" (Use as required) 131 650737 Screw, 5/16-18 x 1-1/2" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650713 Screw, 1/4-20 x 5/8" (Use as required) 131 650713 Screw, 1/4-20 x 5/8" (Use as required) 132 Screw, 1/4-20 x 5/8" (Use as required) 133 Screw, 1/4-20 x 5/8" (Use as required) 134 720228 Screw, 1/4-20		Head, Cylinder		34030A	0 3	120
125 27880A Exhaust Valve (1/32" OS) (Incl. 151) 126 34036 Intake Valve (1/32" OS) (Incl. 151) 127 650691 Washer (Use as req. but not w60214 screw) 127A 26073 Washer, Flat (Use as required) 127A 650670 Washer, Flat (Use as required) 128 650727 Screw, 5/16-18 x 1-3/4" (Use as required) 130 650694A Screw, 5/16-18 x 1-3/4" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650713 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 5/16-18 x 5/8" (Use as required) 1314 650738 Screw, 5/16-18 x 5/8" (Use as required) 1315 33656 Resistor Spark Plug (N17LM) 131 650713 Screw, 5/16-18 x 5/8" (Use as required) 135 33656 Bracket, Governor gear 140 650836 Screw, 1/2-24 x 1/2" 149 27882 Cap, Loper valve spring 150 27881				27878A	5 2	125
126 34035 Intake Valve (Sid) (Ind. 151) 127 650691 Washer, Flat (Use as req., but not w6021A screw) 127A 65070 Washer, Flat (Use as required) 127A 650690 Washer, Flat (Use as required) 128 650690 Washer, Flat (Use as required) 130A 6021A Screw, 5/16-18 x 1-3/4" (Use as required) 130 650694A Screw, 5/16-18 x 1-1/2" (Use as required) 131 650737 Screw, 5/16-18 x 1-1/2" (Use as required) 131 650737 Screw, 5/16-18 x 5/8" (Use as required) 131 650737 Screw, 5/16-18 x 5/8" (Use as required) 131 650733 Screw, 5/16-18 x 5/8" (Use as required) 131 650733 Screw, 5/16-18 x 5/8" (Use as required) 131 650713 Screw, 5/16-18 x 5/8" (Use as require d) 132 33360 Bracket, Govemor gear 140 650896 Screw, 10-24 x 1/2" 149 27882 Cap. Upper valve spring 150 27841 Spring, Valve 161 32581 Cover, Valve spring 170 28423 Body, Breather						
126 34036 Intake Valve (1/32" (5) (Incl. 151) 127 650691 Washer, Flat (Use as required) 127A 65070 Washer, Flat (Use as required) 128 650690 Washer, Flat (Use as required) 129 650727 Screw, 5/16-18 x 1-3/4" (Use as required) 130 6021A Screw, 5/16-18 x 1-3/4" (Use as required) 131 650690 Screw, 5/16-18 x 1-3/4" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131A 650738 Screw, 1/6-18 x 5/8" (Use as required) 131A 650738 Screw, 1/6-18 x 5/8" (Use as required) 131A 650738 Screw, 1/6-18 x 5/8" (Use as required) 131A 650738 Screw, 1/4-20 x 5/8" (Use as required) 131A 650738 Screw, 1/4-20 x 1/2" 140 650836 Screw, 1/0-24 x 1/2" 140 650836 Screw, 1/0-24 x 1/2" 140 27882 Cap, Upper valve spring 169 27896A "Gasket, Breather 170 28425 Cover, Valve spring						
127 650691 Washer, Flat (Use as required) 127A 650570 Washer, Flat (Use as required) 128 650690 Washer, Flat (Use as required) 129 650727 Screw, 5/16-18 x 1-3/4" (Use as required) 130A 6021A Screw, 5/16-18 x 1-1/2" (Use as required, but 650691 washer) 131 650694A Screw, 5/16-18 x 2" (Use as required, but 650691 washer) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 5/16-18 x 7/8" (Use as required) 133 650738 Screw, 5/16-18 x 5/8" (Use as required) 134 650738 Screw, 5/16-18 x 5/8" (Use as required) 135 33636 Resistor Spark Plug (R/17LM) 139 33369 Bracket, Govenor gear 140 650836 Screw, 1/4-20 x 1/2" 1439 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "G						
127A 26073 Washer, Flat (Use as required) 1276 650690 Washer, Flat (Use as required) 128 650727 Screw, 5/16-18 x 1-3/2" (Use as required) 130 6021A Screw, 5/16-18 x 1-1/2" (Use as required) 131 650694 Screw, 1/16-18 x 1-1/2" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131A 650738 Screw, 1/4-20 x 1/2" (Use as required) 131A 650738 Screw, 5/16-18 x 7/8" (Use as required) 131A 650738 Screw, 5/16-18 x 7/8" (Use as required) 131A 650738 Screw, 1/4-20 x 1/2" 133369 Bracket, Governor gear 140 140 650836 Screw, 1/0-24 x 1/2" 1442 Z7882 Cap, Upper valve spring 150 27881 Spring, Valve 161 27896A "Gasket, Breather 170 28423 Cover, Valve spring	(אוב					
127A 650670 Washer, Flat (Use as required) 128 650690 Washer, Belleville 130A 6021A Screw, 5/16-18 x 1-3/4" (Use as required) 130A 6004A Screw, 5/16-18 x 1-1/2" (Use as required) 131 650694A Screw, 5/16-18 x 1/2" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650736 Screw, 5/16-18 x 5/8" (Use as required) 131A 650733 Screw, 5/16-18 x 5/8" (Use as required) 131A 650733 Screw, 5/16-18 x 5/8" (Use as required) 131A 792028 Screw, 5/16-18 x 5/8" (Use as required) 1313 33636 Resistor Spark Plug (R/17LM) 139 33369 Bracket, Govemor gear 140 650836 Screw, 10-24 x 1/2" 149 27882 Cap. Upper valve spring 150 27881 Cap. Loper valve spring 160 27896A "Gasket, Breather 171 28423 Body, Breather 172 28424 Element, Breather 178	<i>,</i> ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
128 650690 Washer, Belleville 129 650727 Screw, 5/16-18 x 1-12" (Use as required, but 650691 washer) 130 650694A Screw, 5/16-18 x 1-12" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650738 Screw, 5/16-18 x 5/8" (Use as required) 131A 650713 Screw, 5/16-18 x 5/8" (Use as required) 131A 650736 Screw, 5/16-18 x 5/8" (Use as required) 131A 650731 Screw, 5/16-18 x 5/8" (Use as required) 131A 650732 Screw, 5/16-18 x 5/8" (Use as required) 131A 650733 Screw, 5/16-18 x 5/8" (Use as required) 131A 650733 Screw, 5/16-18 x 5/8" (Use as required) 131A 500713 Screw, 5/16-18 x 5/8" 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 161 32531 Cap, Lower valve spring 172 28425 Cover, Valve spr						
129 650727 Screw, 5/16-18 x 1-3/4" (Use as required, but 650691 washer) 130 650694A Screw, 5/16-18 x 2" (Use as required, but 650691 washer) 131 650802 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131A 650733 Screw, 5/16-18 x 2" (Use as required) 131A 650733 Screw, 5/16-18 x 78" (Use as required) 131A 650733 Screw, 5/16-18 x 78" (Use as required) 131A 650733 Screw, 5/16-18 x 78" (Use as required) 131A 650736 Screw, 5/16-18 x 78" (Use as required) 131A 650730 Screw, 5/16-18 x 78" (Use as required) 131A 650730 Screw, 10-24 x 1/2" (Use as required) 132 33636 Screw, 10-24 x 1/2" Screw, 10-24 x 1/2" 149A 27882 Cap, Upper valve spring Screw, 10-24 x 1/2" 149A 27896A "Gasket, Breather cover Screw, 10-24 x 1/2" 170 28425 Cover, Valve spring Screw, 10-24 x 5/8" 172 28425 Cove						
130A 6021A Screw, 5/16-18 x 1-1/2" (Use as required, but 650691 washer) 130 650694A Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650736 Screw, 5/16-18 x 7/8" (Use as required) 131A 792028 Screw, 5/16-18 x 7/8" (Use as required) 133 3636 Resistor Spark Plug (RJ-17M) 139 33636 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149 27882 Cap, Upper valve spring 149 27881 Spring, Valve 151 32581 Cap, Lower valve spring 170 28423 Body, Breather 171 28424 Element, Breather 177 28425 Cover, Valve spring 178 29752 Nut & Lockwasher, 1/4-28 179 30593 Clip, Primer line (Use as required) 182 30387 Pipe, Intake 200 3142 Spri						
650691 washer) 130 650694A 131 650802 131 650737 131 650737 131 650738 131 650738 131 650738 131 650738 131 650733 131 650733 131 650733 131 650733 131 650738 131 650733 131 650733 131 650738 131 650739 131 650733 131 650733 131 650733 131 650733 131 65073 131 65073 132881 Cap, Upper valve spring 140 650836 151 32581 169 27895A 170 28423 169 27895A 171 28425 172 28425						
130 650694A Screw, 5/16-18 x 2" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 1/2" (Use as required) 131 650713 Screw, 5/16-18 x 7/8" (Use as required) 131 650738 Screw, 5/16-18 x 7/8" (Use as required) 131 650738 Screw, 5/16-18 x 7/8" (Use as required) 131 650738 Screw, 5/16-18 x 7/8" (Use as required) 133 3366 Resistor Spark Plug (RJ17LM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 27882 Cap, Upper valve spring 150 27881 Cap, Lower valve spring 163 35530 Tube, Breather 170 28423 Body, Breather 171 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650597 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2" 178 29752 Ntt & Lockwasher, 1/4-28 179B 30533 Clip, Primer line (Use as requi	out do notuse with			6021A	A (130A
131 650802 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650733 Screw, 5/16-18 x 5/8" (Use as required) 131 650733 Screw, 5/16-18 x 5/8" (Use as require d) 131 650733 Screw, 5/16-18 x 7/8" (Use as require d) 131 650802 Screw, 5/16-18 x 7/8" (Use as require d) 131 53636 Resistor Spark Plug (RJ17LM) 133 3369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Loper valve spring 169 27896A * Gasket, Breather cover 170 28423 Body, Breather 171 28425 Cover, Valve spring 173 33350 Tube, Breather 174 650597 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2"		650691 washer)				
