

Dof #	Part Number C	ty Description
		ty Description
	35385	Cylinder (Incl. 2,20,72,72A) (3-1/8" Bore)
	27652	Pin, Dowel
15	30699C	Rod Assy., Governor (Incl. 15A & 15B)
15A	30700	Yoke, Governor
15B	650494	Screw, 6-40 x 5/16"
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
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	34663	Spring, Speed control
	35319	Seal, Oil
	35326	Baffle, Blower housing
26	650561	Screw, 1/4-20 x 5/8"
30	35420A	Crankshaft
32	33628	Washer, Thrust
35	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, #8 E.T.
	29216	Nut & Lockwasher, 10-32 "Keps"
	30322	•
		Locknut, Hex "Keps", 8-32
	29642	Ring, Retaining
	35373A	Rod Assy., Connecting (Incl. 49)
	650908	Bolt, Connecting rod
47	650882	Bolt, Connecting rod
48	34034	Lifter, Valve
49	35374	Dipper, Oil
	35375	Camshaft (MCR)
	33273A	Extension, Blower housing
	650128	
		Screw, 10-24 x 1/2"
	35262	* Gasket, Cylinder cover
	33626B	Cyl. Cover (Incl.71,74,75,80,175,176, 311,312)
	28534	Pipe plug
72	27642	Plug, Oil drain
75	33625	Seal, Oil
80	31845	Shaft, Mechanical governor
	30590A	Washer, Flat
	35378	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-11/16"
89	32589	Key, Flywheel
90	611090	Flywheel
92	650880	Washer, Belleville
	650881	Nut, Hex (5/8-18) (Add-on alternator)
	35135	Lamination Assy., Solid State
	27276	· · · · · · · · · · · · · · · · · · ·
		Cover, Spark plug
	610118	Cover, Spark plug (Use as required)
	650872	Stud, Lamination mounting
	650814	Screw, Torx T-15, 10-24 x 1"
110	35187	Ground Wire
119	34041A	* Gasket, Head
120	34030A	Head, Cylinder
	27878A	Exhaust Valve (Std.) (Incl. 151)
	27880A	Exhaust Valve (1/32" OS) (Incl. 151)
	34035	, , , ,
		Intake Valve (Std.) (Incl. 151)
	34036	Intake Valve (1/32" OS) (Incl. 151)
	650691	Washer (Use as req., but not w/6021A screw)
	26073	Washer, Flat (Use as required)
127A	650570	Washer, Flat (Use as required)
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Ref # Part Number				
129 650727 Screw, 5/16-18 x 1-3/4" (Use as required)	Ref #	Part Number	Qty	Description
130A 6021A Screw, 51f-618 x 1-1/2" (Use as required, but do notuse with 650991 washer)				
650691 washer 130 650694A Screw, 5/16-18 x 2" (Use as required) 131A 752028 Screw, 5/16-18 x 5/16" (Use as required) 131 650802 Screw, 5/16-18 x 7/16" (Use as required) 131 650737 Screw, 14/20 x 16" (Use as required) 131 650738 Screw, 14/20 x 16" (Use as required) 131 650738 Screw, 14/20 x 16" (Use as required) 153 33636 Screw, 14/20 x 16" (Use as required) 153 33636 Screw, 14/20 x 16" (Use as required) 140 650836 Screw, 14/20 x 16" (Use as required) 140 650836 Screw, 10/24 x 1/2" 149 27882 Screw, 10/24 x 1/2" 149 27881 Spring, 149 27882 Screw, 10/24 x 1/2" 149 27882 Screw, 10/24 x 1/4 28 x 1/4 28 Screw, 10/24 x 1/4 28 x 1/4 28 Screw, 10/24 x 1/4 28 x 1/4 28 Screw, 10/24 x 1/4 28 Screw, 10/				
130 650694A 131A 650713 131A 79202B 131 650731 131A 79202B 131 650902 131 650902 131 650737 131 650738 131 650738 131 650738 131 650738 131 650738 131 650738 131 650738 131 650738 131 650738 132 650738 133 63039 134 630738 135 33839 140 650336 140 65033	130A	6021A		
131A 650713 Screw, 5/16-18 x 5/8* (Use as require d)				650691 washer)
131A 650713 Screw, 5/16-18 x 5/8* (Use as require d)	130	650694A		Screw, 5/16-18 x 2" (Use as required)
131A 792028 Screw, 5/16-18 x 7/8" (Use as required) 131 650737 Screw, 14-20 x 5/8" (Use as required) 131 650738 Screw, 14-20 x 1/2" (Use as required) 132 33636 Resistor Spark Plug (RJ17LM) 133 33569 Bracket, Governor gear 14-20 x 1/2" (Use as required) 14-20 x 5/8" (Use as required) 135 33636 Resistor Spark Plug (RJ17LM) 140 650336 Screw, 10-24 x 1/2" 1494 35962 Seal Assy, Intake valve 149 27882 Seal Assy, Intake valve 150 27881 Spring, Valve 150 27881 Spring, Valve 169 278964 "Gasket, Breather cover Scal Assy, Intake valve 169 278964 "Gasket, Breather cover Scal Assy, Intake valve 169 278964 "Gasket, Breather cover Scal Assy, Intake valve 170 28423 Scal Assy, Intake valve 170 28423 Scal Assy, Intake valve 170 28424 Element, Breather cover Scal Assy, Intake valve 171 28424 Element, Breather 172 28425 Cover Valve spring 173 34696 Tube, Breather 174 850128 Screw, 10-24 x 1/2" 174 850597 Screw, 10-24 x 1/2" 174 850597 Screw, 10-24 x 1/2" 175 29752 NIT & Lockwasher, 1/4-28 Screw, 10-24 x 1/2" 178 29752 NIT & Lockwasher, 1/4-28 Screw, 10-24 x 1/2" 179 30593 Cilp, Primer line (Use as required) 182 30088 Screw, 10-24 x 1/2" 179 30593 Cilp, Primer line (Use as required) 182 30086 Screw, 10-32 x 3/8" 183 30593 Screw, 10-32 x 3/8" 183 20093 Screw, 10-32 x 3/8" Screw, 10-32 x 3/8	131A	650713		
131 650802 Screw, 14-20 x 5/8" (Use as required) 131 650737 Screw, 14-20 x 1/2" (Use as required) 131 650738 Screw, 14-20 x 5/8" (Use as required) 131 650738 Screw, 14-20 x 5/8" (Use as required) 132 33369 Resistor Spark Plug (RJ17LM) 133 33369 Bracket, Governor gear 149 650836 Screw, 10-24 x 1/2" 149A, 35662 Seal Assy, Intake valve 149 277882 Cap, Upper valve spring Spring, Valve 150 27881 Spring, Valve Spring Spring, Valve 151 32581 Cap, Upper valve spring Gasket, Breather cover 151 32581 Cap, Upper valve spring Gasket, Breather cover 151 32581 Cap, Upper valve spring Gasket, Breather cover 151 32694 Element, Breather 151 32594 Element, Breather 151 32695 Tube, Breather 151 34695 Screw, 10-24 x 1/2" 151 34695				
131 650738 Screw, 1/4-20 x 1/2" (Use as required) 132 33636 Resistor Spark Plug (RJ17LM) 133 33369 Bracket, Covernor gear 140 650836 Screw, 10-24 x 1/2" 149 35062 Seal Assy, Intake valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 169 279854 "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 34696 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" 175 29752 Ntt & Lockwasher, 1/4-28 x 1/4" 178 29752 Ntt & Lockwasher, 1/4-28 x 1/4" 180 30593 Crow, 1/4-28 x 1/4" 181 33263 "Gasket, Breather 182 30088A Screw, 10-24 x 1/6" 182 30088A Screw, 10-24 x 1/6" 183 34707 Screw, 10-24 x 1/6" 190 201 31342 Spring, Compression 201 610973 Terminal Assy, (Use as required) 202 4 650549 Screw, 10-24 x 3/6" 203 1342 Spring, Compression 204 650549 Screw, 10-24 x 3/6" 205 109 27793 Cip, Conduit 206 10973 Terminal Assy, (Use as required) 207 2793 Cip, Conduit 207 2793 Cip, Conduit 208 33338 Screw, 10-32 x 3/6" 209 3747B Screw, 10-32 x 3/6" 200 31558 Screw, 10-32 x 3/6" 201 3779A Screw, 10-32 x 3/6" 202 37747B Screw, 10-32 x 3/6" 203 31588 Screw, 10-32 x 3/6" 204 360378 Screw, 10-32 x 3/6" 205 36078 Screw, 10-32 x 3/6" 207 53624 Muffler (Optional quiet muffler) 216 257478 Screw, 516-24 x 27.62 x 3/6" 217 650696 Screw, 516-24 x 27.64 x 3/4" 228 25750 Screw, 10-32 x 3/6" 229 25760 Screw, 10-32 x 3/6" 229 2774 Screw, 516-34 x 3-31/6" 220 27774 Screw, 516-34 x 3-31/6" 221 2775 25824 Muffler (Optional quiet muffler) 222 26774 Screw, 516-24 x 3-31/6" 223 267750 Screw, 516-18 x 3-31/6" 224 27752 Screw, 10-32 x 3/6" 225 2660 Screw, 516-18 x 3-31/6" 226 267760 Screw, 516-24 x 27.64 x 3-31/6" 227 2676 36860 Screw, 516-18 x 3-31/6" 228 26600 Screw, 516-18 x 3-31/6" 229 26600 Screw, 516-18 x 3-31/6" 220 220600 Screw, 516-18 x 3-31/6" 2				
131 650738 Screw, 1.14-20 x 5.6" (Use as required)				
135 33636 Resistor Spark Plug (R.JTZLM) 139 33899 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A, 33682 Seal Assy, Intake valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 34966 Tube, Breather 173 32446 Grommet, Breather tube 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 14-28 x 1" 184 33283 Screw, 14-28 x 1" 184 33283 Screw, 14-28 x 1" 185 34707 Pipe, Intake 204 650549 Screw, 5-40 x 7/16" 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy, (Use as required) 210 27793 Clip, Conduit 221 22942 Screw, 1-32 x 3/8" 222 23 650378 Screw, 10-32 x 3/8" 223 650378 Screw, 10-32 x 3/8" 224 27915A Screw, 1-32 x 3/8" 225 35043 Blower Housing (For electric starter) 265 33272B Cover, 5/16-18 x 3/4" (Use as require d) 275 3479A Muffler 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3/4" (Use as require d) 277 3152 Cover, 5/16-18 x 3/4" (Use as require d) 277 36096 Screw, 5/16-18 x 3/4" (Use as require d) 276 31588 Plower Housing (For electric starter) 277 3479A Muffler 277 35096 Screw, 5/16-18 x 3/4" (Use as require d) 277 36096 Screw, 5/16-18 x 3/4" (Use as require d) 278 2874 Muffler 279 Screw, 5/16-18 x 3/4" (Use with 276A) 281 33013 Cover, 5/16-18 x 3/3" (Use with 276A) 282 28747B Screw, 5/16-18 x 3/3" (Use with 276A) 283 3013 Cover, 5/16-18 x 3/3" (Use with 276A) 284 2875 Screw, 5/16-18 x 3/3" (Use with 276A) 285 286 36194 Screw, 5/16-18 x 3/3" (Use as require d) 286 2877 Blower Screw, 5/16-18 x 3/3" (Use as require d) 287 2975 Screw, 5/16-18 x 3/3" (Use as require d) 288 29747B Screw, 5/16-18 x 3/3" (Use as require d) 289 2974 Fuel Line (Braided 15/14/12 cm)(Use as require d) 280 30705 Fuel Line (Braided 15/14/12 cm)(Use as required) 280 30706 Fuel Line (Bra				
139 33389 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 38862 Seal Assy, Intake valve 149 27882 Cap, Upper valve spring 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 34696 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 179 30593 Cip, Primer line (Use as required) 182 30088A Screw, 10-24 x 1/2" 184 33263 "Gasket, Carburetor 185 34707 Pipe, Intake 206 610973 Terminal Assy. (Use as required) 210 27793 Cip, Conduit 211 28942 Screw, 10-32 x 3/8" 222 650578 Screw, 10-32 x 3/8" 223 650578 Screw, 10-32 x 3/8" 224 27915A "Gasket, Carburetor 225 35043 Tube, Carburetor 226 3338 Blower No-30, 5/16-18 x 1-1/8" 227 53043 Tube, Carburetor 228 7795A Muffler 239 3272B Cover, Cover, Valve spring 240 4605649 Screw, 10-32 x 3/8" 251 252 Sound Screw, 10-32 x 3/8" 252 35043 Tube, Carburetor 253 3043 Cip, Conduit 260 34833B Screw, 10-32 x 3/8" 261 650789 Screw, 10-32 x 3/8" 262 29747B Screw, 5/16-18 x 3/4" (Use as require d) 263 3158 Pipe, Cover, Cylinder head 264 29747B Screw, 5/16-18 x 3/4" (Use as require d) 265 33272B Cover, Cylinder head 267 29747 Muffler 275 3479A Muffler 276 35824 Muffler 277 650696 Screw, 5/16-18 x 3/4" (Use dwith 276A) 2774 Evel Line (Braided 8-1/4')(21 cm)(As req.) 2774 Fuel Line (Braided 16')(41 cm)(Use as req.) 2774 Fuel Line (Braided 8-1/4')(21 cm)(Use as req.) 2774 Fuel Line (Braided 8-1/4')(21 cm)(Use as req.) 278 292 26460 Clamp, Fuel line (Use as req.)				
140 650836 Screw, 10-24 x 1/2" 149 38862 Seal Assy, Intake valve 149 27881 Spring, Valve 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 34696 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" 174 650129 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 180 30088A Screw, 1/4-28 x 1/4" 181 33263 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1/4" 183 34707 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 205 610973 Terminal Assy, (Use as required) 211 28942 Screw, 10-32 x 3/8" 223 650378 Screw, 10-32 x 3/8" 224 27915A Gasket, Intake pipe 265 33272B Cover, 5/16-18 x 3/4" (Use as require d) 266 35272B Screw, 5/16-18 x 3/4" (Use as require d) 267 31588 Pilot, Combusing (For electric stater) 268 29747B Screw, 5/16-18 x 3/4" (Use as require d) 277 360966 Screw, 5/16-18 x 3/4" (Use as require d) 278 279 Screw, 5/16-18 x 3/4" (Use as require d) 279 276 Screw, 5/16-18 x 3/4" (Use as require d) 270 27793 Screw, 5/16-18 x 3/4" (Use as require d) 271 272 Screw, 5/16-18 x 3/4" (Use as require d) 272 37794 Muffler 274 500966 Screw, 5/16-18 x 3/4" (Use with 276A) 275 286 Screw, 5/16-18 x 3/4" (Use with 276A) 287 29752 Nut & Lockwasher, 1/4-28 287 29752 Nut & Lockwasher, 1/4-28 288 Screw, 5/16-18 x 3/4" (Use down the 276A) 289 30705 Fuel Line (Braided 3C)(81 cm)(Use as required) 280 30705 Fuel Line (Braided 3C)(81 cm)(Use as required) 280 30705 Fuel Line (Braided 3C)(81 cm)(Use as required) 280 30705 Fuel Line (Braided 3C)(81 cm)(Use as required) 280 30705 Fuel Line (Braided 3C)(81				
149A 35862				
149 27882				
150 27881 Spring, Valve Spring Salve Spring, Valve Spring Salve Salve Spring Salve Spring Salve S				
151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 34696 Tube, Breather 173A 32446 Grommet, Breather tube 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 5/8" 178 29752 Nur & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 11-24 x 1" 184 33263 "Gasket, Carburetor 185 34707 Pipe, Intake 180 331342 Spring, Compression 204 650549 Screw, 5/4-28 x 1" 206 610973 Terminal Assy, (Use as required) 210 27793 Clip, Conduit 221 28942 Screw, 10-32 x 3/8" 224 27915A Screw, 10-32 x 3/8" 224 27915A "Gasket, Intake pipe 125 35043 Tube, Carburetor 266 33272B Screw, 5/16-18 x 3-1/1/8" 275 3779A Muffler 276 31588 Plater of the Screw, 5/16-18 x 3-1/1/8" 277 650729 Screw, 5/16-18 x 3-3/16" 287 53479A Muffler 287 29752 Nur & Screw, 5/16-18 x 3-3/16" 288 Screw, 5/16-18 x 3-3/16" 289 3013 Cover, Starter bubble 287 39752 Nur & Lockwasher, 1/4-28 289 29774 Fleel Line (Braided 8-1/4")(21 cm)(As req.) 290 30962 Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) 290 30962 Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) 290 30962 Fuel Line (Braided 8-1/4")(21 cm)(Use as req.) 290 30962 Clamp, Fuel Line (Braided 3-2")(81 cm)(Use as req.)				
169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 34896 Tube, Breather 173A 32446 Grommet, Breather tube Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 1798 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 183 334707 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 27793 Clip, Conduit 211 28942 Screw, 10-32 x 3/8" Screw,				
170 28423 171 28424 172 28425 173 28425 173 34696 173A 32446 174 650128 174 650128 175 3697 178 29752 179 30593 180 30593 181 33263 185 34707 181 283263 185 34707 191 191 201 201 201 201 201 201 201 201 201 20				
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173 34696 173A 32446 173A 32446 174 650128				
173A 32446 174 650128 174 650128 174 650597 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 182 30088A Screw, 10-24 x 1/2" 184 33263 185 34707 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 205 610973 Clip, Conduit 20793 Clip, Conduit 20793 Clip, Conduit 208 650378 Screw, 5-40 x 7/16" 208 650378 Screw, 10-32 x 3/8" 224 27915A Screw, 10-32 x 3/8" 225 35043 Screw, 10-32 x 3/8" 266 29747B Screw, 5/16-18 x 3/4" (Use as require d) Screw, 5/16-24 x 21/32" Screw, 5/16-18 x 3/4" (Use as require d) Screw, 5/16-18 x 3-3/4" Screw, 5/16-18 x 3-3/4" (Use as require d) Screw, 5/16-18 x 3-3/4" (Use d with 276A) Screw, 5/16-18 x 3-3/16" Screw, 5/16-18 x 3-1/18 x				
174 650128 174 650597 178 29752 1798 30593 182 30088A 183 30263 184 33263 185 34707 179 203 31342 204 650549 205 610973 210 27793 211 28942 223 650378 224 27915A 225 35043 236 3838 267 87388 268 33272B 266 33272B 277 650799 277 650696 281 33013 282 650760 281 33013 282 650760 283 30705 281 287 287 287 287 292 282 650760 283 30705 281 30705 281 30705 281 30705 281 30705 281 30705 281 30705 282 29777 283 284 287 287 287 287 287 287 287 287 287 287				•
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178 29752 1798 30593 1798 30593 1798 30593 1798 30593 1798 30593 1798 30593 1798 30593 1799 30593 1799 30593 1799 30593 1799 3068A 1799 3068A 1799 30705 1799 30706 1				
179B 30593 182 3008BA Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor Pipe, Intake 203 31342 Spring, Compression Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) Clip, Conduit Clip, Conduit Screw, 10-32 x 3/8" Screw, 5/16-18 x 1-1/8 " Screw, 5/16-18 x 3/4" (Use as require d) Screw, 5/16-18 x 3-3/16" Screw, 5/16-18 x 3-3/1				
182 30088A 184 33263 185 34707 185 34707 203 31342 204 650549 206 610973 210 27793 210 27793 211 28942 223 650378 224 27915A 225 35043 266 650588 276 34833B 261 650788 261 650788 262 29747B 263 33272B 265 33272B 2775 34779A 2776 2785 2776 2785 2776 28524 2776 650729 2777 650729 2777 650729 2777 65076 281 3013 282 650760 285 32125 286 35194 287 29752 280 30705 280 30705 280 30705 280 30705 280 30705 280 1878				·
184 33263 * Gasket, Carburetor 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 211 28942 Screw, 10-32 x 3/8" 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 260 34833B Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4* (Use as require d) 262 29747B Screw, 5/16-18 x 3/4* (Use as require d) 265 33272B Cover, Cylinder head 275 34779A Muffler 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x 3-3/16" 281 33013 Cover, Starter 285 32125 Cup, Starter 286 35194 Screw, 5/16-18 x 3-3/16" Screw, 5/394 Screw, 5/36-18 x				
185 34707				
203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 211 28942 Screw, 10-32 x 3/8" 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 277915A *Gasket, Intake pipe 225 35043 Tube, Carburetor 260 34833B Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275 34779A Muffler 275C 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277 650696 Screw, 5/16-18 x 3-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 285 32125 Cup, Starter 286 35194 Screw, 8-32 x 3/8" 287 29752 Nut & Lockwasher, 1/4-28 290 30705 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 292 26460 Clamp, Fuel line (Use as required)				·
Screw, 5-40 x 7/16"	203	31342		•
210 27793 Clip, Conduit	204	650549		
211 28942 Screw, 10-32 x 3/8" 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 260 34833B Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275 34779A Muffler 275C 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x 3-3/16" 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)	206	610973		Terminal Assy. (Use as required)
223 650378	210	27793		Clip, Conduit
224 27915A * Gasket, Intake pipe 225 35043 Tube, Carburetor 260 34833B Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" (Use as require d) 263 33272B Cover, Cylinder head 275 34779A Muffler 275 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x 2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 290 26460 Clamp, Fuel line (Use as required)	211	28942		Screw, 10-32 x 3/8"
225 35043 Tube, Carburetor 260 34833B Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275 34779A Muffler 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 32")(81 cm)(Use as req.) 290 26460 Clamp, Fuel line (Use as required)	223	650378		Screw, Torx T-30, 5/16-18 x 1-1/8 "
260 34833B Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275 34779A Muffler 275C 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x 3-3/16" 2781 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 32")(81 cm)(Use as req.) 291 292 26460 Clamp, Fuel line (Use as required)	224	27915A		* Gasket, Intake pipe
261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275 34779A Muffler 275C 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)	225	35043		Tube, Carburetor
262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275 34779A Muffler 275C 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x 2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)	260	34833B		Blower Housing (For electric starter)
265 33272B Cover, Cylinder head 275 34779A Muffler 275C 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)				Screw, 5/16-18 x 3/4" (Use as require d)
275 34779A Muffler 275C 35824 Muffler (Optional quiet muffler) 276 31588 Plate, Muffler locking 277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)				·
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281 33013 Cover, Starter bubble 282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)				·
282 650760 Screw, 8-32 x 3/8" 285 32125 Cup, Starter 286A 35194 Screen, Starter 287 29752 Nut & Lockwasher, 1/4-28 290 29774 Fuel Line (Braided 8-1/4")(21 cm)(As req.) 290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.) 290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)				
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290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)				
292 26460 Clamp, Fuel line (Use as required)				
298 650665 Screw, 1/4-15 x //8"				
	298	ර්ථවර්ර්ර්		Screw, 1/4-15 x //8"

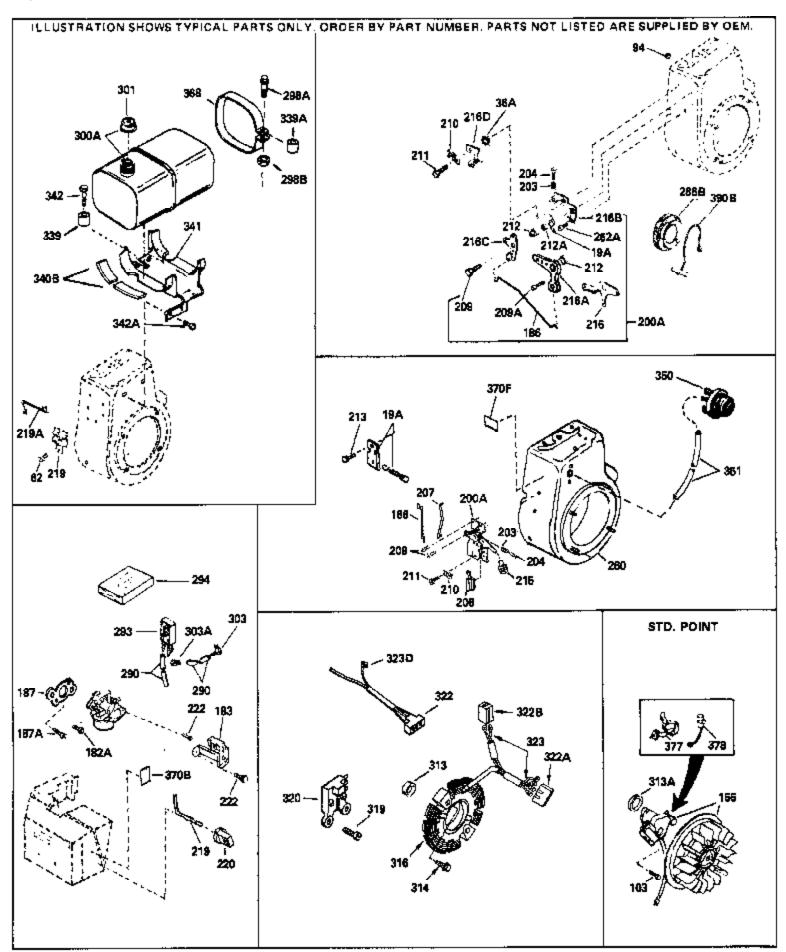
Pof #	Part Number Q	ty Description
	34186A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
300	54100/T	builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
306	29673	* Gasket, Oil fill
310	34012	Dipstick (Incl. 306)
325	29443	Clip, Fuel line (Use as required)
325	34246	Clip, Ground wire (Use as required)
342	30063	Screw, Torx T-30, 1/4-20 x 1/2"
370A	34686	Decal, Name
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
370	34346	Decal, Instruction
	631021	Inlet Needle, Seat & Clip Assy.
380	632325	Carburetor (Incl. 184) (Refer to Division 5, Section A, page 188 for breakdown or Fiche18A-1, Grid F-5)
390	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)
400	33279G	Gasket Set (Incl. items marked*)
	35570	Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, $5/16-18 \times 1-5/8$ " (Can be used on HM80 with stamped steel recoil starter)
420	730225	SAE 30, 4-Cycle Engine Oil (Quart)
421	730226	SAE 5W30, 4-Cycle Engine Oil (Quart)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).

Ref # Part Number 432 611079	Qty Description D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



	Drd N. oler	Description
		y Description
	33627	Bearing, Ball
	33628	Washer, Thrust
74	31855	Retainer, Bearing
97		Lockwasher, Heavy split, #10 (Buy loc ally)
	650802	Screw, 1/4-20 x 5/8" (Use as required)
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	Screw, 1/4-20 x 5/8" (Use as required)
	32446	Grommet, Breather tube
	650128	Screw, 10-24 x 1/2"
174	650597	Screw, 10-24 x 5/8"
175	650778	Lockwasher
176	650580	Nut, Lock, 10-24
222A		Pop Rivet (1/8" dia.) (Can be bought locally)
	35044	Air Cl.Elbow (Incl.222A,228A,235A,239 A,242A)
	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
221	130121	
		(Use as required)
227	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
221	700104	as required)
		as required)
228A	650824	Stud, 1/4-20 x 7.33 (Use as required)
	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
220/ (300001	elbow)
		CIDOW)
229A	650825	Nut & Lockwasher, 1/4-20
	650852	Hex Nut, 1/4-20 (Used w/drilled thru elbow)
	30675	Fitting, Breather
	650163	Screw, 10-32 x 7/8"
	34698A	* Gasket, Air cleaner bracket
	35045	Air Cl.Bracket (Used w/drilled thru e lbow)
	34699	Bracket, Air cleaner
245A	34700	Element, Air cleaner
246A	34703	Filter, Pre-air
250A	34702	Cover, Air cleaner
	650513	Nut, Wing, 1/2-20
	35865	Gasket, Exhaust (Use as required)
	35824	Muffler (Optional quiet muffler)
		` ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '
2/00	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
		can be used on any model.)
277	650729	Screw, 5/16-18 x 3-3/16"
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
	26460	Clamp, Fuel line (Use as required)
	650665	Screw, 1/4-15 x 7/8"
	35857	Valve, Fuel shut-off
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel
		recoil starter.
370B	34704	Decal, Air cleaner
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
∆ ∩8	35570	Screen Seal (Can be used on HM80 with stamped steel
-100	555.5	recoil starter)
		roodii diarior)

Ref #	Part Number	Qty	Description
409	35569	_	Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
	730130 730572		Exh.Adapter Kit (Incl.274,277)(Use as req.) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



		/ Description
	650814	Screw, Torx T-15, 10-24 x 1"
	34664	Control Bracket (Incl.19,203,204,206, 209)
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
206	610973	Terminal Assy. (Use as required)
207	33878	Link, Governor-to-throttle
209	650821	Screw, 10-32 x 1/2"
210	27793	Clip, Conduit
211	28942	Screw, 10-32 x 3/8"
	34833B	Blower Housing (For electric starter)
	35824	Muffler (Optional quiet muffler)
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
		I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
		(1-3/16" I.D)
	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	35038	Spacer, Tank
342	30063	Screw, Torx T-30, 1/4-20 x 1/2"
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel
		recoil starter.
0700	0.470.4	D 1 4: 1
	34704	Decal, Air cleaner
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
		,
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
<i>1</i> 11	35568	Debris Screen (Can be used on HM80 with stamped steel
711	33300	recoil starter)
		recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
405	700570	,
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
		HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
120	000000	Mechanics Handbook for installation instructions).
		ivide facilities i landbook for installation instructions.
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics
		Handbook for installation instructions).
404	F00000	Contains take (Lieuwith anning a suite and with die and
431	590609	Centering tube (Use with engines equipped with die cast
		aluminum starter)(Use as required) (Refer to Mechanics
		Handbook for installation instructions)
<i>∆</i> 21	590610	Centering tube (Use as required) (Refer to Mechanics
-1 01	000010	Handbook for installation instructions).
		i lai laboon toi li istaliatioi i li isti uotioi isj.
432	611078	A.C. Lighting Connector (Use as required) (Refer to
		Mechanics Handbook for installation instructions).
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Ref # Part Number 432 611079	Qty Description D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).