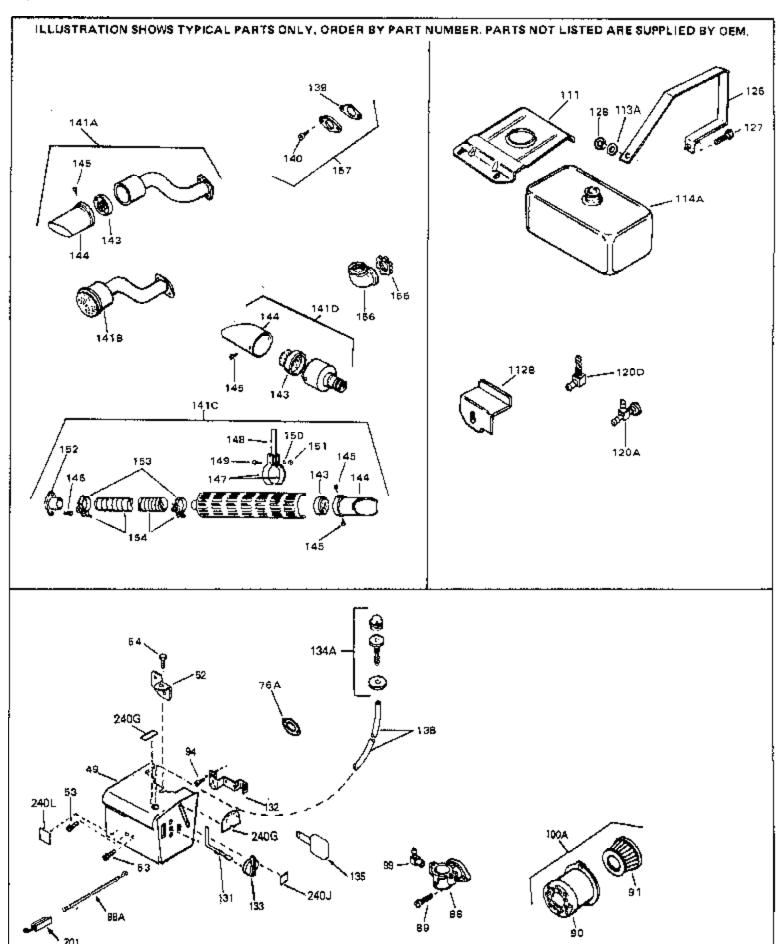


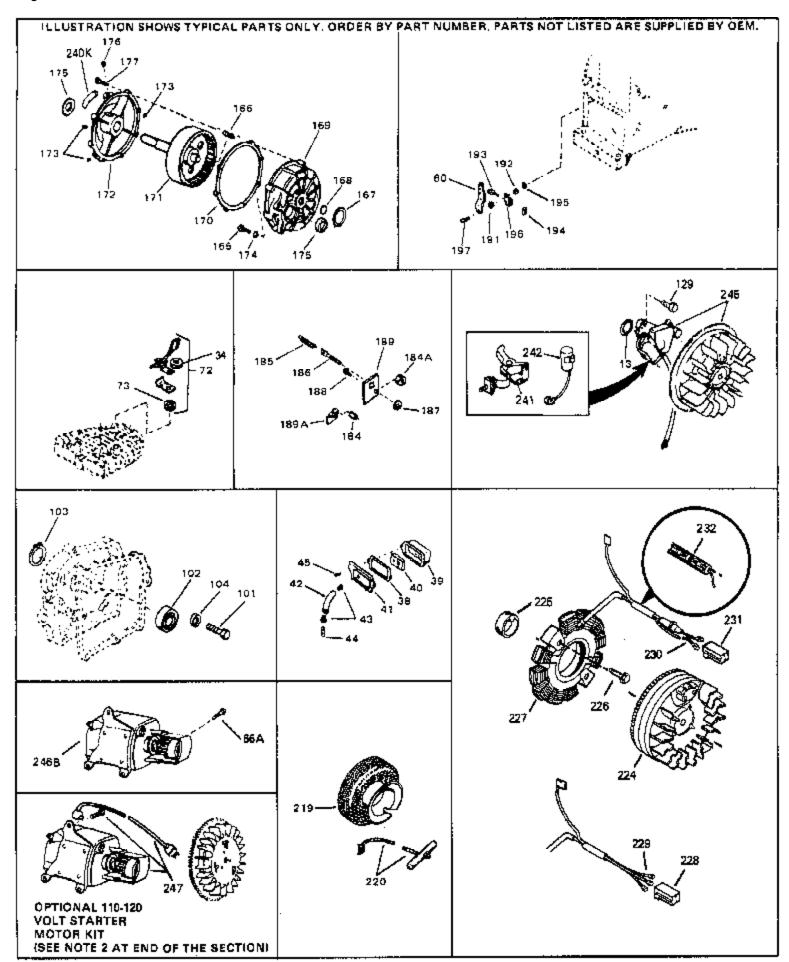
		Qty	Description
1	33674B		Cylinder (Incl. 2, 3 & 4) (2-13/16" B ore)
2	26727		Pin, Dowel
3	27642		Oil Drain Plug
	32600		Seal, Oil
	32644A		Intake Valve (Std.) (Incl. 9)
	32645A		Intake Valve (1/32" OS) (Incl. 9)
	29313C		Exhaust Valve (Std.) (Incl. 9)
	29315C		Exhaust Valve (3dd.) (Incl. 9)
	31672		Spring, Valve
			. •
	31673		Cap, Lower valve spring
	610961		Key Flywheel
	34739		Crankshaft
	32323		Washer, Thrust
	33876		Gasket, Stator
	33562B		Piston & Pin Ass'y.(Std.)(Incl.16)(2- 13/16")
	33563B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	33564B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14	34535		Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore)
14	34536		Piston, Pin & Ring Set (.010" OS)
14	34537		Piston, Pin & Ring Set (.020" OS)
15	33567		Ring Set (Std.) (2-13/16" Bore)
15	33568		Ring Set (.010" OS)
	33569		Ring Set (.020" OS)
	20381		Ring, Piston pin retaining
	32875		Rod Assy., Connecting (Incl. 18 & 20)
	32610A		Bolt, Connecting Rod
	32654		Dipper, Oil
	27241		Lifter, Valve
	33696		
	32766A		Camshaft (Extended)
			Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106)
	30318		Seal, Oil
	27897		Seal, Oil
	34053A		Dipstick (Incl. 27)
	33893A		Tube Oil filler
	33590		"O" Ring
	27677A		* Gasket, Cylinder cover
	650451		Screw, 1/4-20 x 1" (Use as required)
	650488		Screw, 1/4-20 x 1-1/4" (Use as requir ed)
	27625		Plug, Oil filler (Incl. 31)
31	29673		* Gasket, Oil fill plug
32	33554A		Gasket, Cylinder head
33	33016A		Head, Cylinder(Incl. 35)
34	26073		Washer (Not used on late production)
34	650691		Washer (Use as required)
35	650694A		Screw, 5/16-18 x 2" (Use as required)
35	650818		Screw, 5/16-18 x 1-1/2" (Use as required)
	650865		Screw, 5/16-18 x 2" (Use as required)
	6021A		Screw, 5/16-18 x 1-1/2" (As reg;not w /650691)
	33636		Resistor Spark Plug (RJ-8C)
	31619A		* Gasket, Breather
	31337A		Breather Ass'y. (Incl. 38 & 40)
	31410		Element, Breather
	650128		Screw, 10-24 x 1/2"
			•
	33673A		* Gasket, Intake (1/32" thick)
	30646		Screw, 1/4-20 x 1-3/8"
	32698		Link, Governor-to-throttle
	31510		Lever, Governor
63A	31334		Rod, Governor (Incl. 67)

Ref # Part Number	D.(# D.	ad Ni sahari	December
66 629752 Screw, 1/4-20 x 58" 66 29752 Nut & Lockwasher Assy., 1/4-28 (As re quired) 67 28277 Washer, Flat 68 650168 Washer, Flat 69 28212 Screw, 1/4-28 x 7/16" 69 28212 Screw, 1/4-28 x 7/16" 70 36663C Blower Housing (For electric starter) NOTE: In original production some starters are rivoted to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A Gasket, Air cleaner Gasket, Air cleaner Screw, 1/2-24 x 916" 77 34212 Bracket, Holddown 78 30200 Screw, 1/2-24 x 916" 79 30200 Screw, 1/2-24 x 916" 79 30201 Screw, 1/2-24 x 916" 70 30201 Screw, 1/2-24 x 916" 70 30202 Screw, 1/4-28 x 7/8" 70 30203 Screw, 1/4-28 x 7/8" 71 56 608701 Screw, 1/4-28 x 7/8" 72 57501 Screw, 1/4-28 x 7/8" 73 56 608707 Screw, 1/4-28 x 7/8" 74 20750 Screw, 1/4-28 x 7/8" 75 20750 Screw, 1/4-28 x 7/8" 76 20712 Screw, 1/4-28 x 7/8" 77 30715 Screw, 1/4-28 x 7/8" 78 30716 Screw, 1/4-28 x 7/8" 79 30717 Screw, 1/4-28 x 7/8" 79 30717 Screw, 1/4-28 x 7/8" 79 30717 Screw, 1/4-28 x 7/8" 70 30717 Screw, 1/4-28 x 1/2" 70 30591 Screw, 1/4-29 x 2-38" 70 305900 Screw, 1/4-29 x 2-38" 70 30500 Screw, 1/4-29 x 2-38"			
66 29752 67 28277 68 66			
66 67 28277 68 650168 67 28277 78 48 650168 68 29212 70 33663C 81 Washer, Flat Blower Housing (For electric starter) NOTE: In original production some starters are revised to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A 77 34212 87 asket, Air cleaner 87 30200 87 crew, 10-24 x 9116 88 690701 81 29752 81 29752 81 23344 83 650701 83 650870 83 650870 83 650870 83 650870 83 650870 83 650870 83 650870 83 650870 83 67676 84 6201 85 67676 85 828212 85 900 87 26756 90 31715 91 31700 91 800, 14-28 x 1-11/16" 92 650152 93 31914 94 28820 95 29 29 29 29 29 29 29 29 29 29 29 29 29			·
67 28277 88 650168 80 29212 70 33663C Washer, Flat Screw, 14-28 x 71/6" Blower Housing (For electric starter) NOTE: In original production some starters are riveted to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A 77 34212 78 30200 Screw, 10-24 x 916* 81 29752 82 33341 83 650701 84 6201 85 650870 86 650870 87 26756 87 26756 88 659870 80 31715 89 3212 87 26756 90 31715 90 31715 90 31715 90 31715 90 31715 91 31700 91 Element, Air Cleaner 92 650152 93 3344 94 28820 95 2624 95 33344 96 186, Heat 100 730127 Air Cleaner Assy, (Ind. 76,76A,90A,91A,92,93,94, & 221A(Ues as required) 107 30591 108 30580A Washer, Flat 113 650661 114 34711 115 410144B 115 33032 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 116 80665 118 30662 119 28794 110 92794 111 837795 119 28819 110 93 33670A 120 Carew, 14-15 x 78" Line, Fuel (Braided 3.25") L		9/52	
68 650168 Washer, Flat 68 29212 Screw, 14-22 x 7/16" 70 3868C Blower Housing (For electric starter) NOTE: In original production some starters are fiveled to the blower housing, Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A " Gasket, Air cleaner 77 34212 Bracket, Holddown 81 29752 Nut & Lockwasher Assy., 1/4-28 81 29752 Nut & Lockwasher Assy., 1/4-28 82 3341 Extension, Baffle 83 650701 Screw, 14-28 x 7/6" 85 650870 Screw, 14-28 x 1-11/16" 86 62011 Screw, 14-28 x 1-11/16" 86 628212 Spacer 87 26756 " Gasket, Carburetor 90 31715 Body, Air cleaner 914 31700 Element, Air Cleaner 92 650152 Screw, 8-32 x 3/8" 93 31914 Bracket, Air cleaner 94 28820 Screw, 10-32 x 1/2" 93 33241 Bracket, Air cleaner 107 730127 Air Cleaner Assy, (Incl.76,76A,90A,91A,92,93,94, & 221A/Use as required) 107 30591 Ref. Rest 108 30590A Washer, Flat 118 3079A			
69 29212 70 33663C Blower Housing (For electric starter) NOTE: In original production some starters are inveted to the blower housing. Replacement housing phas threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A 78 30200 Screw, 10-24 x 9/16* 81 29752 82 33341 Extension, Baffle 83 660701 84 6201 85 650870 86 29212 87 85756 88 29212 89 31715 80 31715 90 31715 91A 31700 Element, Air Cleaner 91 31715 91A 31700 Element, Air Cleaner 92 650152 93 33344 94 28820 95 33344 94 28820 95 33344 96 Black, Air Cleaner 96 33243 97 31914 97 30590 105 30590A Washer, Flat 106 30590A Washer, Flat 107 30591 108 30568A 109 29193 111 28371B 112 38371B 113 650561 114 34711 Fuel Tank Bracket 115 30302 Fuel Cap (Red Plastic)(1-3/16* I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16* I.D.) (Spurt resistant, Low profile) 116 650665 Screw, 1/4-25 x 58* 118 30962 Line, Fuel (Braided 32*) Line, Fuel (Braided 32*) Line, Fuel (Braided 32*) Line, Fuel (Braided 32*) 128 2819 139 39370A 140 50764 Screw, 1/4-20 x 58* 142 393370A 140 50073 Screw, 1/4-20 x 58* 142 30063 Screw, 1/4-20 x 58* 143 303063 Screw, 1/4-20 x 58* 144 30063 Screw, 1/4-20 x 58* 145 303063 Screw, 1/4-20 x 58* 146 303070 Screw, 1/4-20 x 58* Screw, 1/4-20 x 1/2* Screw, 1/4-20 x 1/2* Screw, 1/4-20 x 1/2*			•
Blower Housing (For electric starter) NOTE: In onginal production some starters are riveted to the blower housing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27727A			·
production some starters are riveled to the blower housing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. 76 27272A 77 34212 78 30200 80 50200 81 29752 81 39352 81 29752 82 33341 83 650701 84 6201 85 650870 86 26212 87 26756 80 328212 87 26756 90 31715 91 31700 91 31715 91 31700 92 650152 93 31914 94 28820 93 31914 94 28820 95 33344 98 34231 98 34231 100 730127 101 730127 105 30590A 105 30590A 106 30574 107 30591 108 30588A 109 29193 110 29193 111 28371B 113 650561 114 34711 115 33032 116 650665 117 91 2819 118 30756 118 30756 118 30750 119 2819 110 50048 111 28774 112 3741 113 650661 114 34711 115 34210 116 650665 117 92819 118 30750 119 2819 110 50048 111 28774 112 39745 113 30750 114 28774 115 34210 116 650665 117 Puel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 117 Puel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 117 2819 118 30750 119 2819 119 2819 110 Sorew, 14-15 x 778* 119 2819 110 Sorew, 14-15 x 778* 119 2819 110 Sorew, 14-15 x 778* 119 2819 110 Sorew, 14-15 x 78* 119 2819 110 Sorew, 14-20 x 58° 119 2819 110 Sorew, 14-20 x 58° 119 2819 110 Sorew, 14-20 x 58° 110 Sorew, 14-20 x 58° 111 Sorew, 14-20 x 58° 112 Sorew, 14-20 x 58° 113 30962 114 Extension, Blower housing 115 2819 116 E50489 117 Sorew, 14-20 x 58° 118 30750 119 2819 110 Sorew, 14-20 x 58° 119 2819 110 Sorew, 14-20 x 58° 110 Sorew, 14-20 x 58° 111 Sorew, 14-20 x 58° 112 Sorew, 14-20 x 58° 113 30962 114 Extension, Blower housing 115 Sorew, 14-20 x 58° 118 30750 119 2819 110 Sorew, 14-20 x 58° 110 Sorew, 14-20 x 2-30° 110 Sorew, 14			Screw, 1/4-28 x 7/16"
Replacement housing has threaded studs. Order four nuis (29752) for remounting of starter. 76 27272A 77 34212 87 30200 81 29752 81 29752 82 33341 83 660701 83 660701 84 6201 85 650870 86 28212 87 26756 89 31715 91A 31700 91 3170 91 31700 91 31700 91 31914 91 428 x 1-11/16" 92 660152 93 31914 94 2820 95 33344 95 31344 96 31231 97 31914 97 31914 98 34231 98 34231 99 34231 99 34231 99 34231 99 3424 99 34251 99 3590A 99 37175 91A 31700 91A 31914 91A 31700	70 33	3663C	Blower Housing (For electric starter) NOTE: In original
(29752) for remounting of starter. 76 27272A 77 34212 78 30200 Screw, 10-24 x 9/16" 81 29752 82 33341 Extension, Bafflle 83 650701 Screw, 14-24 x 7/16" 84 6201 Screw, 14-28 x 7/8" 85 650870 Screw, 14-28 x 7/8" 86 26212 Spacer 87 26756 90 31715 91A 31700 Element, Air Cleaner 92 650152 93 31914 Ba820 93 31944 Bracket, Air cleaner 92 650152 93 33444 Baffle, Heat 93 34231 Ground Wire 100 730127 Air Cleaner 100 730127 Air Cleaner 101 30591 102 30591 103 30594 105 30590A 106 30574 107 30591 108 30580A 109 29193 111 28371B 113 650561 114 34711 115 3410 Fuel Tank Bracket 114 34711 115 34210 Fuel Cap (Red Plastic)(1-1/2" I. D.) Screw, 1/4-2 x 57/8" 118 30795 Line, Fuel (Braided 32") 119 28819 121 29745 Extension, Blower housing 122 26460 Clamp, Fuel line (Use as required) Screw, 1/4-20 x 5/8" 119 28819 121 29745 Extension, Blower housing 122 560128 Screw, 1/4-20 x 5/8"			production some starters are riveted to the blower housing.
* Gasket, Air cleaner 77 34212 Bracket, Holddown 78 30200 Screw, 10-24 x 9'16" 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 Extension, Baffle 83 650701 Screw, 8-18 x 7'16" 84 6201 Screw, 1/4-28 x 7.8" 85 650870 Screw, 1/4-28 x 7.18" 85 650870 Screw, 1/4-28 x 7.18" 86 28212 Spacer 87 26756 Gasket, Carburetor 89 31715 Body, Air cleaner 914 31700 Element, Air Cleaner 92 650152 Screw, 1-23 x 1/2" 93 31914 Bracket, Air cleaner 94 28820 Screw, 10-32 x 1/2" 95 33344 Baffle, Heat 97 30127 Air Cleaner Assy., (Incl. 76,76A,90A,91A,92,93,94, & 221A\()(1)(1)(1)(1)(2)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)			Replacement housing has threaded studs. Order four nuts
77 34212 Bracket, Holddown 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 Extension, Baffle 83 650701 Screw, 1/4-28 x 7/16" 84 6201 Screw, 1/4-28 x 7/16" 85 650870 Screw, 1/4-28 x 7/16" 86 28212 Spacer 87 26756 GSaket, Carburetor 90 31715 Body, Air Cleaner 91 A 31700 Element, Air Cleaner 92 650152 Screw, 1/4-28 x 1/8" 93 31914 Bracket, Air Cleaner 94 28820 Screw, 10-32 x 1/2" 95 33344 Baffle, Heat 96 34231 Ground Wire 100 730127 Air Cleaner Assy., (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy., Governor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 34711 Fuel Tank (Incl. 115 & 123) 115 34210 Fuel Cap (Red Plastic)(1-3/16" LD.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" LD.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-20 x 5/8" 118 39794 Line, Fuel (Braided 32") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 1/4-20 x 5/8" 139 33670A Screw, 1/4-20 x 1/2" (Use as required) 140 650774 Screw, 1/4-20 x 5/8" 150 Screw, 1/4-20 x 5/8" 161 GS0774 Screw, 1/4-20 x 5/8" 162 Gasket, Muffler 163 GS0794 Screw, 1/4-20 x 5/8" 174 Gasket, Miffler 175 Gasket, Muffler 176 Gasket, Muffler 177 Gasket, Muffler 177 Gasket, Muffler 187 Gasket, Muffler 188 GS0704 Screw, 1/4-20 x 5/8" 199 Gasket, Muffler			(29752) for remounting of starter.
77 34212 Bracket, Holddown 81 29752 Nut & Lockwasher Assy., 1/4-28 82 33341 Extension, Baffle 83 650701 Screw, 1/4-28 x 7/16" 84 6201 Screw, 1/4-28 x 7/16" 85 650870 Screw, 1/4-28 x 7/16" 86 28212 Spacer 87 26756 GSaket, Carburetor 90 31715 Body, Air Cleaner 91 A 31700 Element, Air Cleaner 92 650152 Screw, 1/4-28 x 1/8" 93 31914 Bracket, Air Cleaner 94 28820 Screw, 10-32 x 1/2" 95 33344 Baffle, Heat 96 34231 Ground Wire 100 730127 Air Cleaner Assy., (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy., Governor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 114 34711 Fuel Tank (Incl. 115 & 123) 115 34210 Fuel Cap (Red Plastic)(1-3/16" LD.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" LD.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-20 x 5/8" 118 39794 Line, Fuel (Braided 32") 119 28819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 1/4-20 x 5/8" 139 33670A Screw, 1/4-20 x 1/2" (Use as required) 140 650774 Screw, 1/4-20 x 5/8" 150 Screw, 1/4-20 x 5/8" 161 GS0774 Screw, 1/4-20 x 5/8" 162 Gasket, Muffler 163 GS0794 Screw, 1/4-20 x 5/8" 174 Gasket, Miffler 175 Gasket, Muffler 176 Gasket, Muffler 177 Gasket, Muffler 177 Gasket, Muffler 187 Gasket, Muffler 188 GS0704 Screw, 1/4-20 x 5/8" 199 Gasket, Muffler	76 27	7272∆	* Gasket Air cleaner
Screw, 10-24 x 9/16" 19752			•
81 29752 82 33341 83 650701 83 650701 84 6201 85 650870 85 650870 85 650870 85 650870 86 28212 87 26756 80 31715 81 31700 81 81700 82 650152 83 31914 84 6201 85 650152 85 65015			·
82 33341			
83 650701 84 6201 Screw, 8-18 x 7/16* 85 650870 Screw, 1/4-28 x 7/8* 86 580870 Screw, 1/4-28 x 1-11/16* 86 28212 Spacer 87 26756 90 31715 Body, Air cleaner 91 31700 Element, Air Cleaner 92 650152 Screw, 8-32 x 3/8* 93 31914 Bracket, Air cleaner 94 28820 Screw, 10-32 x 1/2* 95 33344 Baffle, Heat 96 34231 Ground Wire 100 730127 Air Cleaner Assy, (Incl. 76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy, Governor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8* 114 34711 Fuel Tank (Incl. 115 x 123) Fuel Cap (Red Plastic)(1-1/2* I. D.) Fuel Cap (Red Plastic)(1-1/3/16* I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16* I.D.) (Spurt resistant, High profile) 116 650665 Screw, 1/4-15 x 7/8* 118 30962 Line, Fuel (Braided 32*) Line, Fuel (Braided 8.25*) Li			· · · · · · · · · · · · · · · · · · ·
84 6201 Screw, 1/4-28 x 7/8" 85 650870 Screw, 1/4-28 x 7/8" 86 28212 Spacer 87 26756 "Gasket, Carburetor 90 31715 Body, Air cleaner 91A 31700 Element, Air Cleaner 92 650152 Screw, 8-32 x 3/8" 93 31914 Bracket, Air cleaner 94 28820 Screw, 10-32 x 1/2" 95 33344 Baffle, Heat 96 30574 Ground Wire 100 730127 Air Cleaner Assy, (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy, Covernor (Incl. 105) 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 113 650561 Screw, 1/4-20 x 5/8" 115 410144B Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) 115 33032 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 116 650665 Screw, 1/4-15 x 7/8" 118 30962 Line, Fuel (Braided 32") 119 2819 Spring, Fuel line (Use as required) 121 29745 Extension, Blower housing 122 650128 Screw, 1/4-20 x 5/8" 139 33670A "Gasket, Muffler 140 30063 Screw, 1/4-20 x 23/8" 140 30063 Screw, 1/4-20 x 23/8"			·
85 650870 86 28212 87 26756 86 28212 87 26756 87 26756 88 28212 88 7 26756 89 31715 80 31715 80 31770 81 Element, Air Cleaner 82 650152 83 31914 84 Baffle, Heat 85 33344 85 34231 86 7 221A)(Use as required) 86 30574 87 30594 88 30584 89 30574 89 30584 89 30574 89 305884 89 305884 89 306886 89 29133 811 28371B 811 28371B 811 360561 813 3471 814 34711 815 410144B 815 410144B 816 115 33032 817 81 81 81 81 81 81 81 81 81 81 81 81 81			
86 28212 87 26756 90 31715 90 31715 91A 31700 Element, Air Cleaner 92 650152 Sorew, 8-32 x 3/8" 93 31914 94 28820 Sorew, 10-32 x 1/2" 95 33344 98 34231 Ground Wire 100 730127 Air Cleaner Assy, (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 107 30591 108 30588A Spool Governor 109 29193 Ring, Retaining 111 28371B 113 650661 Sorew, 14-20 x 5/8" 114 34711 115 410144B Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High profile) 116 650665 Sorew, 1/4-15 x 7/8" 118 30962 Line, Fuel (Braided 32") Line,			·
*Gasket, Carburetor 90 31715 Body, Air cleaner 191A 31700 Element, Air Cleaner 192 650152 Screw, 8-32 x 3/8" 193 31914 Bracket, Air cleaner 194 28820 Screw, 10-32 x 1/2" 195 33344 Baffie, Heat 100 730127 Air Cleaner Ass'y, (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A Washer, Flat 106 30574 Shaft, Mechanical governor 107 30591 Gear Assy, Governor (Incl. 105) 108 30589A Spool Governor 109 29193 Ring, Retaining 111 28371B Fuel Tank Bracket 113 650561 Screw, 14-20 x 5/8" 114 34711 Fuel Cap (Red Plastic)(1-1/2" I. D.) 115 34210 Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) 116 650665 Screw, 14-15 x 7/8" 118 30962 Line, Fuel (Braided 32") 119 28819 Spring, Fuel Ifrae (Use as required) 120 50449 Screw, 14-15 x 7/8" 121 29745 Extension, Blower housing 122 650128 Screw, 10-24 x 1/2" 123 26460 Clamp, Fuel line (Use as required) 126 30503 Screw, 14-20 x 5/8" 139 33670A *Gasket, Muffler 140 30063 Screw, 14-20 x 5/8" 160 5074, 14-20 x 5/8" 172 (Use as required)			
90 31715 91A 31700 92 650152 93 31914 94 28820 95 33344 98 34231 98 34231 99 34231 90 730127 915 30590A 916 30574 917 30591 918 30588A 919 3911 919 2891 911 383032 911 383032 911 38210 911 393032 911 393032 911 393050 911 393032 911 393050 911 393032 911 393050 911 393032 912 305065 913 3050665 914 34701 915 34210 915 34210 916 650665 917 4 918 30586 918 30590 919 919 919 919 919 919 919 919 919 919			
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92 650152 93 31914 94 28820 95 33344 96 34231 97 30127 98 34231 98 34231 99 34231 90 730127 91 2814 98 34231 98 34231 99 34231 90 730127 91 2814 98 34231 98 34231 99 30590A 90 30590A 91 30591 91 30791			•
93 31914 94 28820 95 33344 98 34231 100 730127 Air Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A 106 30574 107 30591 108 30588A 109 29193 111 28371B 111 28371B 113 650561 114 34711 115 410144B 115 33032 116 Cap (Red Plastic)(1-1/2" I. D.) 117 34210 118 30962 118 30962 119 38919 110 650655 118 30962 119 29774 118 30795 119 28819 110 Extending Agent			•
94 28820 95 33344 98 34231 100 730127 20			
95 33344 98 34231 100 730127 Air Cleaner Assy. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required) 105 30590A 106 30574 107 30591 108 30588A 109 29193 111 28371B 111 28371B 111 34711 115 410144B 115 33032 116 650661 117 34210 118 30562 118 29774 118 30795 118 30795 119 28819 119 38819 110 650665 1118 29774 118 30795 119 28819 119 Septiment Age and Age			·
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140 30063 Screw, 1/4-20 x 1/2" (Use as required)			·
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140D 260/3 Washer, flat			• • •
	140D 26	5073	vvasner, flat

Ref #	Part Number	Qtv	Description
140C	650628A		5/16-18 x 2-3/8"
140B	30063		Screw, 1/4-20 x 1/2"
140A	8345		Flatwasher, 1/4"
141	33697A		Muffler (Front Discharge)
196A	31335		Clamp, Governor lever
197	650548		Screw, 8-32 x 5/16"
201	610973		Terminal Assy. (Use as required)
203	33879A		Control Brkt(ln.201,204,205,206,207,2 09,210)
204	650139		Screw, 8-32 x 1/2" (Use as required)
204	650152		Screw, 8-32 x 3/8" (Use as required)
204	30200		Screw, 10-24 9/16" (Use as required)
205	30322		Nut & Lockwasher (Use as required)
206	650688		Screw, 10-32 x 1" (Used on early prod uction)
206	650549		Screw, 5-40 x 7/16" (Used on late pro duction)
207	32924		Compression Spring (Used on early pro duction)
207	31342		Compression Spring (Used on late prod uction)
209	28942		Screw, 10-32 x 3/8"
210	27793		Clip, Conduit
211	31426		Spring, Extension
213	650815		Washer, Belleville
214	650816		Nut, Flywheel
217	33668		Screen, Starter
218	34694		Cup, Starter
221	34080		Spacer, Flywheel key
222	650872		Stud, Solid State Assy.
240A	550223		Decal, Name
240	34346		Decal. Instruction
243	631021		Inlet Needle, Seat & Clip Assy.
244	631848		Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114
			for breakdown)
245	611025		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 39 for breakdown)
246	590420A		Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)
249	33683B		* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qty	Description
13	33876		Gasket, Stator
90	31715		Body, Air cleaner
94	28820		Screw, 10-32 x 1/2"
100A	730164		Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
111	28371B		Fuel Tank Bracket
112B	34182		Fuel Tank Bracket
139	33670A		* Gasket, Muffler
140	650774		Screw, 1/4-20 x 2-3/8"
140	30063		Screw, 1/4-20 x 1/2" (Use as required)
141D	391026		Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan
			be used on any model.)
157	730165		Muff.Adapter Kit (Incl.139,140)(As re quired)
201	610973		Terminal Assy. (Use as required)
245	611025		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 39 for breakdown)



Pof #	Part Number	Qty	Description
	33876	Qty	Gasket, Stator
	26073		Washer (Not used on late production)
	650691		
			Washer (Use as required)
	31619A		* Gasket, Breather
	31410		Element, Breather
45	650128		Screw, 10-24 x 1/2"
197	650548		Screw, 8-32 x 5/16"
219	34788		Pulley, Starter rope
225	35189		Spacer, Coil Assy.
241	30547A		Contact Assy., Breaker
	30548B		Condenser
	611025		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 39 for breakdown)
247	33290D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref