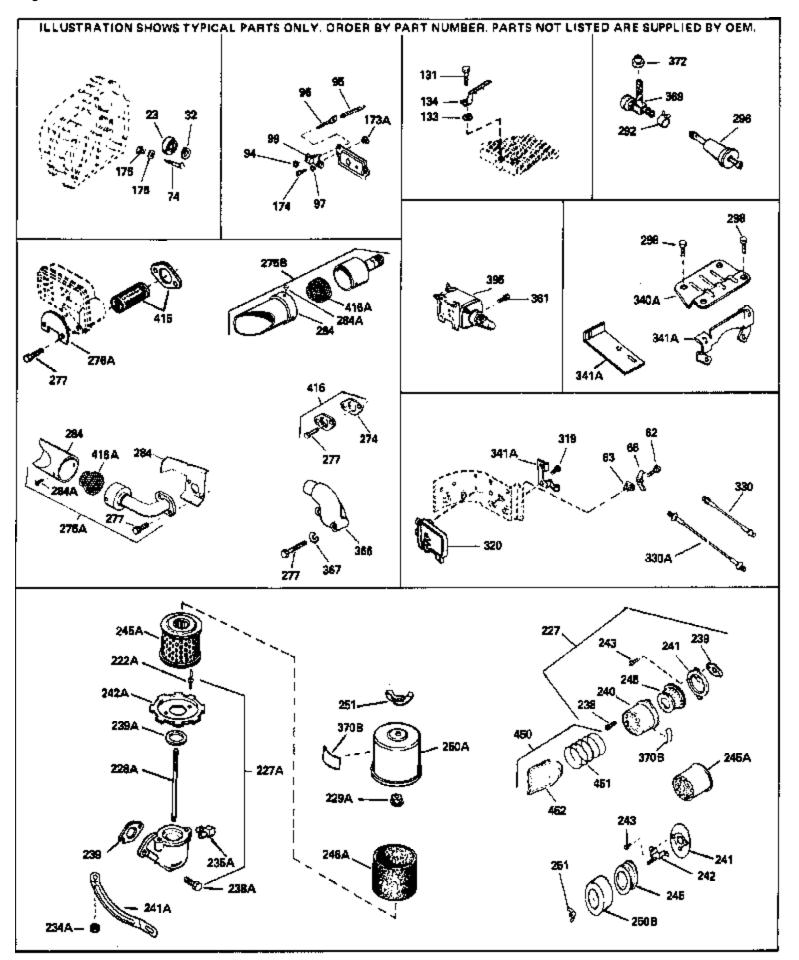


Ref #	Part Number	Qtv	Description
1	35385	~. <u>,</u>	Cylinder (Incl. 2,20,72,72A) (3-1/8" Bore)
	27652		Pin, Dowel
	30700		Yoke, Governor
	650494		Screw, 6-40 x 5/16"
			•
	30699C		Rod Assy., Governor (Incl. 15A & 15B)
	33454		Governor Lever Assy.
	29916		Clamp, Governor lever
	650548		Screw, 8-32 x 5/16"
	34663		Spring, Speed control
20	35319		Seal, Oil
25	35326		Baffle, Blower housing
26	650561		Screw, 1/4-20 x 5/8"
30	35495		Crankshaft
	33628		Washer, Thrust
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, # 8 E.T.
	30322		Locknut, Hex "Keps", 8-32
			•
	29216		Nut & Lockwasher, 10-32 "Keps"
	29642		Ring, Retaining
	35373A		Rod Assy., Connecting (Incl. 49)
	650908		Bolt, Connecting rod
	650882		Bolt, Connecting rod
	34034		Lifter, Valve
	35374		Dipper, Oil
50	35375		Camshaft (MCR)
60	33273A		Extension, Blower housing
62	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
	650128		Screw, 10-24 x 1/2"
	35262		* Gasket, Cylinder cover
	33626B		Cyl. Cover (Incl.71,74,75,80,175,176, 311,312)
	27642		Plug, Oil drain
	33625		Seal, Oil
	31845		
			Shaft, Mechanical governor
	30590A		Washer, Flat
	35378		Gear Assy., Governor (Incl. 81)
	30588A		Spool, Governor
	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16"
	650832		Screw, 1/4-20 x 1-11/16"
89	32589		Key, Flywheel
90	611092		Flywheel (3 amp)
92	650880		Washer, Belleville
	650881		Nut, Hex (5/8-18) (Add-on alternator)
	35135		Lamination Assy., Solid State
	610118		Cover, Spark plug (Use as required)
	650872		Stud, Lamination mounting
	650814		Screw, Torx T-15, 10-24 x 1"
	35183		Ground Wire
	34041A		* Gasket, Head
	34030A		Head, Cylinder
	27878A		Exhaust Valve (Std.) (Incl. 151)
	27880A		Exhaust Valve (1/32" OS) (Incl. 151)
	34035		Intake Valve (Std.) (Incl. 151)
	34036		Intake Valve (1/32" OS) (Incl. 151)
127	650691		Washer (Use as req., but not w/6021A screw)
127A	26073		Washer, Flat (Use as required)
127A	650570		Washer, Flat (Use as required)

Ref # Part Number Op/Description 122 65060 Washer, Balleville 129 65077 Sorew, 5/16-18 x 1/34" (Use as required.) 130 6021A Sorew, 5/16-18 x 1/12" (Use as required.) 131 650780 Sorew, 5/16-18 x 1/12" (Use as required.) 131 650737 Sorew, 1/4-20 x 58" (Use as required.) 131 650738 Sorew, 1/4-20 x 58" (Use as required.) 131 650738 Sorew, 1/4-20 x 58" (Use as required.) 131 650738 Sorew, 5/16-18 x 58" (Use as required.) 131 650738 Sorew, 5/16-18 x 58" (Use as required.) 131 650738 Sorew, 5/16-18 x 58" (Use as required.) 131 650738 Sorew, 5/16-18 x 58" (Use as required.) 132 3359 Bracket, Governor gear 140 55083 Sorew, 1/4-20 x 58" (Use as required.) 149 27882 Seal Assy., Intake valve 149 27882 Seal Assy., Intake valve 150 2781 Cap. Uper valve spring 170 28423 Body. Breather 177 28424 Element, Breather 177 28425 Cover, Valve spring 178 35505 Tube, Breather 178 35506 Cover, Valve spring		Part Number	Otv	Description
129 650727 Screw, 5/16-18, x 1/34" (Use as required) 1304 6021A Screw, 5/16-18, x 1/12, as required, but do notuse with 131 650802 Screw, 1/4-20, x 1/2" (Use as required, 1) 131 650737 Screw, 1/4-20, x 1/2" (Use as required, 1) 131 650738 Screw, 1/4-20, x 5/9" (Use as required, 1) 131 650738 Screw, 1/4-20, x 1/2" (Use as required, 1) 131 732228 Screw, 1/4-20, x 1/2" (Use as required, 1) 131 732228 Screw, 1/6-18, x 7/5" (Use as required, 1) 133 33393 Bracket, Governor gear 140 60033 Screw, 1/6-18, x 7/5" (Use as required, 1) 133 33393 Bracket, Governor gear 140 60033 Screw, 1/6-24, x 1/2" 1449 27852 Cap, Upper valve spring 151 32581 Cap, Lower valve spring 170 24424 Element, Beather 171 24424 Element, Beather 174 600367 Screw, 10-24, x 1/2" 174 600367 Screw, 10-24, x 1/2" 174 600367 Screw, 10-24, x 1/2"			Qly	
130 600004A Screw, 5f16-18 x 2" (Use as required) 131 650002 Screw, 176-18 x 1.22" (Use as required) 131 650737 Screw, 174-20 x 58" (Use as required) 131 650737 Screw, 174-20 x 58" (Use as required) 131 650733 Screw, 174-20 x 58" (Use as required) 131A 790205 Screw, 174-20 x 58" (Use as required) 133A 790205 Screw, 174-18 x 58" (Use as required) 133A 790205 Screw, 174-18 x 58" (Use as required) 133A 790205 Screw, 174-18 x 58" (Use as required) 133 33369 Bracket, Governor gear 1440 50806 Screw, 10-24 x 1/2" 149 27881 Sping, Valve 150 27831 Sping, Valve 161 2581 Cap, Lower valve sping 172 28425 Cover, Valve sping 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 12" 174 650128 Screw, 10-24 x 12" 174 650503 Cip, Connotres				
130A 6021A Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with 60081 washed) 131 650737 Screw, 1/4-20 x 5/8" (Use as required) 131 650738 Screw, 1/4-20 x 5/8" (Use as required) 131 650739 Screw, 1/4-20 x 5/8" (Use as required) 131 650739 Screw, 5/16-18 x 7/8" (Use as required) 131 650730 Screw, 5/16-18 x 7/8" (Use as required) 133 33369 Bracket, Covernor gear 140 65036 Screw, 1/0-24 x 1/2" 149 33862 Seal Asy, Intake valve 149 27882 Cap, Upper valve spring 151 32581 Cap, Lower valve spring 170 28423 Body, Breather 171 28424 Element P 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650129 Scre				
650801 washer) 131 650737 Screw, 1/4-20 X 12' (Use as required.) 131 650738 Screw, 1/4-20 X 12' (Use as required.) 131 650739 Screw, 5/16-18 X 58' (Use as required.) 131 A 720228 Screw, 5/16-18 X 58' (Use as required.) 131 A 72023 Screw, 5/16-18 X 58' (Use as required.) 133 A 72028 Screw, 5/16-18 X 58' (Use as required.) 133 A 72028 Screw, 5/16-18 X 58' (Use as required.) 133 A 72028 Screw, 5/16-18 X 58' (Use as required.) 134 A 72028 Screw, 5/16-18 X 58' (Use as required.) 139 33369 Bracket, Covernor gear 149 27881 Spring, Valve 150 27881 Spring, Valve 171 28424 Element, Breather 171 28425 Cover, Valve spring 173 35330 Tube, Breather 174 650126 Screw, 10-24 x 12' 174 650137 Terminal Assy, (Use as required.) 178 33230 Tube, Screw, 5-40 x 7/16' 179 305531 Tube, Screw, 5-40 x 7/16' 179 30553 Cip, Primer line (Use as required.) 201 277738 Cip, Conduit 202 277738 <td></td> <td></td> <td></td> <td></td>				
131 650802 Screw, 1/4-20 x 5/6" (Use as required) 131 650738 Screw, 1/4-20 x 5/6" (Use as required) 131 650738 Screw, 5/16-18 x 5/6" (Use as required) 131 650731 Screw, 5/16-18 x 5/6" (Use as required) 131 650736 Screw, 5/16-18 x 5/6" (Use as required) 133 33569 Bracket, Governor gen 140 650356 Screw, 10-24 x 1/2" 149 27882 Cap, Upper valve spring 151 32581 Cap, Loper valve spring 169 27996A "Gasket, Breather over 170 28423 Body, Breather 171 28424 Element. Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650597 Screw, 10-24 x 1/2" 174 650549 Screw, 10-24 x 1/2" 174 650549 Screw, 10-24 x 1/2" 173 135350 Tube, Carburstor 174 650549 Screw, 10-24 x 1/2" 174	130A	6021A		
131 650737 Screw, 1/4-20 x 1/2' (Use as required) 1314 650713 Screw, 5/16-18 x 5/8' (Use as required) 131A 650713 Screw, 5/16-18 x 5/8' (Use as required) 131A 650713 Screw, 5/16-18 x 5/8' (Use as required) 131A 720208 Screw, 5/16-18 x 5/8' (Use as required) 131A 65036 Screw, 10-24 x 1/2' 149A 33689 Bracket, Governor gear 140 65036 Screw, 10-24 x 1/2' 149A 33682 Cap, Lower valve spring 150 27884 Spring, Valve 151 32551 Cover, Valve spring 170 24423 Body, Breather 171 24425 Cover, Valve spring 173 33350 Tube, Breather 174 650128 Screw, 10-24 x 1/2' 174 650593 Cip, Primer Line (Use as required) 184 33362 Spring, Campression 204 Screw, 10-32 x 1/2' Screw, 5-40 x 7/16' 205 3003 Cip, Condut 211 650549 Screw, 10-32 x 3/3' 224 </td <td></td> <td></td> <td></td> <td>650691 washer)</td>				650691 washer)
131 650737 Screw, 1/4-20 x 1/2' (Use as required) 1314 650713 Screw, 5/16-18 x 5/8' (Use as required) 131A 650713 Screw, 5/16-18 x 5/8' (Use as required) 131A 650713 Screw, 5/16-18 x 5/8' (Use as required) 131A 720208 Screw, 5/16-18 x 5/8' (Use as required) 131A 65036 Screw, 10-24 x 1/2' 149A 33689 Bracket, Governor gear 140 65036 Screw, 10-24 x 1/2' 149A 33682 Cap, Lower valve spring 150 27884 Spring, Valve 151 32551 Cover, Valve spring 170 24423 Body, Breather 171 24425 Cover, Valve spring 173 33350 Tube, Breather 174 650128 Screw, 10-24 x 1/2' 174 650593 Cip, Primer Line (Use as required) 184 33362 Spring, Campression 204 Screw, 10-32 x 1/2' Screw, 5-40 x 7/16' 205 3003 Cip, Condut 211 650549 Screw, 10-32 x 3/3' 224 </td <td>131</td> <td>650802</td> <td></td> <td>Screw 1/4-20 x 5/8" (Use as required)</td>	131	650802		Screw 1/4-20 x 5/8" (Use as required)
131 650736 Screw, 1/4/20 x 5/8° (Use as require d) 131A 650713 Screw, 5/6-18 x 7/8° (Use as require d) 135 36366 Resistor Spark Plug (RJ17LM) 139 33389 Backet, Governor gear 140 650336 Screw, 10/24 x 1/2° 149A 36862 Seal Assy, Intake valve 149 27882 Cap, Upper valve spring 150 27811 Spring, Valve 170 22423 Body, Breather 171 22424 Element, Breather 172 22425 Cover, Valve spring 173 33350 Tube, Breather 174 650127 Screw, 10-24 x 1/2° 174 650137 Screw, 10-24 x 1/2° 174 650137 Screw, 10-24 x 1/2° 174 650137 Screw, 10-24 x 1/2° 174 650167 Screw, 10-24 x 1/2° 174 650169 Screw, 10-24 x 1/2° 174 650169 Screw, 10-32 x 1/2° 174 650169 Screw, 10-32 x 1/3° 174 650538 Clope and anda sogge (Lea as required) </td <td></td> <td></td> <td></td> <td></td>				
131A 660713 Screw, \$76-18 x 56" (Use as require d) 135 3366 Resistor Spark Plug (RJ17LM) 139 33369 Brackel, Governor gear 140 600366 Screw, 10-24 x 1/2" 149A 33682 Seal Assy, Intake valve 149A 27882 Cap, Upper valve spring 150 27881 Spring, Valve 160 27881 Spring, Valve 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 33330 Tube, Breather 174 660123 Screw, 10-24 x 1/2" 174 660597 Screw, 10-24 x 50° 179B 30533 Clip, Primer line (Use as required) 144 500549 Screw, 10-24 x 10° 174 660549 Screw, 10-32 x 10° 203 31342 Spring, Compression 204 660549 Screw, 10-32 x 10° 211 29842 Screw, 10-32 x 10° 212 27733 Clip, Conduit 211				
131A 720226 Screw, S/6-18 x 7/8" (Use as require d) 135 33369 Brackel, Governor gear 140 650336 Screw, 10-24 x 1/2" 149A 33862 Scal Assy., Intake value 149 33862 Scal Assy., Intake value 149 27852 Cap. Upper value spring 150 27881 Spring, Value 161 32561 Cap. Lower value spring 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 6502697 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2" 178 30533 Clip, Primer line (Use as required) 174 650597 Screw, 5-40 x 7/16" 203 31342 Spring, Compression 214 650597 Screw, 5-40 x 7/16" 205 Screw, 5-40 x 7/16" Scasket, Lantake pipe				
136 33336 138 333369 149 550836 149 35862 149 35862 149 27882 149 27882 151 32531 152 27831 162 27895A 170 28423 171 28424 171 28424 172 28425 173 36550 174 650537 173 36550 174 650537 174 650537 174 650549 2054 Spring, Compression 204 Spring, Compression 205 Grower, Valve spring 211 28042 Spring, Compression 206 610973 Terminal Assy, (Use as required) 211 28042 Screw, 10-32 x 1" 224 2715A * Gasket, Intake pipe 211 28042 Screw, 740 x 716" 205 Strew, 10-32 x 30" Screw, 540 x 746" 225 S				
139 33369 Bracket, Governor gear 140 660866 Screw, 10-24 x 12" 149A 35862 Seal Assy., Intake valve 149 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27895A * Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35360 Tube, Breather 174 650587 Screw, 10-24 x 12" 174 650587 Screw, 10-24 x 12" 174 650587 Screw, 10-24 x 12" 174 650587 Screw, 10-22 x 12" 174 650589 Screw, 10-32 x 12" 174 650589 Screw, 10-32 x 12" 174 650549 Screw, 10-32 x 12" 178 30503 Therminal Assy. (Use as required) 101 277733 Clip, Conduit 211 260668 Screw, 5/16-18 x 34" 225 5043 The, Carburetor 233375D Blower Hous				
140 660836 Screw, 10-24 x 1/2 ² 149A 58662 Scala Assy, Initalive valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 160 27896A * Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2" 1748 33263 * Gasket, Cathuretor 203 31342 Spring, Compression 204 660549 Screw, 10-32 x 1" 211 260624 Screw, 10-32 x 1" 224 2715A * Gasket, Intake pipe 211 59068 Screw, 10-32 x 1" 224 Screw, 5/				
1494 2582 Seal Assy., Intake valve 149 27882 Cap, Upper valve spring 150 27881 Cap, Lower valve spring 161 32581 Cap, Lower valve spring 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650397 Screw, 10-24 x 5/8" 1798 30563 Clip, Primer line (Use as required) 184 33223 "Gasket, Carburetor 203 31342 Spring, Compression 204 600549 Screw, 10-32 x 3/8" 211 2793 Clip, Conduit 211 2842 Sorew, 10-32 x 3/8" 211 205088 Screw, 5/16-18 x 3/4" (Use as required) 225 30375D Blower Housing (For electric starter) 286 33772B Screw, 5/16-18 x 3/4" (Use as required) 277 3016 Screw, 5/16-18 x 3/4" 2773 Screw, 5/16-18 x 3/4" <td< td=""><td></td><td></td><td></td><td></td></td<>				
149 27882 Cap. Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lover valve spring 169 27886A * Gasket, Breather Cover 170 28423 Body, Breather 171 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 × 1/2" 174 650597 Screw, 540 × 716" 203 31342 Spring, Compression 210 27733 Clip, Conduit 211 2942 Screw, 10-32 × 1" 224 27975A * Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 600788 </td <td></td> <td></td> <td></td> <td></td>				
150 27881 Spring (Valve 151 32581 Cap. Lower valve spring 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 512" 174 650129 Screw, 10-24 x 513" 179B 30593 Clip, Primer line (Use as required) 184 33283 * Gasket, Carburetor 203 31342 Spring, Compression 204 60549 Screw, 10-32 x 34" 210 27733 Clip, Conduit 211 28942 Screw, 10-32 x 34" 211 650688 Screw, 10-32 x 34" 212 27915A * Gasket, Intake pipe 225 36043 Tube, Carburetor 286 3375D Blower Housing (For electric starter) 281 600788 Screw, 5/16-18 x 34" (Use as required) 282 29747B Cover, Cylinder head 2773 3056 Screw, 5/16-18 x 34" (Use as required)				
161 32581 Cap Lower valve spring 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" 1798 30583 Clip, Primer line (Use as required) 184 32263 "Gasket, Carburetor 203 31342 Spring, Compression 204 60549 Screw, 10-32 x 3/8" 210 27733 Clip, Conduit 211 28942 Screw, 10-32 x 3/8" 211 60638 Screw, 10-32 x 3/8" 224 Screw, 10-32 x 3/8" 211 60638 Screw, 5/16-18 x 3/4" (Use as required) 225 35043 Tube, Carburetor 2263 3375D Blower Housing (For electric starter) 266 60788 Screw, 5/16-18 x 3/4" (Use as required) 277 650696 Screw, 5/16-18 x 3/4" <t< td=""><td></td><td></td><td></td><td></td></t<>				
169 27896A * Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Vake sping 173 35330 Tube, Breather 174 650128 Screw, 10-24 x 5/8' 1778 30533 Clip, Primer line (Use as required) 184 33263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 10-32 x 18'' 206 610973 Terminal Assy, (Use as required) 210 27793 Clip, Conduit 211 206668 Screw, 10-32 x 18'' 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 280 3375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4'' (Use as require d) 277 3375D Blower Housing (For electric starter) 262 33727B Cover, Cylinder head 2762 35824 Muffler (Optional quiet muffler) 277 33013 <td< td=""><td></td><td></td><td></td><td></td></td<>				
170 28423 Body, Breather 171 28425 Cover, Valve sping 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 5/8" 179B 30533 Clip, Primer line (Use as required) 184 33263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 540 x 7/16" 211 28942 Spring, Compression 211 28942 Sorew, 10-32 x 38" 211 650688 Screw, 10-32 x 38" 211 28942 Spring, Compression 225 S043 Tube, Carburetor 260 03375D Blower Housing (For electric stater) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 2762 S524 Muffler (Optional quiet muffler) 277 30196 Screw, 5/16-18 x 3/4" (Use dwith 276A) 286 3272B Cover, Cylinche head 2777 30196 Screw, 5/16-18 x 3/4" (Use dwith 276A) 286 Screw, 5/16-18 x 3/4" Screw, 5/16-18 x 3/4" 277				
171 28424 Element, Breather 172 28425 Cover, Valve spring 173 3530 Tube, Breather 174 650128 Screw, 10-24 x 5/8" 1798 30593 Olip, Primer line (Use as required) 184 33263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy, (Use as required) 210 27793 Clip, Conduit 211 265068 Screw, 10-32 x 3/8" 211 265078 Screw, 5/16-18 x 3/4" 225 35043 Tube, Caburetor 261 650788 Screw, 5/16-18 x 3/4" 226 3575D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" 275C 35824 Muffler (Optional quiet muffler) 277 30196 Screw, 5/16-18 x 3/4" 285 32125 Cup, Starter 286 650760 Screw, 5/16-18 x 3/4" 286 35194 Screw, 5/16-18 x 3/4"				
172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 58" 1798 30593 Clip, Primer line (Use as required) 184 33263 " Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 205 610973 Terminal Assy. (Use as required) 211 28942 Screw, 10-32 x 38" 211 28942 Screw, 10-32 x 1" 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 35272B Cover, Sylf-618 x 34" (Use as require d) 262 29747B Screw, 5/16-18 x 34" 277C 35824 Muffler (Optional quiet muffler) 2777 30196 Screw, 5/16-18 x/34" 2777 3013 Cover, Starter bubble 286 35194 Screen, Starter 287 29752 Lut & Locdwa				Body, Breather
173 35350 Tube, Breather - 174 650128 Screw, 10-24 x 578" 1796 30593 Clip, Primer line (Use as required) 184 33263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7716" 206 610973 Terminal Assy. (Use as required) 211 250688 Screw, 10-32 x 38" 211 250688 Screw, 10-32 x 1" 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 200 83375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 225 3524 Muffler (Optional quiet muffler) 277 30196 Screw, 5/16-18 x 3/4" (Use dwith 276A) 2777 650396 Screw, 5/16-18 x 3/4" (Use dwith 276A) 286 32125 Cup, Starter 286 35194 Screen, Starter 286 35194 Screen, Starter 287 29752 Nut & Lodwasher, 1/4-28 280 <td>171</td> <td>28424</td> <td></td> <td>Element, Breather</td>	171	28424		Element, Breather
174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" 179B 30533 Clip, Primer line (Use as required) 184 32863 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 205 610973 Terminal Assy. (Use as required) 210 277933 Clip, Conduit 221 29915A * Gasket, Intake pipe 222 27915A * Gasket, Intake pipe 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 266 33375D Blower Housing (For electric starter) 266 3272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) 2777 30196 Screw, 5/16-18x 2/34" 285 32125 Cuyer, Starter bubble 286 360760 Screw, 8/14: 18x 2/34" 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 16'/(14' cm)(Use as req.)) 291 30705<	172	28425		Cover, Valve spring
174 650597 Screw, 10-24 x 5/8" 179B 30533 Clip, Primer line (Use as required) 184 33263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 211 26942 Screw, 10-32 x 3/8" 211 650688 Screw, 10-32 x 1" 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" 265 3272B Cover, Starter bubble 277 805696 Screw, 5/16-18 x 3/4" (Used with 276A,) 2774 650696 Screw, 5/16-18 x 3/4" 285 32125 Cup, Starter 286 35194 Screw, 5/16-18 x 3/4" 286 35194 Screw, 5/16-18 x 3/4" 287 290 29774 Fuel Line (Braided 36-1/4")(21 cm)(As req.) 287	173	35350		Tube, Breather
179B 30593 Clip, Primer line (Use as required) 184 33263 " Gasket, Caburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 211 28942 Screw, 10-32 x 3/8" 214 28942 Screw, 10-32 x 1" 224 27915A " Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 276C 35824 Muffler (Optional quiet muffler) 277 30196 Screw, 5/16-18 x 3/4" 2770 56086 Screw, 5/16-18 x 3/4" 2826 650760 Screw, 5/16-18 x 3/4" 2827 29752 Cup, Starter 286A 35194 Screw, 8-32 x 3/8" 282 260760 Screw, 5/16-18 x 3/4" 286 35194 Screw, 7/16-18/2-3/4" (Used with 276A) 2863 Screw, 5/16	174	650128		Screw, 10-24 x 1/2"
1798 30593 Clip, Primer line (Use as required) 184 33263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 211 28042 Screw, 10-32 x 38" 214 26043 Screw, 10-32 x 1" 224 27915A Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" (Used with 276A) 276C 35824 Muffler (Optional quiet muffler) 277 30196 Screw, 5/16-18 x 3/4" 277A 650696 Screw, 5/16-18 x 3/4" 286 35194 Screw, 8-32 x 3/8" 286 35194 Screw, 8-32 x 3/8" 286 35194 Screw, 8-32 x 3/8" 287 29752 Nut & Lockwasher, 1/4-28 290 29774	174	650597		Screw, 10-24 x 5/8"
184 33263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 211 260688 Screw, 10-32 x 38" 212 50643 Tube, Carburetor 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 265 33272B Cover, Cylinder head 2776 55824 Muffler (Optional quiet muffler) 2777 30196 Screw, 5/16-18 x 3/4" 286 32125 Cuyer, Starter bubble 285 32125 Cuy, Starter 2863 35194 Screw, 5/16-18 x 3/4" 290 29774 Fuel Line (Braided 16"/(41 cm)(Use as req.) 291 2915 Cuyer, Starter 286 35194 Screw, 5/16-18 x 3/4" 290 29772 Nut & Loco	179B	30593		
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204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, conduit 211 28942 Screw, 10-32 x 3/8" 211 650688 Screw, 10-32 x 1" 224 27915A " Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 3272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) 277 650696 Screw, 5/16-18 x 3/4" 277A 650696 Screw, 5/16-18 x 2/4" 277A 650696 Screw, 5/16-18 x 2/4" 281 3013 Cover, Statter bubble 282 650760 Screw, 5/16-18 x 2/4" 286 35194 Screw, 5/14-18x2-3/4" (Use as req.) 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 29774 Fuel Line (Braided 32"(81 cm)(Use as req.) 291 296460 Clamp, Fuel line (Use as required) <td></td> <td></td> <td></td> <td></td>				
206 610973 Terminal Assy. (Use as required) 210 27793 Cip, Condut 211 28942 Screw, 10-32 x 3/8" 211 650688 Screw, 10-32 x 1" 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 260 3375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" 265 33272B Cover, Cylinder head 2777 30196 Screw, 5/16-18 x 3/4" 2777 606966 Screw, 5/16-18 x 3/4" 2777 60966 Screw, 5/16-18 x 3/4" 285 32125 Cup, Starter bubble 286 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 292 29774 Fuel Line (Braided 16")(41 cm)(Use as req.) 293 650273 Screw, 5/16-18 x 1/2"				
21027793Clip, Conduit21128942Screw, $10.32 \times 3/8^{"}$ 211650688Screw, $10.32 \times 3/8^{"}$ 22427915A"Gasket, Intake pipe22536043Tube, Carburetor26033375DBlower Housing (For electric starter)261650788Screw, $5/16-18 \times 3/4"$ (Use as require d)2653272BCover, Cylinder head275C35824Muffler (Optional quiet muffler)277330196Screw, $5/16-18 \times 3/4"$ (Used with 276A)28133013Cover, Starter bubble28532125Cup, Starter286A35194Screen, Starter29729774Fuel Line (Braided 8-1/4")(21 cm)(As req.)29030962Fuel Line (Braided 16")(41 cm)(Use as req.)29228460Clamp, Fuel line (Use as required)293650675Screw, $5/16-18 \times 1/2"$ 298650665Screw, $14.15 \times 7/8"$ 30034186AFuel Tine (Int 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the $1-1/2"$ I.D. opening use fuel cap 35355.				
211 28942 Screw, 10-32 x 3/8" 211 650688 Screw, 10-32 x 1" 224 27915A " Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 265 33272B Cover, Cylinder head 2775 35824 Muffler (Optional quiet muffler) 2777 30196 Screw, 5/16-18 x 3/4" 285 32125 Cup, Starter bubble 286 35194 Screen, Starter 286A 35194 Screen, Starter 280 30705 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 29774 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 29774 Fuel Line (Braided 16")(41 cm)(Use as req.) 291 293 Screw, 5/16-18 x 1/2" 292 26460 Clamp, Fuel line (Use as required) 293 650665 Screw, 1/4-15 x 7/8" 300 34186A Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel				
211 650688 Screw, 10-32 x 1" 224 27915A " Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" 2750 3824 Muffler (Optional quiet muffler) 277 30196 Screw, 5/16-18 x 3/4" 2777 650696 Screw, 5/16-18 x 3/4" 281 33013 Cover, Starter buble 282 650760 Screw, 5/16-18 x 3/4" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 291 30962 Fuel Line (Braided 16")(41 cm)(Use as req.) 292 29460 Clamp, Fuel line (Use as required) 293 Screw, 5/16-18 x 1/2" 298 298 650665 Screw, 14-15 x 7/8"				•
224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" 265 33272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) 277A 650696 Screw, 5/16-18 x 3/4" 277A 650696 Screw, 5/16-18 x 3/4" 281 3013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 280 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required) 298 650665 Screw, 5/16-18 x 1/2" 298 650665 Screw, 1/4-15 x 7/8" 300 34186A Fuel Tank (Ind. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 35355.				
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261650788Screw, 5/16-18 x $3/4"$ (Use as require d)26229747BScrew, 5/16-24 x $21/32"$ 26533272BCover, Cylinder head275C35824Muffler (Optional quiet muffler)277730196Screw, 5/16-18 x $3/4"$ 2777A650696Screw, 5/16-18 x $2-3/4"$ (Used with 276A)28133013Cover, Starter bubble282650760Screw, 8-32 x $3/8"$ 28532125Cup, Starter286A35194Screen, Starter28729752Nut & Lockwasher, $1/4-28$ 29029774Fuel Line (Braided 8-1/4")(21 cm)(As req.)29030705Fuel Line (Braided 32")(81 cm)(Use as req.)29226460Clamp, Fuel line (Use as required)298650665Screw, $1/4-15 x 7/8"$ 30034186AFuel Tank (Ind. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the $1-3/16"$ I.D. opening use fuel cap 34210. Tanks with the $1-1/2"$ I.D. opening use fuel cap 35355.				
262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) 277 30196 Screw, 5/16-18 x 3/4" 2777 650696 Screw, 5/16-18x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required) 298 650665 Screw, 5/16-18 x 1/2" 300 34186A Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 3555.				
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275C 35824 Muffler (Optional quiet muffler) 277 30196 Screw, 5/16-18 x 3/4" 277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required) 298 650273 Screw, 5/16-18 x 1/2" 298 650665 Screw, 1/4-15 x 7/8" 300 34186A Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
277 30196 Screw, 5/16-18 x 3/4" 277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required) 298 650665 Screw, 5/16-18 x 1/2" 300 34186A Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required) 298 650665 Screw, 5/16-18 x 1/2" 300 34186A Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
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28729752Nut & Lockwasher, 1/4-2829029774Fuel Line (Braided 8-1/4")(21 cm)(As req.)29030705Fuel Line (Braided 16")(41 cm)(Use as req.)29030962Fuel Line (Braided 32")(81 cm)(Use as req.)29226460Clamp, Fuel line (Use as required)298650273Screw, 5/16-18 x 1/2"298650665Screw, 1/4-15 x 7/8"30034186AFuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 35355.				
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29226460Clamp, Fuel line (Use as required)298650273Screw, 5/16-18 x 1/2"298650665Screw, 1/4-15 x 7/8"30034186AFuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
298650273Screw, 5/16-18 x 1/2"298650665Screw, 1/4-15 x 7/8"30034186AFuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
298650665Screw, 1/4-15 x 7/8"30034186AFuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				• • • • •
30034186AFuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.	298	650665		Screw, 1/4-15 x 7/8"
builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.	300	34186A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				builtwith different size fuel inlet openings. Tanks with the
1-1/2" I.D. opening use fuel cap 35355.				
$301.410144B$ Fuel Cap ($vvnite Plastic$)(Sta)($1-1/2^{-1}$ LD.)	004	440444D		
	301	4 IV 144D		ruei Cap (vvnile Maslic)(Stu)(1-1/2 1.D.)

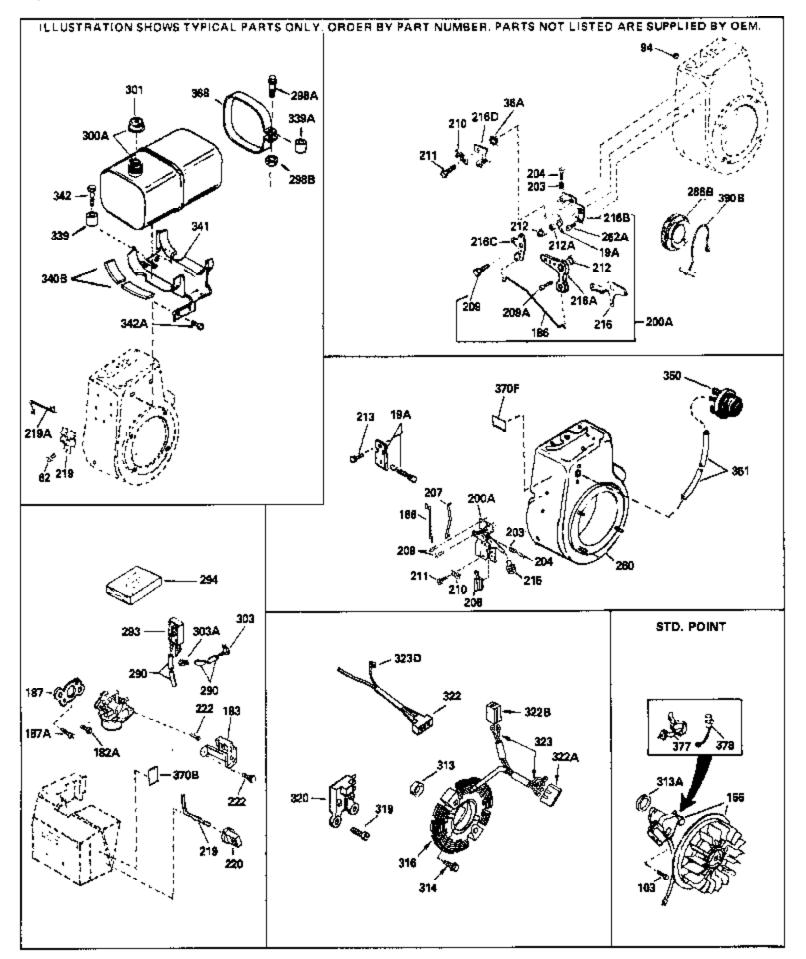
		ty Description
301	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	29673	* Gasket, Oil fill
	31297	Dipstick (Incl. 306)
	33177	Terminal
	29443	Clip, Fuel line (Use as required)
	34246	Clip, Ground wire (Use as required)
	27275	Clip, Hi tension wire
	30063	Screw, Torx T-30, 1/4-20 x 1/2"
	34346	Decal, Instruction
	34686	Decal, Name
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
379	631725	Inlet Needle, Seat & Clip Assy.
380	632402	Carburetor (Incl. 184) (Refer to Division 5, Section A, page
		200 for breakdown or Fiche18A-1, Grid F-7)
390	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for
		breakdown or Fiche 18A-1, Grid G-5)
400	33279G	Gasket Set (Incl. items marked*)
	35570	Screen Seal (Can be used on HM80 with stamped steel
400	33370	recoil starter)
100	05500	,
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
	05500	
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
		,
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
420	730225	SAE 30, 4-Cycle Engine Oil (Quart)
421	730226	SAE 5W30, 4-Cycle Engine Oil (Quart)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on
		HM80 with die cast starter)
/120	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
423		Mechanics Handbook for installation instructions).
	044077	
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics
		Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast
		aluminum starter)(Use as required) (Refer to Mechanics
		Handbook for installation instructions)
101	500610	
431	590610	Centering tube (Use as required) (Refer to Mechanics
		Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to
-		Mechanics Handbook for installation instructions).
400	611070	
432	611079	D.C. Charging Connector (Use as required) (Refer to
		Mechanics Handbook for installation instructions).

Ref # Part Number	Qty Description
433 590611	Alternator Shaft (4.00") (Use with engines equipped with cas aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



	Part Number Qt	
23	33627	Bearing, Ball
32	33628	Washer, Thrust
62	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	33356	Terminal, Ground
	31855	Retainer, Bearing
97		Lockwasher, Heavy split, #10 (Buy loc ally)
	650802	Screw, 1/4-20 x 5/8" (Use as required)
131	650737	Screw, 1/4-20 x 1/2" (Use as required)
131	650738	Screw, 1/4-20 x 5/8" (Use as required)
174	650128	Screw, 10-24 x 1/2"
	650597	Screw, 10-24 x 5/8"
	650778	Lockwasher
	650580	Nut, Lock, 10-24
221	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
		(Use as required)
227	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Us
221	750104	
		as required)
228A	650824	Stud, 1/4-20 x 7.33 (Use as required)
	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
22011	000001	
		elbow)
239	27272A	* Gasket, Air cleaner
	27272A	* Gasket, Air cleaner
	33266	Bracket, Air cleaner
	33267	Bracket, Air cleaner
	28820	Screw, 10-32 x 1/2"
	34700	Element, Air cleaner
245	33268	Element, Air cleaner
250B	33269A	Cover, Air cleaner
251	650513	Nut, Wing, 1/2-20
	35865	Gasket, Exhaust (Use as required)
	35824	Muffler (Optional quiet muffler)
	33714	Muffler (Incl. 284, 284A & 416A)
2/38	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffle
		can be used on any model.)
277	30196	Screw, 5/16-18 x 3/4"
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
	650578	Screw, 8-18 x 3/8"
	33700	Cover & Tube, Muffler
284	34390	Deflector, Exhaust
292	26460	Clamp, Fuel line (Use as required)
	650273	Screw, 5/16-18 x 1/2"
	650665	Screw, 1/4-15 x 7/8"
	34259	Plate, Fuel tank mounting
	34258	Bracket, Fuel tank mounting
370B	34387	Decal, Instruction Can be used on HM80 with stamped stee
		recoil starter.
ו חדני	34870	Docal Instruction Can be used on LIMOO with discost starts
	34870	Decal, Instruction Can be used on HM80 with diecast starter
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.

	Dort Number	0.	Description
	Part Number	Qty	Description
408	35570		Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
415	730130		Exh.Adapter Kit (Incl.274,277)(Use as req.)
	33323		Screen, Muffler
425	730572		Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



		Qty Description
19A	33857	Spring Assy., Governor extension (Inc I. 213)
62	650760	Screw, 8-32 x 3/8"
103	650814	Screw, Torx T-15, 10-24 x 1"
182A	650517	Screw, 1/4-20 x 27/32"
	34661	Link, Governor
	34349A	Flange, Carburetor mounting
	30196	Screw, 5/16-18 x 3/4"
	34784	Control Bracket (Incl.19,19A,203,204, 206,209)
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
	610973	Terminal Assy. (Use as required)
	34785	Link, Throttle
	650821	Screw, 10-32 x 1/2"
210	27793	Clip, Conduit
211	28942	Screw, 10-32 x 3/8"
211	650688	Screw, 10-32 x 1"
	28942	Screw, 10-32 x 3/8"
	33375D	Blower Housing (For electric starter)
	35824	Muffler (Optional quiet muffler)
	650696	
		Screw, 5/16-18x2-3/4" (Used with 276A)
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
	35813	Fuel pump, Impulse
294	33010	Repair Kit, Fuel pump
301	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16
		I.D.)
201	24210	
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
		(1-3/16" I.D)
301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	33713	Fitting, Elbow
	34237	Fitting, Fuel
		•
	650873	Screw, 1/4-20 x 3/4"
	611095	Alt.Coil (Incl.322E & 322D) (3 amp, A .C.)
	610823	Connector
	610822	Terminal, Male
	35038	Spacer, Tank
342	30063	Screw, Torx T-30, 1/4-20 x 1/2"
370B	34387	Decal, Instruction Can be used on HM80 with stamped stee
		recoil starter.
0.75	0.4070	
	34870	Decal, Instruction Can be used on HM80 with diecast starte
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
100	35569	Spacer (Can be used on HM80 with stamped steel recoil
403	30009	
		starter)
	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
410		used on HM80 with stamped steel recoil starter)
410		
		, , , , , , , , , , , , , , , , , , ,
	35568	Debris Screen (Can be used on HM80 with stamped steel
	35568	, , , , , , , , , , , , , , , , , , ,
411	35568 650907	Debris Screen (Can be used on HM80 with stamped steel

Ref #	Part Number (Qty Description
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
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433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).