131 650802 Screw, 1/4-20 x 5/8" (Use as required) 131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131 650733 Screw, 1/4-20 x 1/2" (Use as required) 131A 650733 Screw, 5/16-18 x 5/8" (Use as required) 131A 792028 Screw, 5/16-18 x 7/8" (Use as require d) 135 33636 Resistor Spark Plug (RJ17LM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 27882 Cap, Upper valve spring 149 27881 Spring, Valve 150 27881 Spring, Valve 151 32531 Cap, Lopver valve spring 169 27896A " Gasket, Breather cover 170 28423 Body, Breather 171 28425 Cover, Valve spring 172 28425 Cover, Valve spring 173 33350 Tube, Breather 174 650597 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2" 174 650597 Screw, 1/4-28 x 1" 183 <t< td=""><td></td><td>Screw, 5/16-18 x 2" (Use as required)</td><td></td><td>650694A</td><td>0 6</td><td>130</td></t<>		Screw, 5/16-18 x 2" (Use as required)		650694A	0 6	130
131 650737 Screw, 1/4-20 x 1/2" (Use as required) 131A 650713 Screw, 5/16-18 x 5/8" (Use as required) 131A 792028 Screw, 5/16-18 x 5/8" (Use as required) 1313 3369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 1449 27882 Cap, Upper valve spring 149 27881 Spring, Valve 150 27881 Cap, Lower valve spring 169 27896A * Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 5/8" 178 32530 Tube, Breather 179 28425 Cover, Valve spring 173 35350 Tube, Greather 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
131650738Screw, 1/4-20 x 5/8" (Use as required)131A650713Screw, 5/16-18 x 5/8" (Use as required)131A650713Screw, 5/16-18 x 7/8" (Use as required)131A3366Resistor Spark Plug (RJ17LM)13933369Bracket, Governor gear140650836Screw, 10-24 x 1/2"149A27882Cap, Upper valve spring15027881Cap, Lower valve spring15132581Cap, Lower valve spring16927896A" Gasket, Breather cover17028423Body, Breather17128424Element, Breather17228425Cover, Valve spring17335350Tube, Breather174650128Screw, 10-24 x 1/2"174650597Screw, 10-24 x 1/2"174650597Screw, 10-24 x 1/2"174650597Screw, 10-24 x 1/2"17829752Nut & Lockwasher, 1/4-28179B30933Clip, Primer line (Use as required)1823088AScrew, 1/4-28 x 1"18433263"Gasket, Carburetor18533877Pipe, Intake20033461AControl Bracket (Incl. 19, 19A, 203 & 204)20127793Clip, Conduit2112842Screw, 5/40 x 7/16"223650378Screw, Torx T-30, 5/16-18 x 1-1/8 "22427915A"Gasket, Intake pipe20534145Blower Housing (For electric starter)261650788Screw, 5/16-18 x 3/						
131A 650713 Screw, 5/16-18 x 5/8" (Use as require d) 131A 792028 Screw, 5/16-18 x 7/8" (Use as require d) 135 33636 Resistor Spark Plug (R.117LM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 27882 Cap, Upper valve spring 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A * Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650597 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 192 103461A Control						
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173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 185 33877 Pipe, Intake 200 33461A Control Bracket (Incl. 19, 19A, 203 & 204) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 211 28942 Screw, Torx T-30, 5/16-18 x 1-1/8 " 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A * Gasket, Intake pipe 260 34145 Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d)		Element, Breather		28424	1 2	171
173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 185 33877 Pipe, Intake 200 33461A Control Bracket (Incl. 19, 19A, 203 & 204) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A * Gasket, Intake pipe 260 34145 Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d)				28425	2 2	172
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261 650788 Screw, 5/16-18 x 3/4" (Use as require d)		* Gasket, Intake pipe		27915A	4 2	224
261 650788 Screw, 5/16-18 x 3/4" (Use as require d)		Blower Housing (For electric starter)		34145	0 3	260
262 29747B Screw, 5/16-24 x 21/32"		Screw, 5/16-24 x 21/32"				
265 33272B Cover, Cylinder head						
275 33280A Muffler						
275C 35824 Muffler (Optional quiet muffler)						
276 31588 Plate, Muffler locking						
277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A)		$OUCW, J/10^{-10}/2^{-3}/4$ (USEU WILL 2/0A)			~ (ZITA

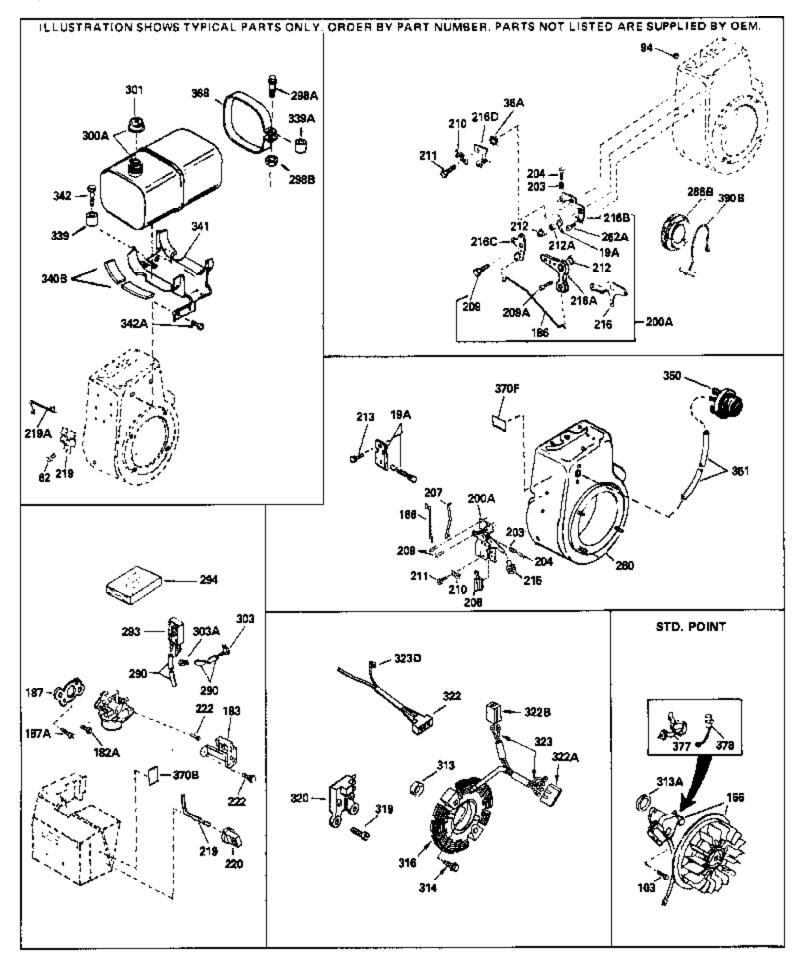
		y Description
277	650729	Screw, 5/16-18 x 3-3/16"
281	33013	Cover, Starter bubble
	650760	Screw, 8-32 x 3/8"
286B		Hub & Screen Assy., Starter
	29752	Nut & Lockwasher, 1/4-28
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	Fuel Line (Braided 16")(41 cm)(Use as req.)
290	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
292	26460	Clamp, Fuel line (Use as required)
298	650665	Screw, 1/4-15 x 7/8"
	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
000		builtwith different size fuel inlet openings. Tanks with the
		1-3/16" I.D. opening use fuel cap 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
301	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16
		I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
301	34210	
		(1-3/16" I.D)
.301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	33893A	Tube, Oil fill
	33590	"O" Ring
	34011A	Dipstick (Incl. 306)
	29443	Clip, Fuel line (Use as required)
325	34246	Clip, Ground wire (Use as required)
336	650765	Screw, 10-32 x 1/2"
337	34140	Cover, Carburetor
	28942	Screw, 10-32 x 3/8"
	34154	Plate, Fuel tank mounting
		•
	34155	Bracket, Fuel tank mounting
	650561	Screw, 1/4-20 x 5/8"
	34141	Guard, Starter
360	32576	Seal, Snow guard
364	33377	Bracket, Carburetor cover mounting
365	650767	Screw, 8-32 x 27/64"
	34346	Decal, Instruction
	34870	Decal, Instruction Can be used on HM80 with diecast starter
370A		
		Decal, Instruction
370C		Decal, Primer
370D		Decal, Warning
370E	34589	Decal, Choke
379	631021	Inlet Needle, Seat & Clip Assy.
	632111	Carburetor (Incl. 184) (Refer to Division 5, Section A, page
000		170 for breakdown or Fiche18A-1, Grid F-1)
390	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for
		breakdown or Fiche 18A-1, Grid G-5)
	33279G	Gasket Set (Incl. items marked*)
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
		,
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
		,
	700570	
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)

Ref #	Part Number Qty	Description
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
	730225	SAE 30, 4-Cycle Engine Oil (Quart)
	730226 730572	SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



		/ Description
62	650760	Screw, 8-32 x 3/8"
63	28545	Grommet, Plastic
74	31855	Retainer, Bearing
97		Lockwasher, Heavy split, #10 (Buy loc ally)
	650802	Screw, 1/4-20 x 5/8" (Use as required)
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	Screw, 1/4-20 x 5/8" (Use as required)
	650128	Screw, 10-24 x 1/2"
	650597	Screw, 10-24 x 5/8"
227	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
		(Use as required)
207	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
221	750104	
		as required)
228A	650824	Stud, 1/4-20 x 7.33 (Use as required)
	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
220, (elbow)
245A	34700	Element, Air cleaner
274	35865	Gasket, Exhaust (Use as required)
275B	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
		can be used on any model.)
		,
275C	35824	Muffler (Optional quiet muffler)
277	650729	Screw, 5/16-18 x 3-3/16"
277A	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
292	26460	Clamp, Fuel line (Use as required)
	650665	Screw, 1/4-15 x 7/8"
	34387	Decal, Instruction Can be used on HM80 with stamped steel
5700	34001	recoil starter.
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
_ • • •		,
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
/10	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
410	10010	
		used on HM80 with stamped steel recoil starter)
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
<u>.</u>	050005	,
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
14E	730130	Exh Adaptor Kit (Incl 27/ 277)/Lice as reg.)
		Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on
		HM80 with die cast starter)
420	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
723		Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics
		Handbook for installation instructions).

Ref #	Part Number Qty	Description
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



		_	
Ref #	Part Number	Qty	Description
62	650760		Screw, 8-32 x 3/8"
	650516		Screw, 1/4-20 x 1-1/8
156	610982		Magneto (w/ring gear) (12 Volt, 3 Amp) NOTE: The
			complete magneto is not available as an assembly. The
			magneto number is shown for reference purposes only. Order
			component parts individually, as shown in parts list. (Refer to
			Division 5, Section B, page 36 for breakdown or Fiche 18A-1,
			Grid G
183	34587		Bracket, Choke
	33371		
			Link, Governor
203	31342		Spring, Compression
204	650549		Screw, 5-40 x 7/16"
	610973		Terminal Assy. (Use as required)
207	33878		Link, Governor-to-throttle
	27793		Clip, Conduit
211	28942		Screw, 10-32 x 3/8"
219	34586		Rod, Choke
	35438		Knob, Control
222	28820		Screw, 10-32 x 1/2"
	34145		Blower Housing (For electric starter)
	35824		Muffler (Optional quiet muffler)
277A	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
	33662		
			Hub & Screen Assy., Starter
290	29774		Fuel Line (Braided 8-1/4")(21 cm)(As req.)
290	30705		Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)
301	410144B		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
501	55052		
			I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
			(1-3/16" I.D)
301	35355		Fuel Cap (Red plastic) (1-1/2" I.D.)
313A	33876		Gasket, Stator
339	35038		Spacer, Tank
	34155		Bracket, Fuel tank mounting
342	650561		Screw, 1/4-20 x 5/8"
350	570629A		Primer Assy.
			•
	32180C		Primer Line
370J	34870		Decal, Instruction Can be used on HM80 with diecast starter.
	34387		Decal, Instruction Can be used on HM80 with stamped steel
51 UD			· · ·
			recoil starter.
377	30547A		Contact Assy., Breaker
378	610767A		Condenser
408	35570		Screen Seal (Can be used on HM80 with stamped steel
			recoil starter)
			,
409	35569		Spacer (Can be used on HM80 with stamped steel recoil
			• • •
			starter)
440	700570		Debrie Cereen 1/4 (Inel 200 270D 207 444 9442) (Cere he
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
			used on HM80 with stamped steel recoil starter)
			•
411	35568		Debris Screen (Can be used on HM80 with stamped steel
			•
			recoil starter)
440	650007		Sorow E/16 19 v 1 E/0" (Cop be used on LIMO with
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
			stamped steel recoil starter)
			. ,

Ref #	Part Number (Qty Description
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
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