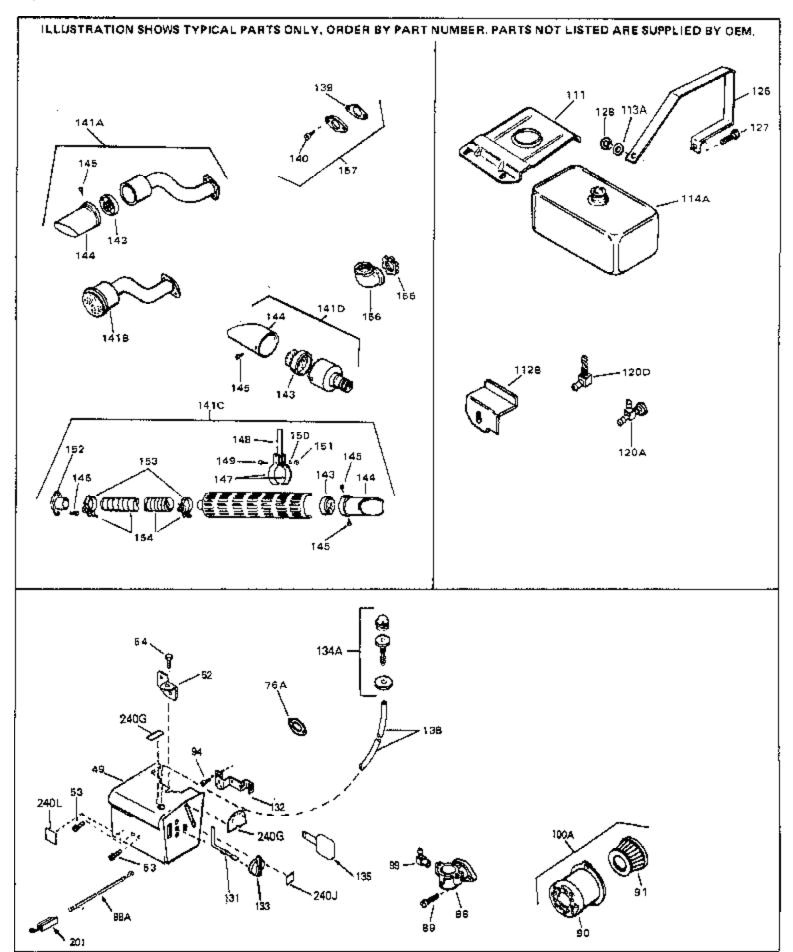


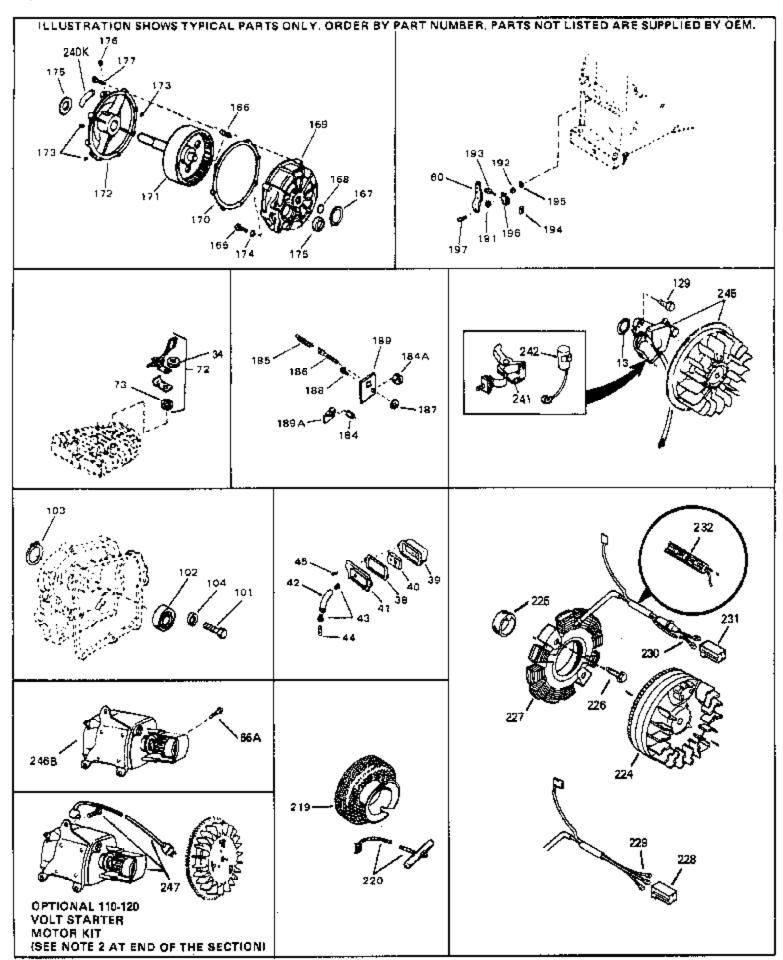
| | | Qty | Description |
|-----|---------|-----|------------------------------------------------|
| | 33674B | | Cylinder (Incl. 2, 3 & 4) (2-13/16" B ore) |
| | 26727 | | Pin, Dowel |
| | 27642 | | Oil Drain Plug |
| 4 | 32600 | | Seal, Oil |
| 5 | 32644A | | Intake Valve (Std.) (Incl. 9) |
| 5 | 32645A | | Intake Valve (1/32" OS) (Incl. 9) |
| 6 | 29313C | | Exhaust Valve (Std.) (Incl. 9) |
| 6 | 29315C | | Exhaust Valve (1/32" OS) (Incl. 9) |
| 8 | 31672 | | Spring, Valve |
| | 31673 | | Cap, Lower valve spring |
| | 610951 | | Key, Flywheel |
| | 33677A | | Crankshaft |
| | 32323 | | Washer, Thrust |
| | 33876 | | Gasket, Stator |
| | 33562B | | Piston & Pin Ass'y.(Std.)(Incl.16)(2- 13/16") |
| | 33563B | | Piston & Pin Ass'y. (.010" OS) (Incl. 16) |
| | 33564B | | Piston & Pin Ass'y. (.020" OS) (Incl. 16) |
| | | | , , , , |
| | 34535 | | Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) |
| | 34536 | | Piston, Pin & Ring Set (.010" OS) |
| | 34537 | | Piston, Pin & Ring Set (.020" OS) |
| | 33567 | | Ring Set (Std.) (2-13/16" Bore) |
| | 33568 | | Ring Set (.010" OS) |
| | 33569 | | Ring Set (.020" OS) |
| | 20381 | | Ring, Piston pin retaining |
| 17 | 32875 | | Rod Assy., Connecting (Incl. 18 & 20) |
| 18 | 32610A | | Bolt, Connecting Rod |
| 20 | 32654 | | Dipper, Oil |
| 21 | 27241 | | Lifter, Valve |
| 22 | 33696 | | Camshaft (Extended) |
| 23 | 32766A | | Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) |
| | 30318 | | Seal, Oil |
| | 27897 | | Seal, Oil |
| | 27677A | | * Gasket, Cylinder cover |
| | 650451 | | Screw, 1/4-20 x 1" (Use as required) |
| | 650488 | | Screw, 1/4-20 x 1-1/4" (Use as required) |
| | 27625 | | Plug, Oil filler (Incl. 31) |
| | 29673 | | * Gasket, Oil fill plug |
| | 33554A | | Gasket, Cylinder head |
| | | | |
| | 33016A | | Head, Cylinder(Incl. 35) |
| | 26073 | | Washer (Not used on late production) |
| | 650691 | | Washer (Use as required) |
| | 650694A | | Screw, 5/16-18 x 2" (Use as required) |
| | 650818 | | Screw, 5/16-18 x 1-1/2" (Use as requi red) |
| | 650865 | | Screw, 5/16-18 x 2" (Use as required) |
| | 6021A | | Screw, 5/16-18 x 1-1/2" (As req;not w /650691) |
| | 34251 | | Resistor Spark Plug (RJ-17LM) |
| | 31619A | | * Gasket, Breather |
| 39A | 31337A | | Breather Ass'y. (Incl. 38 & 40) |
| 40 | 31410 | | Element, Breather |
| 45 | 650128 | | Screw, 10-24 x 1/2" |
| 46 | 33673A | | * Gasket, Intake (1/32" thick) |
| | 33666 | | Pipe, Intake |
| | 30646 | | Screw, 1/4-20 x 1-3/8" |
| | 32698 | | Link, Governor-to-throttle |
| | 31510 | | Lever, Governor to timotale |
| | 31334 | | Rod, Governor (Incl. 67) |
| | 33342 | | Baffle, Blower housing |
| | | | |
| 00 | 650561 | | Screw, 1/4-20 x 5/8" |
| | | | |

| Ref # Part Number Qty Description | | | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-------------|-----|------------------------------------------------------------|
| Pop Rivet (Purchase locally)(Use as r equired) | Ref # | Part Number | Qty | Description |
| Pop Rivet (Purchase locally)(Use as r equired) | 66 | 29752 | | Nut & Lockwasher Assv., 1/4-28 (As re guired) |
| 67 28277 88 650168 89 29212 70 33663C Blower Housing (For electric starter) NOTE: In original production some starters are invoted to the blower housing, Replacement housing has threaded studs. Order four ruts (29752) for remounting of starter. 76 27272A 77 34212 78 30200 52 12 2 8 12 29752 81 29752 82 33341 83 650701 84 6201 85 650370 86 28212 87 26756 88 28212 87 26756 90 31715 914 31700 92 650152 93 31914 94 28820 95 650152 95 33344 95 33344 96 34231 100 730127 105 30590A 106 30574 107 30591 108 30583A 109 29193 111 28371B 112 32762 113 650561 114 35584 115 34210 Fuel Cap (Red Plastic)(1-3/16* I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-1/2* I.D.) Fuel Cap (Red Plastic)(1-3/16* I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16* I.D.) (Spurt resistant, Low profile) 116 650665 Screw, 1/4-2 x 7-78* 118 30795 Line, Fuel (Braided 32*) Line, Fuel (Braide | | | | • • • • • • • |
| 68 69 29212 Washer, Flat 69 29212 Screw, 14-28 x 71-6" 70 3863C Blower Housing, (For electric starter) NOTE: In original production some starters are riveted to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A "Gasket, Air cleaner 77 34212 Bracket, Holddown 81 29752 Nut & Lockwasher Assy., 14-28 82 33341 Extension, Baffle 83 650701 Screw, 14-28 x 76" 84 6201 Screw, 14-28 x 76" 85 650870 Screw, 14-28 x 76" 86 650870 Screw, 14-28 x 7-76" 86 62012 Spacer 87 26756 "Gasket, Carburetor 90 31715 Body, Air Geaner 91 31700 Element, Air Cleaner 92 550152 Screw, 18-32 x 38" 93 31914 Bracket, Air Jeaner 94 28820 Screw, 19-32 x 38" 95 33344 Baffle, Heat 96 30590 Washer, Flat 107 30127 Air Cleaner Assy. (Incl. 76,76A,90A,91A,92,93,94, & 221A)(Use as required) Vasher, Flat 108 30590A Washer, Flat 119 28371B < | | 20277 | | • • • • • • • • • • • • • • • • • • • • |
| 69 29212 70 33663C Blower Housing (For electric starter) NOTE: In original production some starters are riveted to the blower housing, Replacement housing has threaded studs. Order four ruts (29752) for remounting of starter. 76 27272A 77 34212 | | | | |
| Blower Housing (For electric starter) NOTE: In original production some starters are riveted to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A | 68 | 650168 | | |
| Blower Housing (For electric starter) NOTE: In original production some starters are riveted to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A | 69 | 29212 | | Screw. 1/4-28 x 7/16" |
| production some starters are riveted to the blower housing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A 77 34212 Bracket, Air cleaner Bracket, Holddown 78 30000 Screw, 10-24 x 916* 81 29752 Nu 8 Lockwasher Assy., 14-28 82 33341 Extension, Baffle 83 660701 Screw, 14-28 x 778* 84 6201 Screw, 14-28 x 778* 85 660870 Screw, 14-28 x 778* 86 82812 Spacer 87 26756 * Gasket, Carburetor 89 32115 Spacer 90 31715 Body, Air cleaner 91 260152 Screw, 14-28 x 3-1116* 91 31700 Element, Air Cleaner 92 660152 Screw, 14-28 x 3-8* 93 31914 Bracket, Air cleaner 94 28820 Screw, 10-32 x 12* 95 33344 Baffle, Heat 100 730127 Air Cleaner Air Cleaner Screw, 14-28 x 1-118* 100 730127 Air Cleaner Assy., (Ind.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30881 Gear Assy., Governor (Incl. 105) 108 30583A Spool Governor 109 29193 Right, Retaining 111 28371B Fuel Tank Bracket 112 32762 Fuel Tank Bracket 114 35584 Fuel Tank Bracket 115 30302 Fuel Cap (Red Plastic)(1-3/16* LD.) (Spurt resistant, High profile) 116 650665 Screw, 14-20 x 56* 118 30795 Line, Fuel (Braided 8.25*) 119 28819 Spring, Fuel line (Use as required) 120 2774 Line, Fuel (Braided 8.25*) 130 30670A Gray, 14-20 x 56* 140 20684 Screw, 14-20 x 56* 150 122 860489 Screw, 14-20 x 56* 164 006684 Screw, 14-20 x 56* 164 006685 Screw, 14-20 x 56* 165 006684 Screw, 14-20 x 56* 167 00794 Line, Fuel (Braided 8.25*) 168 30870A Gray, 14-20 x 56* 169 006684 Screw, 14-20 x 56* 170 006684 Screw, 14-20 x 56* | | | | |
| Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27727A 77 34212 87 30200 87 30200 87 30200 87 30200 87 30200 87 30200 87 30200 87 30200 87 30200 87 30200 88 402762 89 23341 80 660701 80 502760 80 600701 80 5027600 81 29762 82 60010 80 5027600 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600701 80 600 | 10 | 300000 | | |
| (29752) for remounting of starter. 76 2772A 77 34212 8 | | | | |
| 76 27727A 77 34212 78 30200 81 29752 81 29752 82 33341 83 650701 83 650701 84 6201 85 650870 86 650870 87 87 87 87 88 85 850870 86 28212 87 26756 89 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31714 91 2820 92 33344 93 31914 94 2820 95 33344 96 3221 97 26756 98 33344 99 34231 99 34231 90 730127 91 370027 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 37012 | | | | Replacement housing has threaded studs. Order four nuts |
| 76 27727A 77 34212 78 30200 81 29752 81 29752 82 33341 83 650701 83 650701 84 6201 85 650870 86 650870 87 87 87 87 88 85 850870 86 28212 87 26756 89 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31715 91 31714 91 2820 92 33344 93 31914 94 2820 95 33344 96 3221 97 26756 98 33344 99 34231 99 34231 90 730127 91 370027 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 370127 91 37012 | | | | (29752) for remounting of starter. |
| 77 34212 78 30200 81 29752 81 29752 82 33341 83 650701 84 6201 85 650870 86 28212 87 26756 90 31715 86 28212 87 26756 90 31715 88 28212 89 26756 90 31716 80 28212 80 28314 81 29774 81 8200 82 214 83 65070 84 6201 85 650870 86 28212 87 26756 90 31715 86 28212 87 26756 90 31715 88 28212 89 26756 90 31716 80 28212 80 28 28 28 28 28 28 28 28 28 28 28 28 28 | | | | (|
| 78 30200 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 Extension, Baffle 83 650701 Screw, 8-18 x 7716* 84 6201 Screw, 14-28 x 7/8" 85 650870 Screw, 1/4-28 x 7/8" 85 650870 Screw, 1/4-28 x 7/8" 85 650870 Screw, 1/4-28 x 7/8" 86 28212 Spacer 87 26756 90 31715 Body, Air cleaner 91 31700 Element, Air Cleaner 92 650152 Screw, 1/4-28 x 1/2" 93 31914 Paracket, Air cleaner 94 28820 Screw, 1/4-28 x 1/2" 95 33344 Baffle, Heat 96 30421 Ground Wire 100 730127 Air Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Screw, 10-32 x 1/2" Screw, 19-32 x 3/8" Spool Governor 109 29193 Ring, Retaining 111 2837/18 Fuel Tank Bracket 112 32762 Fuel Tank Bracket 113 650661 Screw, 1/4-20 x 5/8" Fuel Tank (Incl. 11 & 8.123) Fuel Cap (Red Plastic)(1-1/2" I. D.) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 3.2") Line, Fuel (Braid | 76 | 27272A | | * Gasket, Air cleaner |
| 78 30200 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 Extension, Baffle 83 650701 Screw, 8-18 x 7716* 84 6201 Screw, 14-28 x 7/8" 85 650870 Screw, 1/4-28 x 7/8" 85 650870 Screw, 1/4-28 x 7/8" 85 650870 Screw, 1/4-28 x 7/8" 86 28212 Spacer 87 26756 90 31715 Body, Air cleaner 91 31700 Element, Air Cleaner 92 650152 Screw, 1/4-28 x 1/2" 93 31914 Paracket, Air cleaner 94 28820 Screw, 1/4-28 x 1/2" 95 33344 Baffle, Heat 96 30421 Ground Wire 100 730127 Air Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Screw, 10-32 x 1/2" Screw, 19-32 x 3/8" Spool Governor 109 29193 Ring, Retaining 111 2837/18 Fuel Tank Bracket 112 32762 Fuel Tank Bracket 113 650661 Screw, 1/4-20 x 5/8" Fuel Tank (Incl. 11 & 8.123) Fuel Cap (Red Plastic)(1-1/2" I. D.) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 3.2") Line, Fuel (Braid | 77 | 34212 | | Bracket Holddown |
| 81 29752 82 33341 83 650701 83 650701 83 650870 84 6201 85 650870 85 650870 86 28212 87 26756 86 28212 89 30 31715 86 90 31770 86 187 287 287 287 287 287 287 287 287 287 2 | | | | |
| 82 33341 83 660701 Screw, 8-18 x 7/16" 84 6201 Screw, 1/4-28 x 7/8" 85 650870 86 28212 87 26756 87 26756 89 31715 91A 31700 Element, Air Cleaner 91A 31700 92 650152 93 31914 94 28820 95 2872 95 33344 96 34231 97 2872 98 34231 99 31745 910 790127 Part Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A 105 30590A 105 30590A 106 30574 107 30591 108 30588A 109 29193 111 28371B 112 32762 113 650561 114 35584 115 410144B 115 410144B 116 650665 118 30395 119 28819 116 650665 118 30795 119 28819 116 650665 Screw, 1/4-15 x 7/8" 117 12 29745 118 30795 119 28819 110 28774 118 30795 119 28819 110 28774 111 30795 112 28774 113 30795 114 28774 115 410144B 116 650665 Screw, 1/4-15 x 7/8" 117 118 30795 119 28819 119 28819 110 Element, Air Cleaner 118 30795 119 28819 119 28819 119 28819 119 28819 110 Element, Air Cleaner 110 Screw, 1/4-15 x 7/8" 111 | | | | |
| 83 650701 84 6201 84 6201 Screw, 14-28 x 78" 85 650870 Screw, 14-28 x 78" 86 650870 Screw, 14-28 x 1-11/16" 86 28212 87 26756 90 31715 91A 31700 Element, Air Cleaner 92 650152 93 31914 94 28820 Screw, 16-32 x 12" 95 33344 94 28820 Screw, 10-32 x 12" 95 33344 Baffle, Heat 100 730127 Air Cleaner Assy. (Incl. 76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy., Governor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 112 32762 Fuel Tank Bracket 114 35584 Fuel Tank Bracket 115 33032 Fuel Cap (Red Plastic)(1-1/2" I. D.) 115 34210 Fuel Cap (Red Plastic)(1-1/2" I. D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 32") Line, Fuel (Braided 16") 28 26460 Lapp, Fuel line (Use as required) Screw, 1/4-20 x 5/8" Cover, Spark plug 19 3 3670A Gasket, Muffler Screw, 1/4-20 x 5/8" Cover, Spark plug 19 3 3670A Gasket, Muffler Screw, 1/4-20 x 5/8" Cover, Spark plug 19 3 3670A Gasket, Muffler Screw, 1/4-20 x 5/8" Cover, Spark plug 19 3 3670A Gasket, Muffler Screw, 1/4-20 x 5/8" Cover, Spark plug 19 3 3670A Gasket, Muffler Screw, 1/4-20 x 5/8" Cover, Spark plug 19 3 3670A Screw, 1/4-20 x 5/8" Cover, Spark plug | | | | |
| 84 6201 85 650870 Screw, 1/4-28 x 7.78" 86 28212 87 26756 90 31715 91A 31700 91 31705 92 650152 93 31914 94 28620 95 33344 96 34231 97 28720 97 33344 98 34231 99 31727 910 730127 910 730127 910 730127 911 | 82 | 33341 | | Extension, Baffle |
| 84 6201 85 650870 Screw, 1/4-28 x 7.78" 86 28212 87 26756 90 31715 91A 31700 91 31705 92 650152 93 31914 94 28620 95 33344 96 34231 97 28720 97 33344 98 34231 99 31727 910 730127 910 730127 910 730127 911 | 83 | 650701 | | Screw. 8-18 x 7/16" |
| 85 650870 86 28212 87 26756 87 26756 88 28212 87 26756 89 31715 80 31715 80 31770 Element, Air Cleaner 89 650152 80 31 31914 81 31914 81 3231 8231 83 31914 83 3243 83 31914 83 3243 83 31914 84 8421 85 33344 85 8616, Heat 86 30574 87 221A)(Use as required) 87 30581 88 30583A 89 30421 89 30421 80 30581 80 30581 80 30581 80 30583A 80 30581 80 30583A 80 30581 80 30583A 80 30581 81 28371B 81 281 28384 81 51 23 2762 81 30362 81 410144B 81 53032 81 50665 81 50769, 114-20 x 5/8° 81 30352 81 50665 81 50769, 114-20 x 5/8° 81 30962 81 18 30962 81 18 30962 81 18 30962 81 18 30962 81 18 30962 81 18 30974 81 18 30795 81 18 30795 81 18 30795 81 18 30795 81 18 30795 81 19 28819 82 50769, 114-15 x 7/8° 81 118 30795 81 119 28819 82 50769, 114-15 x 7/8° 81 119 28745 82 50769, 114-15 x 7/8° 81 119 28745 82 50769, 114-15 x 7/8° 81 119 28745 82 50769, 114-15 x 7/8° 81 5 | | | | |
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| Section | | | | · |
| 92 650152 93 31914 94 28820 Screw, 10-32 x 1/2" 95 33344 98 34231 Ground Wire Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 107 30127 Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A 106 30574 107 30591 108 30588A 109 29193 110 2371B 111 28371B 112 32762 113 650661 114 35584 115 410144B 115 33032 Fuel Tank Bracket 116 2p (Red Plastic)(1-1/2" I. D.) 116 34210 117 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 118 3962 119 28819 119 28819 119 28819 120 5pring, Fuel line (Use as required) 121 29745 122 650128 123 63640 129 650489 130 37276 139 33670A 140 650628A 150 Crew, 1/4-20 x 5/8" 129 5crew, 1/4-15 x 7/8" 120 5crew, 1/4-15 x 7/8" 121 29745 122 650128 123 26460 129 650489 130 27276 139 33670A 140C 650628A 1576-18 x 2-38" | | | | |
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| Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat Naft, Mechanical governor Gear Assy., Governor (Incl. 105) Spool Governor Spool Governor Ring, Retaining R | | | | |
| 221A)(Use as required) 105 30590A 106 30574 107 30591 30581 108 30588A Spool Governor 109 29193 111 28371B Fuel Tank Bracket 112 32762 113 650561 114 35584 115 410144B Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 65065 Screw, 1/4-15 x 7/8" 118 30962 Line, Fuel (Braided 32") 119 28819 129774 Line, Fuel (Braided 16") 119 28819 120 650128 Screw, 10-24 x 1/2" 121 2650489 Screw, 14-20 x 5/8" Cover, Spark plug "Gasket, Muffler Screw, 1/4-20 x 5/8" Cover, Spark plug "Gasket, Muffler Cover, Spark plug "Gasket Muffl | | | | |
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| Gear Assy.,Governor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 112 32762 Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 35584 Fuel Tank (Incl. 115 & 123) 115 410144B Fuel Cap (Std.),(Wh.Plastic)(1-1/2" I. D.) 115 33032 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" 118 30962 Line, Fuel (Braided 32") 118 29774 Line, Fuel (Braided 8.25") 118 30795 Line, Fuel (Braided 16") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 3707A Scaket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140 650628A 5/16-18 x 2-3/8" | 106 | 30574 | | · |
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| 109 29193 | | | | |
| 111 28371B | | | | • |
| 112 32762 Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 35584 Fuel Tank (Incl. 115 & 123) 115 410144B Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) 115 33032 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 32") Line, Fuel (Braided 32") Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) Screw, 10-24 x 1/2" Cover, Spark plug 33670A Screw, 1/4-20 x 5/8" Cover, Spark plug G50628A S/16-18 x 2-3/8" Class required Screw, 1/4-20 x 1/2" (Use as required) Cover, Use as required Screw, 1/4-20 x 1/2" (Use as required) Cover, Spark plug C | 109 | 29193 | | Ring, Retaining |
| 112 32762 Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 35584 Fuel Tank (Incl. 115 & 123) 115 410144B Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) 115 33032 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" Line, Fuel (Braided 32") Line, Fuel (Braided 32") Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) Screw, 10-24 x 1/2" Cover, Spark plug 33670A Screw, 1/4-20 x 5/8" Cover, Spark plug G50628A S/16-18 x 2-3/8" Class required Screw, 1/4-20 x 1/2" (Use as required) Cover, Use as required Screw, 1/4-20 x 1/2" (Use as required) Cover, Spark plug C | 111 | 28371B | | Fuel Tank Bracket |
| 113 650561 114 35584 115 410144B 115 410144B 116 Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) 117 33032 118 3210 119 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 110 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 111 34210 112 Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 113 30962 114 29774 115 29774 117 29774 118 30795 119 28819 119 28819 110 Spring, Fuel (Braided 8.25") 119 28819 110 Spring, Fuel line (Use as required) 121 29745 122 650128 123 26460 129 650489 130 27276 139 33670A 1400 650628A 1400 650628A Screw, 1/4-20 x 1/2" (Use as required) 150 Screw, 1/4-20 x 1/2" (Use as required) 151 Screw, 1/4-20 x 1/2" (Use as required) | | | | |
| Fuel Tank (Incl. 115 & 123) Fuel Cap (Std.) (Wh.Plastic) (1-1/2" I. D.) Fuel Cap (Red Plastic) (1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic) (1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic) (1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic) (1-3/16" I.D.) (Spurt resistant, High profile) Screw, 1/4-15 x 7/8" Line, Fuel (Braided 32") Line, Fuel (Braided 32") Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Spring, Fuel line (Use as required) Extension, Blower housing Screw, 10-24 x 1/2" Clamp, Fuel line (Use as required) Screw, 1/4-20 x 5/8" Cover, 1/4-20 x 5/8" Cover, Spark plug * Gasket, Muffler Coscopy, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) | | | | |
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| Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) Screw, 1/4-15 x 7/8" Line, Fuel (Braided 32") Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Spring, Fuel line (Use as required) Spring, Fuel line (Use as required) Extension, Blower housing Screw, 1/2-20 x 1/2" Cover, Spark plug 33670A Screw, 1/4-20 x 1/2" (Use as required) | 115 | 410144B | | Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) |
| profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8" 118 30962 Line, Fuel (Braided 32") 118 29774 Line, Fuel (Braided 8.25") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" Cover, Spark plug 130 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A | | | | |
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| profile) 116 650665 | | | | prolite) |
| profile) 116 650665 | 115 | 34210 | | Fuel Cap (Red Plastic)(1-3/16" LD.) (Spurt resistant. High |
| 116 650665 118 30962 119 29774 119 28819 120 650128 120 650489 130 27276 140 30063 150 140C 650628A Screw, 1/4-15 x 7/8" Line, Fuel (Braided 32") Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Spring, Fuel line (Use as required) Extension, Blower housing Screw, 10-24 x 1/2" Clamp, Fuel line (Use as required) **Cover, Spark plug **Gasket, Muffler **Gasket, Muffler Screw, 1/4-20 x 1/2" (Use as required) **Screw, 1/4-20 x 1/2" (Use as required) | 119 | 0.2.10 | | · · · · · · · · · · · · · · · · · · · |
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| 118 30962 Line, Fuel (Braided 32") 118 29774 Line, Fuel (Braided 8.25") 118 30795 Line, Fuel (Braided 16") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | 116 | 650665 | | Screw 1/1-15 v 7/8" |
| 118 29774 Line, Fuel (Braided 8.25") 118 30795 Line, Fuel (Braided 16") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | | | | • |
| 118 30795 Line, Fuel (Braided 16") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | | | | |
| 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | 118 | 29774 | | Line, Fuel (Braided 8.25") |
| 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | 118 | 30795 | | Line, Fuel (Braided 16") |
| 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | 119 | 28819 | | |
| 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | | | | |
| 123 26460 Clamp, Fuel line (Use as required) 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | | | | |
| 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | | | | |
| 129 650489 Screw, 1/4-20 x 5/8" 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | 123 | 26460 | | Clamp, Fuel line (Use as required) |
| 130 27276 Cover, Spark plug 139 33670A * Gasket, Muffler 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | 129 | 650489 | | |
| 139 33670A * Gasket, Muffler 140 30063 * Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | | | | |
| 140 30063 Screw, 1/4-20 x 1/2" (Use as required) 140C 650628A 5/16-18 x 2-3/8" | | | | |
| 140C 650628A 5/16-18 x 2-3/8" | | | | · |
| | | | | Screw, 1/4-20 x 1/2" (Use as required) |
| | 140C | 650628A | | 5/16-18 x 2-3/8" |
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| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 161 | 29443 | • | Clip, Fuel line |
| 196A | 31335 | | Clamp, Governor lever |
| 197 | 650548 | | Screw, 8-32 x 5/16" |
| 201 | 610973 | | Terminal Assy. (Use as required) |
| 203 | 33879A | | Control Brkt(In.201,204,205,206,207,2 09,210) |
| 204 | 650139 | | Screw, 8-32 x 1/2" (Use as required) |
| 204 | 650152 | | Screw, 8-32 x 3/8" (Use as required) |
| 204 | 30200 | | Screw, 10-24 9/16" (Use as required) |
| | 30322 | | Nut & Lockwasher (Use as required) |
| | 650688 | | Screw, 10-32 x 1" (Used on early prod uction) |
| | 650549 | | Screw, 5-40 x 7/16" (Used on late pro duction) |
| | 32924 | | Compression Spring (Used on early pro duction) |
| | 31342 | | Compression Spring (Used on late prod uction) |
| | 28942 | | Screw, 10-32 x 3/8" |
| | 27793 | | Clip, Conduit |
| | 31426 | | Spring, Extension |
| | 650815 | | Washer, Belleville |
| | 650607 | | Nut, Flywheel |
| | 33668 | | Screen, Starter |
| | 33667 | | Cup, Starter |
| | 34080 | | Spacer, Flywheel key |
| | 650872 | | Stud, Solid State Assy. |
| | 34346 | | Decal. Instruction |
| | 550223 | | Decal, Name |
| | 631021 | | Inlet Needle, Seat & Clip Assy. |
| 244 | 631701 | | Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114 for breakdown) |
| 245 | 610942A | | Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown) |
| 246 | 590420A | | Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown) |
| 249 | 33683B | | * Gasket Set (Incl. items marked *) |



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 13 | 33876 | | Gasket, Stator |
| 88 | 31431 | | Elbow, Air cleaner |
| 89 | 650163 | | Screw, 10-32 x 7/8" |
| 90 | 31715 | | Body, Air cleaner |
| | 28820 | | Screw, 10-32 x 1/2" |
| 100A | 730164 | | Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required) |
| 111 | 28371B | | Fuel Tank Bracket |
| 120A | 32961 | | Shut-off Valve, Fuel |
| 139 | 33670A | | * Gasket, Muffler |
| 140 | 30063 | | Screw, 1/4-20 x 1/2" (Use as required) |
| 141D | 391026 | | Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.) |
| 157 | 730165 | | Muff.Adapter Kit (Incl.139,140)(As re quired) |
| 201 | 610973 | | Terminal Assy. (Use as required) |
| 245 | 610942A | | Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown) |



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 13 | 33876 | • | Gasket, Stator |
| 34 | 26073 | | Washer (Not used on late production) |
| 34 | 650691 | | Washer (Use as required) |
| 38 | 31619A | | * Gasket, Breather |
| 40 | 31410 | | Element, Breather |
| 45 | 650128 | | Screw, 10-24 x 1/2" |
| 197 | 650548 | | Screw, 8-32 x 5/16" |
| 219 | 34788 | | Pulley, Starter rope |
| 225 | 35189 | | Spacer, Coil Assy. |
| 241 | 30547A | | Contact Assy., Breaker |
| 242 | 30548B | | Condenser |
| 245 | 610942A | | Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown) |
| 247 | 33290D | | Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref |