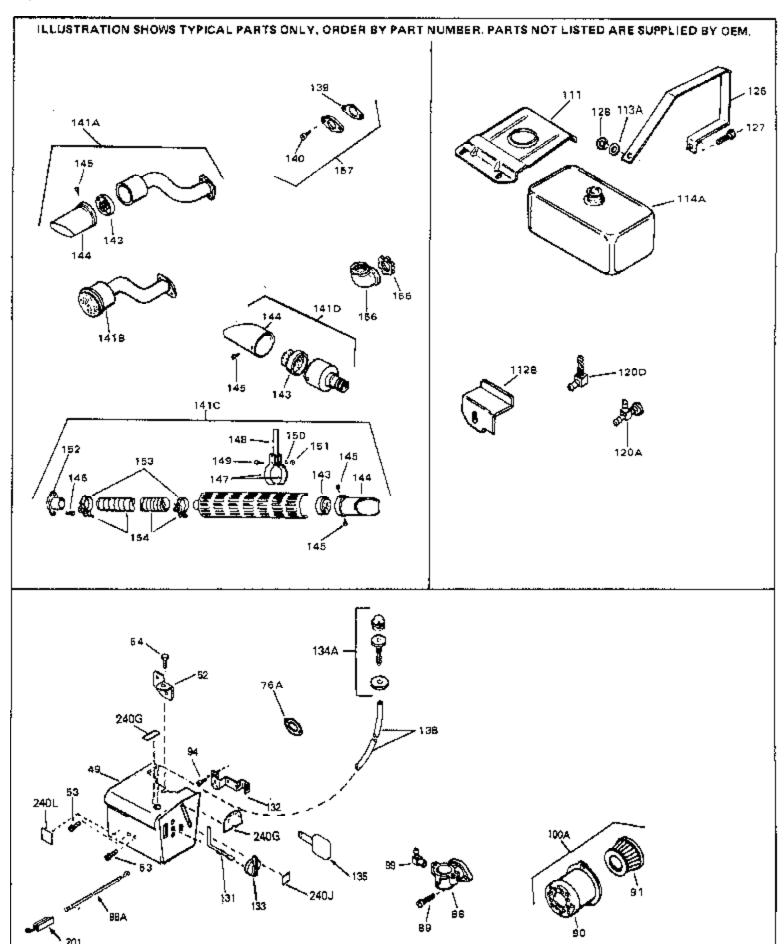


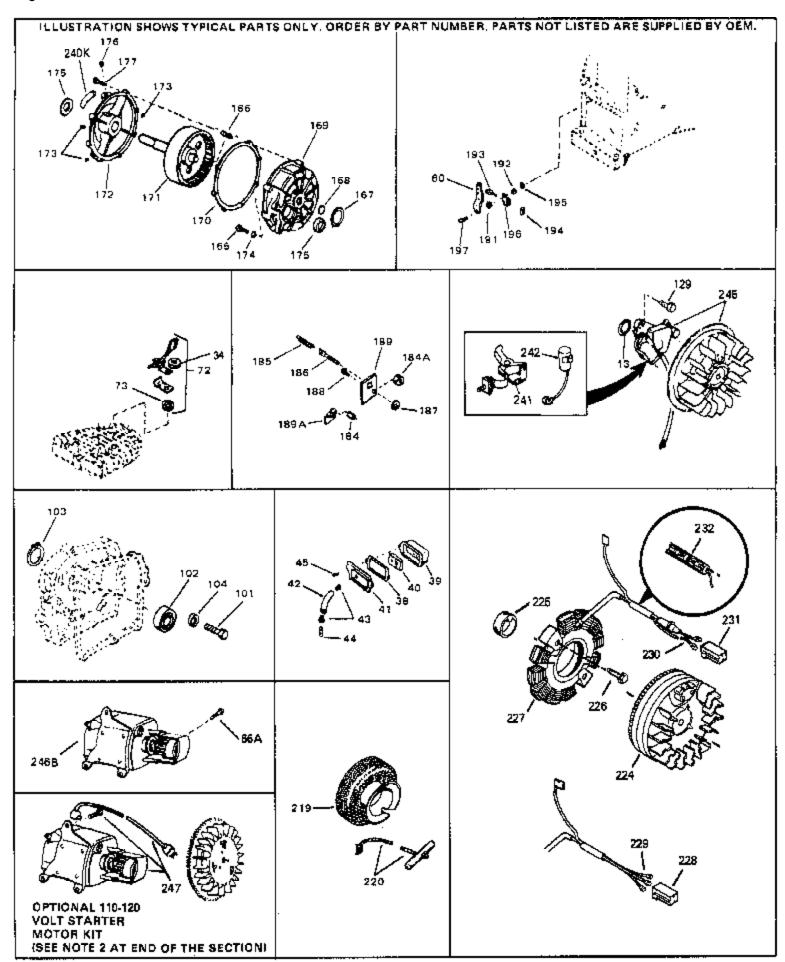
Ref # Part Number			<u>.                                    </u>	
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6 29315C 8 31672 9 31673 10 610951 11 33675 12 32323 Washer, Thrust 13 33676 12 32233 Washer, Thrust 13 33676 14 34536 14 34536 14 34536 15 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) Piston, Pin & Ring Set (J010" OS) 14 34536 Piston, Pin & Ring Set (J010" OS) 14 34536 Piston, Pin & Ring Set (J010" OS) 14 34536 Piston, Pin & Ring Set (J010" OS) 14 34537 Piston, Pin & Ring Set (J010" OS) Piston & Pin Assy (J010" OS) (Incl. 16) Piston & Pin Assy (J010" OS) Piston & Pin Assy (J010	5 32	2645A		Intake Valve (1/32" OS) (Incl. 9)
8 31672 9 31673 Cap. Louver valve spring 10 610951 11 33675 Cap. Louver valve spring Key, Flywheel Cankshaft 12 32323 Washer, Thrust 13 33676 Gasket, Stator 14 34636 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) Piston, Pin & Ring Set (L010" OS) Piston, Pin & Ring Set (L020" OS) 14 34636 Piston, Pin & Ring Set (L020" OS) 14 34637 Piston, Pin & Ring Set (L020" OS) 14 335648 Piston & Pin Assy, (1010" OS) (Incl. 16) 14 335639 Piston & Pin Assy, (1010" OS) (Incl. 16) 15 33563 Piston & Pin Assy, (1010" OS) (Incl. 16) 15 335667 Ring Set (L020" OS) Ring Set (L020" O	6 29	9313C		Exhaust Valve (Std.) (Incl. 9)
9 31673 Cap, Lower valve spring 10 610961 11 33675 Crankshaft 2 32323 Washer, Thrust 12 32323 Washer, Thrust 13 33876 Gasket, Stator 14 34536 Piston, Pin & Ring Set (010" OS) 14 34536 Piston, Pin & Ring Set (010" OS) 14 34537 Piston, Pin & Ring Set (010" OS) 14 34537 Piston, Pin & Ring Set (010" OS) 14 34537 Piston, Pin & Ring Set (010" OS) 14 33662B Piston & Pin Assy (010" OS) (Incl. 16) 14A 33663B Piston & Pin Assy (010" OS) (Incl. 16) 15 33564 Piston & Pin Assy (010" OS) (Incl. 16) 15 33568 Piston & Pin Assy (020" OS) (Incl. 16) 15 33569 Ring Set (010" OS) 16 32361 Ring Set (010" OS) 17 32875 Ring Set (010" OS) 18 32610A Bolt, Connecting Rod Dipper, Oll 19 12 72741 Lifter, Valve 2 33996 Canshaft (Extended) 22 32765A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 23 32765A Cover, Cylinder (Incl. 27) 24A 30318 Seal, Oll 25 34053A Dipstok (Incl. 27) 26 33993A Tube Oil filler 27 33590 O'Ring 28 27677A Gasket, Oll filler (Incl. 31) 29 650451 Screy, 14-20 xt "(Use as required) 29 650451 Screy, 14-20 xt "(Use as required) 31 29673 Gasket, Cylinder (Incl. 31) 32 33554A Gasket, Cylinder (Incl. 35) 34 650691 Screy, 14-20 xt "(Use as required) 35 650818 Screy, 14-20 xt "(Use as required) 36 650818 Screy, 14-20 xt "(Use as required) 37 33636 Resistor Spark Plug (R-I-8C) 38 316194 Screy, 176-18 xt "(Use as required) 39 A 31337A Breather Screy, 176-18 xt "(Use as required) 39 A 31337A Breather (Screy, 176-18 xt "(Use as required) 39 A 31337A Breather Resistor Spark Plug (R-I-8C) 46 33673A "Gasket, Ereather 47 33696 Screy, 176-18 xt "(Use as required) 39 A 31337A Breather Assy, (Incl. 38 & 40) 40 31410 Element, Breather 48 30646 Screy, 176-20 xt 1-36° 49 Gasket, Irrather 40 Gasket, Irrather 40 Gasket, Irrather 40 Gasket, Irrather 41 Gasket, Irrather 42 Covernor to-tricrite 43 Gasket, Irrather 45 Gasket, Irrather 46 Gasket, Irrather 47 Gasket, Irrather 48 Gasket, Irrather 48 Gasket, Irrather 49 Gasket, Irrather 49 Gasket, Irrather 40 Gasket, Irr	6 29	9315C		Exhaust Valve (1/32" OS) (Incl. 9)
10 610951 11 33675 12 32323 Washer, Thrust 22 32323 Washer, Thrust 3 3876 Gasket, Stator 14 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) Piston, Pin & Ring Set (O10" OS) Piston, Pin & Ring Set (O10" OS) Piston, Pin & Ring Set (O10" OS) Piston, Pin & Ring Set (O20" OS) Piston, Pin & Ring Set (O20" OS) Piston Pin Assiy, (O10" OS) (Incl. 16)(2-13/16") Piston & Pin Assiy, (O10" OS) (Incl. 16) Piston & Pin Assiy, (O10" OS) (Incl. 16) Piston & Pin Assiy, (O20" OS) (Incl. 16) Piston & Pin Assiy, (O20" OS) (Incl. 16) Piston & Pin Assiy, (O20" OS) Piston & Pin Assiy, (O2	8 31	1672		Spring, Valve
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11 33675 Crankshaft 12 32323 Washer, Thrust 13 3876 Gasket, Stator 14 34536 Piston, Pin & Ring Set (Std.) (2-13/16" Bore) 14 34536 Piston, Pin & Ring Set (O10" OS) 14 34537 Piston, Pin & Ring Set (O10" OS) 14 34537 Piston, Pin & Ring Set (O10" OS) 14A 33562B Piston & Pin Assy. (Std.) (Incl. 16)(2-13/16") 14A 33563B Piston & Pin Assy. (C020" OS) 14A 33564B Piston & Pin Assy. (C020" OS) (Incl. 16) 15 33567 Piston & Pin Assy. (C020" OS) (Incl. 16) 15 33568 Piston & Pin Assy. (C020" OS) 16 20381 Ring Set (Std.) (2-13/16" Bore) 17 32875 Rod Assy. Connecting (Incl. 18 & 20) 18 32610A Bott. Connecting Rod 19 32875 Rod Assy. Connecting (Incl. 18 & 20) 19 32664 Dipper, Oil 12 12 27241 Lifter, Valve 12 23666 Camshaft (Extended) 12 3 27766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 12 4 27897 Seal, Oil 12 43 30338 Dipstick (Incl. 27) 12 43 30338 Piston Pin Rest (O10" OS) 13 25 30530 Pin Ring Piston Pin Rest (O10" OS) 14 27 33590 Pin Ring Piston Pin Rest (O10" OS) 15 26 38893A Dipstick (Incl. 27) 16 365048 Sear, Oil 17 27625 Pin Ring Pin	10 61	10951		• •
12 32323 13 38876 14 34535 14 34535 15 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 14 34537 14 34537 14 33562B 15 Piston, Pin & Ring Set (O20" OS) 14 34537 14 33563B 16 Piston & Pin Assy, (Std.) (Incl. 16)(2-13/16") 14 33563B 16 Piston & Pin Assy, (Jol10" OS) (Incl. 16) 17 33563B 18 Piston & Pin Assy, (Jol10" OS) (Incl. 16) 18 33567 19 Piston & Pin Assy, (Jol10" OS) (Incl. 16) 19 33568 19 Piston & Pin Assy, (Jol10" OS) (Incl. 16) 19 33568 10 Piston & Pin Assy, (Jol10" OS) (Incl. 16) 10 33568 11 33569 11 33569 12 33569 13 33569 13 32875 14 32875 18 32610A 20 32654 21 27241 22 33696 23 32766A 20 20 32654 21 27241 21 27241 22 33696 23 32766A 24 27897 24A 30318 25 34053A 26 33893A 27 Cover, Cylinder (Incl. 24, 24A, 30, 3.1 & 106) 26 32 327677A 26 33893A 27 Tube Olf filler 27 33590 28 27677A 29 650451 29 650451 29 650488 20 27625 21 28 23 23564 20 27625 21 28 23 23564 20 27625 21 28 23 23564 21 28 27677 22 650451 23 33564 24 27897 25 63048 26 2773 27 33590 28 27677A 29 650451 29 650468 20 27625 21 29 650468 20 27625 21 29 65047 21 29 650488 21 29 650488 21 29 65048 22 33554A 23 33564 24 28 28 28 29 29 29 29 29 29 29 29 29 29 29 29 29	11 33	3675		
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14   34536				·
14 34536 Piston, Pin & Ring Set (.020" OS) 14A 33537 Piston, Pin & Ring Set (.020" OS) 14A 33562B Piston & Pin Assy, (Std.) ((Incl.16) (2- 13/16") 14A 33563B Piston & Pin Assy, (Cl01" OS) (Incl. 16) 15 33564B Piston & Pin Assy, (.020" OS) (Incl. 16) 15 33568 Piston & Pin Assy, (.020" OS) (Incl. 16) 15 33568 Ring Set (Std.) (2-13/16" Bore) 15 33569 Ring Set (IO20" OS) 16 20381 Ring, Piston pin retaining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33696 Camshaft (Extended) 23 32766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 25 34053A Dipstick (Incl. 27) 26 33893A Tube Oil filler 27 33590 'O' Ring 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 29 650458 Screw, 1/4-20 x 1 " (Use as required) 29 650461 Screw, 1/4-20 x 1 " (Use as required) 31 29673 Gasket, Cylinder head 33 33016A Head, Cylinder head 34 26073 Washer (Not used on late production) 35 650691 Washer (Not used on late production) 36 650691 Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (R.1-8C) 38 31619A Screw, 5/16-18 x 1 " (Use as required) 39 6373A Resistor Spark Plug (R.1-8C) 46 33673A " Gasket, Directher Assy. (Incl. 38 & 40) 18 1101 Element, Freather 30 50690 Crew, 1/4-20 x 1-1/4" (As eq.) are required) 30 63684 Screw, 5/16-18 x 1 " (Use as required) 39 6373A " Gasket, Breather 30 63684 Screw, 5/16-18 x 1 " (Use as required) 39 6373A " Gasket, Breather 39 63686 Screw, 5/16-18 x 1 " (Use as required) 39 6373A " Gasket, Breather 39 63686 Screw, 5/16-18 x 1 " (Use as required) 30 6373A " Gasket, Breather 30 63686 Screw, 5/16-18 x 1 " (Use as required) 30 646 Screw, 5/16-18 x 1 " (Use as required) 30 647 Screw, 5/16-18 x 1 " (Use as required) 30 60210 Screw, 5/16-18 x 1 " (Use as required) 30 6031510 Lever, 6/16-18 x 1 " (Use as required) 30 600000000000000000000000000000000000				
14   34537   Piston, Pin & Ring Set (200" OS)     14A   33562B   Piston & Pin Assy, (Std.)(Incl. 16)(2-13/16")     14A   33563B   Piston & Pin Assy, (D10" OS) (Incl. 16)     14A   33564B   Piston & Pin Assy, (D10" OS) (Incl. 16)     15   33567   Ring Set (541) (2-13/16" Bore)     15   33568   Ring Set (1010" OS)     15   33569   Ring Set (1010" OS)     16   20381   Ring Set (C010" OS)     17   32875   Rod Assy, Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     10   32654   Dipper, Oil     11   27241   Lifter, Valve     12   27241   Lifter, Valve     12   27241   Lifter, Valve     13   32766A   Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106)     12   32766A   Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106)     24   27897   Seal, Oil     25   34053A   Dipstick (Incl. 27)     26   33893A   Tube Oil filler     27   33890   "O" Ring     28   27677A   "Gasket, Cylinder cover     29   650468   Screw, 1/4-20 x 1-1/4" (Use as required)     20   650489   Screw, 1/4-20 x 1-1/4" (Use as required)     20   33554A   Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 33)     34   650691   Washer (Not used on late production)     35   650694A   Screw, 5/16-18 x 1-1/2" (Use as required)     36   Screw, 5/16-18 x 1-1/2" (Use as required)     36   Screw, 5/16-18 x 1-1/2" (Use as required)     37   3636   Resistor Spark Plug (R-HSC)     38   31619A   Screw, 1/4-20 x 1-3/8"     39   31337A   Breather Assy, (Incl. 38 & 40)     40   31410   Element, Breather     50   50   Screw, 1/4-20 x 1-3/8"     51   Lever, Governor				, , , , , , , , , , , , , , , , , , , ,
14A 33562B Piston & Pin Assy', (Sta'),(Incl.16)(2-13/16") 14A 33563B Piston & Pin Assy', (0.10" OS) (Incl. 16) 14A 33564B Piston & Pin Assy', (0.10" OS) (Incl. 16) 15 33568 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (O10" OS) 15 33569 Ring Set (0.10" OS) 16 20381 Ring Set (0.20" OS) 18 32610A Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 23 2564 Dipper, Oil 21 27241 Lifter, Valve 22 33696 Camshaft (Extended) 23 32766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 25 34053A Dipstick (Incl. 27) 26 33893A Jube Oil filler 27 33590 "O" Ring 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 14-20 x 1" (Use as required) 30 27625 Pilug, Oil filler (Incl. 31) 31 29673 "Gasket, Oil fill plug 32 33554A Gasket, Oil fill plug 33 33016A Head, Oil Screw, 14-20 x 1" (Use as required) 34 650691 Washer (Not used on late production) 36 650691 Washer (Nat used on late production) 37 3366 Screw, 5/16-18 x 1-1/2" (Use as required) 38 600818 Screw, 5/16-18 x 2" (Use as required) 39 A 31337A Breather 30 A 313410 Element, Breather 30 Screw, 5/16-18 x 2" (Use as required) 30 Casket, Breather 30 Screw, 5/16-18 x 2" (Use as required) 31 4 60028 Screw, 5/16-18 x 2" (Use as required) 39 A 31337A Breather 30 A 313410 Element, Breather 30 Screw, 5/16-18 x 1-1/2" (As required) 31410 Element, Breather 32 Screw, 1/4-20 x 1-3/8" thick) 33 Screw, 1/4-20 x 1-3/8" thick) 34 Element, Breather 35 Screw, 1/4-20 x 1-3/8" thick) 36 Screw, 1/4-20 x 1-3/8" thick) 37 Screw, 1/4-20 x 1-3/8" thick) 38 Screw, 1/4-20 x 1-3/8" thick) 39 Screw				
