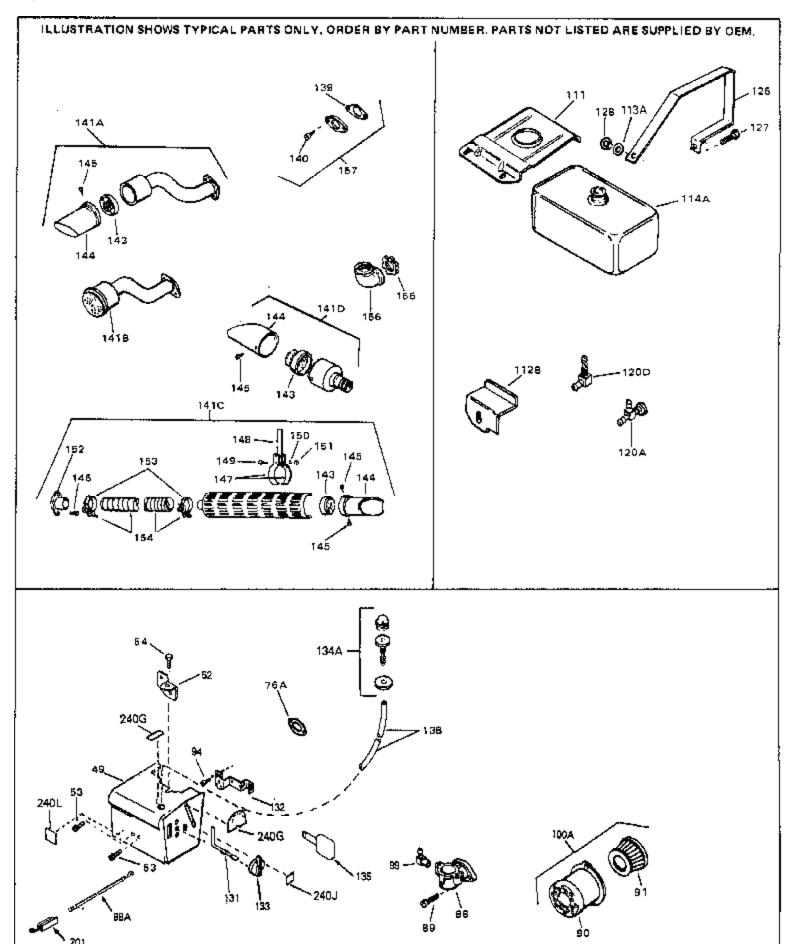


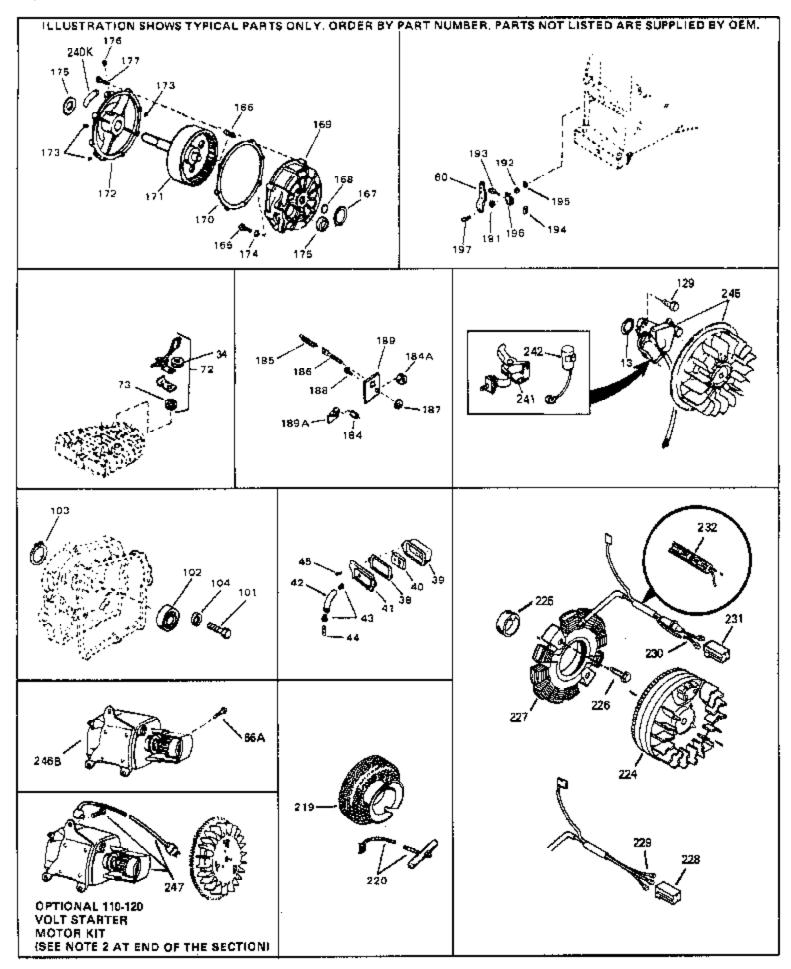
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4 32600 Seal, Oil Intake Valve (Std.) (Incl. 9) 15 32644A Intake Valve (Std.) (Incl. 9) 6 23313C Exhaust Valve (Std.) (Incl. 9) 6 23315C Exhaust Valve (Std.) (Incl. 9) 8 31672 Spring, Valve Std.) (Incl. 9) 9 31673 Cap. Lower valve spring 10 610951 Key, Flybrode 11 33976 Cap. Lower valve spring 12 32223 Washer, Thrust 13 33976 Gasket, Stator 14A 33963B Piston & Pin Assy, (Std.) (Incl. 16) (2-13/16*) 14A 33963B Piston & Pin Assy, (Incl. 16) 14 34535 Piston & Pin Assy, (Incl. 16) 14 34536 Piston & Pin Assy, (Incl. 16) 14 34537 Piston & Pin Assy, (Incl. 16) 15 33969 Piston, Pin & Ring Set (Std.) (2-13/16* Bore) 15 33969 Piston, Pin & Ring Set (Std.) (2-13/16* Bore) 16 23381 Ring, Set (1010* OS) 16 23381 Ring, Set (1010* OS) 17 32876 Rod Assy, Connecting (Incl. 18 & 20) 18 26610A Bolt, Connecting Rod 20 32664 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Camshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27897 Seal, Oil 29 650451 Screw, 14-20 x 1" (Use as required) 30 27625 Plug, Oil filler (Incl. 35) 41 26973 Washer (Nut used on late production) 42 4 27897 Seal, Oil 43 560991 Washer (Nut used on late production) 43 560991 Washer (Nut used on late production) 44 60091 Washer (Nut used on late production) 45 60091 Washer (Nut used on late production) 46 60913 Screw, 14-20 x 1" (Use as required) 57 60981 Screw, 15-18 x 1" (Use as required) 58 60984 Screw, 57-16-18 x 2" (Use as required) 59 600991 Screw, 15-12 x 10 x			·
5 32644A			
5 92645A Intake Valve (1/32° OS) (Incl. 9) 6 2313C Exhaust Valve (1/32° OS) (Incl. 9) 6 2316C Exhaust Valve (1/32° OS) (Incl. 9) 8 1672 Spring, Valve Spring (Valve (Std.) (Incl. 9) 9 3 1673 Cap, Lower valve spring Key, Flywheel 11 33675 Crankshaft 12 2223 Washer, Thust 13 33876 Gasket, Stator 14A 33563B Piston & Pin Assy, (Std.) (Incl. 16)(2- 13/16°) 14A 33563B Piston & Pin Assy, (1010° OS) (Incl. 16) 14A 33564B Piston & Pin Assy, (1010° OS) (Incl. 16) 14 34535 Piston & Pin Assy, (102° OS) (Incl. 16) 14 34535 Piston, Pin & Ring Set (1010° OS) 14 34537 Piston, Pin & Ring Set (1010° OS) 15 33667 Ring Set (1010° OS) 16 33668 Ring Set (1010° OS) 16 33869 Ring Set (1010° OS) 17 32875 Ring Set (1010° OS) 18 32610A Bolt Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Camshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27897 Seal, Oil 29 65048 Screw, 14-20 x 1 "Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29573 Washer (Incl. 31) 32 33554A Gasket, Cylinder cover 32 65049 Screw, 14-20 x 1 "Use as required) 33 65081 Screw, 14-20 x 1 "Use as required) 34 65091 Washer (Not used on late production) 35 650818 Screw, 15-16 x 1 x 1 "Use as required) 36 6021A Screw, 5-16-18 x 2 "Use as required) 37 3366 Restor Scale, Plug, Oil filler (Incl. 31) 38 660 Plug, Oil filler (Incl. 33) 39 74 Gasket, Plug (La Bernequired) 30 60214 Screw, 5-16-18 x 1 "Use as required) 30 60214 Screw, 5-16-18 x 1 "Use as required) 30 60214 Screw, 5-16-18 x 1 "Use as required) 31 60091 Screw, 15-16 x 1 x 1 "Use as required) 32 60093 Washer (Not used on late production) 39 60096 Screw, 15-16 x 1 x 1 "Use as required) 30 60091 Screw, 15-16 x 1 x 1 "Use as required) 31 60091 Screw, 15-16 x 1 x 1 "Use as required) 32 60091 Screw, 15-16 x 1 x 1 "Use as required) 33 60096 Screw, 15-16 x 1 x 1 "Use as required) 34 60091 Screw, 15-16 x 1 x 1 "Use as required) 35 60091 Screw, 15-16 x 1 x 1 "Use as required) 36 60091 Screw, 15-16 x 1 x 1 "Use as required) 37 73 73 74 Screw, 15-16 x 1 x 1 "Use as required) 38 60091 Screw			
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12 32323 Washer, Thrust 13 33876 Gasket, Stator 14A 33663B Piston & Pin Assy, (Std.) (Incl. 16) (2- 13/16") 14A 33663B Piston & Pin Assy, (D20" OS) (Incl. 16) 14A 33663B Piston & Pin Assy, (D20" OS) (Incl. 16) 14 34536 Piston, Pin & Ring Set (Std.) (2-13/16" Bore) 14 34536 Piston, Pin & Ring Set (J01" OS) 14 34537 Piston, Pin & Ring Set (J01" OS) 15 33567 Ring Set (J01" OS) 15 33568 Ring Set (J01" OS) 16 20381 Ring, Piston pin retaining 17 32875 Ring Set (J01" OS) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 277241 Lifter, Valve 22 33158 Carnshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 28 27677A *Gasket, Cylinder cover 29 650451 Screw, (1/4-20 x 1-1/4" (Use as required) 30 27625 Piug, Oil filler (Incl. 31) 31 29673 Gasket, Oil fill plug 32 33554A Gasket, Oil fill plug 33 33016A Head, Cylinder (Incl. 35) 44 26073 Washer (Not used on late production) 47 3666 Pier, Incl. 38 40) 48 366081 Screw, 5/16-18 x 2" (Use as required) 57 3666 Pier, Incl. 38 40) 58 40 3137A Breather 58 3666 Pie, Intake 59 32688 Link, Cylinder (Incl. 38 & 40) 59 32688 Link, Cylinder (Incl. 38 & 40) 59 32688 Link, Cylinder (Incl. 38 & 40) 50 31510 Lever, Oyl-1 x 1-1/2" (Use as required) 50 36066 Pie, Intake 50 33342 Baffle, Blower housing 50 36066 Pie, Intake 50 36067 Link, Governor-Indrible 50 360661 Screw, 1/4-20 x 1-3/36"	10	610951	Key, Flywheel
13 33876 14A 33562B 14A 33562B 14A 33562B 14A 33563B 14A 33563B 14A 33564B 14A 33564B 14A 33564B 14A 33564B 14A 33564B 14A 33564B 14B	11	33675	Crankshaft
14A 33562B	12	32323	Washer, Thrust
14A 33563B	13	33876	Gasket, Stator
14A 33564B	14A	33562B	Piston & Pin Ass'y.(Std.)(Incl.16)(2- 13/16")
14A 33564B 14 34535 14 34536 15 34536 16 Piston, Pin & Ring Set (£10, £12, £13, £16" Bore) 16 34536 17 Piston, Pin & Ring Set (£10, £13, £16" Bore) 18 34537 19 Piston, Pin & Ring Set (£10, £10" OS) 19 Piston, Pin & Ring Set (£10, £10" OS) 19 Piston, Pin & Ring Set (£10, £10" OS) 15 33568 16 20381 17 32875 18 32610A 20 32654 20 32654 21 27241 22 33158 23 27200A 20 32654 21 277241 22 33158 23 27200A 24 27897 26 27677A 29 650451 29 650456 30 27625 31 29673 31 29673 31 29673 31 29673 31 29673 32 33554A 33 33016A 4 26073 34 26073 34 26073 34 26073 35 650694A 36 50694A 37 33366 38 1619A 39 3762 Serw, 154-20 Serw, 1	14A	33563B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
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15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (.010" OS) 16 20381 Ring Set (.020" OS) 16 20381 Ring. Piston pin retaining 17 328275 Rod Assy, Connecting (Incl. 18 & 20) Bolt, Connecting Rod Dipper, Oil Lifter, Valve 22 33158 Camshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 277897 Seal, Oil 28 27677A Seasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 29 650488 Screw, 1/4-20 x 1" (Use as require ed) 29 650488 Screw, 1/4-20 x 1" (Use as require ed) 29 650498 30 27625 Plug, Oil fill plug 30 33016A Gasket, Cylinder head Gasket, Cylinder head Head, Cylinder head Head, Cylinder head Head, Cylinder head Screw, 5/16-18 x 2" (Use as required) Screw, 5/16-18 x 1-1/2" (Use as required) Screw, 5/1			
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65 650561 Screw, 1/4-20 x 5/8"			
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66 29752 Nut & Lockwasher Assy., 1/4-28 (As re quired)			
	66	29752	Nut & Lockwasher Assy., 1/4-28 (As re quired)

Ref #	Part Number	Qtv	Description
66		٠.,	Pop Rivet (Purchase locally)(Use as r equired)
	28277		Washer, Flat
	650168		Washer, Flat
	29212		Screw, 1/4-28 x 7/16"
	33663C		Blower Housing (For electric starter) NOTE: In original
70	330030		production some starters are riveted to the blower housing.
			Replacement housing has threaded studs. Order four nuts
			(29752) for remounting of starter.
76	27272A		* Gasket, Air cleaner
77	34212		Bracket, Holddown
	30200		Screw, 10-24 x 9/16"
	29752		Nut & Lockwasher Assy., 1/4-28
	33341		Extension, Baffle
	650701		Screw, 8-18 x 7/16"
	6201		Screw, 1/4-28 x 7/8"
	650870		Screw, 1/4-28 x 1-11/16"
	26756		* Gasket, Carburetor
	31715		Body, Air cleaner
	650152		Screw, 8-32 x 3/8"
	31914		Bracket, Air cleaner
	28820		Screw, 10-32 x 1/2"
	35349		Ground Wire
	730127		
100	730127		Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required)
			22 1A)(Ose as required)
105	30590A		Washer, Flat
106	30574		Shaft, Mechanical governor
107	30591		Gear Assy., Governor (Incl. 105)
108	30588A		Spool Governor
109	29193		Ring, Retaining
110	650168		Washer, Flat
	34089		Fuel Tank Bracket
112	34000		Fuel Tank Bracket
	650751		Screw, 1/4-20 x 7/16"
	35584		Fuel Tank (Incl. 115 & 123)
	410144B		Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.)
	33032		Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low
			profile)
445	04040		,
115	34210		Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High
			profile)
116	650665		Screw, 1/4-15 x 7/8"
	29774		Line, Fuel (Braided 8.25")
	30795		Line, Fuel (Braided 16")
	30962		Line, Fuel (Braided 32")
	28819		Spring, Fuel line (Use as required)
	29745		Extension, Blower housing
	650128		Screw, 10-24 x 1/2"
	26460		Clamp, Fuel line (Use as required)
	650489		Screw, 1/4-20 x 5/8"
	610118		Cover, Spark plug
	33670A		* Gasket, Muffler
	792020		Screw, 1/4-20 x 2-1/4"
			·
	30063		Screw, 1/4-20 x 1/2" (Use as required)
	26073 650638A		Washer, flat
	650628A		5/16-18 x 2-3/8"
	33697A		Muffler (Front Discharge)
161	29443		Clip, Fuel line

Ref #	Part Number	Qty	Description
196A	31335	-	Clamp, Governor lever
197	650548		Screw, 8-32 x 5/16"
201	610973		Terminal Assy. (Use as required)
203	33858A		Control Bracket(Incl.201,204,205,206, 207)
204	650139		Screw, 8-32 x 1/2" (Use as required)
204	650152		Screw, 8-32 x 3/8" (Use as required)
204	30200		Screw, 10-24 9/16" (Use as required)
205	30322		Nut & Lockwasher (Use as required)
206	650688		Screw, 10-32 x 1" (Used on early prod uction)
206	650549		Screw, 5-40 x 7/16" (Used on late pro duction)
207	32924		Compression Spring (Used on early pro duction)
207	31342		Compression Spring (Used on late prod uction)
211	31426		Spring, Extension
	32410		Knob, Speed control
	650815		Washer, Belleville
	650607		Nut, Flywheel
	33668		Screen, Starter
	33667		Cup, Starter
	34080		Spacer, Flywheel key
	650872		Stud, Solid State Assy.
	34346		Decal. Instruction
	31752		Decal, Air cleaner
	35344		Decal, Control
	550223		Decal, Name
	631021		Inlet Needle, Seat & Clip Assy.
244	631923		Carburetor (Incl. 87) (Refer to Division 5, Section A, page 140
			for breakdown)
245	610942A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown)
246	590420A		Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)
249	33683B		* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qty	Description
13	33876		Gasket, Stator
90	31715		Body, Air cleaner
91	30727		Element, Air cleaner
94	28820		Screw, 10-32 x 1/2"
100A	730164		Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
111	34089		Fuel Tank Bracket
139	33670A		* Gasket, Muffler
140	792020		Screw, 1/4-20 x 2-1/4"
140	30063		Screw, 1/4-20 x 1/2" (Use as required)
141D	391026		Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.)
157	730165		Muff.Adapter Kit (Incl.139,140)(As re quired)
201	610973		Terminal Assy. (Use as required)
245	610942A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown)



Ref #	Part Number	Qty	Description
13	33876		Gasket, Stator
34	26073		Washer (Not used on late production)
34	650691		Washer (Use as required)
38	31619A		* Gasket, Breather
40	31410		Element, Breather
45	650128		Screw, 10-24 x 1/2"
197	650548		Screw, 8-32 x 5/16"
219	34788		Pulley, Starter rope
225	35189		Spacer, Coil Assy.
241	30547A		Contact Assy., Breaker
242	30548B		Condenser
245	610942A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown)
247	33290D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref