



Ref #	Part Number	Qty	Description
	1 35966	1	Cylinder (Incl. 2 & 20)
	2 27652	2	Dowel Pin
	14 28277	1	Washer
	15 30699C	1	Governor Rod (Incl. 15A & 15B)
15A	30700	1	Governor Yoke
15B	650494	1	Screw, 6-40 x 5/16"
	16 33454A	1	Governor Lever Ass'y
	17 29916	1	Governor Lever Clamp
	18 651028	1	Screw, Torx T-15, 8-32 x 3/8"
	20 35319	1	Oil Seal
	25 36460	1	Blower Housing Baffle
25A	36244	1	Air Baffle
	26 650561	2	Screw, 1/4-20 x 5/8"
	28 30322	1	Lock Nut, 8-32
	30 37492	1	Crankshaft
	35 29826	1	Screw, 10-32 x 3/4"
	36 29918	1	Lock Washer
	37 29216	1	Lock Nut, 10-32
	38 29642	1	Retaining Ring
	40 40011	1	Piston, Pin & Ring Set (Std.)
	40 40012	1	Piston, Pin & Ring Set (.010" OS)
	41 40009	1	Piston & Pin Ass'y (Std.) (Incl. 43)
	41 40010	1	Piston & Pin Ass'y (.010" OS) (Incl. 43)
	42 40013	1	Ring Set (Std.)
	42 40014	1	Ring Set (.010" OS)
	43 27888	2	Piston Pin Retaining Ring
	45 36897	1	Connecting Rod Ass'y (Incl. 47 & 49)
	47 651033	2	Connecting Rod Bolt
	48 34034	2	Valve Lifter
	49 36896	1	Oil Dipper
	50 35375	1	Camshaft (MCR)
	60 33273A	1	Blower Housing Extension
	65 650128	1	Screw, 10-24 x 1/2"
	69 37342	1	* Cylinder Cover Gasket
	70 33626B	1	Cylinder Cover (Incl. 74,75,80,175 & 176)
	72 27642	2	Oil Drain Plug
	75 33625	1	Oil Seal
	80 31845	1	Governor Shaft
	81 30590A	1	Washer
	82 35378	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	84 29193	1	Retaining Ring
	86 650833	7	Screw, 1/4-20 x 1-3/16"
	87 650832	1	Screw, 1/4-20 x 1-11/16"
	89 32589	1	Flywheel Key
	90 611093	1	Flywheel
	92 650880	1	Lock Washer
	93 650881	1	Flywheel Nut
	94 651016	1	Lock Nut, 10-32
	95 30886A	1	Extension Spring
	96 30845A	1	R.P.M. Adjusting Bolt
100	35135	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	651024	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110A	36993	1	Ground Wire
110	35589	1	Ground Wire
111	611220	1	Low Oil Shut-Down Switch (Incl. 112)

Ref #	Part Number	Qty	Description
112	35967A	1	* Oil Sensor Gasket
113	650950	4	Screw, Torx T-25, 10-24 x 5/8"
119	36448	1	* Cylinder Head Gasket
120	36449	1	Cylinder Head
125	27878A	1	Exhaust Valve (Std.) (Incl. 151)
125	27880A	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	34035	1	Intake Valve (Std.) (Incl. 151)
126	34036	1	Intake Valve (1/32" OS) (Incl. 151)
127	650691	9	Washer
128	650690	9	Belleville Washer
130A	651031	1	Screw, 1/4-20 x 9/16"
130	650694A	9	Screw, 5/16-18 x 2"
135	33636	1	Resistor Spark Plug (RJ17LM)
139	33369	1	Governor Gear Bracket
140	650836	2	Screw, 10-24 x 1/2"
149A	35862	1	Valve Spring Cap
149	27882	1	Valve Spring Cap
150	27881	2	Valve Spring
151	32581	2	Valve Spring Keeper
169	27896A	2	* Breather Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173	35350	1	Breather Tube
174	650128	2	Screw, 10-24 x 1/2"
178	29752	2	Nut & Lock Washer, 1/4-28
182	30088A	2	Screw, 1/4-28 x 1"
184	33263	1	* Carburetor To Intake Pipe Gasket
185	33877	1	Intake Pipe
207	33878	1	Throttle Link
223	650378	2	Screw, Torx T-30, 5/16-18 x 1-1/8"
224	27915A	1	* Intake Pipe Gasket
239	27272A	1	* Air Cleaner Gasket
242	33267	1	Air Cleaner Bracket
245	33268	1	Air Cleaner Filter
245A	35881	1	Air Cleaner Filter
250	33269A	1	Air Cleaner Cover
251	37444	1	Wing Nut, 1/4-20
260	36243A	1	Blower Housing
261	650788	2	Screw, 5/16-18 x 3/4"
262	29747B	2	Screw, Torx T-40, 5/16-24 x 21/32"
264A	650802	1	Screw, 1/4-20 x 5/8"
265	33272B	1	Cylinder Head Cover
276	31588	1	Locking Plate
277	650729	2	Screw, 5/16-18 x 3-3/16"
285	35985B	1	Starter Cup
287	29752	4	Nut & Lock Washer, 1/4-28
311	35941	1	Oil Fill Plug
324	33177	1	Terminal
325A	27275	1	Wire Clip
325	29443	1	Wire Clip
342	30063	1	Screw, Torx T-30, 1/4-20 x 1/2"
361	650990	4	Screw 1/4-20 x 15/32"
370G	35274	1	Oil Instruction Decal
370K	36695	1	Starter Decal
370	36261	1	Identification Decal
380	632351	1	Carburetor (Incl. 184)

Ref #	Part Number	Qty	Description
390	590746	1	Rewind Starter (NOTE: This engine could have been built with 590704 starter.)
400	36450A	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 27272A (1), 27896A (2), 27915A (1), 29673 (1), 33263 (1), 33629 (1), 34698A (1), 35262A (1), 36448 (1)
420	730225A	1	SAE 30 4-Cycle Engine Oil (Quart)



Ref #	Part Number	Qty	Description
72	27642	2	Oil Drain Plug
84	29193	1	Retaining Ring
92	650880	1	Lock Washer
111B	611226	1	Rocker On/Off Switch
238	28820	2	Screw, 10-32 x 1/2"
239	27272A	1	* Air Cleaner Gasket
240	33266	1	Air Cleaner Body
245A	35881	1	Air Cleaner Filter
245	33268	1	Air Cleaner Filter
250	33269A	1	Air Cleaner Cover
251	37444	1	Wing Nut, 1/4-20
260	36243A	1	Blower Housing
275	34185B	1	Muffler
277	650729	2	Screw, 5/16-18 x 3-3/16"
285	35985B	1	Starter Cup
290	30962	1	Fuel Line
292	26460	5	Fuel Line Clamp
361	650990	4	Screw 1/4-20 x 15/32"
370L	36990	1	Low Oil Decal
380	632351	1	Carburetor (Incl. 184)
390	590746	1	Rewind Starter (NOTE: This engine could have been built with 590704 starter.)
395	36680	1	12V Electric Starter



Ref #	Part Number	Qty	Description
14	28277	1	Washer
16	33454A	1	Governor Lever Ass'y
17	29916	1	Governor Lever Clamp
18	651028	1	Screw, Torx T-15, 8-32 x 3/8"
23	33627	1	Ball Bearing
28	30322	1	Lock Nut, 8-32
30	37492	1	Crankshaft
32	33628	1	Washer
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642	1	Retaining Ring
69	37342	1	* Cylinder Cover Gasket
70	33626B	1	Cylinder Cover (Incl. 74,75,80,175 & 176)
74	31855	2	Bearing Retainer
75	33625	1	Oil Seal
84	29193	1	Retaining Ring
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
175	650778	2	Lock Washer
176	650580	2	Lock Nut, 10-24
277	650729	2	Screw, 5/16-18 x 3-3/16"
290	30962	1	Fuel Line
292	26460	5	Fuel Line Clamp
296	34279B	1	Fuel Filter (Incl. 292)
314	650873	2	Screw 1/4-20 x 3/4"
315	611113	1	Alternator Coil (3-Amp.)
321	611161	1	Diode
322	610921	1	Connector Body
323	610922	1	Terminal
416	34479A	1	Spark Arrestor Kit (Optional)