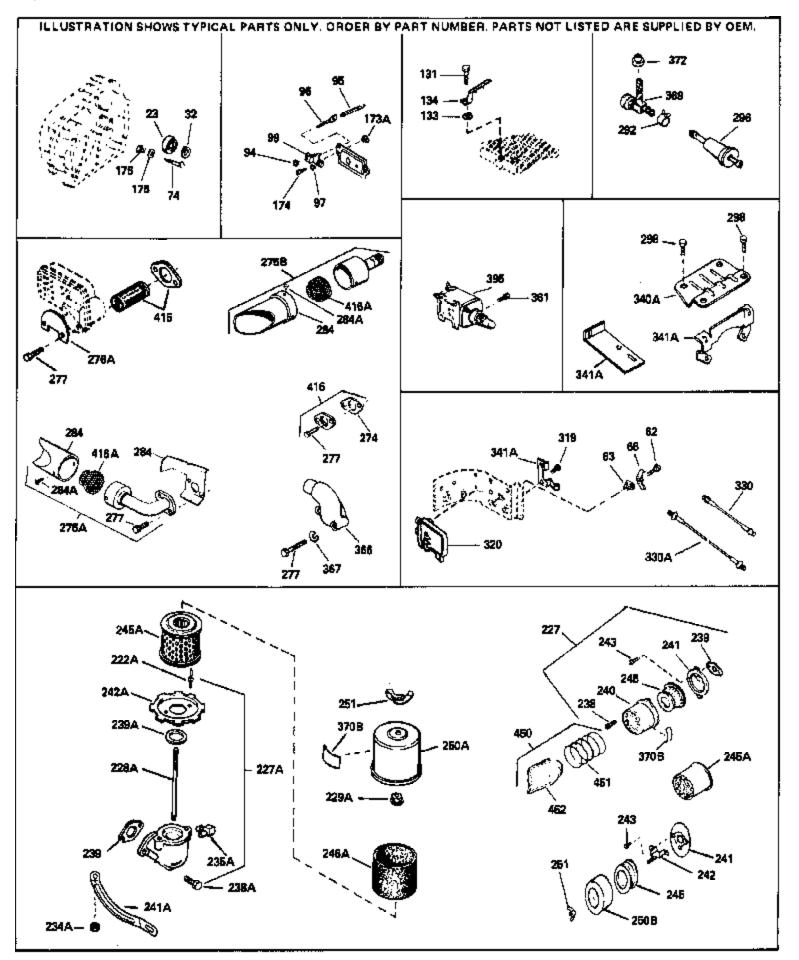


	Part Number Qty	
1	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
2	27652	Pin, Dowel
	31857	Nipple, Pipe
	30969	Cap, Oil drain
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	33454	Governor Lever Assy.
17	29916	Clamp, Governor lever
18	650548	Screw, 8-32 x 5/16"
	33374	Spring, Governor extension
	32630	Seal, Oil
	35256A	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	33365B	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
36	29918	Lockwasher, # 8 E.T.
37	29216	Nut & Lockwasher, 10-32 "Keps"
	30322	Locknut, Hex "Keps", 8-32
	29642	Ring, Retaining
	34552	Piston, Pin & Ring Set (Std.) (3-1/8")
	34553	
		Piston, Pin & Ring Set (.010" OS)
	34554	Piston, Pin & Ring Set (.020" OS)
	34329A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
41	34330A	Piston & Pin Ass'y. (.010" OS)(Incl. 43)
41	34331A	Piston & Pin Ass'y. (.020" OS)(Incl. 43)
42	34332	Ring Set (Std.) (3-1/8" Bore)
	34333	Ring Set (.010" OS)
	34334	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
		• • •
	32591C	Rod Assy., Connecting (Incl. 49)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
49	34242	Dipper, Oil
50	34143	Camshaft (MCR)
55	31291	Plug, Cover
	33273A	Extension, Blower housing
	34126	Bracket, Grommet mounting
	650760	
		Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	650128	Screw, 10-24 x 1/2"
	35262	* Gasket, Cylinder cover
	33367B	Cylinder Cover (Incl. 71, 75, 80, 311 & 312)
71	33368	Bushing, Crankshaft
	27642	Plug, Oil drain
	31950	Seal, Oil
	31845	Shaft, Mechanical governor
		•
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
86	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-11/16"
	32589	Key, Flywheel
92	650815	Washer, Belleville
93		Nut, Hex (1/2-20)
101	610118 650489	Cover, Spark plug (Use as required) Screw, 1/4-20 x 5/8"

109         33246         Gear, Crankshaft           119         34041A         "Gasket, Head           120         34030A         Head, Qiinder           122         27787A         Exhaust Valve (Kt2) (Incl. 151)           125         27787A         Exhaust Valve (Kt2) (Incl. 151)           126         34030         Intake Valve (Kt2) (Incl. 151)           127         26073         Washer, Flat (Use as required)           127A         26070         Washer, Flat (Use as required)           128         650570         Washer, Flat (Use as required)           128         650660         Washer, Flat (Use as required)           130         650691         Screw, 5/16-18 x 1-34" (Use as required)           131         650894A         Screw, 5/16-18 x 2" (Use as required)           131         65073         Screw, 5/16-18 x 2" (Use as required)           131         65073         Screw, 5/16-18 x 2" (Use as required)           131         65073         Screw, 5/16-18 x 2" (Use as required)           131         65073         Screw, 5/16-18 x 7/8" (Use as required)           131         650738         Screw, 5/16-18 x 5/8" (Use as required)           131         650738         Screw, 5/16-18 x 7/8" (Use as required)			Qty			
110       34240       Ground Wire         119       34030A       "Gasket, Head         120       34030A       Head, Cylinder         125       27878A       Exhaust Valve (K12) (Incl. 151)         125       27880A       Exhaust Valve (K12) (Incl. 151)         126       34036       Intake Valve (K12? OS) (Incl. 151)         127       650691       Washer (Use as required)         127A       650570       Washer, Flat (Use as required)         128       650580       Washer, Flat (Use as required)         129       650727       Screw, 5/16-18 x 1-3/4" (Use as required)         130       650691 washer)       Screw, 5/16-18 x 2" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         133       650692       Screw, 1/4-20 x 5/8" (Use as required)         134       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650773       Screw, 1/4-20 x 5/8" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650737       Screw, 1/4-20 x 1/2" (Use as required)         131       650738       Screw, 1/4-20 x 1/2" (Use as required)         131       650737       Screw, 1/4-20 x 1/2" (Use as required		Pin, Crankshaft gear				
119       34041A       * Gasket, Head         120       27878A       Exhaust Valve (Std.) (Incl. 151)         125       27880A       Exhaust Valve (Std.) (Incl. 151)         126       34035       Intake Valve (1/32* OS) (Incl. 151)         127       650691       Washer (Use as req.) tot of W6021A screw)         127A       650670       Washer, Flat (Use as required)         128       650630       Washer, Flat (Use as required)         128       650630       Washer, Flat (Use as required)         130       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         130       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650737       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650738       Screw, 5/16-18 x 1-1/2" (Use as required)         133       650692       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650738       Screw, 5/16-18 x 1-1/2" (Use as required)         133       13650738       Screw, 5/16-18 x 1-1/2" (Use as required)         134       792028       Screw, 5/16-18 x 1-1/2" (Use as required)         135       36366       Reasistor Spark Plug (R)17LM)         139       33399       Bracket, Governor gear         140       650		•				
120       34030A       Head, Cylinder         125       27787A       Exhaust Valve (Std) (Incl. 151)         126       34035       Intake Valve (Std) (Incl. 151)         127       650691       Washer (Use as required)         127       650691       Washer, Flat (Use as required)         127A       650670       Washer, Flat (Use as required)         128       660690       Washer, Flat (Use as required)         128       660690       Washer, Flat (Use as required)         130       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650692       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131A       650713       Screw, 5/16-18 x 7/8" (Use as required)         131A       650713       Screw, 1/1-18 x 7/8" (Use as required)         131A       750228       Screw, 1/1-20 x 5/8" (Use as required)         131A       750228       Screw, 1/1-18 x 7/8" (Use as required)         131A       750228       Screw, 1/1-20 x 5/8" (Use as required)         131A       750228       Screw, 1/1-20 x 5/8" (Use as required)         131A       75024		Ground Wire		34240	0 (	110
125       27878A       Exhaust Valve (Std.) (Incl. 151)         126       27890A       Exhaust Valve (Std.) (Incl. 151)         126       34035       Intake Valve (Std.) (Incl. 151)         127       650691       Washer (Use as required)         127A       650570       Washer, Flat (Use as required)         128       650690       Washer, Flat (Use as required)         130A       60277       Screw, 5/16-18 x 1-1/2" (Use as required)         130A       6021A       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650737       Screw, 5/16-18 x 5/8" (Use as required)         131       650738       Screw, 5/16-18 x 5/8" (Use as required)         131A       650713       Screw, 5/16-18 x 5/8" (Use as required)         131A       650738       Screw, 5/16-18 x 5/8" (Use as required)         131A       650738       Screw, 5/16-18 x 5/8" (Use as required)         131A       650713       Screw, 5/16-18 x 5/8" (Use as required)         1325       33369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149A       27882       Cap, Uper valve spring         150       27881       Spr		* Gasket, Head		34041A	9 (	119
125       27876A       Exhaust Valve (Std.) (Incl. 151)         126       27890A       Exhaust Valve (Std.) (Incl. 151)         126       34035       Intake Valve (Std.) (Incl. 151)         127       650691       Washer (Use as required)         1274       650670       Washer, Flat (Use as required)         128       650690       Washer, Flat (Use as required)         128       650690       Washer, Flat (Use as required)         130A       60214       Screw, 5/16-18 x 1-1/2" (Use as required)         130A       60214       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650737       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131       650713       Screw, 1/4-20 x 5/8" (Use as required)         131       650713       Screw, 1/4-20 x 5/8" (Use as required)         132       Screw, 1/4-20 x 5/8" (Use as required)         133       Screw, 1/4-20 x 5/8" (Use as required)         134       720228       Screw, 1/4-20		Head, Cylinder		34030A	0 3	120
125       27880A       Exhaust Valve (1/32" OS) (Incl. 151)         126       34036       Intake Valve (1/32" OS) (Incl. 151)         127       650691       Washer (Use as req. but not w60214 screw)         127A       26073       Washer, Flat (Use as required)         127A       650670       Washer, Flat (Use as required)         128       650727       Screw, 5/16-18 x 1-3/4" (Use as required)         130       650694A       Screw, 5/16-18 x 1-3/4" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131       650713       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 5/16-18 x 5/8" (Use as required)         1314       650738       Screw, 5/16-18 x 5/8" (Use as required)         1315       33656       Resistor Spark Plug (N17LM)         131       650713       Screw, 5/16-18 x 5/8" (Use as required)         135       33656       Bracket, Governor gear         140       650836       Screw, 1/2-24 x 1/2"         149       27882       Cap, Loper valve spring         150       27881				27878A	5 2	125
126       34035       Intake Valve (Sid) (Ind. 151)         127       650691       Washer, Flat (Use as req., but not w6021A screw)         127A       65070       Washer, Flat (Use as required)         127A       650690       Washer, Flat (Use as required)         128       650690       Washer, Flat (Use as required)         130A       6021A       Screw, 5/16-18 x 1-3/4" (Use as required)         130       650694A       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650737       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650737       Screw, 5/16-18 x 5/8" (Use as required)         131       650737       Screw, 5/16-18 x 5/8" (Use as required)         131       650733       Screw, 5/16-18 x 5/8" (Use as required)         131       650733       Screw, 5/16-18 x 5/8" (Use as required)         131       650713       Screw, 5/16-18 x 5/8" (Use as require d)         132       33360       Bracket, Govemor gear         140       650896       Screw, 10-24 x 1/2"         149       27882       Cap. Upper valve spring         150       27841       Spring, Valve         161       32581       Cover, Valve spring         170       28423       Body, Breather						
126       34036       Intake Valve (1/32" (5) (Incl. 151)         127       650691       Washer, Flat (Use as required)         127A       65070       Washer, Flat (Use as required)         128       650690       Washer, Flat (Use as required)         129       650727       Screw, 5/16-18 x 1-3/4" (Use as required)         130       6021A       Screw, 5/16-18 x 1-3/4" (Use as required)         131       650690       Screw, 5/16-18 x 1-3/4" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131A       650738       Screw, 1/6-18 x 5/8" (Use as required)         131A       650738       Screw, 1/6-18 x 5/8" (Use as required)         131A       650738       Screw, 1/6-18 x 5/8" (Use as required)         131A       650738       Screw, 1/4-20 x 5/8" (Use as required)         131A       650738       Screw, 1/4-20 x 1/2"         140       650836       Screw, 1/0-24 x 1/2"         140       650836       Screw, 1/0-24 x 1/2"         140       27882       Cap, Upper valve spring         169       27896A       "Gasket, Breather         170       28425       Cover, Valve spring						
127       650691       Washer, Flat (Use as required)         127A       650570       Washer, Flat (Use as required)         128       650690       Washer, Flat (Use as required)         129       650727       Screw, 5/16-18 x 1-3/4" (Use as required)         130A       6021A       Screw, 5/16-18 x 1-1/2" (Use as required, but 650691 washer)         131       650694A       Screw, 5/16-18 x 2" (Use as required, but 650691 washer)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 5/16-18 x 7/8" (Use as required)         133       650738       Screw, 5/16-18 x 5/8" (Use as required)         134       650738       Screw, 5/16-18 x 5/8" (Use as required)         135       33636       Resistor Spark Plug (R/17LM)         139       33369       Bracket, Govenor gear         140       650836       Screw, 1/4-20 x 1/2"         1439       27882       Cap, Upper valve spring         150       27881       Spring, Valve         151       32581       Cap, Lower valve spring         169       27896A       "G						
127A       26073       Washer, Flat (Use as required)         1276       650690       Washer, Flat (Use as required)         128       650727       Screw, 5/16-18 x 1-3/2" (Use as required)         130       6021A       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650694       Screw, 1/16-18 x 1-1/2" (Use as required)         131       650737       Screw, 1/4-20 x 1/2" (Use as required)         131       650738       Screw, 1/4-20 x 1/2" (Use as required)         131       650738       Screw, 1/4-20 x 1/2" (Use as required)         131       650738       Screw, 1/4-20 x 1/2" (Use as required)         131A       650738       Screw, 1/4-20 x 1/2" (Use as required)         131A       650738       Screw, 5/16-18 x 7/8" (Use as required)         131A       650738       Screw, 5/16-18 x 7/8" (Use as required)         131A       650738       Screw, 1/4-20 x 1/2"         133369       Bracket, Governor gear       140         140       650836       Screw, 1/0-24 x 1/2"         1442       Z7882       Cap, Upper valve spring         150       27881       Spring, Valve         161       27896A       "Gasket, Breather         170       28423       Cover, Valve spring	(אוב					
127A       650670       Washer, Flat (Use as required)         128       650690       Washer, Belleville         130A       6021A       Screw, 5/16-18 x 1-3/4" (Use as required)         130A       6004A       Screw, 5/16-18 x 1-1/2" (Use as required)         131       650694A       Screw, 5/16-18 x 1/2" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131       650736       Screw, 5/16-18 x 5/8" (Use as required)         131A       650733       Screw, 5/16-18 x 5/8" (Use as required)         131A       650733       Screw, 5/16-18 x 5/8" (Use as required)         131A       792028       Screw, 5/16-18 x 5/8" (Use as required)         1313       33636       Resistor Spark Plug (R/17LM)         139       33369       Bracket, Govemor gear         140       650836       Screw, 10-24 x 1/2"         149       27882       Cap. Upper valve spring         150       27881       Cap. Loper valve spring         160       27896A       "Gasket, Breather         171       28423       Body, Breather         172       28424       Element, Breather         178	<i>,</i> ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
128       650690       Washer, Belleville         129       650727       Screw, 5/16-18 x 1-12" (Use as required, but 650691 washer)         130       650694A       Screw, 5/16-18 x 1-12" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650737       Screw, 1/4-20 x 1/2" (Use as required)         131       650738       Screw, 5/16-18 x 5/8" (Use as required)         131A       650713       Screw, 5/16-18 x 5/8" (Use as required)         131A       650736       Screw, 5/16-18 x 5/8" (Use as required)         131A       650731       Screw, 5/16-18 x 5/8" (Use as required)         131A       650732       Screw, 5/16-18 x 5/8" (Use as required)         131A       650733       Screw, 5/16-18 x 5/8" (Use as required)         131A       650733       Screw, 5/16-18 x 5/8" (Use as required)         131A       500713       Screw, 5/16-18 x 5/8"         139       33369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149       27882       Cap, Upper valve spring         150       27881       Spring, Valve         161       32531       Cap, Lower valve spring         172       28425       Cover, Valve spr						
129       650727       Screw, 5/16-18 x 1-3/4" (Use as required, but 650691 washer)         130       650694A       Screw, 5/16-18 x 2" (Use as required, but 650691 washer)         131       650802       Screw, 1/4-20 x 5/8" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 5/8" (Use as required)         131A       650733       Screw, 5/16-18 x 2" (Use as required)         131A       650733       Screw, 5/16-18 x 78" (Use as required)         131A       650733       Screw, 5/16-18 x 78" (Use as required)         131A       650733       Screw, 5/16-18 x 78" (Use as required)         131A       650736       Screw, 5/16-18 x 78" (Use as required)         131A       650730       Screw, 5/16-18 x 78"       (Use as required)         131A       650730       Screw, 10-24 x 1/2"       (Use as required)         132       33636       Screw, 10-24 x 1/2"       Screw, 10-24 x 1/2"         149A       27882       Cap, Upper valve spring       Screw, 10-24 x 1/2"         149A       27896A       "Gasket, Breather cover       Screw, 10-24 x 1/2"         170       28425       Cover, Valve spring       Screw, 10-24 x 5/8"         172       28425       Cove						
130A       6021A       Screw, 5/16-18 x 1-1/2" (Use as required, but 650691 washer)         130       650694A       Screw, 5/16-18 x 2" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650736       Screw, 5/16-18 x 7/8" (Use as required)         131A       792028       Screw, 5/16-18 x 7/8" (Use as required)         133       3636       Resistor Spark Plug (RJ-17M)         139       33636       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149       27882       Cap, Upper valve spring         149       27881       Spring, Valve         151       32581       Cap, Lower valve spring         170       28423       Body, Breather         171       28424       Element, Breather         177       28425       Cover, Valve spring         178       29752       Nut & Lockwasher, 1/4-28         179       30593       Clip, Primer line (Use as required)         182       30387       Pipe, Intake         200       3142       Spri						
650691 washer)           130         650694A           131         650802           131         650737           131         650737           131         650738           131         650738           131         650738           131         650738           131         650733           131         650733           131         650733           131         650733           131         650738           131         650733           131         650733           131         650738           131         650739           131         650733           131         650733           131         650733           131         650733           131         65073           131         65073           132881         Cap, Upper valve spring           140         650836           151         32581           169         27895A           170         28423           169         27895A           171         28425           172         28425						
130       650694A       Screw, 5/16-18 x 2" (Use as required)         131       650737       Screw, 1/4-20 x 5/8" (Use as required)         131       650738       Screw, 1/4-20 x 1/2" (Use as required)         131       650713       Screw, 5/16-18 x 7/8" (Use as required)         131       650738       Screw, 5/16-18 x 7/8" (Use as required)         131       650738       Screw, 5/16-18 x 7/8" (Use as required)         131       650738       Screw, 5/16-18 x 7/8" (Use as required)         133       3366       Resistor Spark Plug (RJ17LM)         139       33369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149A       27882       Cap, Upper valve spring         150       27881       Cap, Lower valve spring         163       35530       Tube, Breather         170       28423       Body, Breather         171       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650597       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 1/2"         178       29752       Ntt & Lockwasher, 1/4-28         179B       30533       Clip, Primer line (Use as requi	out do notuse with			6021A	A (	130A
131       650802       Screw, 1/4-20 x 5/8" (Use as required )         131       650737       Screw, 1/4-20 x 5/8" (Use as required )         131       650738       Screw, 1/4-20 x 5/8" (Use as required )         131       650733       Screw, 5/16-18 x 5/8" (Use as required )         131       650733       Screw, 5/16-18 x 5/8" (Use as require d)         131       650733       Screw, 5/16-18 x 7/8" (Use as require d)         131       650802       Screw, 5/16-18 x 7/8" (Use as require d)         131       53636       Resistor Spark Plug (RJ17LM)         133       3369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149       27882       Cap, Upper valve spring         150       27881       Spring, Valve         151       32581       Cap, Loper valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28425       Cover, Valve spring         173       33350       Tube, Breather         174       650597       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 1/2"		650691 washer)				
131       650802       Screw, 1/4-20 x 5/8" (Use as required )         131       650737       Screw, 1/4-20 x 1/2" (Use as required )         131       650733       Screw, 1/4-20 x 1/2" (Use as required )         131A       650733       Screw, 5/16-18 x 5/8" (Use as required )         131A       792028       Screw, 5/16-18 x 7/8" (Use as require d)         135       33636       Resistor Spark Plug (RJ17LM)         139       33369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149A       27882       Cap, Upper valve spring         149       27881       Spring, Valve         150       27881       Spring, Valve         151       32531       Cap, Lopver valve spring         169       27896A       " Gasket, Breather cover         170       28423       Body, Breather         171       28425       Cover, Valve spring         172       28425       Cover, Valve spring         173       33350       Tube, Breather         174       650597       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 1/2"         174       650597       Screw, 1/4-28 x 1"         183 <t< td=""><td></td><td>Screw, 5/16-18 x 2" (Use as required)</td><td></td><td>650694A</td><td>0 6</td><td>130</td></t<>		Screw, 5/16-18 x 2" (Use as required)		650694A	0 6	130
131       650737       Screw, 1/4-20 x 1/2" (Use as required )         131A       650713       Screw, 5/16-18 x 5/8" (Use as required )         131A       792028       Screw, 5/16-18 x 5/8" (Use as required )         1313       3369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         1449       27882       Cap, Upper valve spring         149       27881       Spring, Valve         150       27881       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650128       Screw, 10-24 x 5/8"         178       32530       Tube, Breather         179       28425       Cover, Valve spring         173       35350       Tube, Greather         174       650128       Screw, 10-24 x 1/2"         174       650128       Screw, 10-24 x 1/2"         174       650128       Screw, 10-24 x 1/2" <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
131650738Screw, 1/4-20 x 5/8" (Use as required)131A650713Screw, 5/16-18 x 5/8" (Use as required)131A650713Screw, 5/16-18 x 7/8" (Use as required)131A3366Resistor Spark Plug (RJ17LM)13933369Bracket, Governor gear140650836Screw, 10-24 x 1/2"149A27882Cap, Upper valve spring15027881Cap, Lower valve spring15132581Cap, Lower valve spring16927896A" Gasket, Breather cover17028423Body, Breather17128424Element, Breather17228425Cover, Valve spring17335350Tube, Breather174650128Screw, 10-24 x 1/2"174650597Screw, 10-24 x 1/2"174650597Screw, 10-24 x 1/2"174650597Screw, 10-24 x 1/2"17829752Nut & Lockwasher, 1/4-28179B30933Clip, Primer line (Use as required)1823088AScrew, 1/4-28 x 1"18433263"Gasket, Carburetor18533877Pipe, Intake20033461AControl Bracket (Incl. 19, 19A, 203 & 204)20127793Clip, Conduit2112842Screw, 5/40 x 7/16"223650378Screw, Torx T-30, 5/16-18 x 1-1/8 "22427915A"Gasket, Intake pipe20534145Blower Housing (For electric starter)261650788Screw, 5/16-18 x 3/						
131A       650713       Screw, 5/16-18 x 5/8" (Use as require d)         131A       792028       Screw, 5/16-18 x 7/8" (Use as require d)         135       33636       Resistor Spark Plug (R.117LM)         139       33369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149A       27882       Cap, Upper valve spring         149       27882       Cap, Upper valve spring         150       27881       Spring, Valve         151       32581       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650597       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 1/2"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         192       103461A       Control						
131A       792028       Screw, 5/16-18 x 7/8" (Use as require d)         135       33636       Resistor Spark Plug (RJ17LM)         139       33369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149A       27882       Cap, Upper valve spring         149       27882       Cap, Upper valve spring         150       27881       Spring, Valve         151       32581       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650597       Screw, 10-24 x 1/2"         178       29752       Nut & Lockwasher, 1/4-28         179       30533       Clip, Primer line (Use as required)         182       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, Tox 7-30, 5/16-18 x 1-1/8 "         205       650378       Sc						
135       33636       Resistor Spark Plug (R, J17LM)         139       33369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149       27882       Cap, Upper valve spring         149       27882       Cap, Upper valve spring         150       27881       Spring, Valve         151       32581       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28425       Cover, Valve spring         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         178       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16" <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td></t<>						
139       33369       Bracket, Governor gear         140       650836       Screw, 10-24 x 1/2"         149A       27882       Cap, Upper valve spring         149       27881       Spring, Valve         150       27881       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 1/2"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       3088A       Screw, 10-24 x 1/2"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 540 x 7/16"         205       610973       Terminal Assy. (Use as required)						
140       650836       Screw, 10-24 x 1/2"         149A       27882       Cap, Upper valve spring         149       27882       Cap, Upper valve spring         150       27881       Spring, Valve         151       32581       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)						
149A       27882       Cap, Upper valve spring         149       27882       Cap, Upper valve spring         150       27881       Spring, Valve         151       32581       Cap, Lower valve spring         169       27896A       Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       3088A       Screw, 14-28 x 1"         184       332C3       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 7-40 x 7/16"         205       Clip, Conduit       223         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         22						
149       27882       Cap, Upper valve spring         150       27881       Spring, Valve         151       32581       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         205       Giology       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"						
150       27881       Spring, Valve         151       32581       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         1789       30533       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, Torx T-30, 5/16-18 x 1-1/8 "         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
151       32581       Cap, Lower valve spring         169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, Torx T-30, 5/16-18 x 1-1/8 "         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, In						
169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       3461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, Torx T-30, 5/16-18 x 1-1/8 "         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing						
170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         205       G10973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, Tox T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as required)		Cap, Lower valve spring				
171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         205       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, Torx T-30, 5/16-18 x 1-1/8 "         223       650378       Screw, Tox T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)		* Gasket, Breather cover		27896A	92	169
172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         205       610973       Terminal Assy. (Use as required)         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)		Body, Breather		28423	0 2	170
173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         211       28942       Screw, Torx T-30, 5/16-18 x 1-1/8 "         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)		Element, Breather		28424	1 2	171
173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)				28425	2 2	172
174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, Torx T-30, 5/16-18 x 1-1/8 "         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as required)				35350	3 3	173
174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         *       224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as required)						
178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, Torx T-30, 5/16-18 x 1-1/8 "         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as required)						
179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as required)						
182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)						
184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)						
185       33877       Pipe, Intake         200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as required)						
200       33461A       Control Bracket (Incl. 19, 19A, 203 & 204)         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)						
203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as required)		•				
204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)						
206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as required)						
210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)						
211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)						
223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       34145       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)						
22427915A* Gasket, Intake pipe26034145Blower Housing (For electric starter)261650788Screw, 5/16-18 x 3/4" (Use as require d)						
26034145Blower Housing (For electric starter)261650788Screw, 5/16-18 x 3/4" (Use as require d)						
261 650788 Screw, 5/16-18 x 3/4" (Use as require d)		* Gasket, Intake pipe		27915A	4 2	224
261 650788 Screw, 5/16-18 x 3/4" (Use as require d)		Blower Housing (For electric starter)		34145	0 3	260
262 29747B Screw, 5/16-24 x 21/32"		Screw, 5/16-24 x 21/32"				
265 33272B Cover, Cylinder head						
275 33280A Muffler						
275C 35824 Muffler (Optional quiet muffler)						
276 31588 Plate, Muffler locking						
277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A )		$OUCW, J/10^{-10}/2^{-3}/4$ (USEU WILL 2/0A)			~ (	ZITA

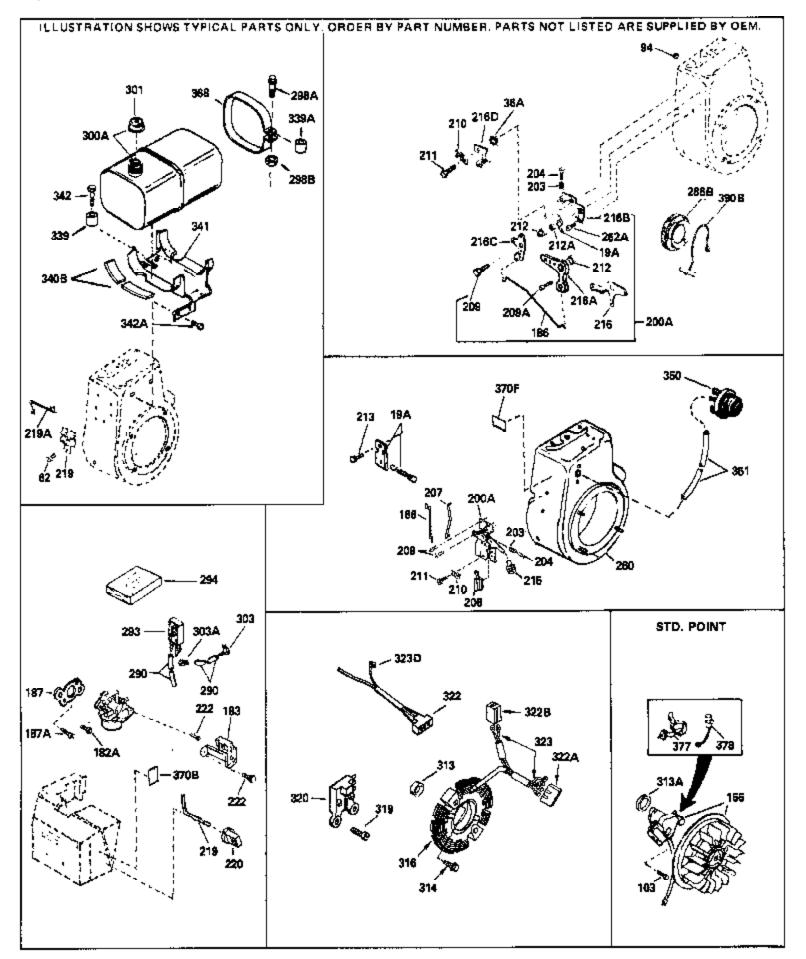
		y Description
	650729	Screw, 5/16-18 x 3-3/16"
281	33013	Cover, Starter bubble
282	650760	Screw, 8-32 x 3/8"
	33662	Hub & Screen Assy., Starter
	29752	Nut & Lockwasher, 1/4-28
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	
		Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
	26460	Clamp, Fuel line (Use as required)
	650665	Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
		builtwith different size fuel inlet openings. Tanks with the
		1-3/16" I.D. opening use fuel cap 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
004		
	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
		I.D.)
204	24240	Fuel Can (Dad Directio) (Count Desistant Llink Drofile)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
		(1-3/16" I.D)
301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	33893A	Tube, Oil fill
	33590	"O" Ring
		•
	34011A	Dipstick (Incl. 306)
	29443	Clip, Fuel line (Use as required)
	34246	Clip, Ground wire (Use as required)
	650765	Screw, 10-32 x 1/2"
337	34140	Cover, Carburetor
338	28942	Screw, 10-32 x 3/8"
340	34154	Plate, Fuel tank mounting
341	34155	Bracket, Fuel tank mounting
	650561	Screw, 1/4-20 x 5/8"
	34141	Guard, Starter
	32576	Seal, Snow guard
	33377	Bracket, Carburetor cover mounting
	650767	Screw, 8-32 x 27/64"
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
	34346	Decal, Instruction
	550223	Decal, Name
370C	34144	Decal, Primer
370D	34414	Decal, Warning
379	631021	Inlet Needle, Seat & Clip Assy.
380	632111	Carburetor (Incl. 184) (Refer to Division 5, Section A, page
		170 for breakdown or Fiche18A-1, Grid F-1)
390	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for
		breakdown or Fiche 18A-1, Grid G-5)
400	222700	Casket Set (Incl. items marked*)
	33279G	Gasket Set (Incl. items marked*)
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
100	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)

Ref #	Part Number Qty	Description
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
421	730225 730226 730572	SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart) Stater Mutt Vit (Ind. 270 J. 426 & 4.27) (Can be used an
425	130312	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cas aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



		Description
62	650760	Screw, 8-32 x 3/8"
63	28545	Grommet, Plastic
	31855	Retainer, Bearing
97	61000	Lockwasher, Heavy split, #10 (Buy loc ally)
	050000	
	650802	Screw, 1/4-20 x 5/8" (Use as required )
131	650737	Screw, 1/4-20 x 1/2" (Use as required )
131	650738	Screw, 1/4-20 x 5/8" (Use as required )
	650128	Screw, 10-24 x 1/2"
	650597	Screw, 10-24 x 5/8"
227	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
		(Use as required)
207	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
221	750104	
		as required)
2284	650824	Stud, 1/4-20 x 7.33 (Use as required)
220A	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
		elbow)
0/FA	34700	Element, Air cleaner
	35865	Gasket, Exhaust (Use as required)
275B	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
		can be used on any model.)
0750	25004	Mufflen (Ontional mist mufflen)
	35824	Muffler (Optional quiet muffler)
277	650729	Screw, 5/16-18 x 3-3/16"
277A	650696	Screw, 5/16-18x2-3/4" (Used with 276A )
292	26460	Clamp, Fuel line (Use as required)
	650665	Screw, 1/4-15 x 7/8"
	35857	Valve, Fuel shut-off
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel
		recoil starter.
005	000000	
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
		,
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
	700570	,
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
	25569	Debrie Person (Can be used on UN/00 with stars at start
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
/10	650907	Scrow 5/16-18 x 1-5/8" (Cap be used on UMPO with
413	000307	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
/15	730130	Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on
		HM80 with die cast starter)
400	650969	Scrow 9 19 x 1 1/0" (2 Doguired) (I los os required) (Defer to
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
		Mechanics Handbook for installation instructions).

Ref #	Part Number	Qty	Description
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



		Description
	650760	Screw, 8-32 x 3/8"
103	650489	Screw, 1/4-20 x 5/8"
156	610842	Magneto (Incl. 377 & 378) NOTE: The complete magneto is
		not available as an assembly. The magneto number is shown
		for reference purposes only. Order component parts
		individually, as shown in parts list. (Refer to Division 5,
		Section B, page 28 for breakdown or Fiche 18A-1, Grid G-1)
183	34587	Bracket, Choke
186	33371	Link, Governor
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
	610973	Terminal Assy. (Use as required)
	33878	Link, Governor-to-throttle
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
219	34586	Rod, Choke
220	35438	Knob, Control
222	28820	Screw, 10-32 x 1/2"
	34145	Blower Housing (For electric starter)
	35824	Muffler (Optional quiet muffler)
	650696	Screw, 5/16-18x2-3/4" (Used with 276A )
	33662	
		Hub & Screen Assy., Starter
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
		I.D.)
201	34210	Fuel Can (Rad Plactic) (Spurt Pacietant, High Profile)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
		(1-3/16" I.D)
301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
313A	33876	Gasket, Stator
	35038	Spacer, Tank
	34155	Bracket, Fuel tank mounting
	650561	Screw, 1/4-20 x 5/8"
	570629A	Primer Assy.
	32180C	Primer Line
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel
		recoil starter.
0 <del>77</del>	30547A	Contact Assy Broaker
		Contact Assy., Breaker
	30548B	Condenser
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
409	50509	• • •
		starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
	05500	· ,
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
440	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
/1·2	1686-811	
413	000001	stamped steel recoil starter)

Ref #	Part Number (	Qty Description
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).