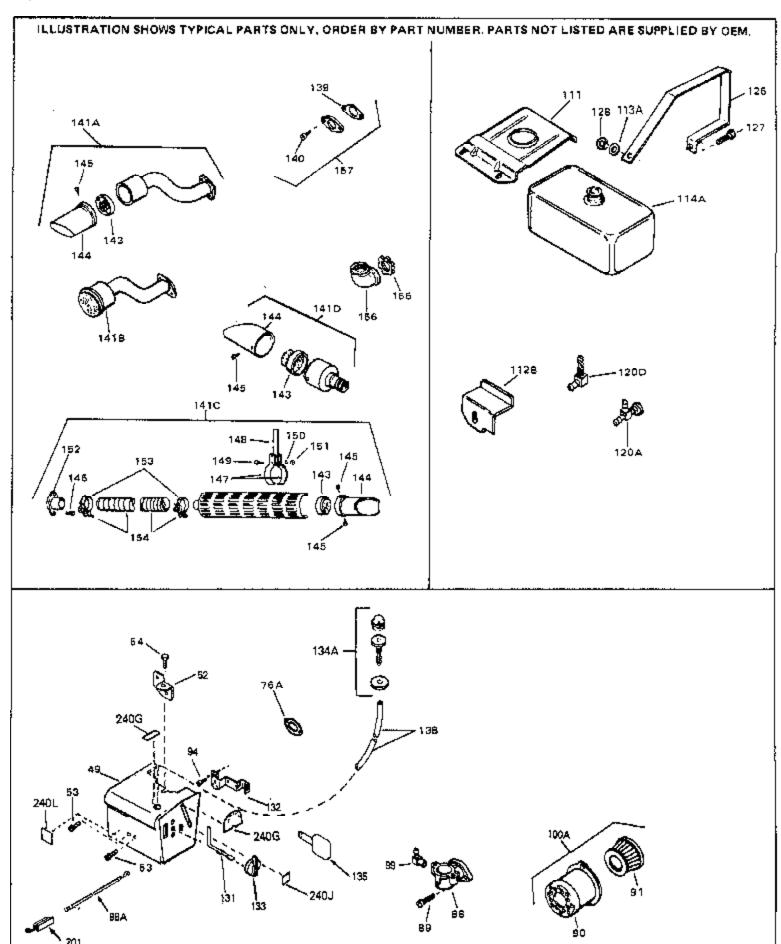


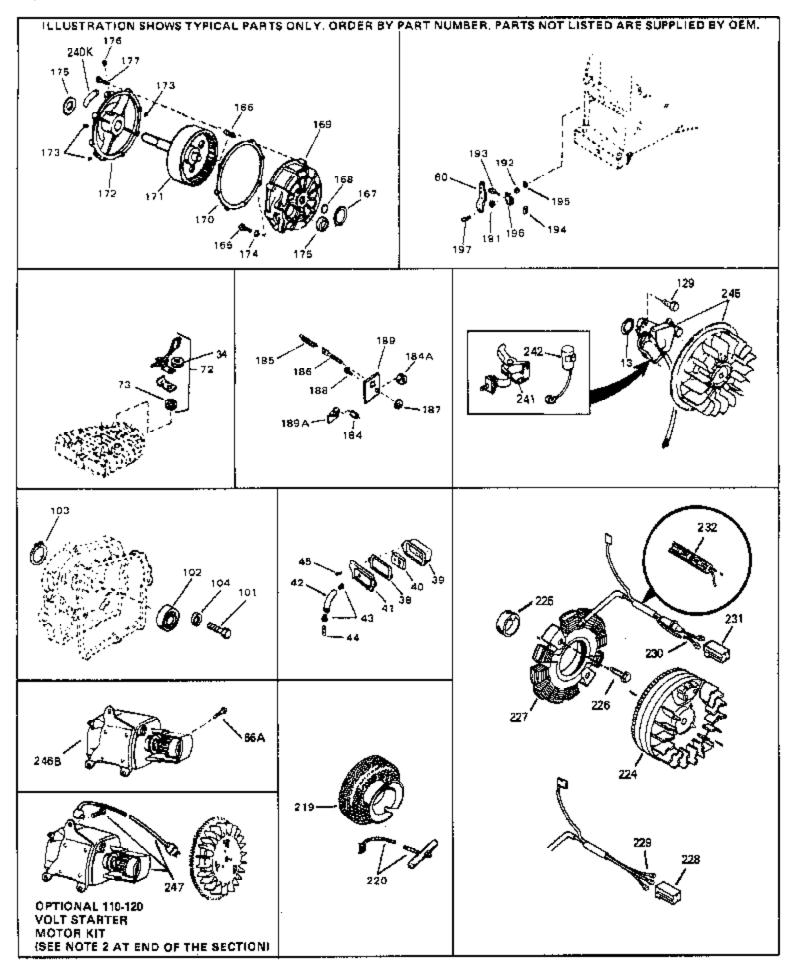
Ref # Part Number City Description 1 33674B 2 26777 Pin, Dowel Oil Drain Plug Seal, Oil Intake Valve (Std.) (Incl. 9) Intake Valve (Std.) (I		Dord Ni wash an	Description
2 26727 3 27642 4 32600 5 26142 4 32600 5 32644A 5 32644A 5 32645A 6 29313C 6 29313C 6 29313C 6 29313C 7 Spring Valve (Std.) (Ind. 9) 8 31672 9 31673 10 610961 11 34744 13 33876 6 326145 14 34535 14 34535 14 34535 14 34537 14 34536 15 Piston, Pin & Ring Set (Ott) 'OS) 14 34537 14 34536 15 Piston, Pin & Ring Set (Ott) 'OS) 16 17 33664 18 Piston, Pin & Ring Set (Ott) 'OS) 19 31673 10 610961 11 34744 12 335638 13 Piston, Pin & Ring Set (Ott) 'OS) 14 34537 15 Piston, Pin & Ring Set (Ott) 'OS) 16 33668 17 326638 18 Piston, Pin & Ring Set (Ott) 'OS) 18 33669 19 Piston & Pin Assy', (Cit) 'OS) (Ind. 16) 19 33669 10 33669 11 33669 12 33669 13 3369 14 32675 15 33668 16 20331 17 32875 18 32610A 20 32664 21 27741 22 33158 23 307568 24 28540 28 27677A 29 660451 29 660488 27677A 29 660489 27677A 29 660489 27677A 30 6284ct, Cylinder (Ind. 24, 30, 31 & 1 06) 28 27677 31 29673 32 335664 33 33016A 34 26073 34 660691 35 3666 36 60214 37 32868 38 1619A 39 31337A 39 660214 37 32868 38 1619A 39 31334 48 30666 31510 49 Reader Post Real President (Ind. 26) 39 32664 40 19 Pin (Ind. 37) 31 10 2673 31 660691 32 506966 33 31619A 33 3314 46 600691 34 20752 46 33673A 35 6606966 36 20752 47 14 16 16 18 x 21 (Use as required) 38 31619A 39 31337A 39 3169A 39 31337A 39 3169A 30 3166 31 32973 31 4 50666 31510 31 4 10 6 10 6 10 6 7 10 6 10 6 7 10 6 10 6			
3 27642 4 32600 5 32644A 1 32600 5 32645A 1 intake Valve (Islt.) (Incl. 9) 1 intake Valve (Islt.) (Incl. 9) 6 23315C 6 23315C Exhaust Valve (Islt.) (Incl. 9) 8 3 1672 9 3 1673 10 6 10361 11 34744 13 33876 14 34535 14 34535 14 34535 14 34536 15 14 34537 16 15 16 16 16 16 16 16 16 16 16 16 16 16 16			
4 32600 Seal, Oil 5 32644A Intake Valve (Std.) (Incl. 9) 6 23313C Exhaust Valve (Std.) (Incl. 9) 6 23315C Exhaust Valve (Std.) (Incl. 9) 8 31672 Spring, Valve 9 31673 Cap, Lower valve spring 10 610961 Key Flywheel 11 34744 Crankshaft (Incl. 24) 13 33376 Gasket, Stator 14 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34538 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34539 Piston & Pin Assy, (Std.) (Incl. 16) (1-13/16") 15 33663 Piston & Pin Assy, (Std.) (Incl. 16) (1-13/16") 15 33667 Ring Set (Std.) (2-13/16" Bore) 16 20381 Piston & Pin Assy, (JOZO OS) (Incl. 16) 17 32875 Rod Assy, (JOZO OS) (Incl. 16) Ring Set (Std.) (2-13/16" Bore) 18 32610A Bot, Connecting Rod Dipper, Oil 21 27241 Lifter, Valve 22 33158 Carshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 28540 Seal, Oil 28 27677A "Gasket, Cylinder cover Screw, 1/4-20 x1" (Use as required) 29 650451 Screw, 1/4-20 x1" (Use as required) 30 27625 Pilug, Oil Riller (Incl. 35) 31 29673 Washer (Not used on late production) 32 30554A Gasket, Cylinder (Incl. 35) 33 3016A Head, Cylinder (Incl. 35) 34 65081 Screw, 5/16-18 x 2" (Use as required) 35 65084 Screw, 5/16-18 x 1-1/2" (Use as required) 36 60274 Screw, 5/16-18 x 1-1/2" (Use as required) 37 33536 Resistor Spark Plug (RJ-BC) 38 33016A Screw, 5/16-18 x 1-1/2" (Use as required) 39 30569 Link, Covernor-to-throttle 40 3342 Berther Assy, (Incl. 36 Xey, 1/4-20 x 1-36* 46 33673A Gasket, Cylinder Assy, 1/4-20 x 1-36* 46 33673A Gasket, Cylinder (Incl. 67) 47 Gasket, Cylinder (Incl. 67) 48 30696 Link, Covernor-to-throttle 49 33696 Link, Covernor-to-throttle 40 33674 Pin Screw, 5/16-18 x 1-1/2" (Use as required) 40 31410 Element, Element, Element, Element, Element, El			·
5 32645A Intake Valve (Std.) (Incl. 9) 6 23315C Exhaust Valve (Std.) (Incl. 9) 6 23315C Exhaust Valve (Std.) (Incl. 9) 8 31672 Spring, Valve 9 31673 Cap, Lower valve spring 10 610961 Key Flywheel 11 34744 Crankshaft (Incl. 24) 13 33976 Gastet, Stator 14 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Jot? CS) 14 34536 Piston, Pin & Ring Set (Jot? CS) 14 34536 Piston, Pin & Ring Set (Jot? CS) 14 34536 Piston, Pin & Ring Set (Jot? CS) 14 34536 Piston, Pin & Ring Set (Jot? CS) 14 34536 Piston, Pin & Ring Set (Jot? CS) 14 34536 Piston, Pin & Ring Set (Jot? CS) 14 34536 Piston, Pin & Ring Set (Jot? CS) 14 34566B Piston & Pin Assy, (Jot? CS) (Incl. 16) 15 33567 Ring Set (Jot? CS) (Incl. 16) 15 33568 Ring Set (Jot? CS) 16 20381 Ring Set (Jot? CS) 16 20381 Ring Set (Jot? CS) 18 2675 Rod Assy, Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifer, Valve 22 3158 Canshaft 23 30756B Canshaft 24 28540 Seel, Oil 28 27677A Gasket, Cylinder cover 29 650451 Screw, 14-20 x 1-104* (Use as required) 30 27625 Pipup, Oil Riller (Incl. 35) 31 29673 Gasket, Oil Rill plug 32 33554A Gasket, Oil Rill plug 33 33016A Head, Cylinder (Incl. 35) 34 650691 Washer (Use as required) 35 650685 Screw, 16-18 x 2* (Use as required) 36 6021A Screw, 16-18 x 2* (Use as required) 37 3636 Residen Screw, 16-18 x 2* (Use as required) 38 650691 Washer (Use as required) 39 27625 Pipup, Oil Riller (Incl. 31) 39 16-19 4 Gasket, Oil Rill plug 39 33554A Gasket, Oil Rill plug 39 34696 Screw, 5-16-18 x 1-1/2* (Use as required) 39 6021A Screw, 16-18 x 2* (Use as required) 39 60366 Screw, 5-16-18 x 1-1/2* (Use as required) 39 603673 Residor Screw, 16-18 x 2* (Use as required) 39 60368 Screw, 5-16-18 x 1-1/2* (Use as required) 39 60369 Screw, 16-18 x 2* (Use as required) 39 60369 Screw, 16-18 x 2* (Use as required) 30 6066 Screw, 16-18 x 2* (Use as required) 30 6066 Screw, 16-18 x 2* (Use as required) 30 6066 Screw, 16-18 x 2* (Use as required) 30 6066 Screw, 16-18 x 2* (Use as required) 30 6066 Screw, 16-18 x 2* (Use as required) 3			· · · · · · · · · · · · · · · · · · ·
5 92645A Intake Valve (1/32" OS) (Incl. 9) 6 23316C Exhaust Valve (1/32" OS) (Incl. 9) 6 2316C Exhaust Valve (1/32" OS) (Incl. 9) 8 31672 Spring, Valve 9 31673 Cap, Lower Valve spring Key Flywheel 11 34744 Crankshaft (Incl. 24) 13 33876 Gasket, Stator 14 34535 Piston, Pin & Ring Set (Ost.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Ost.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Ost.) (2-13/1 6" Bore) 14 34538 Piston, Pin & Ring Set (Ost.) (2-13/1 6" Bore) 14 34539 Piston, Pin & Ring Set (Ost.) (Os) 14 34537 Piston, Pin & Ring Set (Ost.) (Os) 14 34537 Piston, Pin & Ring Set (Ost.) (Os) 14 34538 Piston & Pin Assy, (Sto.) (Incl. 16) 14 33963B Piston & Pin Assy, (Sto.) (Incl. 16) 15 33963B Piston & Pin Assy, (Ost.) (Os) (Incl. 16) 15 33963 Piston & Pin Assy, (Ost.) (Ost.) (Incl. 16) 15 33969 Ring Set (Ost.) (Ost.) (Incl. 16) 16 20381 Ring, Piston pin retaining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 20654 Dipper, Oll 21 277241 Lifter, Valve 23 3159 Carshaft Lifter, Valve 23 3159 Carshaft Dipper, Oll 24 28540 Seal, Oll 25 27677A "Gasket, Cylinder (Incl. 24, 30, 31 & 1 06) 26 27625 Pilo, Oll Riller (Incl. 35) 27625 Pilo, Oll Riller (Incl. 35) 28 30016A Head, Cylinder cover 29 650451 Screw, 14-20 x 1" (Use as required) 30 27625 Pilo, Oll Riller (Incl. 35) 31 29673 "Gasket, Oll Rill Pulp 32 33554A Gasket, Oll Rill Pulp 33 30016A Head, Cylinder (Incl. 35) 34 65091 Washer (Not used on late production) 35 650818 Screw, 516-18 x 2" (Use as required) 36 6021A Screw, 516-18 x 1-1/2" (Use as required) 37 30366 Resistor Spark Pulg (R-J-BC) 38 303167 48 30363 48 303634 Screw, 516-18 x 1-1/2" (Use as required) 46 33673A Resistor Spark Pulg, (R-J-BC) 46 33673A Resistor Spark Pulg, (R-J-BC) 46 33673A Beather Assy, (Incl. 36) 46 33673A Resistor Spark Pulg, (R-J-BC) 47 Gasket, Pulp, (R-J-BC) 48 336966 Screw, 14-20 x 1-1/36" (Lift, Covernor to-throttle Lever, Gowenor (Incl. 67) 47 Baffe, Blower housing 48 30696 Screw, 14-20 x 1-1/36" (Pulp-Resistor Spark) Pulp, Oll Riller (Incl. 37) 48 50666 Pilo Pilo Pilo Pilo			Seal, Oil
6 29315C Exhaust Valve (732*C) (Incl. 9) 6 31672 Spring, Valve 9 31673 Capture Valve (732*C) Sy (Incl. 9) 9 31673 Capture Valve (732*C) Sy (Incl. 9) 9 31673 Capture Valve Spring 10 610961 Key Flywheel 11 34744 Cranksheft (Incl. 24) 13 33876 Gasket, Stator 14 34636 Piston, Pin & Ring Set (010*OS) 14 34636 Piston, Pin & Ring Set (010*OS) 14 34637 Piston, Pin & Ring Set (010*OS) 14 34637 Piston, Pin & Ring Set (010*OS) 14 34638 Piston, Pin & Ring Set (010*OS) 14 33662B Piston & Pin Assy (1010*OS) (Incl. 16) 14 33663B Piston & Pin Assy (1010*OS) (Incl. 16) 15 33664B Piston & Pin Assy (1020*OS) (Incl. 16) 15 33668 Ring Set (010*OS) 16 33668 Ring Set (010*OS) 16 33669 Ring Set (010*OS) 16 32864 Piston & Pin Assy (1020*OS) 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 32654 Dipper, Oil 12 272741 Lifter, Valve 12 33158 Cannehalt 12 330756B Cover (Cylinder (Incl. 24, 30, 31 & 1 06) 18 22 27677A Gasket, Cylinder cover 19 650468 Screw, 14-20 x 1*1/4** (Use as required) 19 650468 Screw, 14-20 x 1*1/4** (Use as required) 19 650468 Screw, 14-20 x 1*1/4** (Use as required) 19 650468 Screw, 14-20 x 1*1/4** (Use as required) 19 650468 Screw, 14-20 x 1*1/4** (Use as required) 19 650468 Screw, 14-20 x 1*1/4** (Use as required) 19 650468 Screw, 14-20 x 1*1/4** (Use as required) 19 650468 Screw, 14-20 x 1*1/4** (Use as required) 20 3664 Screw, 516-18 x 2*(Use as required) 21 3660694 Screw, 516-18 x 1*1/2** (Use as required) 22 36504 Screw, 516-18 x 1*1/2** (Use as required) 23 6600695 Screw, 516-18 x 1*1/2** (Use as required) 24 2660 Screw, 516-18 x 1*1/2** (Use as required) 25 660061 Screw, 516-18 x 1*1/2** (Use as required) 26 660061 Screw, 516-18 x 1*1/2** (Use as required) 27 625 Pin (Incl. 16) 28 66061 Screw, 14-20 x 1*3** 29 66061 Screw, 14-20 x 1*3** 20 66	5	32644A	Intake Valve (Std.) (Incl. 9)
6 29315C 8 31672 9 31673 10 610961 11 34734 12 629, Lower valve spring Cap, Lo	5	32645A	Intake Valve (1/32" OS) (Incl. 9)
8 31672 Spring, Valve 2 9 31673 Cap. Lower valve spring 10 610961 Kay Flywheel 11 34744 Crankshaft (Incl. 24) Cap. Lower valve spring 11 34744 Crankshaft (Incl. 24) Cap. Lower valve spring 12 33676 Cap. Lower valve spring 14 34636 Priston, Prin & Ring Set (L010" OS) Priston, Prin & Ring Set (L010" OS) Priston, Prin & Ring Set (L020" OS) Priston & Prin Assy (L010" Incl. 16) Priston & Prin Assy (L010" OS) (Incl. 16) Priston & Prin Assy (L010" OS) (Incl. 16) Priston & Prin Assy (L010" OS) (Incl. 16) Priston & Prin Assy (L020" OS) (Incl. 16) Priston & Priston & Prin Assy (L020" OS) (Incl. 16) Priston &	6	29313C	Exhaust Valve (Std.) (Incl. 9)
9 31673 10 610961 11 94744 12 6794794	6	29315C	Exhaust Valve (1/32" OS) (Incl. 9)
9 31673 10 610961 11 34744 12 Crankshaft (Incl. 24) 13 33876 14 34536 14 34536 15 Piston, Pin & Ring Set (Std.) (2-13/16" Bore) 14 34536 15 Piston, Pin & Ring Set (Cl0" CS) 14 34537 14 34537 14 34537 14 34536 15 Piston, Pin & Ring Set (Cl0" CS) 14 34536 15 Piston, Pin & Ring Set (Cl0" CS) 16 335638 17 Piston & Pin Assy, (Cl0" CS) (Incl. 16) 18 33564 19 Piston & Pin Assy, (Cl0" CS) (Incl. 16) 19 33567 19 Side (Sd.) (2-13/16" Bore) 19 Side (Sd.) (2-13/16") 10 Side (Sd.	8	31672	Spring, Valve
10 610361 11 34744 12 34744 13 33876 14 34535 14 34536 15 34536 16 34536 17 34537 18 34537 18 34537 18 34538 19 34538 14 34538 18 34538 19 34539 18	9	31673	
11 34744 Crankshaft (Incl. 24) 13 33876 Gasket, Stator 14 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (CDP 'OS) 14 34537 Piston, Pin & Ring Set (CDP 'OS) 14A 33563B Piston & Pin Assy, (CDP 'OS) (Incl. 16)(2-13/16") 14A 33563B Piston & Pin Assy, (CDP 'OS) (Incl. 16) 15 33567 Piston & Pin Assy, (CDP 'OS) (Incl. 16) 15 33568 Piston & Pin Assy, (CDP 'OS) (Incl. 16) 15 33569 Ring Set (Std.) (2-13/16" Bore) 16 20381 Ring, Piston in retaining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 32654 Dipper, Oil 19 27241 Lifter, Valve 2 33158 Camshaft 23 30756B Cover, Oylinder (Incl. 24, 30, 31 & 1 06) 28 27677A *Gasket, Cylinder cover 29 650451 Screw, 14-20 x 1" (Use as required) 29 650481 Screw, 14-20 x 1" (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 Gasket, Cylinder head 33 33016A Head, Cylinder (Incl. 34) 4 650691 Washer (Vse as required) 5 650694 Screw, 51-61 8 x 2" (Use as required) 5 650694 Screw, 51-61 8 x 2" (Use as required) 5 650695 Screw, 51-61 8 x 2" (Use as required) 5 650696 Screw, 51-61 8 x 2" (Use as required) 5 650128 Screw, 51-61 8 x 2" (Use as required) 5 660128 Screw, 51-61 8 x 2" (Use as required) 5 660274 Casket, Diffiller (Incl. 35) 5 650128 Screw, 51-61 8 x 2" (Use as required) 5 660275 Casket, Diffiller (Incl. 38 & 40) 5 660274 Screw, 51-61 8 x 2" (Use as required) 5 660275 Casket, Diffiller (Incl. 38 & 40) 5 660274 Screw, 51-61 8 x 2" (Use as required) 5 660275 Casket, Diffiller (Incl. 37) 6 7 9 3636 Casket, Diffiller (Incl. 37) 6 7 9 3636 Casket, Diffiller (Incl. 38 & 40) 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			·
13 3876 Gasket, Stator 14 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (J010" OS) 14 34537 Piston, Pin & Ring Set (J010" OS) 14A 33562B Piston, Pin & Ring Set (J010" OS) 14A 33563B Piston & Pin Assy, (Std.) (Incl. 16) 15 33564B Piston & Pin Assy, (Std.) (Incl. 16) 15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (J010" OS) (Incl. 16) 15 33568 Ring Set (J010" OS) (Incl. 16) 16 20381 Ring, Piston pin retarining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 16 20381 Ring, Piston pin retarining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 2610A Bolt, Connecting Rod 19 23654 Dipper, Oil 12 27241 Lifter, Valve 12 23158 Canneshalt 12 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 18 27677A Sasket, Oylinder over 19 65048B Scar, (14-20 x 1-1/4" (Use as required) 19 65048B Scarw, (14-20 x 1-1/4" (Use as required) 20 27625 Plug, Oil filler (Incl. 31) 21 29673 Sasket, Oylinder head 23 33016A Head, Cylinder head 24 650691 Washer (Not used on late production) 25 650618 Screw, 5/16-18 x 2" (Use as required) 26 60021A Screw, 5/16-18 x 2" (Use as required) 27 628 Screw, 5/16-18 x 2" (Use as required) 28 60021A Screw, 5/16-18 x 2" (Use as required) 28 60021A Screw, 5/16-18 x 2" (Use as required) 29 60045 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 60091 Screw, 5/16-18 x 2" (Use as required) 20 600			
14 34536 Piston, Pin & Ring Set (310' CoS) 14 34536 Piston, Pin & Ring Set (101' CoS) 14 34537 Piston, Pin & Ring Set (101' CoS) 14 34537 Piston, Pin & Ring Set (102' CoS) 14A 33563B Piston & Pin Assiy (Stot), (Incl. 16) (12-13/16') 14A 33563B Piston & Pin Assiy (Jo2') CoS) (Incl. 16) 15 33567 Piston & Pin Assiy (Jo2') CoS) (Incl. 16) 15 33568 Ring Set (310' CoS) 16 20381 Ring Set (101' CoS) 16 20381 Ring Set (101' CoS) 18 32610A Piston & Pin Respy (Jo2') CoS) 18 32610A Piston & Pin Respy (Jo2') CoS) 19 32654 Dipper, Oil Lifter, Valve 22 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 22540 Seal, Oil Camshaft 29 650451 Screw, 1/4-20 x 1' (Use as required) 29 650488 Screw, 1/4-20 x 1' (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 Gasket, Cylinder (Incl. 31) 32 33554A Gasket, Cylinder (Incl. 32) 33 3016A Head, Cylinder (Incl. 35) 34 26073 Washer (Use as required) 35 650694A Screw, 1/4-20 x 1-1/4" (Use as required) 36 60214 Screw, 5/16-18 x 2" (Use as required) 37 33636 Resket, Cylinder (Incl. 35) 38 31619A Screw, 5/16-18 x 1-1/2" (Use as required) 39 31337A Breather 39 31337A Breather 30 3344 Rodon Rodon Residue (Incl. 36) 31 29673 Residue (Incl. 36) 32 3668 Call Residue (Incl. 37) 33 660 Residue (Incl. 38) 34 26073 Residue (Incl. 36) 35 650618 Screw, 5/16-18 x 2" (Use as required) 36 60214 Screw, 5/16-18 x 1-1/2" (Use as required) 37 3636 Residue (Incl. 36) 38 31619A Residue (Incl. 37) 39 3646 Screw, 5/16-18 x 1-1/2" (Use as required) 39 30646 Screw, 5/16-18 x 1-1/2" (Use as required) 30 30769 Residue (Incl. 37) 30 3066 Residue (Incl. 37) 30 3066 Residue (Incl. 38 & 40) 31 3170 Leuren, 5/16-18 x 2" (Use as required) 39 30646 Screw, 5/16-18 x 1-1/2" (Use as required) 30 30667 Residue (Incl. 37) 30 30668 Piston (Incl. 38 & 40) 31 31410 Element, Breather 30 30646 Screw, 5/16-18 x 1-1/2" (Use as required) 30 30667 Residue (Incl. 36) 30 30667 Residue (Incl. 37) 30 30667 Residue (Incl. 38 & 40) 30 4 5 6 6 20762 Residue (Incl. 37) 30 5 6 6 6 20762 Residue (Incl. 37) 30 5 6 6 6 20			· · ·
14 34536 Piston, Pin & Ring Set (£010° OS) 14A 33562B Piston, Pin & Ring Set (£010° OS) 14A 33562B Piston & Pin Assiy, (Std.),(Incl.16)(2-13/16°) 14A 33563B Piston & Pin Assiy, (Cl010° OS) (Incl. 16) 14A 33564B Piston & Pin Assiy, (Cl010° OS) (Incl. 16) 15 33567 Ring Set (Std.) (£-13/16° Bore) 15 33568 Ring Set (Std.) (£-13/16° Bore) 15 33568 Ring Set (£100° OS) 16 20381 Ring Set (£100° OS) 17 32875 Rod Assy, Connecting Rod 18 32610A Bolt, Connecting Rod 19 Dipper, Oil 12 72741 Lifter, Valve 12 33158 Camshaft 12 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 12 27547 Pin Assiy, (24, 20) 12 27547 Sease, (24, 20) 13 2654 Seal, Oil 13 2654 Seal, Oil 14 26540 Seal, Oil 15 33554A Sasket, Cylinder cover 16 30 27625 Piug, Oil filler (Incl. 31) 12 296573 Sasket, Oylinder (Incl. 31) 12 296573 Sasket, Oylinder (Incl. 31) 13 29673 Sasket, Oylinder (Incl. 33) 14 650691 Washer (Use as required) 15 650694A Screw, 51/6-18 x 1-1/2° (Use as required) 16 65021A Screw, 51/6-18 x 1-1/2° (Use as required) 17 33636 Resistor Spark Plug (RJ-BC) 18 304 31337A Breather 19 50404 Screw, 51/6-18 x 1-1/2° (Use as required) 18 505066 Screw, 51/6-18 x 1-1/2° (Use as required) 19 65046 Screw, 51/6-18 x 1-1/2° (Use as required) 19 65046 Screw, 51/6-18 x 1-1/2° (Use as required) 20 650694 Screw, 51/6-18 x 1-1/2° (Use as required) 21 Corew, 51/6-18 x 1-1/2° (Use as required) 22 Corew, 51/6-18 x 1-1/2° (Use as required) 23 Corew, 51/6-18 x 1-1/2° (Use as required) 24 Corew, 51/6-18 x 1-1/2° (Use as required) 25 Corew, 51/6-18 x 1-1/2° (Use as required) 26 Corew, 51/6-18 x 1-1/2° (Use as required) 27 Corew, 51/6-18 x 1-1/2° (Use as required) 28 Corew, 51/6-18 x 1-1/2° (Use as required) 29 Corew, 51/6-18 x 1-1/2° (Use as required) 20 Core			·
14 34537 Piston, Pin & Ring Set (200" OS) 14A 33562B Piston & Pin Assy, V(Std, V(Incl. 16)(2- 13/16") 14A 33563B Piston & Pin Assy, V(D10" OS) (Incl. 16) 14A 33564B Piston & Pin Assy, V(D10" OS) (Incl. 16) 15 33567 Ring Set (Std,) (2-13/16" Bore) 15 33569 Ring Set (010" OS) 16 20381 Ring, Piston pin retaining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bott, Connecting Rod 19 27241 Lifter, Valve 2 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 22541 Lifter, Valve 23 3158 Camshaft 24 2540 Seal, Oil 28 27677A Gasket, Cylinder cover 29 650458 Screw, 1/4-20 x 1" (Use as required) 29 650458 Screw, 1/4-20 x 1" (Use as required) 20 650458 Screw, 1/4-20 x 1-1/4" (Use as required) 20 33554A Gasket, Cylinder head 33 33016A Head, Cylinder (Incl. 35) 34 26073 Washer (Not used on late production) 36 650694A Screw, 5/16-18 x 2" (Use as required) 36 6506954 Screw, 5/16-18 x 1-1/2" (Use as required) 37 3636 Resistor Spark Plug (R-4C) 38 31619A Resistor Spark Plug (R-4C) 40 31410 Element, Breather 50 30646 Screw, 1/4-20 x 1-1/8" (Lick as a sequired) 50 500696 Screw, 5/16-18 x 1-1/2" (Use as required) 50 500696 Screw, 5/16-18 x 1-1/2" (Use as required) 50 300646 Screw, 1/4-20 x 1-3/8" 51 Link, Governor to-throttle 52 40 33342 Baffle, Blower housing 53 650616 Screw, 1/4-20 x 1-3/8" 54 40 3344 Rod, Governor (Incl. 67) 55 66 Sop River (Uprhase locally)(Use as required) 56 500661 Screw, 1/4-20 x 1-3/8" 57 57 57 57 57 57 57			
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61 ∠8∠11 VVasner, Flat		20277	• • • • • • • • • • • • • • • • • • • •
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Ref # Part Number	Qty Description
68 650168	Washer, Flat
69 29212	Screw, 1/4-28 x 7/16"
70 33663C	Blower Housing (For electric starter) NOTE: In original
70 000000	production some starters are riveted to the blower housing.
	Replacement housing has threaded studs. Order four nuts
	(29752) for remounting of starter.
74A 30747	Clip, Spark plug shorting
75 650890	Lockwasher
76 27272A	* Gasket, Air cleaner
77 34212	Bracket, Holddown
78 30200	Screw, 10-24 x 9/16"
81 29752	Nut & Lockwasher Assy., 1/4-28
82 33341	Extension, Baffle
83 650701	Screw, 8-18 x 7/16"
84 6201	Screw, 1/4-28 x 7/8"
85 650870	Screw, 1/4-28 x 1-11/16"
86 28212	Spacer
87 26756	* Gasket, Carburetor
90 31715	Body, Air cleaner
92 650152	Screw, 8-32 x 3/8"
93 31914	Bracket, Air cleaner
94 28820	Screw, 10-32 x 1/2"
95 33344	Baffle, Heat
100 730127	Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, &
	221A)(Use as required)
102 28458	Bearing, Ball
105 30590A	Washer, Flat
106 30574	Shaft, Mechanical governor
107 30591	Gear Assy.,Governor (Incl. 105)
107 30391 108 30588A	Spool Governor
109 29193	Ring, Retaining
111 28371B	Fuel Tank Bracket
113 650561	Screw, 1/4-20 x 5/8"
114 35584	Fuel Tank (Incl. 115 & 123)
115 410144B	Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.)
115 33032	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low
113 33032	profile)
	·
115 34210	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High
	profile)
116 650665	Screw, 1/4-15 x 7/8"
118 30962	Line, Fuel (Braided 32")
118 29774	Line, Fuel (Braided 8.25")
118 30795	Line, Fuel (Braided 16")
119 28819	Spring, Fuel line (Use as required)
121 29745	Extension, Blower housing
122 650128	Screw, 10-24 x 1/2"
123 26460	Clamp, Fuel line (Use as required)
129 650489	Screw, 1/4-20 x 5/8"
139 33670A	* Gasket, Muffler
140B 30063	Screw, 1/4-20 x 1/2"
140A 8345	Flatwasher, 1/4"
140 650774	Screw, 1/4-20 x 2-3/8"
140 30063	Screw, 1/4-20 x 1/2" (Use as required)
140D 26073	Washer, flat
140C 650628A	5/16-18 x 2-3/8"
141 33697A	Muffler (Front Discharge)

Ref #	Part Number	Qty	Description
196A	31335		Clamp, Governor lever
197	650548		Screw, 8-32 x 5/16"
201	610973		Terminal Assy. (Use as required)
204	650139		Screw, 8-32 x 1/2" (Use as required)
204	650152		Screw, 8-32 x 3/8" (Use as required)
204	30200		Screw, 10-24 9/16" (Use as required)
205	30322		Nut & Lockwasher (Use as required)
213	650815		Washer, Belleville
214	650816		Nut, Flywheel
217	33668		Screen, Starter
218	34694		Cup, Starter
	34080		Spacer, Flywheel key
222	650872		Stud, Solid State Assy.
	550223		Decal, Name
	34346		Decal. Instruction
	631021		Inlet Needle, Seat & Clip Assy.
244	631923		Carburetor (Incl. 87) (Refer to Division 5, Section A, page 140
			for breakdown)
245	611025		Magneto NOTE: The complete magneto is not available as
			an assembly. The magneto number is shown for reference
			purposes only. Order component partsindividually, as shown
			in partslist. (Refer to Division 5, Section B, page 39 for
			breakdown)
246	590420A		Rewind Starter NOTE: In original production some starters
			are riveted to the blowerhousing. Replacement housing has
			threaded studs. Order four nuts (29752) for remounting of
			starter. (Refer to Division 5, Section C, page 25 for
			breakdown)
249	33683B		* Gasket Set (Incl. items marked *)
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	Part Number	Qty	Description
13	33876		Gasket, Stator
90	31715		Body, Air cleaner
91	30727		Element, Air cleaner
94	28820		Screw, 10-32 x 1/2"
	730164		Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
111	28371B		Fuel Tank Bracket
	34182		Fuel Tank Bracket
	33670A		* Gasket, Muffler
	650774		Screw, 1/4-20 x 2-3/8"
	30063		Screw, 1/4-20 x 1/2" (Use as required)
1410	391026		Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.)
157	730165		Muff.Adapter Kit (Incl.139,140)(As re quired)
	610973		Terminal Assy. (Use as required)
	611025		Magneto NOTE: The complete magneto is not available as
2-10	011020		an assembly. The magneto number is shown for reference
			purposes only. Order component partsindividually, as shown
			in partslist. (Refer to Division 5, Section B, page 39 for
			breakdown)



Ref #	Part Number	Qty	Description
13	33876	•	Gasket, Stator
34	26073		Washer (Not used on late production)
34	650691		Washer (Use as required)
38	31619A		* Gasket, Breather
40	31410		Element, Breather
45	650128		Screw, 10-24 x 1/2"
101	30200		Screw, 10-24 x 9/16"
102	28458		Bearing, Ball
103	28539		Ring, Retaining
104	28537		Washer, Flat
	33450		Nut, Hex
	30342		Spring Extension
	30845A		Bolt, Governor spring adj.
	650518		Washer, Lock
	30200		Screw, 10-24 x 9/16"
	30846		Bracket, Governor adj. bolt
	650548		Screw, 8-32 x 5/16"
	34788		Pulley, Starter rope
	35189		Spacer, Coil Assy.
	30547A		Contact Assy., Breaker
	30548B		Condenser
245	611025		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 39 for breakdown)
247	33290D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref