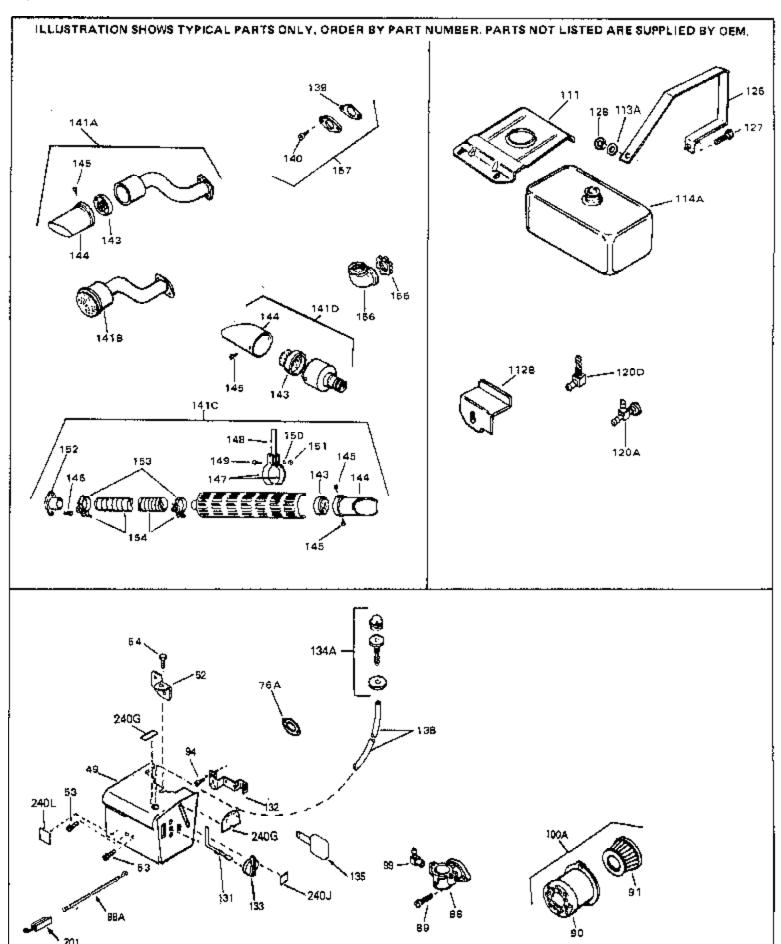


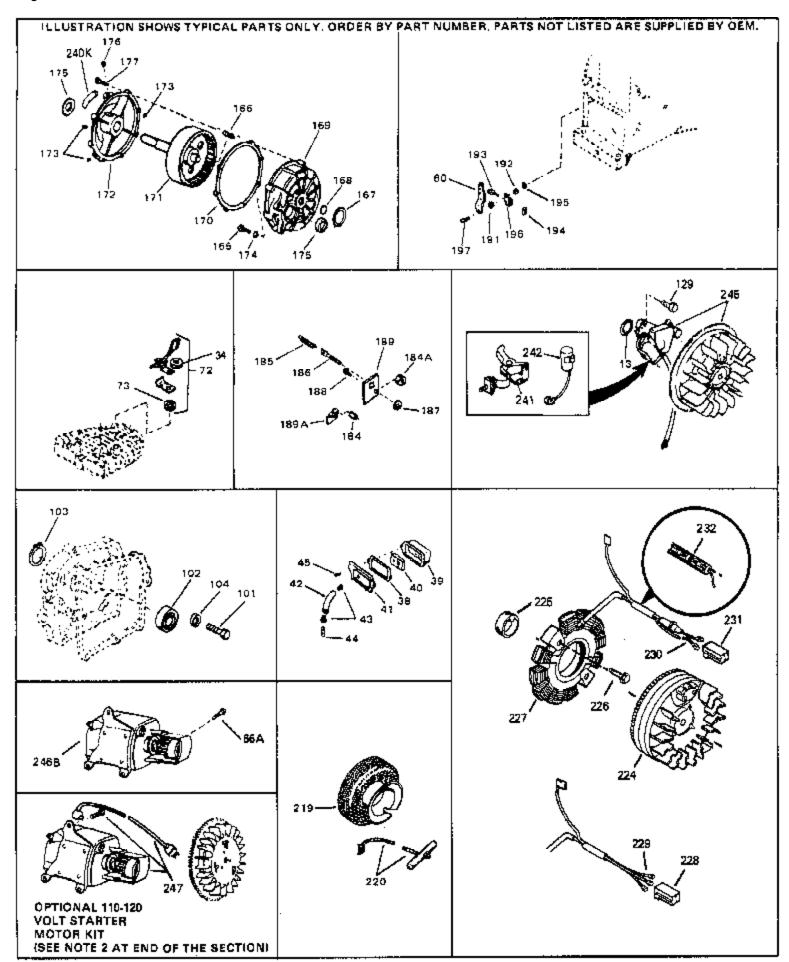
| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|------------------------------------------------|
| | 33674B | | Cylinder (Incl. 2, 3 & 4) (2-13/16" B ore) |
| | 26727 | | Pin, Dowel |
| | 27642 | | Oil Drain Plug |
| | 32600 | | Seal, Oil |
| | | | · |
| | 32644A | | Intake Valve (Std.) (Incl. 9) |
| | 32645A | | Intake Valve (1/32" OS) (Incl. 9) |
| | 29313C | | Exhaust Valve (Std.) (Incl. 9) |
| | 29315C | | Exhaust Valve (1/32" OS) (Incl. 9) |
| | 31672 | | Spring, Valve |
| | 31673 | | Cap, Lower valve spring |
| 10 | 610951 | | Key, Flywheel |
| 11 | 33677A | | Crankshaft |
| 12 | 32323 | | Washer, Thrust |
| 13 | 33876 | | Gasket, Stator |
| | 33562B | | Piston & Pin Ass'y.(Std.)(Incl.16)(2- 13/16") |
| | 33563B | | Piston & Pin Ass'y. (.010" OS) (Incl. 16) |
| | 33564B | | Piston & Pin Ass'y. (.020" OS) (Incl. 16) |
| | 34535 | | Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) |
| | 34536 | | Piston, Pin & Ring Set (.010" OS) |
| | 34537 | | Piston, Pin & Ring Set (.020" OS) |
| | 33567 | | • • • • • • • • • • • • • • • • • • • • |
| | | | Ring Set (Std.) (2-13/16" Bore) |
| | 33568 | | Ring Set (.010" OS) |
| | 33569 | | Ring Set (.020" OS) |
| | 20381 | | Ring, Piston pin retaining |
| | 32875 | | Rod Assy., Connecting (Incl. 18 & 20) |
| | 32610A | | Bolt, Connecting Rod |
| | 32654 | | Dipper, Oil |
| | 27241 | | Lifter, Valve |
| | 33158 | | Camshaft |
| | 32700A | | Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) |
| 24 | 27897 | | Seal, Oil |
| 28 | 27677A | | * Gasket, Cylinder cover |
| 29 | 650451 | | Screw, 1/4-20 x 1" (Use as required) |
| 29 | 650488 | | Screw, 1/4-20 x 1-1/4" (Use as requir ed) |
| 30 | 27625 | | Plug, Oil filler (Incl. 31) |
| 31 | 29673 | | * Gasket, Oil fill plug |
| | 33554A | | Gasket, Cylinder head |
| | 33016A | | Head, Cylinder(Incl. 35) |
| | 26073 | | Washer (Not used on late production) |
| | 650691 | | Washer (Use as required) |
| | 650694A | | Screw, 5/16-18 x 2" (Use as required) |
| | 650818 | | Screw, 5/16-18 x 1-1/2" (Use as required) |
| | 650865 | | Screw, 5/16-18 x 2" (Use as required) |
| | 6021A | | Screw, 5/16-18 x 1-1/2" (As req;not w /650691) |
| | | | · · · · · · · · · · · · · · · · · · · |
| | 33636 | | Resistor Spark Plug (RJ-8C) |
| | 31619A | | * Gasket, Breather |
| | 31337A | | Breather Ass'y. (Incl. 38 & 40) |
| | 31410 | | Element, Breather |
| | 650128 | | Screw, 10-24 x 1/2" |
| | 33673A | | * Gasket, Intake (1/32" thick) |
| | 33666 | | Pipe, Intake |
| | 30646 | | Screw, 1/4-20 x 1-3/8" |
| 59 | 32698 | | Link, Governor-to-throttle |
| 60 | 31510 | | Lever, Governor |
| | 31334 | | Rod, Governor (Incl. 67) |
| | 33342 | | Baffle, Blower housing |
| | 650561 | | Screw, 1/4-20 x 5/8" |
| | 29752 | | Nut & Lockwasher Assy., 1/4-28 (As re quired) |
| 33 | | | |

| Ref # Part Number | | | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|-------------|-----|------------------------------------------------------------|
| 67 25277 68 650168 69 25212 70 33663C 80 Washer, Flat Was | | Part Number | Qty | |
| 68 650168 69 29212 70 33663C 80 | | | | |
| 69 22012 70 33663C Blower Housing (For electric starter) NOTE: In original production some starters are riveted to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 74A 30747 75 650890 Lockwasher 76 27272A 77 34212 78 30200 Screw, 10-24 x 216* 81 29752 82 33341 83 650701 84 6201 85 650870 Screw, 10-24 x 276* 86 650870 86 28212 87 26756 87 26756 88 28212 89 331715 90 53344 100 730127 89 33344 100 730127 80 30590A 80 30591 80 30591 80 30591 80 30588A 80 5000 Screw, 10-32 x 1/2* 80 305884 80 50591 80 305884 80 50591 80 505884 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 50691 80 506 | 67 | 28277 | | Washer, Flat |
| Society Soci | 68 | 650168 | | Washer, Flat |
| 70 33663C Blower Housing, For electric starter, NOTE: In original production some starters are riveled to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 74A 30747 | 69 | 29212 | | Screw, 1/4-28 x 7/16" |
| production some starters are riveted to the blower housing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 74A 30747 75 650890 76 27272A 77 34212 78 30200 78 30200 79 3752 81 29752 82 33341 83 650701 84 6201 85 650870 86 28212 87 26756 86 28212 87 26756 87 26756 88 28212 89 301715 89 2650152 89 33344 100 730127 89 33344 89 31715 80 30590 80 30590 80 30590 80 30590 80 30590 80 30590 80 30590 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 30591 80 305884 80 5000 Governor (Incl. 105) 80 305884 80 5000 Governor (Incl | 70 | 33663C | | • |
| Replacement housing has threaded studs. Order four nufs (29752) for remounting of starter. 74A 30747 75 650830 | | | | |
| (29752) for remounting of starter. 74A, 30747 | | | | • |
| 74A 30747 75 650890 Cokwasher 76 27272A 77 34212 Bracket, Holddown 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 83 650701 84 6201 85 650870 86 28212 87 26756 9 31715 90 31715 90 31715 90 31715 90 31715 90 31715 90 31715 90 31715 90 31715 91 32820 92 42820 93 3344 94 8820 95 379 47 11/1/6° 96 33344 97 26756 97 38 28 28 12 39 38 14 14-28 x 7/8° 98 31715 99 31715 90 31715 90 31715 90 31715 90 31715 90 31715 90 31717 91 30 30 30 30 30 30 30 30 50 cm., 1/4-20 x 1-1/2° LD.) (Spurt resistant, High profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16° LD.) (Spurt resistant, Low profile) 116 650665 Screw, 1/4-20 x 1-1/2° 118 30795 Line, Fuel (Braided 8.25°) 119 28819 Spring, Fuel Ine (Use as required) 110 506028 Screw, 1/4-15 x 7/8° Line, Fuel (Braided 8.25°) 119 28819 Spring, Fuel Ine (Use as required) Fuel Cap (Red Plastic)(1-3/16° LD.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8° 118 30795 Line, Fuel (Braided 65°) 119 2819 Spring, Fuel Ine (Use as required) Screw, 1/4-20 x 5/8° 139 33670A 140 782020 Screw, 1/4-20 x 5/8° Gaster, Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) 129 650128 Screw, 1/4-20 x 5/8° Gaster, Muffler Screw, 1/4-20 x 1/2° Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) 120 650628A 140 782020 Screw, 1/4-20 x 1/2° Screw, 1/4-20 x 1/2° Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) 140 782020 Screw, 1/4-20 x 1/2° Screw, 1/4-20 x 1/2° Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) 140 782020 Screw, 1/4-20 x 1/2° Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) Line, Fuel (Braided 67°) Screw, 1/4-20 x 1/2° Line, Fuel (Braided 67°) Line, Fuel (Braided 6 | | | | |
| 75 650890 Lockwasher 76 227272A | | | | (29732) for remounting or starter. |
| 75 650890 Lockwasher 6 76 27272A "Gasket, Air cleaner Fracket, Holddown 7 73 4212 Bracket, Holddown 7 83 0200 Screw, 10-24 x 91/6" Nut & Lockwasher Assy., 1/4-28 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 Extension, Baffle 8 83 650701 Screw, 18-18 x 71/6" | 74A | 30747 | | Clip, Spark plug shorting |
| 76 27272A " Gasket, Air cleaner 77 34212 Bracket, Holddown 78 30200 Screw, 10-24 x 9/16" 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 Extension, Baffle 83 650701 Screw, 18-8 x 776" 84 6201 Screw, 14-28 x 1-8" 85 650870 Screw, 14-28 x 1-11/16" 85 650870 Screw, 14-28 x 1-11/16" 86 28212 Spacer 87 26756 " Gasket, Carburetor 90 31715 Body, Air Cleaner 92 650152 Screw, 10-32 x 1/2" 94 28320 Screw, 10-32 x 1/2" 95 33344 Baffle, Heat 107 3017 Air Cleaner Assy, (Incl. 76,76A,90A,91A,92,93,94, & 2214)(Use as required) 2214,(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30581 Spool Governor 108 | 75 | 650890 | | |
| 77 34212 Bracket, Holddown 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 Extension, Baffle 83 650701 Screw, 1/4-28 x 7/6" 84 6201 Screw, 1/4-28 x 7/6" 85 650870 Screw, 1/4-28 x 7/6" 86 28212 Spacer 87 26756 "Casket, Carburetor 90 31715 Body, Air cleaner 91 31715 Body, Air cleaner 92 650152 Screw, 1/4-28 x 1/2" 94 28820 Screw, 1/4-28 x 1/2" 95 33344 Baffle, Heat 100 730127 Air Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaff, Mechanical governor 107 30591 Gear Assy., Governor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 112 32762 Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 35584 Fuel Tank (Incl. 115 & 123) 115 410144B Fuel Cap (Red Plastic)(1-1/2" I. D.) 116 30302 Fuel Cap (Red Plastic)(1-1/2" I. D.) (Spurt resistant, Low profile) 116 650665 Screw, 1/4-15 x 7/8" 118 30795 Line, Fuel (Braided 8.25") 119 28819 Spring, Fuel Tank (Bracked 15") 120 29745 Extension, Blower housing 121 29745 Extension, Blower housing 122 650128 Screw, 1/4-15 x 7/8" 139 33670A Screw, 1/4-20 x 5/8" 140 30063 Screw, 1/4-20 x 5/8" 141 30079 Line, Fuel (Braided 3.25") 140 30063 Screw, 1/4-20 x 5/8" 140 30063 Screw, 1/4-20 x 5/8" 141 30079 Screw, 1/4-20 x 5/8" 142 30079 Screw, 1/4-20 x 5/8" 143 30079 Screw, 1/4-20 x 5/8" 144 30063 Screw, 1/4-20 x 5/8" 145 30060 Screw, 1/4-20 x 5/8" 146 30060 Screw, 1/4-20 x 5/8" 147 30060 Screw, 1/4-20 x 5/8" 148 30060 Screw, 1/4-20 x 5/8" 149 30060 Screw, 1/4-20 x 5/8" 140 30060 Screw, 1/4-20 x 5/8" 140 30060 Screw, 1/4-20 x 5/8" 140 30060 Screw, 1/4-20 x 5/8" | | | | |
| 78 30200 Screw, 10-24 x 9/16" 81 29752 Nut & Lockwasher Assy., 1/4-28 23 3341 Extension, Baffle 83 650701 Screw, 8-18 x 7/16" 84 6201 Screw, 14-28 x 7/8" 85 650870 Screw, 14-28 x 7/8" 85 650870 Screw, 14-28 x 7/8" 85 650870 Screw, 14-28 x 7/8" 86 28212 Spacer 87 26756 "Casket, Carburetor 90 31715 Body, Air cleaner 92 650152 Screw, 8-32 x 3/8" 94 28820 Screw, 13-32 x 1/2" 95 33344 Baffle, Heat 100 730127 Air Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A/(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy., Covernor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 2837/18 Fuel Tank Bracket 112 32762 Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 35584 Fuel Tank (Incl. 11 f. 8 123) 115 410144B Fuel Cap (Red Plastic)(1-1/2" I. D.) 116 30302 Fuel Cap (Red Plastic)(1-3/16" I. D.) (Spurt resistant, Low profile) 116 650665 Screw, 1/4-15 x 7/8" 118 29774 Line, Fuel (Braided 8.25") 119 28819 Spring, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 129 650489 Screw, 1/4-20 x 5/8" 130 75020 Screw, 1/4-20 x 5/8" 140 782020 Screw, 1/4-20 x 5/8" 140 782020 Screw, 1/4-20 x 5/8" 141 30071 (Use as required) 140 30063 141 303671A Muffler (Side Discharge) | | | | · |
| 81 29752 82 33341 83 650701 83 650701 84 6201 85 650870 86 28212 87 26756 87 26756 88 28212 89 26756 90 31715 89 2650152 80 33344 80 2820 80 31715 80 28212 80 33344 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 28212 80 31715 80 30512 80 30512 80 30512 80 30514 80 30514 80 30574 80 30574 80 30580 80 30574 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 80 30580 | | | | · |
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| 84 6201 85 650870 86 28212 87 26756 88 28212 87 26756 90 31715 90 45715 92 650152 93 28820 94 28820 95 26794, 10-32 x 1/2" 95 33344 100 730127 86 30590A 106 30574 107 30591 108 30588A 109 29193 111 28371B 111 28371B 112 32752 113 650561 114 35584 115 34210 115 34210 116 650665 118 29774 118 30795 118 30795 119 28819 110 30508A 110 305086 111 30795 112 32762 113 650665 114 35584 115 34210 116 650665 117 5420 118 30795 118 30795 119 28819 110 28719 111 28745 112 32762 113 650665 114 35584 115 410144B 15 Fuel Tank (Incl. 115 & 123) 15 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 116 650665 117 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 117 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 117 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 119 28819 110 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 117 Safona 118 29774 119 28819 119 28819 110 Spring, Fuel (Braided 32") 111 28745 112 29745 113 30962 115 26460 116 Carmp, Fuel (Braided 32") 117 26364 127 265073 138 37670A 140 792020 150 3033 150 47 Casket, Muffler 160 18 x 2-38" 170 190003 170 180003 170 180003 170 1800003 170 180000000000000000000000000000000000 | | | | · |
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| 86 28212 | | | | · · · · · · · · · · · · · · · · · · · |
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| 90 31715 92 650152 93 28820 94 28820 95 33344 100 730127 25 2816, Heat 100 730127 26 30590A 30590A 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 30591 305 | 86 | 28212 | | Spacer |
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| 92 650152 | 90 | 31715 | | Body, Air cleaner |
| 94 28820 95 33344 Baffle, Heat 100 730127 Air Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy., Governor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 112 32762 Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/5" 114 35584 Fuel Tank (Incl. 115 & 123) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 16") 118 30795 Line, Fuel (Braided 32") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 140 792020 Screw, 1/4-20 x 2-1/4" Screw, 1/4-20 x 2-1/4" Use as required) 141 33671A Muffler (Side Discharge) | | | | |
| 95 33344 100 730127 Air Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy., Governor (Incl. 105) Spool Governor 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 112 32762 Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 35584 Fuel Tank (Incl. 115 & 123) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Line, Fuel (Braided 32") Spring, Fuel line (Use as required) Extension, Blower housing Screw, 1/4-20 x 5/8" Line (Braided 32") Screw, 1/4-20 x 5/8" 122 650128 Screw, 1/4-20 x 5/8" Line, Fuel (Braided 32") | | | | |
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| 221A)(Use as required) 105 30590A 106 30574 107 30591 108 30583A 109 29193 111 28371B 112 32762 113 650561 114 35584 115 410144B 115 33032 116 650665 117 34210 118 29774 118 30795 118 30795 118 30795 118 30795 119 28819 119 28819 120 29745 121 29745 122 650128 123 26460 129 650489 139 33670A 140 782020 140 782020 140 50584 150 Shaft, Mechanical governor Gear Assy, Governor (Incl. 105) Spool Governor Ring, Retaining Fuel Tank Bracket Fuel Tank Bracket Screw, 1/4-20 x 5/8" Fuel Cap (Red Plastic)(1-1/2" I. D.) Spuring, Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 8.25") Line, Fuel (Braided 32.") Line, Fuel (Braided 32.") Spring, Fuel line (Use as required) Extension, Blower housing Screw, 1/4-20 x 1/2" 129 456 Screw, 1/4-20 x 5/8" *Gasket, Muffler *Gasket | | | | |
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| 107 30591 108 30588A 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 112 32762 Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 35584 Fuel Tank Rinded 16' Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" Fuel Tank Bracket Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plast | | | | • |
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| 114 35584 Fuel Tank (Incl. 115 & 123) 115 410144B Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) 115 33032 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" 118 29774 Line, Fuel (Braided 8.25") 118 30795 Line, Fuel (Braided 16") 118 30962 Line, Fuel (Braided 32") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140 26073 Washer, flat 140 30063 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | |
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| Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 | 115 | 33032 | | , , , , , , , , , , , , , , , , , , |
| profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Line, Fuel (Braided 32") Spring, Fuel line (Use as required) Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 10-24 x 1/2" 139 33670A * Gasket, Muffler 140C 650628A 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 2-1/4" Screw, 1/4-20 x 2-1/4" Screw, 1/4-20 x 1/2" (Use as required) Muffler (Side Discharge) | | | | profile) |
| profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Line, Fuel (Braided 32") Spring, Fuel line (Use as required) Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 10-24 x 1/2" 139 33670A * Gasket, Muffler 140C 650628A 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 2-1/4" Screw, 1/4-20 x 2-1/4" Screw, 1/4-20 x 1/2" (Use as required) Muffler (Side Discharge) | 115 | 3/210 | | Fuel Cap (Ped Plactic)(1,3/16" LD.) (Spurt registant, High |
| 116 650665 118 29774 118 29774 Line, Fuel (Braided 8.25") Line, Fuel (Braided 32") Line, Fuel (Braided 32") Spring, Fuel line (Use as required) Extension, Blower housing 122 650128 Screw, 1/4-20 x 1/2" Clamp, Fuel line (Use as required) Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 1/2" Washer, flat Screw, 1/4-20 x 2-1/4" Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) | 115 | JHZ IU | | |
| 118 29774 Line, Fuel (Braided 8.25") 118 30795 Line, Fuel (Braided 16") 118 30962 Line, Fuel (Braided 32") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | profile) |
| 118 29774 Line, Fuel (Braided 8.25") 118 30795 Line, Fuel (Braided 16") 118 30962 Line, Fuel (Braided 32") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | 116 | 650665 | | Screw, 1/4-15 x 7/8" |
| 118 30795 Line, Fuel (Braided 16") 118 30962 Line, Fuel (Braided 32") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | • |
| 118 30962 Line, Fuel (Braided 32") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | |
| 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | • |
| 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | |
| 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | |
| 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | |
| 129 650489 Screw, 1/4-20 x 5/8" 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | • |
| 139 33670A * Gasket, Muffler 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | · |
| 140C 650628A 5/16-18 x 2-3/8" 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | · · · · · · · · · · · · · · · · · · · |
| 140D 26073 Washer, flat 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | · |
| 140 792020 Screw, 1/4-20 x 2-1/4" 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | | | | 5/16-18 x 2-3/8" |
| 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | 140D | 26073 | | Washer, flat |
| 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 141 33671A Muffler (Side Discharge) | 140 | 792020 | | Screw, 1/4-20 x 2-1/4" |
| 141 33671A Muffler (Side Discharge) | | | | |
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| .o. 20:10 | | | | · · · · · · · · · · · · · · · · · · · |
| | 101 | | | |

| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 196A | 31335 | | Clamp, Governor lever |
| 197 | 650548 | | Screw, 8-32 x 5/16" |
| 201 | 610973 | | Terminal Assy. (Use as required) |
| 203 | 33879A | | Control Brkt(In.201,204,205,206,207,2 09,210) |
| 204 | 650139 | | Screw, 8-32 x 1/2" (Use as required) |
| 204 | 650152 | | Screw, 8-32 x 3/8" (Use as required) |
| 204 | 30200 | | Screw, 10-24 9/16" (Use as required) |
| 205 | 30322 | | Nut & Lockwasher (Use as required) |
| 206 | 650688 | | Screw, 10-32 x 1" (Used on early prod uction) |
| 206 | 650549 | | Screw, 5-40 x 7/16" (Used on late pro duction) |
| 207 | 32924 | | Compression Spring (Used on early pro duction) |
| 207 | 31342 | | Compression Spring (Used on late prod uction) |
| 209 | 28942 | | Screw, 10-32 x 3/8" |
| 210 | 27793 | | Clip, Conduit |
| 211 | 31426 | | Spring, Extension |
| 213 | 650815 | | Washer, Belleville |
| 214 | 650607 | | Nut, Flywheel |
| | 33668 | | Screen, Starter |
| 218 | 33667 | | Cup, Starter |
| | 34080 | | Spacer, Flywheel key |
| | 650872 | | Stud, Solid State Assy. |
| | 550223 | | Decal, Name |
| | 34346 | | Decal. Instruction |
| | 31752 | | Decal, Air cleaner |
| | 631021 | | Inlet Needle, Seat & Clip Assy. |
| 244 | 631923 | | Carburetor (Incl. 87) (Refer to Division 5, Section A, page 140 |
| | | | for breakdown) |
| 245 | 610942A | | Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown) |
| 246 | 590420A | | Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown) |
| 249 | 33683B | | * Gasket Set (Incl. items marked *) |
| | | | |



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 13 | 33876 | Ť | Gasket, Stator |
| 90 | 31715 | | Body, Air cleaner |
| 91 | 30727 | | Element, Air cleaner |
| 94 | 28820 | | Screw, 10-32 x 1/2" |
| 100A | 730164 | | Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required) |
| 111 | 28371B | | Fuel Tank Bracket |
| 139 | 33670A | | * Gasket, Muffler |
| 140 | 792020 | | Screw, 1/4-20 x 2-1/4" |
| 140 | 30063 | | Screw, 1/4-20 x 1/2" (Use as required) |
| 141D | 391026 | | Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.) |
| 157 | 730165 | | Muff.Adapter Kit (Incl.139,140)(As re quired) |
| 201 | 610973 | | Terminal Assy. (Use as required) |
| 245 | 610942A | | Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown) |



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 13 | 33876 | | Gasket, Stator |
| 34 | 26073 | | Washer (Not used on late production) |
| 34 | 650691 | | Washer (Use as required) |
| 38 | 31619A | | * Gasket, Breather |
| 40 | 31410 | | Element, Breather |
| 45 | 650128 | | Screw, 10-24 x 1/2" |
| 197 | 650548 | | Screw, 8-32 x 5/16" |
| 219 | 34788 | | Pulley, Starter rope |
| 225 | 35189 | | Spacer, Coil Assy. |
| 241 | 30547A | | Contact Assy., Breaker |
| 242 | 30548B | | Condenser |
| 245 | 610942A | | Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown) |
| 247 | 33290D | | Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref |