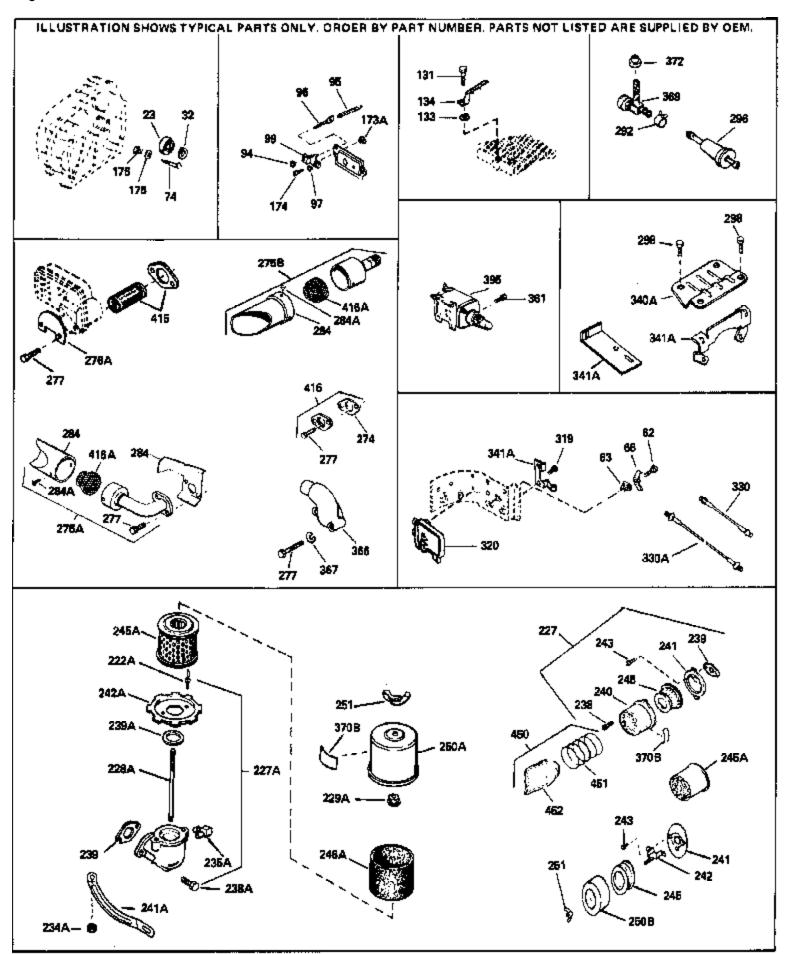


Ref #	Part Number Qt	ty Description
	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
	27652	Pin, Dowel
	650820	Screw, 1/4-20 x 1/2"
	30699C	
		Rod Assy., Governor (Incl. 15A & 15B)
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
	33454	Governor Lever Assy.
17	29916	Clamp, Governor lever
18	650548	Screw, 8-32 x 5/16"
19	34663	Spring, Speed control
	32630	Seal, Oil
	35256A	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	33365B	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, #8 E.T.
	29216	Nut & Lockwasher, 10-32 "Keps"
37A	30322	Locknut, Hex "Keps", 8-32
38	29642	Ring, Retaining
40	34552	Piston, Pin & Ring Set (Std.) (3-1/8")
40	34553	Piston, Pin & Ring Set (.010" OS)
	34554	Piston, Pin & Ring Set (.020" OS)
	34329A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A	Piston & Pin Ass'y. (.010" OS)(Incl. 43)
	34331A	Piston & Pin Ass'y. (.020" OS)(Incl. 43)
		• ` ', '
	34332	Ring Set (Std.) (3-1/8" Bore)
	34333	Ring Set (.010" OS)
	34334	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
45	32591C	Rod Assy., Connecting (Incl. 49)
47	650662C	Bolt, Connecting rod (2 pieces)
48	34034	Lifter, Valve
49	34242	Dipper, Oil
	34786	Camshaft (MCR) (Extended)
	33273A	Extension, Blower housing
	34126	Bracket, Grommet mounting
	650760	Screw, 8-32 x 3/8"
	28545	
		Grommet, Plastic
	650128	Screw, 10-24 x 1/2"
	35262	* Gasket, Cylinder cover
	34787	Cover, Cylinder (Incl. 71, 75 & 80)
	33368	Bushing, Crankshaft
72	27642	Plug, Oil drain
75	31950	Seal, Oil
76	28926	Seal, Oil
	31845	Shaft, Mechanical governor
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
		•
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-11/16"
	32589	Key, Flywheel
92	650815	Washer, Belleville
93	8116	Nut, Hex (1/2-20)
	610118	Cover, Spark plug (Use as required)
	650489	Screw, 1/4-20 x 5/8"
	29783	Pin, Crankshaft gear
100	20.00	i iii, oraniionan goai

Ref # Part Number	Qty Description
109 33245	,
	Gear, Crankshaft
110 34240	Ground Wire
119 34041A	* Gasket, Head
120 34030A	Head, Cylinder
125 27878A	Exhaust Valve (Std.) (Incl. 151)
125 27880A	Exhaust Valve (1/32" OS) (Incl. 151)
126 34035	Intake Valve (Std.) (Incl. 151)
126 34036	Intake Valve (1/32" OS) (Incl. 151)
127A 26073	Washer, Flat (Use as required)
127A 650570	Washer, Flat (Use as required)
127 650691	Washer (Use as req., but not w/6021A screw)
128 650690	Washer, Belleville
129 650727	Screw, 5/16-18 x 1-3/4" (Use as required)
130A 6021A	Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with
	650691 washer)
130 650694A	Screw, 5/16-18 x 2" (Use as required)
131A 650713	Screw, 5/16-18 x 5/8" (Use as require d)
131A 630713 131A 792028	
	Screw, 5/16-18 x 7/8" (Use as require d)
131 650802	Screw, 1/4-20 x 5/8" (Use as required)
131 650737	Screw, 1/4-20 x 1/2" (Use as required)
131 650738	Screw, 1/4-20 x 5/8" (Use as required)
135 33636	Resistor Spark Plug (RJ17LM)
139 33369	Bracket, Governor gear
140 650836	Screw, 10-24 x 1/2"
149 27882	Cap, Upper valve spring
149A 35862	Seal Assy., Intake valve
150 27881	Spring, Valve
151 32581	Cap, Lower valve spring
169 27896A	* Gasket, Breather cover
170 28423	Body, Breather
170 28423	•
	Element, Breather
172 28425	Cover, Valve spring
173 35350	Tube, Breather
174 650128	Screw, 10-24 x 1/2"
174 650597	Screw, 10-24 x 5/8"
178 29752	Nut & Lockwasher, 1/4-28
179B 30593	Clip, Primer line (Use as required)
182 30088A	Screw, 1/4-28 x 1"
184 33263	* Gasket, Carburetor
185 33877	Pipe, Intake
203 31342	Spring, Compression
204 650549	Screw, 5-40 x 7/16"
206 610973	Terminal Assy. (Use as required)
223 650378	Screw, Torx T-30, 5/16-18 x 1-1/8 "
224 27915A	* Gasket, Intake pipe
260 35447A	Blower Housing (For electric starter)
261 650788	Screw, 5/16-18 x 3/4" (Use as require d)
262 29747B	Screw, 5/16-24 x 21/32"
265 33272B	Cover, Cylinder head
275C 35824	Muffler (Optional quiet muffler)
275 35056	Muffler
276 31588	Plate, Muffler locking
277 651002	Screw, 5/16-18 x 4-3/16"
277A 650696	Screw, 5/16-18x2-3/4" (Used with 276A)
281 33013	Cover, Starter bubble
282 650760	Screw, 8-32 x 3/8"
286B 33662	Hub & Screen Assy., Starter
2000 00002	riub & Ociecii Assy., Olaitei

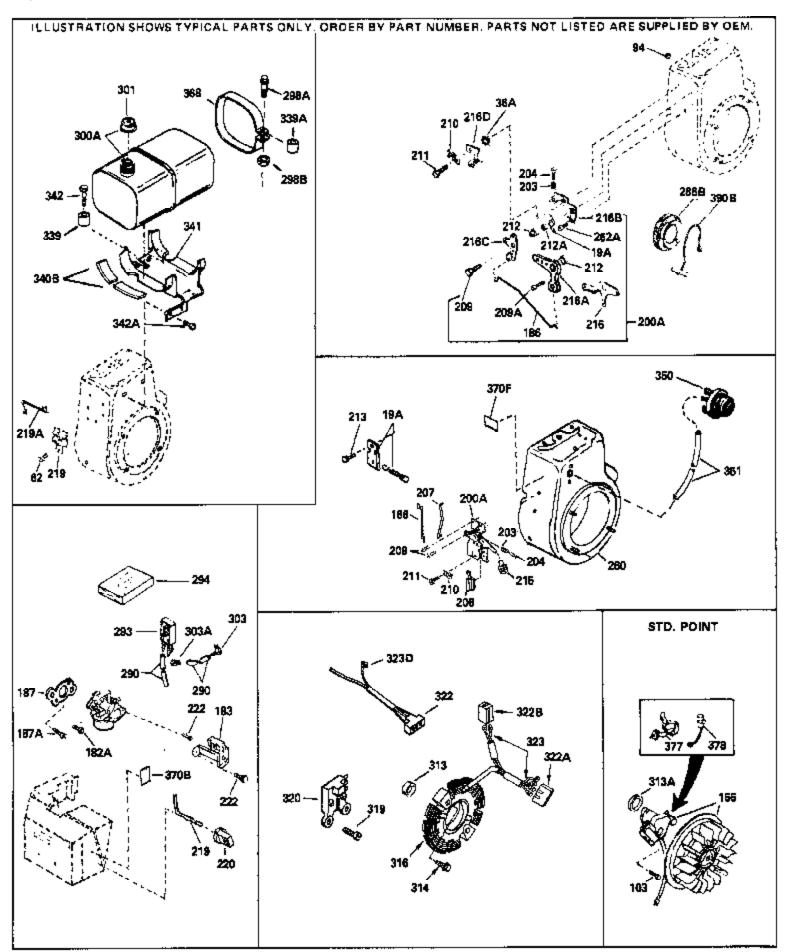
		Qty	Description A / / / / / / / / / / / / / / / / / /
	29752		Nut & Lockwasher, 1/4-28
	29774		Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705		Fuel Line (Braided 16")(41 cm)(Use as req.)
290	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)
292	26460		Clamp, Fuel line (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
			builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
			1-1/2 1.D. Operling use ruer cap 30000.
301	410144B		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
			I.D.)
004	0.404.0		Ford Come (Dead Disease) (One and Dead state of Little Dead lie)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
			(1-3/16" I.D)
301	35355		Fuel Cap (Red plastic) (1-1/2" I.D.)
	33893A		Tube, Oil fill
	33590		"O" Ring
			•
	34011A		Dipstick (Incl. 306)
	29443		Clip, Fuel line (Use as required)
	34246		Clip, Ground wire (Use as required)
	650765		Screw, 10-32 x 1/2"
	35057A		Cover, Carburetor
	28942		Screw, 10-32 x 3/8"
	34154		Plate, Fuel tank mounting
341	34155		Bracket, Fuel tank mounting
342	650561		Screw, 1/4-20 x 5/8"
359	34141		Guard, Starter
360	32576		Seal, Snow guard
364	33377		Bracket, Carburetor cover mounting
	650767		Screw, 8-32 x 27/64"
	34144		Decal, Primer
	34589		Decal, Choke
	34870		Decal, Instruction Can be used on HM80 with diecast starter.
	34346		Decal, Instruction
	34414		Decal, Warning
	631021		
			Inlet Needle, Seat & Clip Assy.
360	632334A		Carburetor (Incl. 184) (Refer to Division 5, Section A, page
			188 for breakdown or Fiche18A-1, Grid F-5)
390	590479		Rewind Starter (Refer to Division 5, Section C, page 30 for
			breakdown or Fiche 18A-1, Grid G-5)
			•
	33279G		Gasket Set (Incl. items marked*)
408	35570		Screen Seal (Can be used on HM80 with stamped steel
			recoil starter)
400	35569		Spacer (Can be used on HM80 with stamped steel recoil
403	33303		·
			starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
			used on HM80 with stamped steel recoil starter)
	05500		•
411	35568		Debris Screen (Can be used on HM80 with stamped steel
			recoil starter)
/113	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
413	000001		stamped steel recoil starter)
			siampeu sieer rewii siarier)
420	730225		SAE 30, 4-Cycle Engine Oil (Quart)

Ref #	Part Number	Qty	Description
	730226 730572		SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 \times 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



Def #	Dowl Museehou	Description
		Description
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	31855	Retainer, Bearing
97		Lockwasher, Heavy split, #10 (Buy loc ally)
	650802	Screw, 1/4-20 x 5/8" (Use as required)
131	650737	Screw, 1/4-20 x 1/2" (Use as required)
131	650738	Screw, 1/4-20 x 5/8" (Use as required)
174	650128	Screw, 10-24 x 1/2"
174	650597	Screw, 10-24 x 5/8"
227	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
		(Use as required)
	T 00404	
227	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
		as required)
228Δ	650824	Stud, 1/4-20 x 7.33 (Use as required)
	650851	Stud, 1/4-20 x 7.33 (Use as required) (Used with drilled thru
220/1	000001	• • • •
		elbow)
245A	34700	Element, Air cleaner
274	35865	Gasket, Exhaust (Use as required)
275B	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
		can be used on any model.)
		, ,
	35824	Muffler (Optional quiet muffler)
	651002	Screw, 5/16-18 x 4-3/16"
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
292	26460	Clamp, Fuel line (Use as required)
298	650665	Screw, 1/4-15 x 7/8"
369	35857	Valve, Fuel shut-off
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
	34387	Decal, Instruction Can be used on HM80 with stamped steel
5.5-		recoil starter.
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
400	25570	Caracia Cool (Combo wood on LIMO) with atominal atool
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
.00		starter)
		•
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
/111	35568	Debris Screen (Can be used on HM80 with stamped steel
411	33300	
		recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
	700400	,
	730130	Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
		HM80 with die cast starter)
ADO	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
423	00000	Mechanics Handbook for installation instructions).
		moonanios nanabook ioi malailalion maliudions).

Ref #	Part Number	Qty	Description
430	611077	•	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



62 650760 Screw, 8-32 x 38° Screw, 14-20 x 58° Screw, 14-20 x 58° Magneto (wiring gear for 110 volt stainer). NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in self-self-self-self-self-self-self-self-	Ref #	Part Number	Qtv	Description
103 650489 Screw, 14-20 x 88				
Magneto (wring gear for 110 volt stat ret) NOTE: The complete magneto is not variable as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in the complete in the property of the complete purposes only. Order component parts individually, as shown in still. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G 183 34587				
oomplete magneto is not available as an assembly. Order orgonen that is individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G 183 34587 Bracket, Choke Link, Governor 200A 34677 Control Bracket (Ind.19,19A,203,204, 206,209) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7716* 206 610973 Terminal Assy, (Use as required) 207 33878 Link, Governor-to-throttle 209 650821 Screw, 5-40 x 7716* 219 34586 Rob, Control 219 34586 Rob, Control 220 35438 Knob, Control 221 28820 Screw, 10-32 x 1/2* 260 35447A Blower Housing (For electric starter) 2776 55824 Mulfer (Optional quiet muffler) 2776 55696 Screw, 5-16-182-3-34* (Used with 276A) 2868 33662 Hub & Screw, 10-32 x 1/2* 290 30705 Fuel Line (Braided 8-1/41/21 cm)/Los as req.) 290 30705 Fuel Line (Braided 8-1/41/21 cm)/Los as req.) 301 33032 Fuel Link (Braided 32*)/(81 cm)/Los as req.) 301 34210 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) 301 3303 Screw, 10-368 Screw, 10-369 Spacer, Tark 314 34155 Bracket, Fuel tank mounting 327 Spacer, Tark 339 3503 Spacer, Tark 340 35570 Death Instruction Can be used on HM80 with stamped steel recoil starter) 340 3569 Spacer (Can be used on HM80 with stamped steel recoil starter) 341 5568 Debris Screen (Can be used on HM80 with stamped steel recoil starter) 341 5568 Debris Screen (Can be used on HM80 with stamped steel recoil starter) 342 5669 Spacer (Can be used on HM80 with stamped steel recoil starter) 344 56569 Debris Screen (Can be used on HM80 with stamped steel recoil starter) 345 5669 Spacer (Can be used on HM80 with stamped steel recoil starter) 346 5669 Debris Screen (Can be used on HM80 with stamped steel recoil starter) 347 5669 Spacer (Can be used on HM80 with stamped steel recoil starter) 348 5669 Spacer (Can be used on HM80 with stamped steel recoil starter) 349 5669 Spacer (Can be used on HM80 with stamped steel recoil starter) 340 5669 Spacer (Can be used on HM80 with stamped steel recoil starter)				•
magneto number is shown for reference purposes only. Octer component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G 183 34587 Bracket, Choke Link, Governor 200A 34677 Control Bracket (Incl.19,19A,203,204, 206,209) 203 31342 Spring, Compression 204 650649 Sorrow, 5-40 x716* 206 610973 Terminal Assy, Use as required) 207 33878 Link, Governor-to-throttle 209 650821 Sorew, 10-32 x 1/2* 215 32410 Knob, Control 219 34586 Rod, Choke 220 34538 Rod, Choke 220 34538 Rod, Control 219 34586 Rod, Choke 220 34543 Knob, Control 222 28820 Sorew, 10-32 x 1/2* 260 35447A Blower Housing (For electric starter) 2776 35824 Muffler (Optional quiet muffler) 286 33662 Hub & Screen Assy, Starter 280 39764 Fuel Line (Braided 61-14*)(21 cm)(Vas eq.) 280 30705 Fuel Line (Braided 61-14*)(21 cm)(Vas eq.) 281 301 33032 Fuel Chok (Braided 161-14*)(21 cm)(Vas ex eq.) 282 141 Fuel Line (Braided 32*)(81 cm)(Use as req.) 283 141044B Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) 281 33376 Gasket, Stator 383 3503 Spacer, Tank 383 341 34155 Bracket, Fuel tank mounting 384 345 Spacer (Sank Survival Surv	100	010010		
component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G 183 34587				
Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G 183 34587 186 34667 200A 34677 201A 24677 201A 24677 201A 31342 20 650549 203 31342 204 650549 206 610973 207 33878 209 650821 204 560549 205 650821 207 33878 209 650821 215 32410 216 33438 229 650821 221 33438 229 650821 221 33438 222 88820 222 88820 222 88820 222 88820 22774 275C 33824 277A 650896 280 35447A 277A 650896 290 30705 290 30705 291 291 291 291 291 291 291 291 291 291				• • • • • • • • • • • • • • • • • • • •
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186 34677 Link, Governor 200 34677 Control Bracket (Ind. 19,19A, 203,204, 206,209) 203 31342 Spring, Compression 204 690549 Screw, 5-40 x 7/16* 206 610973 Terminal Assy, (Use as required) 207 33878 Link, Governor-to-throttle 209 500621 Screw, 10-32 x 1/2* 215 32410 Knob, Control 201 34586 Rod, Choke 202 35438 Knob, Control 220 3547A Blower Housing (For electric starter) Muffler (Optional quiet muffler) Screw, 516-182-34* (Used with 276A) 260 33662 Hub & Screen Assy, Starter 290 29774 Fuel Line (Braided 16*)(41 cm)(Use as req.) 290 397974 Fuel Line (Braided 32*)(41 cm)(Use as req.) 290 39974 Fuel Line (Braided 32*)(41 cm)(Use as req.) 290 39974 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16* I.D) 301 35305 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16* I.D)				GIIQ G
186 34677 Link, Governor 200A 34677 Control Bracket (Ind 19,19A,203,204, 206,209) 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16* 206 610973 Terminal Assy. (Use as required) 207 33878 Link, Governor-to-throttle 209 500821 Screw, 10-32 x 1/2* 215 32410 Knob, Control 220 35438 Rod, Choke 220 35438 Knob, Control 222 28820 Screw, 10-32 x 1/2* 260 35447A Blower Housing (For electric starter) Muffler (Optional quiet muffler) Screw, 516-182-34* (Used with 276A) 286 33662 Hub & Screen Assy., Starter 290 29774 Fuel Line (Braided \$1-14*)(2 m)/(4 cm)(Use as req.) 290 39774 Fuel Line (Braided \$1-14*)(2 m)/(4 cm)(Use as req.) 290 390962 Fuel Line (Braided \$2*)(8) (use as req.) 301 301 3025 302 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/1	183	34587		Bracket, Choke
200A 34677 Control Bracket (Incl.19,19A,203,204, 206,209)	186	34667		·
203 31342 Spring, Compression Screw, 5-40 x 7716" 206 610973 Terminal Assy. (Use as required) Link, Governor-to-Inrottle Screw, 1-32 x 1/2" 215 32410 Knob, Control Knob, Control Knob, Control 220 35438 Knob, Control 222 28820 Screw, 10-32 x 1/2" 215 32410 Knob, Control 222 28820 Screw, 10-32 x 1/2" 226 35434 Knob, Control 227 38824 Knob, Control 237 4 500696 Screw, 10-32 x 1/2" 260 35447A Blower Housing (For electric starter) Muffler (Optional quiet muffler) 277 4 500696 Screw, 5/16-182-3/4" (Used with 276A) 410 4 8 Screen Assy., Starter 290 29774 Fuel Line (Braided 8-14")/21 cm)/(As req.) 290 30705 Fuel Line (Braided 8-14")/21 cm)/(As req.) 290 30705 Fuel Line (Braided 8-14")/21 cm)/(As req.) 290 30962 Fuel Line (Braided 32")/81 cm)/(Use as req.) 291 4101448 Fuel Cap (Mrhite Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.) 291 33032 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.) 291 3555 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.) 291 3555 Fuel Cap (Red plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.) 291 3555 Spacer, Tank 393 55038 Spacer, Tank 394 55038 Spacer, Tank 394 55038 Spacer, Tank 394 5504 Screw, 1/4-20 x 5/8" Primer Assy. Primer Line Decal, Instruction Can be used on HM80 with stamped steel recoil starter. 292 35544 Condenser Can be used on HM80 with stamped steel recoil starter) 292 5568 Spacer (Can be used on HM80 with stamped steel recoil starter) 294 5568 Debris Screen (Can be used on HM80 with stamped steel recoil starter) 295 5568 Debris Screen (Can be used on HM80 with stamped steel used on HM80 with stamped steel recoil starter) 295 5568 295 5568 295 569 295 567 567 567 567 567 567 567 567 567 56				·
204 650549 206 610973 207 33878 208 650821 208 650821 209 650821 215 32410 210 850821 217 34586 220 24540 220 35438 220 28820 221 28820 222 28820 235447A 275C 35824 277 650696 278 750692 299 30962 290				· · · · · · · · · · · · · · · · · · ·
206 610973 207 33878 209 650821 209 650821 209 650821 215 32410 219 34586 200 35438 200 67082 200 35438 200 35438 200 35438 200 35438 201 222 28820 201 35447A 275C 35824 277A 650696 280 3562 290 3774 2786 3862 290 3776 290 30705 291 291 291 291 291 30705 292 30705 293 30705 293 30705 294 295 2974 295 30705 296 30705 297 30705 297 30705 297 30705 298 30705 299 30705 299 30705 299 30705 299 30705 299 30705 299 30705 290 30706 290 3070				
207 33878				·
209 650821 Screw, 10-32 x 1/2"				
215 32410 219 34586 220 34586 220 34583 Rod, Choke Knob, Control 222 28820 Screw, 10-32 x 1/2" 260 35447A 275C 35824 Slower Housing (For electric starter) Muffler (Optional quiet muffler) 276 35824 Screw, 5/16-18x2-34" (Used with 276A) 286B 33662 Hub & Screen Assy, Starter 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 48-1/4")(21 cm)(As req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.) 301 33032 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.) 301 34210 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D.) 303 3535 Fuel Cap (Red plastic) (1-1/2" I.D.) Gasket, Stator 339 35038 Spacer, Tank 341 34155 Bracket, Fuel tank mounting Screw, 1/4-20 x 58" Firmer Assy. Fir				•
219 34586 Rod, Choke				
220 35438 Knob, Control				
Screw, 10-32 x 1/2"				
260 35447A Blower Housing (For electric starter) 275C 35824 Muffler (Optional quiet muffler) 277A 650696 Screw, 5/16-18v2-3/4* (Used with 276A) 286B 33662 Hub & Screen Assy., Starter 290 29774 Fuel Line (Braided 8-1/4*)(21 cm)(As req.) 290 30705 Fuel Line (Braided 16*)(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32*)(81 cm)(Use as req.) 301 410144B Fuel Cap (White Plastic)(Styl(1-1/2* I.D.) 301 33032 Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16* I.D.) 301 34210 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16* I.D.) 301 35355 Fuel Cap (Red plastic) (1-1/2* I.D.) 303 35038 Spacer, Tank 341 34155 Bracket, Fuel tank mounting 342 650561 Screw, 1/4-20 x 5/8* 350 570682 Primer Line 370 34387 Decal, Instruction Can be used on HM80 with stamped steel recoil starter. 370 35344 Decal, Instruction Can be used on HM80 with stamped st				
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racoli stattari	411	0000		recoil starter)
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Ref #	Part Number	Qty	Description
	650907	y	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
425	730572		Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).