14A 33563B Piston & Pin Assý. (Jo10* OS) (incl. 16) 14A 33564B Piston & Pin Assý. (Jo10* OS) (incl. 16) 15 33567 Ring Set (Std.) (2-13/16* Bore) 15 33568 Ring Set (Jo10* OS) 16 20381 Ring Set (Jo10* OS) 16 20381 Ring Set (Jo20* OS) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 27241 Liffer, Valve 22 33696 Camshaft (Extended) 23 32766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 25 34053A Dipstick (Incl. 27) 26 33893A Tube Oil filler 27 33590 "O' Ring 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1* (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 "Gasket, Oil fill plug 32 33554A Gasket, Oil fill plug 33 33016A Head, Cylinder (Incl. 35) 4 26073 Washer (Not used on late production) 4 360691 Washer (Not used on late production) 5 650894A Screw, 5/16-18 x 2* (Use as required) 5 Crew, 5/16-18 x 2* (Use as required) 5 Crew, 5/16-18 x 2* (Use as required) 5 Crew, 5/16-18 x 2* (Use as required) 6 Screw, 5/16-18 x 2* (Use as required) 7 360691 Washer (Not used on late production) 8 4 600691 Screw, 5/16-18 x 2* (Use as required) 8 5 Crew, 5/16-18 x 2* (Use as required) 8 5 Crew, 5/16-18 x 2* (Use as required) 8 5 Crew, 5/16-18 x 2* (Use as required) 8 6 Crew, 5/16-18 x 2* (Use as required) 9 6 Crew, 5/16-18 x 2* (Use as required) 9 7 Gasket, Dinder head 9 8 A 31337A Breather Assy, (Incl. 38 & 40) 16 Element, Breather 17 2027 Screw, 10-24 x 1/2* (Use as required) 18 5 Crew, 5/16-18 x 1-1/2* (As reapnot w /650691) 18 7 Gasket, Dinder head 18 7 Gasket, Dinder head 18 8 30646 Screw, 11/4 20 x 1* (Use as required) 18 9 Casket, Dinder head 19 9 Casket, Oil Rill Plug 10 9 Casket, Oil Rill Plug 11 9 Casket, Oil Rill Plug 12 9				
14A 33564B 15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (O10" OS) 16 20381 Ring Set ((020" OS) 16 20381 Ring Set ((020" OS) Ring Set ((020" OS) Ring Set ((020" OS) Ring Set (020" OS) Ring Rod Assy., Connecting (Incl. 18 & 20) Rod Assy., Connecting Rod Dipper, Oil Lifter, Valve Carrishaft (Extended) Cover, Cylinder (Incl. 24, 24A, 30, 3.1 & 106) Seal, Oil Lifter, Valve Carrishaft (Extended) Cover, Cylinder (Incl. 24, 24A, 30, 3.1 & 106) Seal, Oil Lifter, Valve Carrishaft (Extended) Cover, Cylinder (Incl. 24, 24A, 30, 3.1 & 106) Seal, Oil Lifter, Valve Carrishaft (Extended) Cover, Cylinder (Incl. 27) Tube Oil filler Cover, Cylinder (Incl. 27) Tube Oil filler Cover, Cylinder cover Seal, Oil Cover, Cylinder cover Casket, Cylinder cover Casket, Cylinder cover Casket, Cylinder (Incl. 31) Casket, Oil fill plug Casket, Oi				
15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (.010" OS) 16 20381 Ring Set (.020" OS) 16 20381 Ring. Piston pin retaining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Dipper, Oil Lifter, Valve 22 33696 Camshaft (Extended) 23 32766A Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) 24 27897 Seal, Oil 24A 30318 Seal, Oil 25 34053A Dipstick (Incl. 27) 26 33893A Tube Oil filler O'Ring 27677A Seasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1-1/4" (Use as required) 29 65048 Screw, 1/4-20 x 1-1/4" (Use as required) 10 27625 Ring Set (10t.) 21 (Use as required) Ring Set (10t.) 21 (				
15 33568 15 33569 16 20381 17 32875 18 32610A 18 32610A 20 32654 21 27241 21 27241 22 33696 23 32766A 24 27897 25 34053A 26 33833A 26 33839 26 33839 27 33590 28 27677A 29 650451 29 650458 20 37625 20 65048 20 367625 21 27625 21 27625 21 27626 22 33554A 23 33016A 24 27637 25 3016A 25 3016A 26 27677A 27 365048 28 27677A 29 650451 29 650458 20 27625 21 27625 21 27625 21 27626 22 336504 23 33696 24 27697 25 27677 26 33893A 27 27 27 27 27 27 27 27 27 27 27 27 27 2				, , , ,
15         33669         Ring Set (0.020" OS)           16         20381         Ring, Piston pin retaining           17         32875         Rod Assy, Connecting (Incl. 18 & 20)           18         32610A         Bolt, Connecting Rod           20         32654         Dipper, Oil           21         27241         Liffer, Valve           22         33696         Camshaft (Extended)           23         32766A         Cover, Cylinder (Incl. 24, 24A, 30, 31 & 106)           24         27897         Seal, Oil           24A         30318         Seal, Oil           25         34053A         Dipstick (Incl. 27)           26         33893A         Tube Oil filler           27         33590         "O" Ring           28         27677A         * Gasket, Cylinder cover           29         650451         Screw, 1/4-20 x 1-1/4" (Use as required)           29         650488         Screw, 1/4-20 x 1-1/4" (Use as required)           30         27625         Plug, Oil filler (Incl. 35)           31         29673         Gasket, Oil fill plug           32         33554A         Gasket, Oil fill plug           33         33016A         Head, Cylinder (Incl. 35) </td <td></td> <td></td> <td></td> <td></td>				
16         20381         Ring, Piston pin retaining           17         32875         Rod Assy., Connecting (Incl. 18 & 20)           18         32610A         Bolt, Connecting Rod           20         32654         Dipper, Oil           21         27241         Lifter, Valve           22         33696         Camshaft (Extended)           23         32766A         Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106)           24         27897         Seal, Oil           24A         30318         Seal, Oil           25         34053A         Dipstick (Incl. 27)           26         33893A         Tube Oil filler           27         33590         "O" Ring           28         27677A         "Gasket, Cylinder cover           29         650451         Screw, 1/4-20 x 1" (Use as required)           29         650451         Screw, 1/4-20 x 1" (Use as required)           30         27625         Plug, Oil filler (Incl. 31)           31         29673         "Gasket, Oil fill plug           32         33554A         Gasket, Oil filler (Incl. 35)           34         26073         Washer (Not used on late production)           34         260691         Washer (N				
17 32875 18 32610A 20 32654 21 27241 21 27241 22 33696 23 32766A 23 32766A 24 27897 24A 30318 25 34053A 26 33893A 27 5 8 10 10 19 19 19 19 19 19 19 19 19 19 19 19 19				
Bolt, Connecting Rod Dipper, Oil Dipper, O				
20 32654 21 27241 21 lifter, Valve 22 33696 Camshaft (Extended) Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106) Seal, Oil 24A 30318 Seal, Oil 25 34053A Dipstick (Incl. 27) Tube Oil filler 27 33590 "O' Ring 28 27677A Seaket, Cylinder cover Society, 14/-20 x 1-1/4" (Use as required) Screw, 14/-20 x 1-1/4" (Use as required) Screw, 14/-20 x 1-1/4" (Use as required) Screw, 14/-20 x 1-1/4" (Use as required) Washer (Use as required) Screw, 14/-20 x 1-1/4" (Use as required) Screw, 14/-20 x 1-1/4" (Use as required) Screw, 14/-20 x 1-1/4" (Use as required) Screw, 15/-6-18 x 2-1/2" (Use as required) Screw, 15/-6-18 x 2-1/2" (Use as required) Screw, 5/-6-18 x 2-1/2" (Use as required) Screw, 5/-6-18 x 1-1/2" (Use as required) Screw, 5/-6-18 x 1-1/2				
21       27241       Lifter, Valve         22       33696       Camshaft (Extended)         23       32766A       Cover, Cylinder (Incl. 24, 24A, 30, 3 1 & 106)         24       27897       Seal, Oil         24A       30318       Seal, Oil         25       34053A       Dipstick (Incl. 27)         26       33893A       Tube Oil filler         27       33590       "O" Ring         28       27677A       * Gasket, Cylinder cover         29       650451       Screw, 1/4-20 x 1" (Use as required)         29       650488       Screw, 1/4-20 x 1" (Use as required)         30       27625       Plug, Oil filler (Incl. 31)         31       29673       * Gasket, Oil fill plug         32       33554A       Gasket, Oylinder head         43       43       33         33016A       Head, Cylinder (Incl. 35)         42       46073       Washer (Not used on late production)         34       460691       Washer (Not used on late production)         35       4650691       Washer (Not used on late production)         36       460691       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 2" (Use a				
22 33696 23 32766A 24 27897 24A 30318 25 34053A 25 34053A 26 33893A 27 38590 28 27677A 29 650451 29 650451 29 650488 20 27625 29 61048 33 33016A 33 33016A 33 33016A 34 26073 34 650691 35 650865 36 650818 36 650818 37 37 38366 38 31619A 39 31337A 40 31610 31 29673 31 29673 32 3686t, Unique read with a sequired of screw, 5/16-18 x 1-1/2" (Use as required) 37 3366 38 31619A 39 31337A 40 3160 40 31510 40 1161 41 59 32698 41 107 420 x 1 -1/4" (Use as required) 5				
23 32766A 24 27897 24A 30318 25 34053A 27 33590 28 27677A 29 650451 29 65048 30 277625 29 61073 33 33016A 33 33016A 34 26073 34 650691 35 65084A 36 6021A 37 33636 38 363A 37				·
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25 34053A   Dipstick (Incl. 27)				
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28 27677A				
29 650451	27 33	3590		
29 650488	28 27	7677A		* Gasket, Cylinder cover
30 27625 Plug, Oil filler (Incl. 31) 31 29673 * Gasket, Oil fill plug 32 33554A Gasket, Cylinder head 33 33016A Head, Cylinder(Incl. 35) 34 26073 Washer (Not used on late production) 34 650691 Washer (Use as required) 35 650694A Screw, 5/16-18 x 2" (Use as required) 35 650818 Screw, 5/16-18 x 2" (Use as required) 36 6021A Screw, 5/16-18 x 2 " (Use as required) 36 6021A Screw, 5/16-18 x 1-1/2" (As req;not w /650691) 37 33636 Resistor Spark Plug (RJ-8C) 38 31619A * Gasket, Breather 39A 31337A Breather Assy. (Incl. 38 & 40) 40 31410 Element, Breather 45 650128 Screw, 10-24 x 1/2" 46 33673A * Gasket, Intake (1/32" thick) 48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor	29 65	50451		
31       29673       * Gasket, Oil fill plug         32       33554A       Gasket, Cylinder head         33       33016A       Head, Cylinder( Incl. 35)         34       26073       Washer (Not used on late production)         34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       60818       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (As req;not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Assy. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         49       Link, Governor-to-throttle         60       31510       Lever, Governor	29 65	50488		Screw, 1/4-20 x 1-1/4" (Use as requir ed)
32 33554A 33 33016A 34 26073 35 4650691 35 650694A 36 650818 37 650865 38 650865 39 6021A 39 33636 39 31619A 39 31337A 31410 40 31410 40 31410 40 33673A 40 30646 40 31510 40 31510 40 Gasket, Cylinder head 41 Head, Cylinder (Incl. 35) 41 Head, Cylinder (Incl. 35) 42 Washer (Not used on late production) 42 Washer (Use as required) 43 Screw, 5/16-18 x 2" (Use as required) 44 Screw, 5/16-18 x 2" (Use as required) 55 Screw, 5/16-18 x 1-1/2" (As req;not w /650691) 57 Gasket, Breather 58 Gasket, Breather 59 32698 59 32698 50 Link, Governor-to-throttle 50 Lever, Governor	30 27	7625		Plug, Oil filler (Incl. 31)
33 33016A  4 26073  Washer (Not used on late production)  Washer (Use as required)  Screw, 5/16-18 x 2" (Use as required)  Screw, 5/16-18 x 1-1/2" (As req;not w /650691)  Resistor Spark Plug (RJ-8C)  33 31619A  Screw, 5/16-18 x 1-1/2" (As req;not w /650691)  Resistor Spark Plug (RJ-8C)  Gasket, Breather  Spark Breather  Breather Ass'y. (Incl. 38 & 40)  Element, Breather  Screw, 10-24 x 1/2"  Gasket, Intake (1/32" thick)  Screw, 1/4-20 x 1-3/8"  Link, Governor-to-throttle  Lever, Governor	31 29	9673		* Gasket, Oil fill plug
34 26073	32 33	3554A		Gasket, Cylinder head
34 26073	33 33	3016A		Head, Cylinder(Incl. 35)
34       650691       Washer (Use as required)         35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         35       650865       Screw, 5/16-18 x 2" (Use as required)         36       Screw, 5/16-18 x 1-1/2" (As req;not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor	34 26	6073		
35       650694A       Screw, 5/16-18 x 2" (Use as required)         35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         36       650865       Screw, 5/16-18 x 2" (Use as required)         36       Screw, 5/16-18 x 1-1/2" (As req;not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor				
35       650818       Screw, 5/16-18 x 1-1/2" (Use as required)         35       650865       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (As req;not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor				• ,
35       650865       Screw, 5/16-18 x 2" (Use as required)         36       6021A       Screw, 5/16-18 x 1-1/2" (As req;not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor				
36       6021A       Screw, 5/16-18 x 1-1/2" (As req;not w /650691)         37       33636       Resistor Spark Plug (RJ-8C)         38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor				
37 33636 Resistor Spark Plug (RJ-8C) 38 31619A * Gasket, Breather 39A 31337A Breather Ass'y. (Incl. 38 & 40) 40 31410 Element, Breather 45 650128 Screw, 10-24 x 1/2" 46 33673A * Gasket, Intake (1/32" thick) 48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor				
38       31619A       * Gasket, Breather         39A       31337A       Breather Ass'y. (Incl. 38 & 40)         40       31410       Element, Breather         45       650128       Screw, 10-24 x 1/2"         46       33673A       * Gasket, Intake (1/32" thick)         48       30646       Screw, 1/4-20 x 1-3/8"         59       32698       Link, Governor-to-throttle         60       31510       Lever, Governor				
39A 31337A Breather Ass'y. (Incl. 38 & 40) 40 31410 Element, Breather 45 650128 Screw, 10-24 x 1/2" 46 33673A * Gasket, Intake (1/32" thick) 48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor				. • ,
40 31410 Element, Breather 45 650128 Screw, 10-24 x 1/2" 46 33673A * Gasket, Intake (1/32" thick) 48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor				·
45 650128 Screw, 10-24 x 1/2" 46 33673A * Gasket, Intake (1/32" thick) 48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor				· · · · · · · · · · · · · · · · · · ·
46 33673A * Gasket, Intake (1/32" thick) 48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor				·
48 30646 Screw, 1/4-20 x 1-3/8" 59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor				·
59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor				
60 31510 Lever, Governor				·
·				·
63A 31334 Kod, Governor (Incl. 67)				
	63A 31	1334		Kou, Governor (incl. 67)

Def # Deat November	Ot . Description
Ref # Part Number	Qty Description
64 33342	Baffle, Blower housing
65 650561	Screw, 1/4-20 x 5/8"
66 29752	Nut & Lockwasher Assy., 1/4-28 (As re quired)
66	Pop Rivet (Purchase locally)(Use as r equired)
67 28277	Washer, Flat
68 650168	Washer, Flat
69 29212	Screw, 1/4-28 x 7/16"
70 33663C	Blower Housing (For electric starter) NOTE: In original
	production some starters are riveted to the blower housing.
	Replacement housing has threaded studs. Order four nuts
	(29752) for remounting of starter.
70 070704	* Coolect Air plantar
76 27272A	* Gasket, Air cleaner
77 34212	Bracket, Holddown
78 30200	Screw, 10-24 x 9/16"
81 29752	Nut & Lockwasher Assy., 1/4-28
82 33341	Extension, Baffle
83 650701	Screw, 8-18 x 7/16"
84 6201	Screw, 1/4-28 x 7/8"
85 650870	Screw, 1/4-28 x 1-11/16"
86 28212	Spacer
87 26756	* Gasket, Carburetor
90 31715	Body, Air cleaner
92 650152	Screw, 8-32 x 3/8"
93 31914	Bracket, Air cleaner
94 28820	Screw, 10-32 x 1/2"
95 33344	Baffle, Heat
98 34231	Ground Wire
100 730127	Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, &
	221A)(Use as required)
405,005004	
105 30590A	Washer, Flat
106 30574	Shaft, Mechanical governor
107 30591	Gear Assy., Governor (Incl. 105)
108 30588A	Spool Governor
109 29193	Ring, Retaining
111 28371B	Fuel Tank Bracket
112 32762	Fuel Tank Bracket
113A 650675	Washer, Flat
113 650805	Screw, 1/4-20 x 11/16"
114 34711	Fuel Tank (Incl. 115 & 123)
115 410144B	Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.)
115 33032	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low
	profile)
115 34210	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High
113 34210	
	profile)
116 650665	Screw, 1/4-15 x 7/8"
118 30795	Line, Fuel (Braided 16")
118 30962	Line, Fuel (Braided 32")
118 29774	Line, Fuel (Braided 8.25")
119 28819	Spring, Fuel line (Use as required)
121 29745	Extension, Blower housing
122 650128	Screw, 10-24 x 1/2"
123 26460	Clamp, Fuel line (Use as required)
129 650489	Screw, 1/4-20 x 5/8"
139 33670A	* Gasket, Muffler
	5/16-18 x 2-3/8"
140C 650628A	
140 792020	Screw, 1/4-20 x 2-1/4"

Ref #	Part Number	Qty	Description
	30063		Screw, 1/4-20 x 1/2" (Use as required )
140D	26073		Washer, flat
141	33697A		Muffler (Front Discharge)
196A	31335		Clamp, Governor lever
197	650548		Screw, 8-32 x 5/16"
201	610973		Terminal Assy. (Use as required)
	33879A		Control Brkt(In.201,204,205,206,207,2 09,210)
	650139		Screw, 8-32 x 1/2" (Use as required)
	650152		Screw, 8-32 x 3/8" (Use as required)
	30200		Screw, 10-24 9/16" (Use as required)
205	30322		Nut & Lockwasher (Use as required)
206	650688		Screw, 10-32 x 1" (Used on early prod uction)
206	650549		Screw, 5-40 x 7/16" (Used on late pro duction)
	32924		Compression Spring (Used on early pro duction)
207	31342		Compression Spring (Used on late prod uction)
209	28942		Screw, 10-32 x 3/8"
210	27793		Clip, Conduit
211	31426		Spring, Extension
213	650815		Washer, Belleville
214	650607		Nut, Flywheel
217	33668		Screen, Starter
218	33667		Cup, Starter
221	34080		Spacer, Flywheel key
222	650872		Stud, Solid State Assy.
240A	550223		Decal, Name
240	34346		Decal. Instruction
240B	31752		Decal, Air cleaner
243	631021		Inlet Needle, Seat & Clip Assy.
244	631923		Carburetor (Incl. 87) (Refer to Division 5, Section A, page 140
			for breakdown)
245	610944A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown.
246	590420A		Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)
249	33683B		* Gasket Set (Incl. items marked *)
			( /



Ref #	Part Number	Qty	Description
	33876 31715		Gasket, Stator Body, Air cleaner
91 94	30727 28820 730164		Element, Air cleaner Screw, 10-32 x 1/2" Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
113A 139 140 140	28371B 650675 33670A 792020 30063 391026		Fuel Tank Bracket Washer, Flat * Gasket, Muffler Screw, 1/4-20 x 2-1/4" Screw, 1/4-20 x 1/2" (Use as required ) Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.)
201	730165 610973 610944A		Muff.Adapter Kit (Incl.139,140)(As re quired) Terminal Assy. (Use as required) Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown.



Ref #	Part Number	Qty	Description
13	33876		Gasket, Stator
34	26073		Washer (Not used on late production)
34	650691		Washer (Use as required)
38	31619A		* Gasket, Breather
40	31410		Element, Breather
45	650128		Screw, 10-24 x 1/2"
197	650548		Screw, 8-32 x 5/16"
219	34788		Pulley, Starter rope
225	35189		Spacer, Coil Assy.
241	30547A		Contact Assy., Breaker
242	30548B		Condenser
245	610944A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown.
247	33290D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref