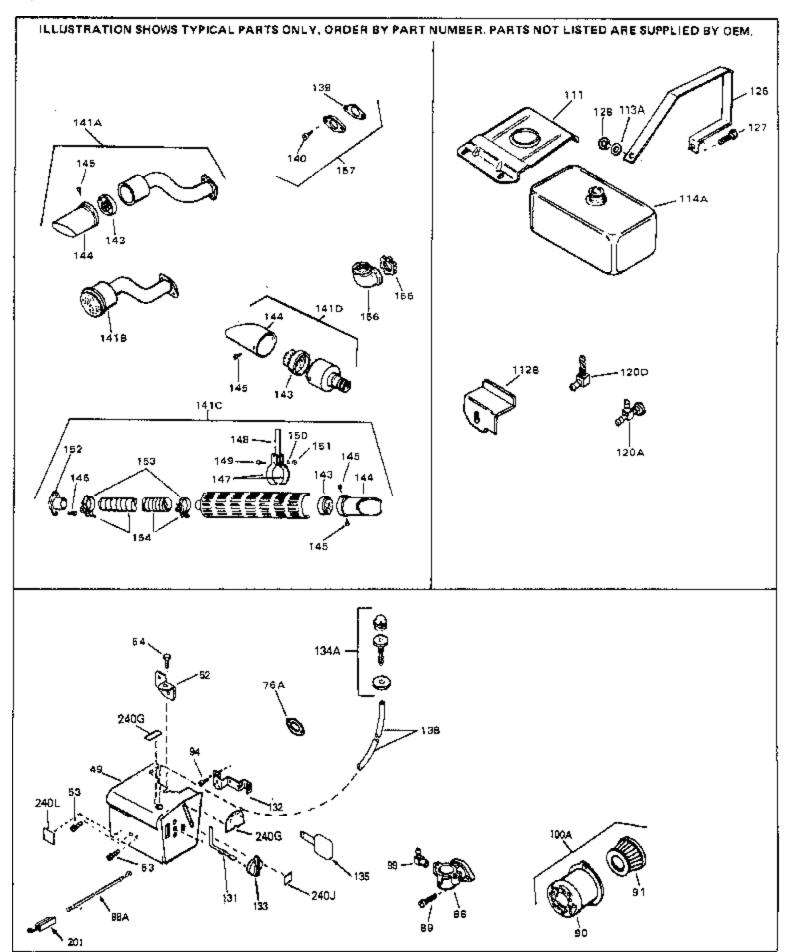


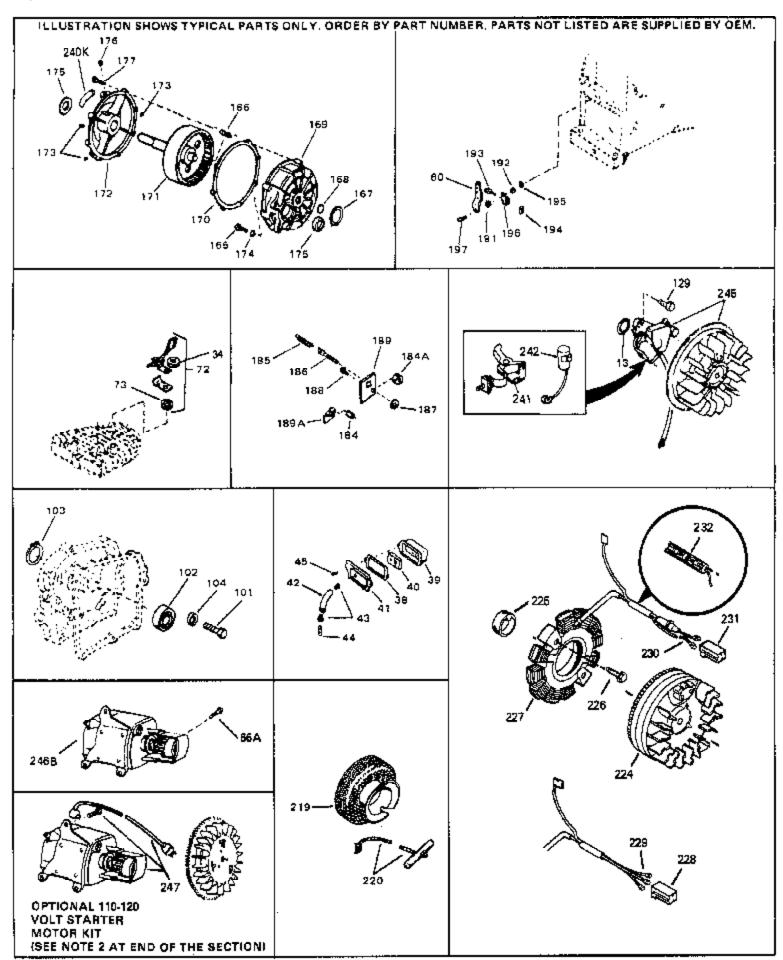
## Part Number				
2 26777 3 27642 4 32600 5 261.01 5 32644A 5 32644A 5 32644A 6 162313C 6 23313C 6 23313C 6 23313C 7 25444Ve (1/32" OS) (Incl. 9) 6 23315C 8 31673 9 31673 10 610951 11 38675 12 32323 13 33876 14 33562B 14 33562B 14 34536 15 14 34536 16 23316 17 2 32323 18 32676 19 31673 19 31673 10 610951 11 33875 12 32323 13 33876 14 33562B 14 34536 15 14 34536 16 14 34536 17 15 15 33568B 18 16 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18			Qty	
3 27642 4 32600 5 32644A 1 32600 5 32645A 1 1atake Valve (Std.) (Incl. 9) 1 1atake Valve (Std.) (Incl. 9) 6 29313C Exhaust Valve (132" OS) (Incl. 9) 8 31672 9 31673 Cap. Lover valve spring 10 610251 Key, Flywheel 11 33675 Canshatet 12 32923 Washer, Thrust Caseket, Stator 14A 33562B Piston & Pin Assy, (Jo10" OS) (Incl. 16) 14A 33563B Piston & Pin Assy, (Jo10" OS) (Incl. 16) 14A 33563B Piston & Pin Assy, (Jo10" OS) (Incl. 16) 143 34376 Piston & Pin Assy, (Jo10" OS) (Incl. 16) 143 43536 Piston & Pin Assy, (Jo10" OS) (Incl. 16) 143 43537 Piston & Pin Assy, (Jo20" OS) (Incl. 16) 143 34537 Piston Pin & Ring set (Jo10" OS) 145 33588 Piston Pin & Ring set (Jo10" OS) 15 33588 Piston Pin & Ring set (Jo20" OS) Piston Pin & Ring	1	33674B		Cylinder (Incl. 2, 3 & 4) (2-13/16" B ore)
4 32600 Seal, Oil Totale Valve (Std.) (Incl. 9) 5 32644A Intake Valve (Std.) (Incl. 9) 6 29313C Exhaust Valve (Std.) (Incl. 9) 8 31672 Spring, Valve (Std.) (Incl. 9) 9 31673 Cap, Lower valve spring 10 610951 Key, Phytheel 11 33675 Cap, Lower valve spring 12 32223 Washer, Thrust 13 33876 Casket, Stator 14 33362B Piston & Pin Assy, (Std.) (Incl. 16) (2-13/16") 14 343563 Piston & Pin Assy, (100° OS) (Incl. 16) 14 34536 Piston & Pin Assy, (100° OS) (Incl. 16) 14 34536 Piston & Pin Assy, (100° OS) (Incl. 16) 14 34537 Pin & Ring Set (Std.) (2-13/16" Bore) 15 33969 Ring Set (Std.) (2-13/16" Bore) 16 20381 Ring Set (101° OS) 16 33668 Ring Set (101° OS) 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Dipper, (Oil Life, Valve 23 32766A Connecting (Incl. 24, 24A, 30, 3 1 & 106) 24 27997 Seal, (Oil Connecting Rod Dipper, Oil Life, Valve 23 33999 Camshaft (Extended) 25 340534 Dipper, Oil Life, Valve 24 27897 Seal, Oil	2	26727		Pin, Dowel
5 32644A Intake Valve (Std.) (Incl. 9) 6 29313C Exhaust Valve (Std.) (Incl. 9) 8 31672 Spring. Valve 9 31673 Cap. Lower valve spring 10 610951 Key, Physheel 11 33675 Crankshat 12 32223 Washer, Thrust 12 32223 Washer, Thrust 13 3876 Gasket, Stator 14A 33663B Piston & Pin Assy. (2007 OS) (Incl. 16) 14A 33663B Piston & Pin Assy. (2007 OS) (Incl. 16) 14 34535 Piston & Pin Assy. (2007 OS) (Incl. 16) 14 34536 Piston, Pin & Ring Set (Std.) (2-13/16°) 15 33667 Ring Stator, Piston, Pin & Ring Set (Color) OS) 15 33669 Ring Set (100° OS) 16 20381 Ring Set (100° OS) 17 32875 Rod Assy. Connecting (Incl. 18 & 20) 18 32610A Bolt. Connecting (Incl. 18 & 20) 20 32654 Dipper, Old 21 27241 Littler, Valve 22 33996 Canshart (Extended) 23 22766A Cover, Cylinder (Incl. 21, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 25 34633 Tible Seal, Oil 26 33854 Gasket, Cylinder cover 26 33934 Tube Oil filler 27 33990 'O'Ring 38 33934 Tube Oil filler 39 33954 Gasket, Cylinder cover 39 33954 Gasket, Cylinder flood. 31 39 33554 Gasket, Cylinder flood. 31 39 3016A Gasket, Cylinder flood. 31 39 3016A Gasket, Cylinder flood. 31 39 3016A Gasket, Cylinder flood. 31 39 30374 Resistor Sparre Plug (R.) Be as required) 30 27625 Plug, Oil filler (Incl. 31) 30 3016A Gasket, Cylinder head 30 30376A Gasket, Dylinder (Incl. 33) 30376 Gasket, Ereather 30 30376 Gasket, Ereather 30 30376 Gasket, Cylinder head 30 30376A Gasket, Cylinder head 30 30376A Gasket, Dylinder head 30 30376B Gasket, Dylinder head 30 30376B Gasket, Dylinder head 3	3	27642		Oil Drain Plug
5 32644A Intake Valve (Std.) (Incl. 9) 6 29313C Exhaust Valve (Std.) (Incl. 9) 8 31672 Spring. Valve 9 31673 Cap. Lower valve spring 10 610951 Key, Physheel 11 33675 Crankshat 12 32223 Washer, Thrust 12 32223 Washer, Thrust 13 3876 Gasket, Stator 14A 33663B Piston & Pin Assy. (2007 OS) (Incl. 16) 14A 33663B Piston & Pin Assy. (2007 OS) (Incl. 16) 14 34535 Piston & Pin Assy. (2007 OS) (Incl. 16) 14 34536 Piston, Pin & Ring Set (Std.) (2-13/16°) 15 33667 Ring Stator, Piston, Pin & Ring Set (Color) OS) 15 33669 Ring Set (100° OS) 16 20381 Ring Set (100° OS) 17 32875 Rod Assy. Connecting (Incl. 18 & 20) 18 32610A Bolt. Connecting (Incl. 18 & 20) 20 32654 Dipper, Old 21 27241 Littler, Valve 22 33996 Canshart (Extended) 23 22766A Cover, Cylinder (Incl. 21, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 25 34633 Tible Seal, Oil 26 33854 Gasket, Cylinder cover 26 33934 Tube Oil filler 27 33990 'O'Ring 38 33934 Tube Oil filler 39 33954 Gasket, Cylinder cover 39 33954 Gasket, Cylinder flood. 31 39 33554 Gasket, Cylinder flood. 31 39 3016A Gasket, Cylinder flood. 31 39 3016A Gasket, Cylinder flood. 31 39 3016A Gasket, Cylinder flood. 31 39 30374 Resistor Sparre Plug (R.) Be as required) 30 27625 Plug, Oil filler (Incl. 31) 30 3016A Gasket, Cylinder head 30 30376A Gasket, Dylinder (Incl. 33) 30376 Gasket, Ereather 30 30376 Gasket, Ereather 30 30376 Gasket, Cylinder head 30 30376A Gasket, Cylinder head 30 30376A Gasket, Dylinder head 30 30376B Gasket, Dylinder head 30 30376B Gasket, Dylinder head 3	4	32600		<u> </u>
5 32645A				
6 23013C				, , , ,
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9 31673 Cap, Lower valve spring 10 610951 Key, Phwheel 11 33675 Crankshaft 12 32323 Washer, Thrust 13 33876 Gasket, Stator 14A 33562B Piston & Pin Assy, (Jotd.) (Incl. 16) (2- 13/16") 14A 33563B Piston & Pin Assy, (Jotd') OS) (Incl. 16) 14A 33564B Piston & Pin Assy, (Jozd') OS) (Incl. 16) 14A 33564B Piston, Pin & Ring Set (Sd) (2-13/16" Bore) 14 34636 Piston, Pin & Ring Set (Sd) (2-13/16" Bore) 14 34636 Piston, Pin & Ring Set (Jozd') OS) 15 33567 Ring Set (Jozd') OS) 15 33568 Ring Set (Jozd') OS) 16 20381 Ring Piston pin retaining 17 32875 Rod Assy, Connecting Rod 18 32610A Bolt, Connecting Rod 19 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33986 Camshaft (Extended) 23 32766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 25 34053A Dipstick (Incl. 27) 26 33893A Tube Oil filler 27 33550 'C Ring 28 27677A "Gasket, Oylinder cover 29 660451 Serve, 1/4-20 x 1* (Use as required) 31 29673 "Gasket, Oylinder rock 33 33016A Gasket, Oylinder rock 34 560691 Serve, 1/4-20 x 1* (Use as required) 35 660691 Serve, 1/4-20 x 1* (Use as required) 36 660691 Serve, 1/4-20 x 1* (Use as required) 36 660691 Serve, 1/4-20 x 1* (Use as required) 37 33636 Resident of the serve				
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Piston & Pin Ass'y, (1010' OS) (Incl. 16) (2-13/16")				
Piston & Pin Ass'y, (.010" OS) (incl. 16)				
14A 33564B				
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14 34536 Piston, Pin & Ring Set (.010" OS) 14 34537 Piston, Pin & Ring Set (.010" OS) 15 33567 Ring Set (.010" OS) 15 33568 Ring Set (.010" OS) 16 20381 Ring Set (.020" OS) 16 20381 Ring Set (.020" OS) 18 32610A Rod Assy., Connecting (Incl. 18 & 20) 19 203654 Dipper, Oil 10 21 27241 Lifter, Valve 22 33696 Camshaft (Extended) 23 32766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 24 30318 Seal, Oil 25 34053A Dipstick (Incl. 27) 26 33893A Tube Oil filler 27 33590 "O" Ring 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 29 560488 Screw, 1/4-20 x 1" (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 "Gasket, Oil fill plug 32 33554A Gasket, Oil fill plug 33 33016A Head, Cylinder Inead 34 26073 Washer (Not used on late production) 35 650694A Screw, 5/16-18 x 2" (Use as required) 36 600818 Screw, 5/16-18 x 1-1/2" (Use as required) 37 36366 Screw, 5/16-18 x 2" (Use as required) 38 31619A Screw, 5/16-18 x 1-1/2" (Use as required) 39 70 70 70 70 70 70 70 7				
14 34537	14	34535		Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore)
15 33567 15 33568 16 33568 17 33569 18 Ring Set (.010" OS) 18 20381 18 32875 18 Ring, Piston pin retaining 17 32875 18 32610A 20 32654 20 32654 21 27241 22 33696 23 32766A 24 27897 24A 30318 25 34053A 27 33590 28 27677A 29 650451 29 650451 29 650451 29 650488 30 27625 31 29673 31 29673 31 29673 32 33554A 33 33016A 4 26073 4 650691 35 650694A 5 Crew, 15/16-18 x 2" (Use as required) 5 650865 5 Screw, 15/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650861 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650861 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650861 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650861 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 2" (Use as required) 5 650865 5 Screw, 5/16-18 x 1-1/2" (Use as required) 5 650865 5 Screw, 5/16-18 x 1-1/2" (Use as required) 5 650866 5 Screw, 5/16-18 x 1-1/2" (Use as required) 5 650865 5 Screw, 5/16-18 x 1-1/2" (Use as required) 5 650866 5 Screw, 5/16-18 x 1-1/2" (Use as required) 5 Screw, 5/16-18 x 1-1/2" (Use as requir	14	34536		Piston, Pin & Ring Set (.010" OS)
15 33568 15 33569 16 20381 Ring Set (.020" OS) Ring Connecting Rod Dipper, Oil Liffer, Valve Carshaft (Extended) Cover, Cylinder (Incl. 24, 24A, 30, 31 & 106) Seal, Oil Seal, O	14	34537		Piston, Pin & Ring Set (.020" OS)
15 33568 15 33569 16 20381 17 32875 18 32510A 20 32654 21 27241 21 27241 22 33696 23 32766A 24 27897 25 34053A 26 33893A 27 33590 28 27677A 29 650451 29 650488 20 27625 29 650488 20 27625 29 650488 20 27625 20 650488 20 27625 21 27625 22 33554A 23 33564 25 3016A 26 50691 27 33359A 27 3369 28 27677A 29 650451 29 650458 30 27625 30 27625 30 27625 30 27625 30 27625 30 27625 30 27626 30 27626 30 27627 30 28 27677A 30 30 30 30 30 30 30 30 30 30 30 30 30 3	15	33567		Ring Set (Std.) (2-13/16" Bore)
15 33569 Ring Set (J020" OS) 16 20381 Ring Piston pin retaining 17 32875 Rod Assy., Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 27241 Liffer, Valve 22 33696 Camshaft (Extended) 23 32766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 244 27897 Seal, Oil 244 30318 Seal, Oil 25 34053A Dipstick (Incl. 27) 246 33893A Tube Oil filler 27 33590 "O" Ring 28 27677A Seaket, Cylinder cover 29 650481 Screw, 1/4-20 x 1-1/4" (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 Sasket, Oil fill plug 32 33554A Gasket, Oil fill plug 33 33016A Head, Cylinder (Incl. 35) 4 26073 Washer (Not used on late production) 4 45073 Washer (Use as required) 5 650694A Screw, 5/16-18 x 2" (Use as required) 5 650694A Screw, 5/16-18 x 2" (Use as required) 5 650694A Screw, 5/16-18 x 2" (Use as required) 5 650694 Screw, 5/16-18 x 2" (Use as required) 5 650695 Screw, 5/16-18 x 2" (Use as required) 5 650865 Screw, 5/16-18 x 2" (Use as required) 5 650896 Screw, 5/16-18 x 2" (Use as required) 6 508018 Screw, 5/16-18 x 2" (Use as required) 7 638ket, Diraction Resistor Spark Plug (RJ-BC) 8 63673A Preather Assy (Incl. 38 & 40) 8 646 Screw, 10-24 x 1/2" 6 63686 Screw, 10-24 x 1/2" 6 63686 Screw, 10-24 x 1/2" 6 63686 Screw, 10-24 x 1/3" 6 60898 Link, Governor-to-throttle 6 Lever, Governor Lever, Governor	15	33568		Ring Set (.010" OS)
16 20381 Ring, Piston pin retaining 17 32875 Rod Assy., Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32664 Dipper, Oil 21 27241 Lifter, Valve 22 33696 Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 23 32766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 24A 30318 Seal, Oil 25 34053A Dipstick (Incl. 27) 26 33893A Tube Oil filler 27 33590 "O" Ring 28 27677A * Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 29 650488 Screw, 1/4-20 x 1" (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 * Gasket, Oil fill plug 32 33554A Gasket, Oil filler (Incl. 35) 34 26073 Washer (Not used on late production) 34 650691 Washer (Not used on late production) 35 6	15	33569		
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Bolt, Connecting Rod Dipper, Oil Dipper, Oil Lifter, Valve Camshaft (Extended) Camshaft (Extended) Camshaft (Extended) Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) Seal, Oil Cover, Cylinder (Incl. 279) Seal, Oil Cover, Cylinder (Incl. 270) Cover, Cylinder (Incl. 271) Cover, Cylinder (Incl. 271) Cover, Cylinder (Incl. 272) Cover, Cylinder (Incl. 273) Cover, Cylinder (Incl. 273) Cover, Cylinder (Incl. 273) Cover, Cylinder (Incl. 273) Cover, Cylinder (Incl. 274) Cover, Cover				·
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26 33893A Tube Oil filler 27 33590 "O" Ring 28 27677A * Gasket, Cylinder cover 29 650481 Screw, 1/4-20 x 1" (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 * Gasket, Cylinder (Incl. 31) 32 33554A Gasket, Cylinder (Incl. 35) 34 26073 Washer (Not used on late production) 34 650691 Washer (Use as required) 35 65084A Screw, 5/16-18 x 2" (Use as required) 35 650818 Screw, 5/16-18 x 2" (Use as required) 36 6021A Screw, 5/16-18 x 1-1/2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 38 31619A Screw, 5/16-18 x 1-1/2" (As req;not w /650691) 40 31410 Element, Breather 46 33673A * Gasket, Intake (1/32" thick) 48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 4ever, Governor				
27 33590 28 27677A 29 650451 29 650488 30 27625 30 27625 31 29673 32 33554A 33 33016A 34 26073 35 650691 36 650694A 37 650694A 38 650685 38 650865 38 76021A 38 31619A 39 31337A 39 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8				·
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31 29673 * Gasket, Oil fill plug 32 33554A Gasket, Cylinder head 33 33016A Head, Cylinder(Incl. 35) 34 26073 Washer (Not used on late production) 34 650691 Washer (Use as required) 35 650694A Screw, 5/16-18 x 2" (Use as required) 35 650818 Screw, 5/16-18 x 1-1/2" (Use as required) 36 6021A Screw, 5/16-18 x 1-1/2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 38 31619A * Gasket, Breather 39A 31337A Breather Assy. (Incl. 38 & 40) 40 31410 Element, Breather 45 650128 Screw, 10-24 x 1/2" 46 33673A * Gasket, Intake (1/32" thick) 48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor				
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Note 31334 Rou, Governor (Inc. or)				
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Def # Deat North ask	01	December 2017
Ref # Part Number	er Qty	
64 33342		Baffle, Blower housing
65 650561		Screw, 1/4-20 x 5/8"
66 29752		Nut & Lockwasher Assy., 1/4-28 (As re quired)
66		Pop Rivet (Purchase locally)(Use as r equired)
67 28277		Washer, Flat
68 650168		Washer, Flat
69 29212		Screw, 1/4-28 x 7/16"
70 33663C		Blower Housing (For electric starter) NOTE: In original
		production some starters are riveted to the blower housing.
		Replacement housing has threaded studs. Order four nuts
		(29752) for remounting of starter.
70 070704		* Cooket Air closurer
76 27272A		* Gasket, Air cleaner
77 34212		Bracket, Holddown
78 30200		Screw, 10-24 x 9/16"
81 29752		Nut & Lockwasher Assy., 1/4-28
82 33341		Extension, Baffle
83 650701		Screw, 8-18 x 7/16"
84 6201		Screw, 1/4-28 x 7/8"
85 650870		Screw, 1/4-28 x 1-11/16"
86 28212		Spacer
87 26756		* Gasket, Carburetor
90 31715		Body, Air cleaner
92 650152		Screw, 8-32 x 3/8"
93 31914		Bracket, Air cleaner
94 28820		Screw, 10-32 x 1/2"
95 33344		Baffle, Heat
98 34231		Ground Wire
100 730127		Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, &
		221A)(Use as required)
405 005004		,,
105 30590A		Washer, Flat
106 30574		Shaft, Mechanical governor
107 30591		Gear Assy.,Governor (Incl. 105)
108 30588A		Spool Governor
109 29193		Ring, Retaining
111 28371B		Fuel Tank Bracket
112 32762		Fuel Tank Bracket
113 650561		Screw, 1/4-20 x 5/8"
114 34711		Fuel Tank (Incl. 115 & 123)
115 410144B		Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.)
115 33032		Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low
		profile)
115 34210		Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High
113 34210		profile)
		profile)
116 650665		Screw, 1/4-15 x 7/8"
118 30962		Line, Fuel (Braided 32")
118 29774		Line, Fuel (Braided 8.25")
118 30795		Line, Fuel (Braided 16")
119 28819		Spring, Fuel line (Use as required)
121 29745		Extension, Blower housing
122 650128		Screw, 10-24 x 1/2"
123 26460		Clamp, Fuel line (Use as required)
129 650489		Screw, 1/4-20 x 5/8"
139 33670A		* Gasket, Muffler
140D 26073		Washer, flat
140C 650628A		5/16-18 x 2-3/8"
140 792020		Screw, 1/4-20 x 2-1/4"

Ref #	Part Number	Qtv	Description
	30063	٠.,	Screw, 1/4-20 x 1/2" (Use as required)
	33697A		Muffler (Front Discharge)
	31335		Clamp, Governor lever
	650548		Screw, 8-32 x 5/16"
	610973		Terminal Assy. (Use as required)
	33879A		Control Brkt(ln.201,204,205,206,207,2 09,210)
	650139		Screw, 8-32 x 1/2" (Use as required)
204	650152		Screw, 8-32 x 3/8" (Use as required)
204	30200		Screw, 10-24 9/16" (Use as required)
205	30322		Nut & Lockwasher (Use as required)
206	650688		Screw, 10-32 x 1" (Used on early prod uction)
206	650549		Screw, 5-40 x 7/16" (Used on late pro duction)
207	32924		Compression Spring (Used on early pro duction)
207	31342		Compression Spring (Used on late prod uction)
209	28942		Screw, 10-32 x 3/8"
210	27793		Clip, Conduit
211	31426		Spring, Extension
213	650815		Washer, Belleville
214	650607		Nut, Flywheel
	33668		Screen, Starter
	33667		Cup, Starter
	34080		Spacer, Flywheel key
	650872		Stud, Solid State Assy.
	31752		Decal, Air cleaner
	550223		Decal, Name
	34346		Decal. Instruction
	631021		Inlet Needle, Seat & Clip Assy.
244	631923		Carburetor (Incl. 87) (Refer to Division 5, Section A, page 140
			for breakdown)
245	610942A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown)
246	590420A		Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)
249	33683B		* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qty	Description
13	33876	Ť	Gasket, Stator
90	31715		Body, Air cleaner
91	30727		Element, Air cleaner
	28820		Screw, 10-32 x 1/2"
100A	730164		Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
111	28371B		Fuel Tank Bracket
139	33670A		* Gasket, Muffler
140	792020		Screw, 1/4-20 x 2-1/4"
140	30063		Screw, 1/4-20 x 1/2" (Use as required)
141D	391026		Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.)
157	730165		Muff.Adapter Kit (Incl.139,140)(As re quired)
201	610973		Terminal Assy. (Use as required)
245	610942A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown)



Dof #	Part Number	Ohi	Description
		Qty	
	33876		Gasket, Stator
	26073		Washer (Not used on late production)
34	650691		Washer (Use as required)
38	31619A		* Gasket, Breather
40	31410		Element, Breather
45	650128		Screw, 10-24 x 1/2"
197	650548		Screw, 8-32 x 5/16"
219	34788		Pulley, Starter rope
225	35189		Spacer, Coil Assy.
241	30547A		Contact Assy., Breaker
242	30548B		Condenser
	610942A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown)
247	33290D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref