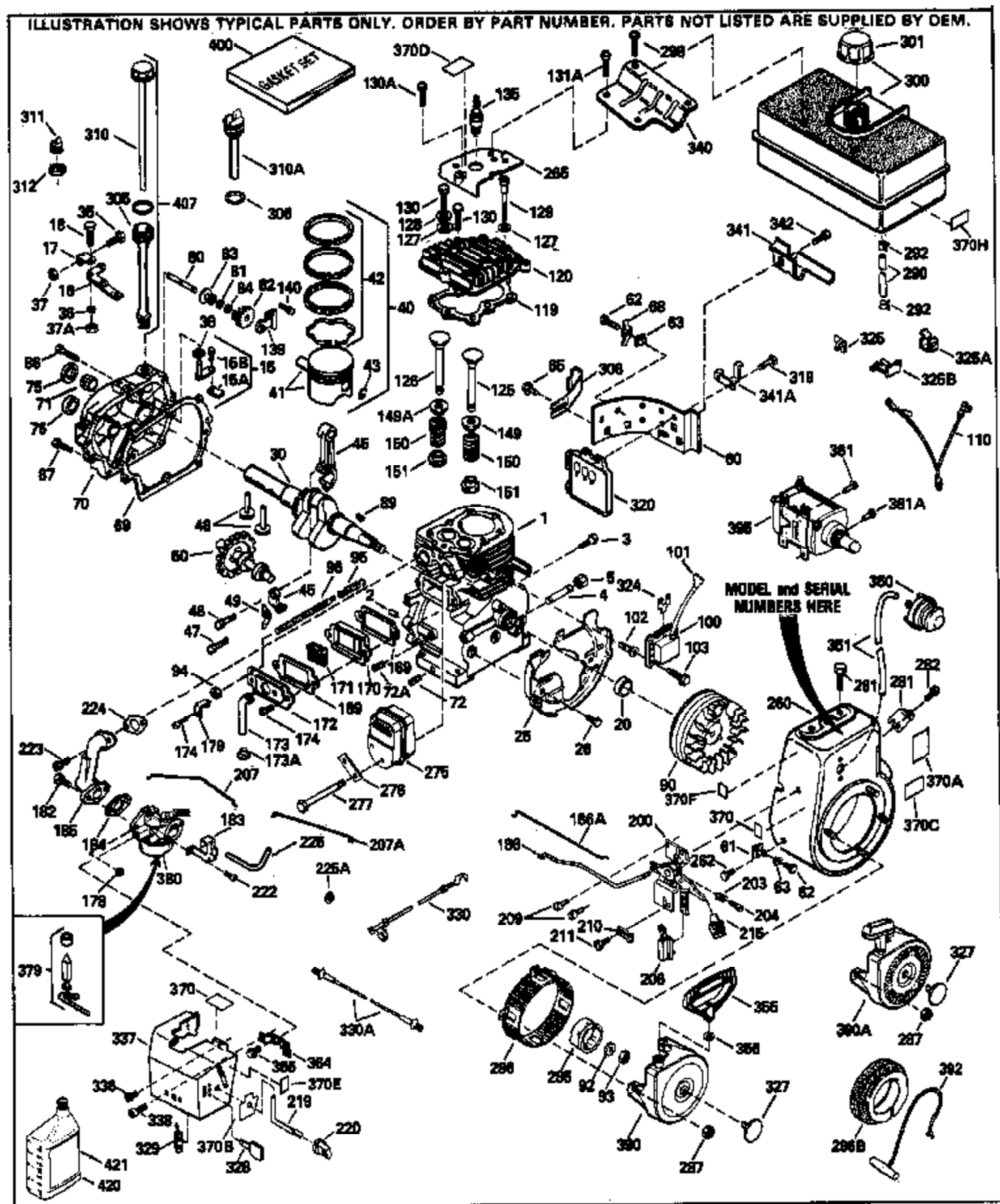


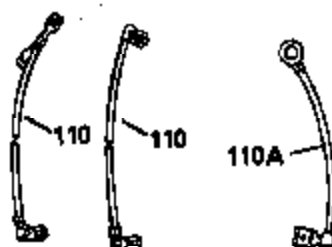
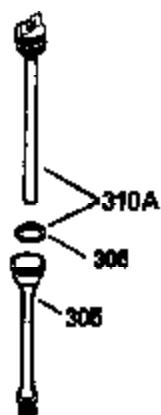
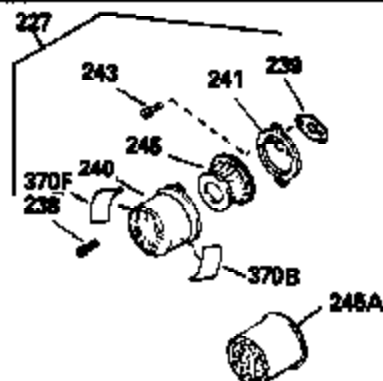
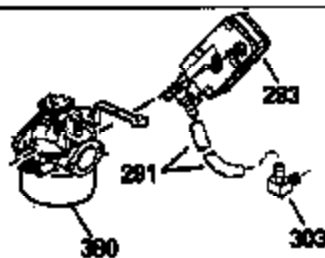
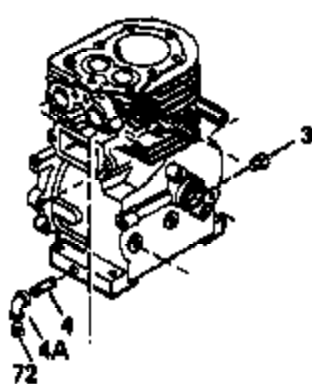
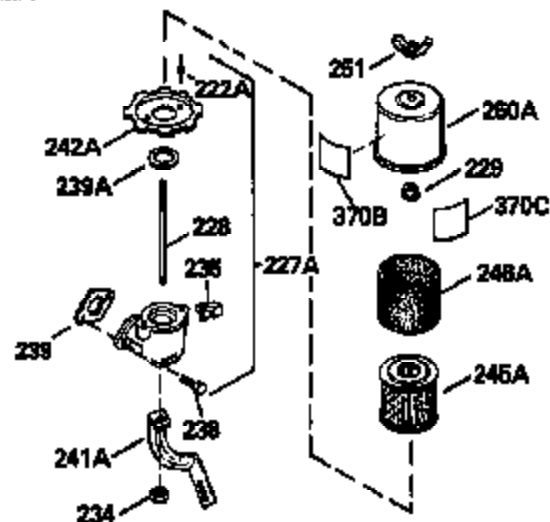
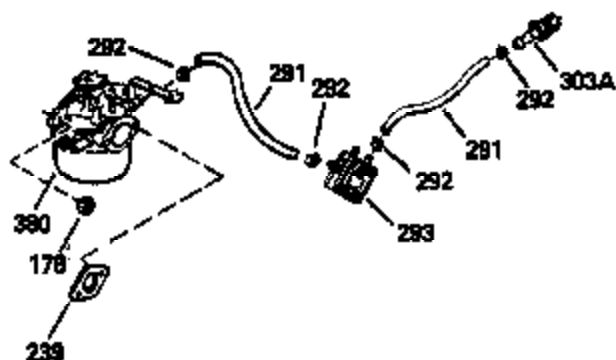
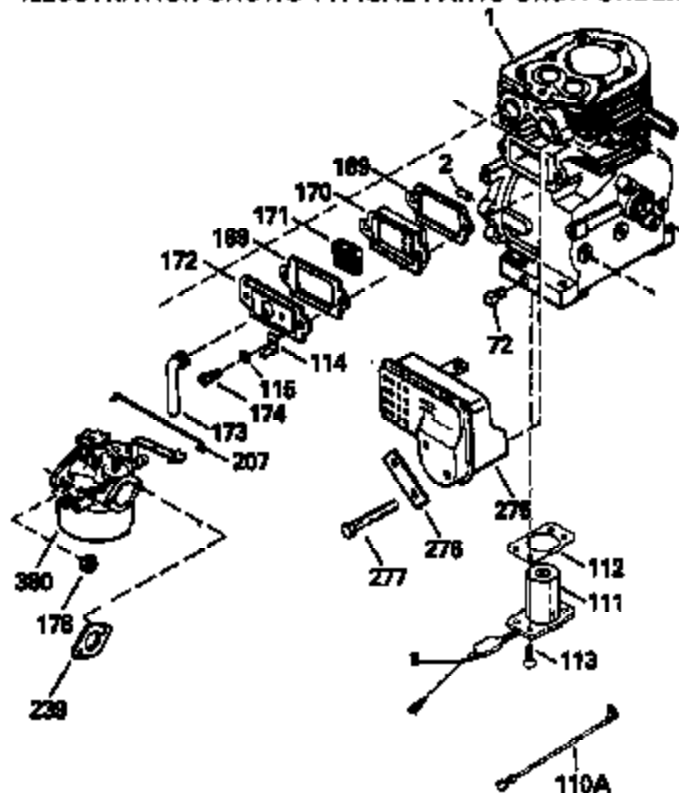


Ref #	Part Number	Qty	Description
1	35966	1	Cylinder (Incl. 2 & 20)
2	27652	2	Dowel Pin
15A	30700	1	Governor Yoke
15B	650494	1	Screw, 6-40 x 5/16"
15	30699C	1	Governor Rod (Incl. 15A & 15B)
16	33454	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
20	35319	1	Oil Seal
25A	36244	1	Air Baffle
25	36460	1	Blower Housing Baffle
26	650561	2	Screw, 1/4-20 x 5/8"
28	30322	1	Lock Nut, 8-32
30	35441A	1	Crankshaft
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642	1	Retaining Ring
40	40011	1	Piston, Pin & Ring Set (Std.)
41	40009	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
42	40013	1	Ring Set (Std.)
43	27888	2	Piston Pin Retaining Ring
45	35373A	1	Connecting Rod Ass'y. (Incl.46,47,49)
46	650908	1	Connecting Rod Bolt
47	650882	1	Connecting Rod Bolt
48	34034	2	Valve Lifter
49	35374	1	Oil Dipper
50	35375	1	Camshaft (MCR)
60	33273A	1	Blower Housing Extension
62	650760	1	Screw, 8-32 x 3/8"
63	28545	1	Grommet
65	650128	1	Screw, 10-24 x 1/2"
68	33356	1	Ground Terminal
69	35262A	1	* Cylinder Cover Gasket
70	35376	1	Cylinder Cover (Incl. 71, 75 & 80)
71	35377	1	Crankshaft Bushing
72	27642	2	Oil Drain Plug
75	35319	1	Oil Seal
80	31845	1	Governor Shaft
81	30590A	1	Washer
82	35378	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
84	29193	1	Retaining Ring
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
90	611090	1	Flywheel
92	650880	1	Lock Washer
93	650881	1	Flywheel Nut
94	33450	1	Lock Nut
95	30886A	1	Extension Spring
96	30845A	1	R.P.M. Adjusting Bolt
100	35135	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	650872	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110	35183	1	Ground Wire
119	36448	1	* Cylinder Head Gasket

Ref #	Part Number	Qty	Description
120	36449	1	Cylinder Head
125	27880A	1	Exhaust Valve (1/32" OS) (Incl. 151)
125	27878A	1	Exhaust Valve (Std.) (Incl. 151)
126	34035	1	Intake Valve (Std.) (Incl. 151)
126	34036	1	Intake Valve (1/32" OS) (Incl. 151)
127	650691	9	Washer
128	650690	9	Belleville Washer
129	650738	1	Screw, 1/4-20 x 5/8"
130	650694A	9	Screw, 5/16-18 x 2"
131A	650738	1	Screw, 1/4-20 x 5/8"
135	33636	1	Resistor Spark Plug (RJ17LM)
139	33369	1	Governor Gear Bracket
140	650836	2	Screw, 10-24 x 1/2"
149A	35862	1	Valve Spring Cap
149	27882	1	Valve Spring Cap
150	27881	2	Valve Spring
151	32581	2	Valve Spring Keeper
169	27896A	2	* Breather Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173	35350	1	Breather Tube
174	650128	1	Screw, 10-24 x 1/2"
174A	650597	1	Screw, 10-24 x 5/8"
178	29752	2	Nut & Lock Washer, 1/4-28
182	30088A	2	Screw, 1/4-28 x 1"
184	33263	1	* Carburetor To Intake Pipe Gasket
185	33877	1	Intake Pipe
207	33878	1	Throttle Link
223	650378	2	Screw, Torx T-30, 5/16-18 x 1-1/8"
224	27915A	1	* Intake Pipe Gasket
242	33267	1	Air Cleaner Bracket
250	33269A	1	Air Cleaner Cover
260	36468	1	Blower Housing
261	650788	2	Screw, 5/16-18 x 3/4"
262	29747B	2	Screw, Torx T-40, 5/16-24 x 21/32"
264A	650802	1	Screw, 1/4-20 x 5/8"
265	33272B	1	Cylinder Head Cover
275	34185B	1	Muffler
276	31588	1	Locking Plate
277	650729	2	Screw, 5/16-18 x 3-3/16"
281	33013	1	Starter Bubble Cover
282	650760	1	Screw, 8-32 x 3/8"
285	35985B	1	Starter Cup
286	35446	1	Starter Screen
287	29752	4	Nut & Lock Washer, 1/4-28
290	29774	1	Fuel Line
292	26460	2	Fuel Line Clamp
311	35941	1	Oil Fill Plug (Incl. 312)
312	29673	1	Oil Fill Plug Gasket
324	33177	1	Terminal
325A	29443	1	Wire Clip
325	34246	1	Wire Clip
327	35392	1	Starter Plug
342	30063	1	Screw, Torx T-30, 1/4-20 x 1/2"
370	36261	1	Instruction Decal
370C	35274	1	Instruction Decal
380	640003	1	Carburetor (Incl. 184)

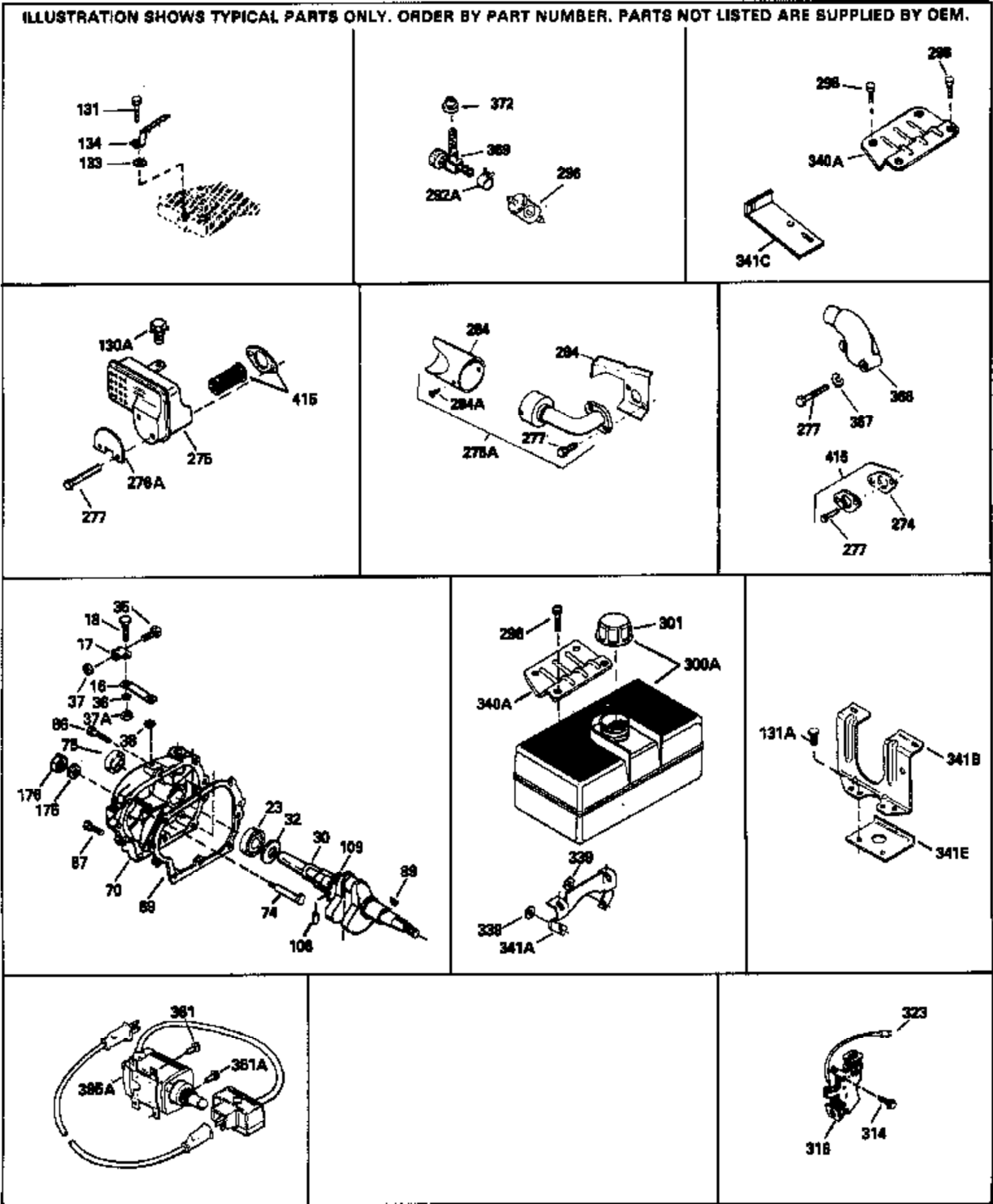
Ref #	Part Number	Qty	Description
390	590671	1	Rewind Starter (NOTE: This engine could have been built with 590704 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)
400	36450A	1	* Gasket Set (Incl. items marked PK i n notes) Incl. part #'s 27272A (1), 27896A (2), 27915A (1), 29673 (1), 33263 (1), 33629 (1), 34698A (1), 35262A (1), 36448 (1)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
1	35966	1	Cylinder (Incl. 2 & 20)
2	27652	2	Dowel Pin
25A	36244	1	Air Baffle
28	30322	1	Lock Nut, 8-32
72	27642	2	Oil Drain Plug
110	35183	1	Ground Wire
110A	35987	1	Oil Sensor Ground Wire
111	611162	1	Oil Sensor Switch (Incl. 112)
112	35967	1	Oil Sensor Gasket
113	650950	4	Screw, Torx T-25, 10-24 x 5/8"
114	33932	1	Ground Terminal
115	650518	1	Lock Washer
169	27896A	2	* Breather Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173	35350	1	Breather Tube
174	650128	1	Screw, 10-24 x 1/2"
174A	650597	1	Screw, 10-24 x 5/8
178	29752	2	Nut & Lock Washer, 1/4-28
207	33878	1	Throttle Link
238	28820	2	Screw, 10-32 x 1/2"
239	27272A	1	* Air Cleaner Gasket
240	33266	1	Air Cleaner Body
242	33267	1	Air Cleaner Bracket
245	33268	1	Air Cleaner Filter
250	33269A	1	Air Cleaner Cover
251	650513	1	Wing Nut, 1/4-20
264A	650802	1	Screw, 1/4-20 x 5/8"
275	34185B	1	Muffler
276	31588	1	Locking Plate
277	650729	2	Screw, 5/16-18 x 3-3/16"
292	26460	2	Fuel Line Clamp
370C	35274	1	Instruction Decal
380	640003	1	Carburetor (Incl. 184)

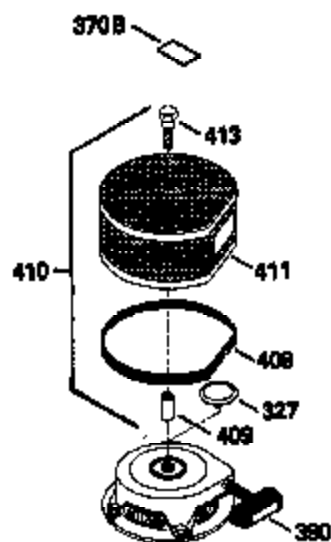
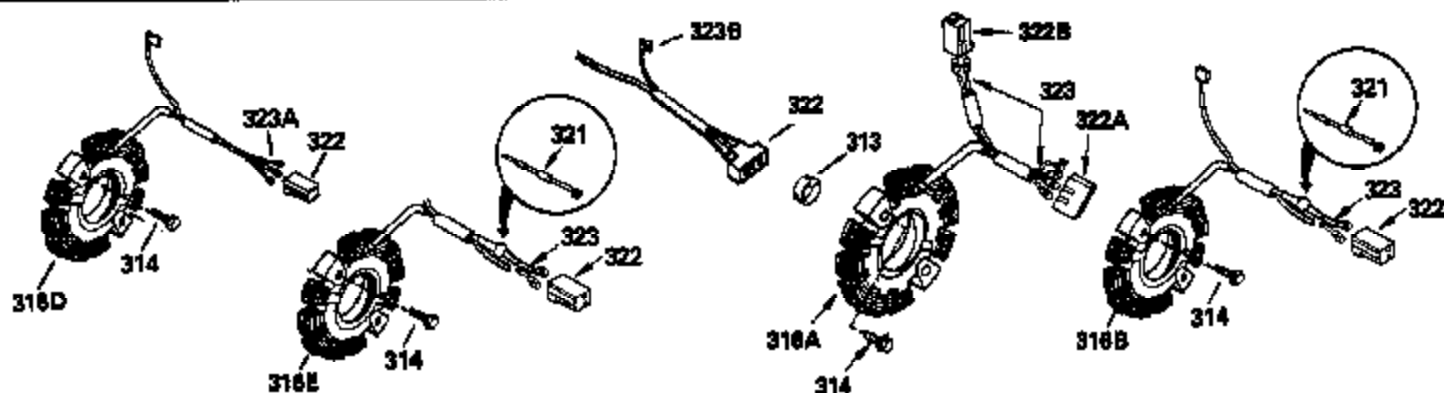
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



Ref #	Part Number	Qty	Description
16	33454	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
25A	36244	1	Air Baffle
28	30322	1	Lock Nut, 8-32
30	35441A	1	Crankshaft
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642	1	Retaining Ring
69	35262A	1	* Cylinder Cover Gasket
70	35376	1	Cylinder Cover (Incl. 71, 75 & 80)
75	35319	1	Oil Seal
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
131A	650738	1	Screw, 1/4-20 x 5/8"
174A	650597	1	Screw, 10-24 x 5/8
242	33267	1	Air Cleaner Bracket
250	33269A	1	Air Cleaner Cover
264A	650802	1	Screw, 1/4-20 x 5/8"
275	34185B	1	Muffler
277	650729	2	Screw, 5/16-18 x 3-3/16"
415	34479A	1	Muffler Adaptor Kit

This exploded perspective view shows the front of the device. Key components and their assembly points are labeled:

- 300A**: Points to the front face of the main housing.
- 301**: Points to a circular feature on the front face.
- 342**: Points to a small screw or pin.
- 339**: Points to a small cylindrical component.
- 341D**: Points to a bracket or support structure.
- 340B**: Points to a curved, flexible component.
- 342A**: Points to a small screw or pin at the bottom.
- 368**: Points to a large, curved component, likely a lens or cover.
- 298A**: Points to a small screw or pin on the lens assembly.
- 139A**: Points to a small cylindrical component on the lens assembly.
- 298B**: Points to a small screw or pin on the lens assembly.



**OPTIONAL
ADD-ON ALTERNATOR
AC LIGHTING OR DC CHARGING**

Ref #	Part Number	Qty	Description
25A	36244	1	Air Baffle
28	30322	1	Lock Nut, 8-32
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
174A	650597	1	Screw, 10-24 x 5/8
242	33267	1	Air Cleaner Bracket
250	33269A	1	Air Cleaner Cover
264A	650802	1	Screw, 1/4-20 x 5/8"
327	35392	1	Starter Plug
342	30063	1	Screw, Torx T-30, 1/4-20 x 1/2"
390	590671	1	Rewind Starter (NOTE: This engine could have been built with 590704 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)
415	34479A	1	Muffler Adaptor Kit