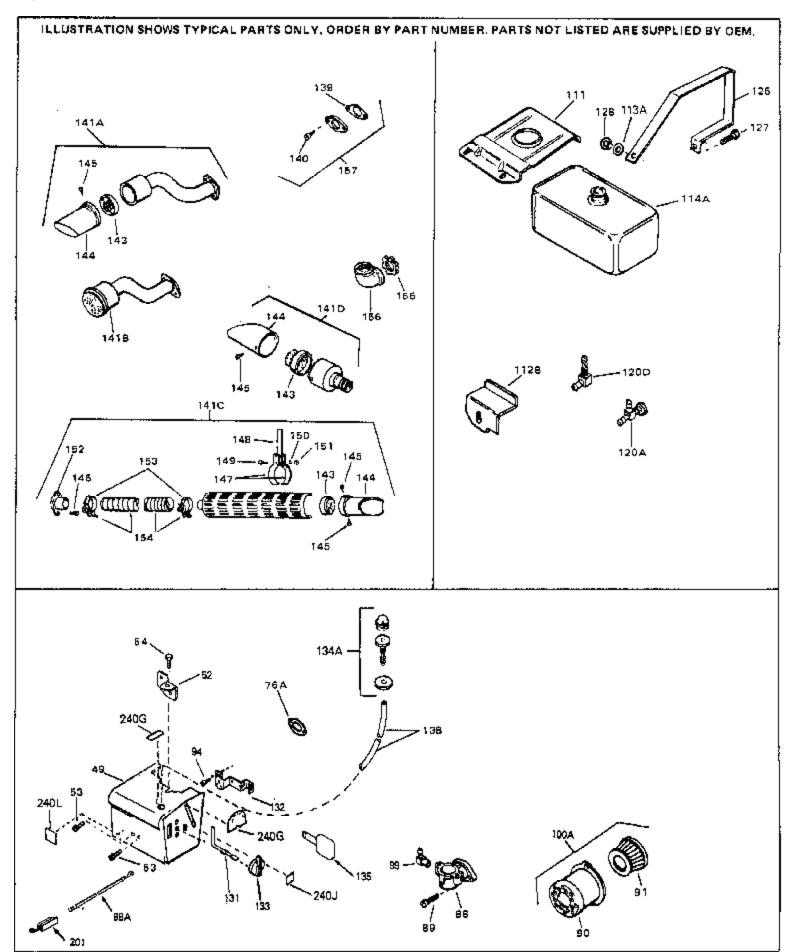


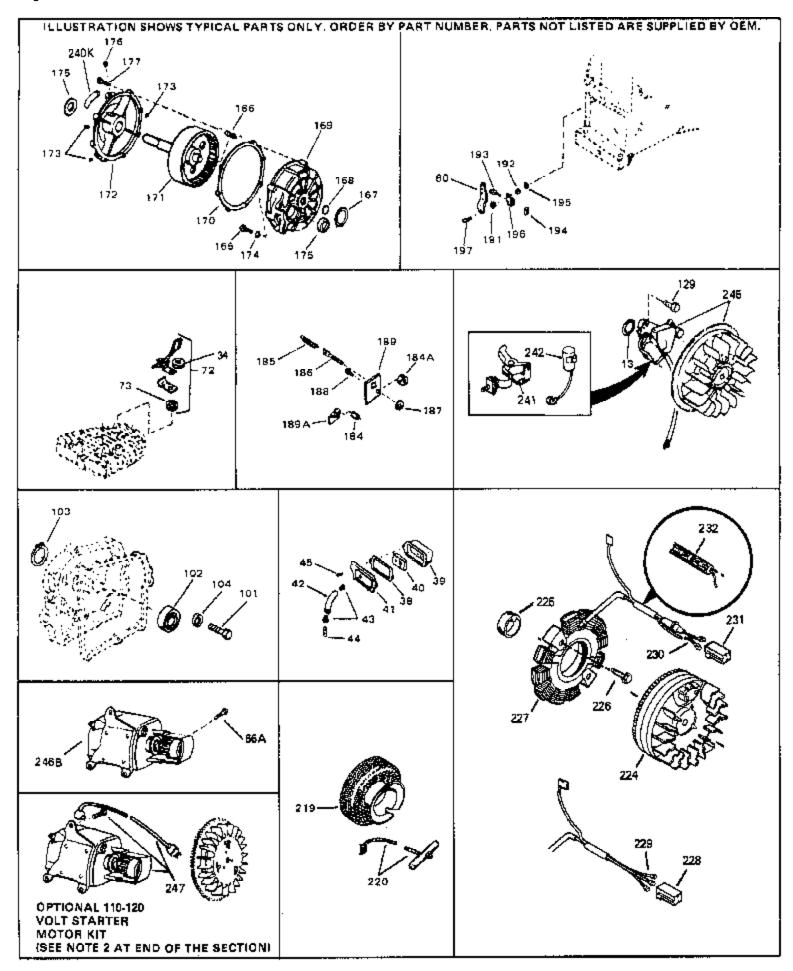
Ref # Part Number				
2 267277 3 27642 4 22600 5 26142 4 22600 5 26144A 5 262645A 5 26344A 5 26345A 6 23313C 6 23313C 6 23315C 6 23315C 7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			Qty	Description
3 27642 4 32600 5 32644A 1 32600 5 32645A 1 Intake Valve (Std.) (Ind. 9) 1 1748e (1/32° OS) (Ind. 9) 6 23315C 6 23315C Exhaust Valve (Std.) (Ind. 9) 8 31673 Cap. Lover valve spring 10 610951 Key, Flywheel 11 33676 Cap. Lover valve spring 13 33876 Cap. Lover valve spring 14 33663B Piston & Pin Assy, (102° OS) (Ind. 16)(2- 13/16°) 14 34536 Piston & Pin Assy, (102° OS) (Ind. 16) 14 34536 Piston & Pin Assy, (102° OS) (Ind. 16) 14 34536 Piston & Pin Assy, (102° OS) (Ind. 16) 14 34536 Piston & Pin Assy, (101° OS) (Ind. 16) 15 33967 Piston & Pin Assy, (101° OS) 16 33968 Piston & Pin Assy, (101° OS) 17 32875 Piston & Pin Assy, (101° OS) 18 32567 Piston & Pin Assy, (101° OS) 18 32569 Piston Pin & Ring Set (101° OS) 19 32569 Piston Pin & Ring Set (101° OS) Piston Pin & Ring Pin Piston Pin Retails Piston Pin & Ring Pin Pin Retails Piston Pin & Ring Pin Pin Pin	1	33674B		Cylinder (Incl. 2, 3 & 4) (2-13/16" B ore)
4 32600 Seal, Oil Intake Valve (Std.) (Inct. 9) 15 32644A Intake Valve (Rtd.) (Inct. 9) 16 23313C Exhaust Valve (Std.) (Inct. 9) 26 23315C Exhaust Valve (Std.) (Inct. 9) 27 31673 Cap. Lower valve spring 28 31672 Spring, Valve 29 31673 Cap. Lower valve spring 29 31673 Cap. Lower valve spring 30 610951 Key, Physheel 31 33976 Cankshaft (Inct. 24) 33876 Cankshaft (Inct. 24) 33876 Cankshaft (Inct. 24) 33863B Piston & Pin Assy. (Std.) (Inct. 16) (2- 13/16") 33876 Cankshaft (Inct. 24) 33863B Piston & Pin Assy. (101" OS) (Inct. 16) 344 33963B Piston & Pin Assy. (101" OS) (Inct. 16) 344 34535 Piston, Pin & Ring Set (Col.) OS) (Inct. 16) 34537 Piston, Pin & Ring Set (Col.) OS) 34 34537 Piston, Pin & Ring Set (Lol) O'S) 35 33868 Ring Set (Lol" O'S) 36 33888 Ring Set (Lol" O'S) 36 23889 Ring Set (Lol" O'S) 37 32875 Rod Assy., Connecting (Inct. 18 & 20) 38 2610A Bolt, Connecting (Inct. 18 & 20) 38 2654 Dipper, Oil 38 26540 Saal, Oil 38 267774 *Gasket, Cylinder (Inct. 24, 30, 31 & 1 06) 38 27625 Piston, Pin & Ring Set (Lol" O'S) 39 30 27625 Pilon (Inct. 24, 30, 31 & 1 06) 39 27625 Pilon (Inct. 24, 30, 31 & 1 06) 30 27625 Pilon (Inct. 24, 30, 31 & 1 06) 30 27625 Pilon (Inct. 24, 30, 31 & 1 06) 31 29673 *Gasket, Cylinder (Inct. 24, 30, 31 & 1 06) 32 30 27625 Pilon (Inct. 24, 20, 31 & 2 06) 33 30 27625 Pilon (Inct. 24, 20, 31 & 2 06) 34 65081 Screw, 14-20 x 1" (Use as required) 35 650814 Screw, 14-20 x 1" (Use as required) 36 650814 Screw, 16-18 x 2" (Use as required) 37 34650 Roset, Cylinder (Inct. 35) 38 31610A Breather Assy, (Inct. 38 & 40) 39 31337A Breather Assy, (Inct. 38 & 40) 31410 Element, Breather 48 3304 Roset, Cylinder (Inct. 35) 49 34 3304 Roset (Inct. 36) 40 3763 Roset, Cylinder (Inct. 37) 40 31410 Element, Breather 49 3342 Bellet (Inct. 24, 30, 31 & 40, 40, 40, 40, 40, 40, 40, 40, 40, 40,	2	26727		Pin, Dowel
4 32600 Seal, Oil Intake Valve (Std.) (Inct. 9) 15 32644A Intake Valve (Rtd.) (Inct. 9) 16 23313C Exhaust Valve (Std.) (Inct. 9) 26 23315C Exhaust Valve (Std.) (Inct. 9) 27 31673 Cap. Lower valve spring 28 31672 Spring, Valve 29 31673 Cap. Lower valve spring 29 31673 Cap. Lower valve spring 30 610951 Key, Physheel 31 33976 Cankshaft (Inct. 24) 33876 Cankshaft (Inct. 24) 33876 Cankshaft (Inct. 24) 33863B Piston & Pin Assy. (Std.) (Inct. 16) (2- 13/16") 33876 Cankshaft (Inct. 24) 33863B Piston & Pin Assy. (101" OS) (Inct. 16) 344 33963B Piston & Pin Assy. (101" OS) (Inct. 16) 344 34535 Piston, Pin & Ring Set (Col.) OS) (Inct. 16) 34537 Piston, Pin & Ring Set (Col.) OS) 34 34537 Piston, Pin & Ring Set (Lol) O'S) 35 33868 Ring Set (Lol" O'S) 36 33888 Ring Set (Lol" O'S) 36 23889 Ring Set (Lol" O'S) 37 32875 Rod Assy., Connecting (Inct. 18 & 20) 38 2610A Bolt, Connecting (Inct. 18 & 20) 38 2654 Dipper, Oil 38 26540 Saal, Oil 38 267774 *Gasket, Cylinder (Inct. 24, 30, 31 & 1 06) 38 27625 Piston, Pin & Ring Set (Lol" O'S) 39 30 27625 Pilon (Inct. 24, 30, 31 & 1 06) 39 27625 Pilon (Inct. 24, 30, 31 & 1 06) 30 27625 Pilon (Inct. 24, 30, 31 & 1 06) 30 27625 Pilon (Inct. 24, 30, 31 & 1 06) 31 29673 *Gasket, Cylinder (Inct. 24, 30, 31 & 1 06) 32 30 27625 Pilon (Inct. 24, 20, 31 & 2 06) 33 30 27625 Pilon (Inct. 24, 20, 31 & 2 06) 34 65081 Screw, 14-20 x 1" (Use as required) 35 650814 Screw, 14-20 x 1" (Use as required) 36 650814 Screw, 16-18 x 2" (Use as required) 37 34650 Roset, Cylinder (Inct. 35) 38 31610A Breather Assy, (Inct. 38 & 40) 39 31337A Breather Assy, (Inct. 38 & 40) 31410 Element, Breather 48 3304 Roset, Cylinder (Inct. 35) 49 34 3304 Roset (Inct. 36) 40 3763 Roset, Cylinder (Inct. 37) 40 31410 Element, Breather 49 3342 Bellet (Inct. 24, 30, 31 & 40, 40, 40, 40, 40, 40, 40, 40, 40, 40,	3	27642		Oil Drain Plug
5 32644A	4	32600		<u> </u>
5 32645A Intake Valve (132° OS) (incl. 9) 6 29315C Exhaust Valve (132° OS) (incl. 9) 6 29315C Exhaust Valve (132° OS) (incl. 9) 8 31672 Spring, Valve 9 31673 Cap. Lower valve spring Key, Phywheel 11 33676 Crankshaft (incl. 24) 13 33876 Gasket, Stator 14A 32562B Piston & Pin Assy, (3td.) (incl. 16)(2- 12/16°) 14A 32562B Piston & Pin Assy, (101° OS) (incl. 16) 14A 33564B Piston & Pin Assy, (101° OS) (incl. 16) 14 34535 Piston, Pin & Ring Set (101° OS) 14 34536 Piston, Pin & Ring Set (101° OS) 15 33967 Ring Set (101° OS) 16 33968 Ring Set (101° OS) 16 20381 Ring, Piston pin retaining 17 32875 Rod Assy, Connecting (incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 23 30756B Cover, Oil 24 28540 Seal, Oil 25 26777A "Gasket, Cylinder (incl. 24, 30, 31 & 1 06) 26 27677A "Gasket, Cylinder (incl. 24, 30, 31 & 1 06) 27 2655 Pilon, Pin Gasket, Cylinder (incl. 24, 30, 31 & 1 06) 38 32673 "Gasket, Cylinder (incl. 24, 30, 31 & 1 06) 39 27625 Pilon, Pin Gasket, Cylinder (incl. 24, 30, 31 & 1 06) 39 27625 Pilon, Pin Gasket, Cylinder (incl. 24, 30, 31 & 1 06) 30 27625 Pilon, Pin Gasket, Cylinder (incl. 24, 30, 31 & 1 06) 30 27625 Pilon, Pin Gasket, Cylinder (incl. 24, 30, 31 & 1 06) 31 29673 "Gasket, Cylinder (incl. 35) 32 30564 Score, 14-20 x 1 -14" (Use as required) 35 600814 Score, 15-16 x 2 "Use as required) 36 600814 Score, 15-16 x 2 "Use as required) 37 34251 Resistor Spark Plug (RJ-17LM) 48 36066 Score, 15-16 x 2 "Use as required) 37 34251 Resistor Spark Plug (RJ-17LM) 48 36066 Pipe, Intake 48 30646 Score, 15-16 x 2 "Use as required) 49 3046 Score, 15-16 x 2 "Use as required) 40 31410 Element, Breather 49 3046 Score, 15-16 x 2 "Use as required) 40 31410 Element, Breather 40 30472 History Pin Resistor Spark Plug (RJ-17LM) 41 34-20 x "Use Score, 15-16 x 2 "Use Score, 15-16 x 2 "Use Score, 15-16 x 2"Use Score, 1				
6 29315C Exhaust Valve (732 CS) (Incl. 9) 6 31672 Spring, Valve 9 31673 Cap. Lower valve spring 10 610951 Key, Plywheel 11 33676 Crankshaft (Incl. 24) 33876 Carshaft (Incl. 24) 33876 Carshaft (Incl. 24) 13 33876 Carshaft (Incl. 24) 14 33563B Piston & Pin Assy, (Ott) 'OS) (Incl. 16) 14 33563B Piston & Pin Assy, (Ott) 'OS) (Incl. 16) 14 34536 Piston & Pin Assy, (Ott) 'OS) (Incl. 16) 14 34536 Piston, Pin & Ring Set (1010' OS) 14 34536 Piston, Pin & Ring Set (1010' OS) 15 33567 Ring Set (Std.) (2-13/16' Bore) 15 33568 Ring Set (Ott) 'OS) 15 33568 Ring Set (Ott) 'OS) 16 33369 Ring Set (Ott) 'OS) 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Dipper, Oil 19 22654 Dipper, Oil 20 32654 Dipper, Oil 21 277241 Lifter, Valve 22 33158 Canshaft 23 30758B Canshaft 24 28540 Seal, Oil Core, Oil 25 27677A Gasket, Cylinder cover 26 550451 Screw, 14-20 x 1-1/4' (Use as required) 27 27625 Plug, Oil fill plug 27 33554A Gasket, Ojlinder (Incl. 24, 30, 31 & 1 06) 28 26673 Gasket, Oil fill plug 38 33016A Head, Cylinder (Incl. 25) 39 56084B Screw, 14-20 x 1-1/4' (Use as required) 30 27625 Plug, Oil fill plug 31 33016A Head, Cylinder (Incl. 35) 39 66084B Screw, 14-20 x 1-1/4' (Use as required) 30 66084A Screw, 14-20 x 1-1/4' (Use as required) 30 660845 Screw, 16-8 x 1-1/2' (Use as required) 30 660865 Screw, 516-18 x 2 (Use as required) 30 660865 Screw, 516-18 x 1-1/2' (Use as required) 31307A Resistor Office of Pin Resistor (Not used on late production) 46 650128 Gasket, Oil fill plug 47 3366 Plug, Oil filer (Incl. 35) 48 650691 Screw, 516-18 x 1-1/2' (Use as required) 49 63646 Screw, 516-18 x 2 (Use as required) 50 646 Screw, 516-18 x 1-1/2' (Use as required) 50 646 Screw, 516-18 x 1-1/2' (Use as required) 50 650661 Screw, 516-18 x 1-1/2' (Use as required) 50 650661 Screw, 516-18 x 2 (Use as required) 50 650675 Screw, 14-20 x 1-38'' 50 650675 Screw, 14-20 x 1-38'' 50 650661 Screw, 14-20 x 1-38'' 50 650				, , , ,
6 29315C 8 31672 9 31673 10 610951 11 33676 11 33676 11 33676 12 33876 13 33876 14 33662B 14 33662B 14 33663B 14 33664B 14 33664B 14 34636 14 34636 15 14 34636 16 14 34636 17 338676 18 338677 18 338678 19 15ton & Pin Assy. (Jou? OS) (Incl. 16) (Incl. 16				
8 31672 Spring, Valve 9 31673 Cap. Lover valve spring 10 610951 Key, Flywheel 111 33676 Cap. Lover valve spring 111 33663 Piston, Pin Assy, (0.02° OS) (Incl. 16) Piston, Pin Assy, (0.02° OS) (Incl. 16) Piston, Pin Assy, Cop. Lover (Std.) (2.13'16' Bore) Piston, Pin Assy, Cap. Lover (Std.) (2.13'16' Bore) Ring Set (Std.) (2.13'16' Ring				
9 31673 10 610951 11 33676 12 133876 13 33876 14 33562B 14 33562B 14 33563B 14 33563B 14 33563B 15 14 33563B 16 15 14 34536 17 15 15 16 16 16 16 16 16 16 16 16 16 16 16 16				, , , ,
10 610851 11 33676 12 338776 13 338776 14 336628 14 336628 14 3456318 14 336638 14 34535 14 34535 15 34568 16 34537 17 34537 18 328777 18 32877 18				
11 33676 13 33876 14A 33563B 14A 33563B 14A 33563B 14A 33564B 14A 33564B 14A 33564B 14B				
13 33876 14A 33562B Piston & Pin Assy, (Std.) (Incl. 16) (2- 13/16") 14A 33663B Piston & Pin Assy, (.000" OS) (Incl. 16) 14A 33664B Piston & Pin Assy, (.000" OS) (Incl. 16) 14A 33664B Piston & Pin Assy, (.000" OS) (Incl. 16) 14 34536 Piston, Pin & Ring Set (.010" OS) 14 34536 Piston, Pin & Ring Set (.010" OS) 15 33567 Piston, Pin & Ring Set (.010" OS) 15 33568 Piston, Pin & Ring Set (.020" OS) 16 20381 Ring Set (.020" OS) 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Carnshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 22540 Seal, Oil 28 27677A Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 30 27625 Plug, Oil fill plug 31 29673 Gasket, Cylinder (Incl. 31) 32 33554A Gasket, Cylinder (Incl. 31) 33 30106A Head, Cylinder (Incl. 31) 34 650691 Washer (Not used on late production) 35 650918 Screw, 5/16-18 x 1-1/2" (Use as required) 36 600914 Screw, 5/16-18 x 1-1/2" (Use as required) 37 34251 Residual Screw, 5/16-18 x 1-1/2" (Use as required) 38 31619A Gasket, Foreith Res X, Foreith Res X				
14A 33563B				· · · · · · · · · · · · · · · · · · ·
14A 33663B				
14A 33564B Piston & Pin Ass'y. (202" OS) (incl. 16) 14 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Jol.) (2-13/1 6" Bore) 15 33567 Ring Set (Mol.) (2-13/1 6" Bore) 15 33568 Ring Set (Mol.) (2-13/1 6" Bore) 15 33569 Ring Set (Mol.) (2-13/1 6" Bore) 16 20381 Ring Set (Mol.) (2-13/1 6" Bore) 17 32875 Ring Set (Mol.) (2-13/1 6" Bore) 18 32610A Bott, Connecting Rod 20 32654 Dipper, Oil 21 27241 Liffer, Valve 22 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 28540 Seal, Oil 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 14-20 x 1" (Use as required) 29 650458 Screw, 14-20 x 1 " (Use as required) 29 650458 Screw, 14-20 x 1 " (Use as required) 29 650451 Screw, 14-20 x 1 " (Use as required) 30 27625 Pilgr, Oil filler (Incl. 31) 31 29673 Gasket, Cylinder head 33 33016A Head, Cylinder (Incl. 35) 34 26073 Washer (Not used on late production) 36 650691 Washer (Not used on late production) 37 650691 Washer (Not used on late production) 38 650691 Washer (Not used on late production) 39 650865 Screw, 516-18 x 2" (Use as required) 30 3016A Screw, 516-18 x 1-1/2" (Use as required) 30 30163 Screw, 516-18 x 1-1/2" (Use as required) 30 30163 Screw, 516-18 x 1-1/2" (Use as required) 30 30163 Screw, 516-18 x 1-1/2" (Use as required) 30 30163 Screw, 516-18 x 1-1/2" (Use as required) 30 30163 Screw, 516-18 x 1-1/2" (Use as required) 30 30163 Screw, 516-18 x 1-1/2" (Use as required) 30 30164 Screw, 516-18 x 1-1/2" (Use as required) 30 30164 Screw, 516-18 x 1-1/2" (Use as required) 30 30164 Screw, 516-18 x 1-1/2" (Use as required) 30 30165 Screw, 516-18 x 1-1/2" (Use as required) 30 30169 Screw, 516-18 x 1-1/2" (Use as required) 30 30169 Screw, 516-18 x 1-1/2" (Use as required) 30 30169 Screw, 516-18 x 1-1/2" (Use as required) 30 30169 Screw, 516-18 x 1-1/2" (Use as required) 30 30169 Screw, 516-18 x 1-1/2" (Use as required) 30 30169 Screw, 516-18 x 1-1/2" (Use as required) 30 30169 Screw, 516-18 x 1-1/2" (Use as required) 30 30169 Screw, 516-18 x 1-1/2" (Use as required	14A	33562B		Piston & Pin Ass'y.(Std.)(Incl.16)(2- 13/16")
14 34536	14A	33563B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14 34536 Piston, Pin & Ring Set (Otd.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (10/10" OS) 14 34537 Piston, Pin & Ring Set (10/10" OS) 15 333668 Ring Set (10/10" OS) 16 33368 Ring Set (10/10" OS) 16 33368 Ring Set (10/10" OS) 17 32875 Rod Assy., Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 32654 Dipper, Oil 12 27241 Lifter, Valve 12 33158 Camshaft 13 325864 Seal, Oil 14 27677A "Gasket, Cylinder (Incl. 24, 30, 31 & 1 06) 15 24 28540 Seal, Oil 16 29 650481 Screw, 14-20 x 1" (Use as required) 17 32675 Plug, Oil filler (Incl. 31) 18 32610A Screw, 14-20 x 1" (Use as required) 19 650488 Screw, 14-20 x 1-14" (Use as required) 19 650489 Screw, 14-20 x 1-14" (Use as required) 19 650481 Screw, 14-20 x 1-14" (Use as required) 19 650481 Screw, 14-20 x 1-14" (Use as required) 19 650481 Screw, 14-20 x 1-14" (Use as required) 19 650481 Screw, 14-20 x 1-14" (Use as required) 19 650481 Screw, 14-20 x 1-14" (Use as required) 19 650481 Screw, 14-20 x 1-14" (Use as required) 19 650691 Washer (Not used on late production) 19 650694 Screw, 51-618 x 2" (Use as required) 19 650865 Screw, 51-618 x 2" (Use as required) 19 650865 Screw, 51-618 x 1-1/2" (Use as required) 19 650866 Screw, 51-618 x 1-1/2" (As required) 20 70 70 70 70 70 70 70 70 70 70 70 70 70	14A	33564B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14 34536 Piston, Pin & Ring Set (J010" OS) 14 34537 Piston, Pin & Ring Set (J020" OS) 15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (J02" OS) 16 20381 Ring Set (J02" OS) 16 20381 Ring, Piston pin retaining 17 32875 Rod Assy., Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 Joper, Oil 11 Lifter, Valve 12 33158 Camshaft 12 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 12 28 27677A "Gasket, Cylinder (Incl. 24, 30, 31 & 1 06) 12 28 27677A "Gasket, Cylinder (Incl. 24) 19 650451 Screw, 1/4-20 x 1" (Use as required) 10 27625 Pilug, Oil filler (Incl. 31) 11 29673 "Gasket, Oil fill plug 12 33554A Gasket, Cylinder head 13 33016A Head, Cylinder (Incl. 35) 14 26073 Washer (Not used on late production) 15 650694A Screw, 5/16-18 x 2" (Use as required) 16 650696 Screw, 5/16-18 x 2" (Use as required) 17 34251 Resistor Spark Plug (RJ-17LM) 18 31619A "Gasket, Breather 18 36068 Screw, 5/16-18 x 1-1/2" (As required) 18 366073 Breather 18 3660 Pipe, Intake 18 30646 Screw, 5/16-18 x 1-1/2" (As required) 28 30598 Link, Governor to-throttle 29 40 3342 Beffle, Blower housing 20 5000 Screw, 1/4-20 x 1-3/8" Link, Governor to-throttle 20 10 12 12 12 12 12 12 12 12 12 12 12 12 12	14	34535		
14 34537 Piston, Pin & Ring Set (1020" OS) 15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (010" OS) 16 20381 Ring Set (020" OS) 16 20381 Ring Set (020" OS) 18 32610A Ring, Piston pin retaining 17 32875 Rod Assy., Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32664 Dipper, Oil 21 27241 Lifter, Valwe 22 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 28540 Seal, Oil 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 29 650488 Screw, 1/4-20 x 1" (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 "Gasket, Oil fill plug 33 33544 Gasket, Oil fill plug 33 33544 Gasket, Oil fill plug 34 560691 Washer (Use as required) 35 650691 Washer (Use as required) 36 650691 Screw, 5/16-18 x 2" (Use as required) 36 650691 Screw, 5/16-18 x 2" (Use as required) 37 34251 Resistor Spark Plug, Roll (Use as required) 38 650691 Screw, 5/16-18 x 2" (Use as required) 39 65081 Screw, 5/16-18 x 2" (Use as required) 30 60014 Screw, 5/16-18 x 1-1/2" (As req.not w /650691) 31 7 34251 Resistor Spark Plug (R.) 17/LM) 32 31337A Breather Sasy, (Incl. 38 & 40) 33 1619A "Gasket, Breather 34 3366 Pipe, Intake 36 30646 Screw, 5/16-18 x 1-1/2" (Intake) 37 34261 Lever, Covernor 38 31334 Rod, Governor (Ind. 67) 38 3134 Rod, Governor (Ind. 67) 38 31696 Screw, 1/4-20 x 5/8"	14	34536		
15 33568 Ring Set (301) (2-13/16" Bore) 15 33568 Ring Set (0.20" OS) 16 20381 Ring, Piston pin retaining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 277241 Lifter, Valve 22 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 22540 Seal, Oil 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1-1/4" (Use as required) 29 650488 Screw, 1/4-20 x 1-1/4" (Use as required) 29 650488 Screw, 1/4-20 x 1-1/4" (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 "Gasket, Oil fill plug 32 33554A Gasket, Oylinder Inead 43 33016A Head, Cylinder Inead 43 33016A Head, Cylinder (Incl. 35) 44 26073 Washer (Not used on late production) 45 650818 Screw, 5/16-18 x 2" (Use as required) 55 650818 Screw, 5/16-18 x 2" (Use as required) 56 650818 Screw, 5/16-18 x 2" (Use as required) 57 650818 Screw, 5/16-18 x 2" (Use as required) 58 650816 Screw, 5/16-18 x 1-1/2" (Use as required) 59 34251 Resistor Spark Plug (RJ-17LM) 50 34374 Resistor Spark Plug (RJ-17LM) 50 34374 Resistor Spark Plug (RJ-17LM) 51 3433774 Breather Sasy, (Incl. 38 & 40) 51 Element, Breather 51 32698 Link, Governor-to-throttle 52 4 23752 Nut & Lockwasher Assy, 1/4-28 (As required) 53 650861 Screw, 1/4-20 x 1-3/8" 54 33342 Baffle, Blower housing 55 650861 Screw, 1/4-20 x 5/8" 56 6 29752 Nut & Lockwasher Assy., 1/4-28 (As required)				
15 33568 15 33569 16 20381 17 32875 18 32610A 20 32654 21 27241 22 33158 23 30756B 24 28540 25 27677A 29 650451 29 650481 30 27625 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 31 29673 32 30554A 33 33016A 34 26073 35686 35 264 27677 26 26 26 26 26 26 26 26 26 26 26 26 26				
15 33569				, , ,
16 20381 Ring, Piston pin retaining 17 32875 Rod Assy., Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 28540 Seal, Oil 28 27677A "Gasket, Cylinder cover 29 650481 Screw, 1/4-20 x 1" (Use as required) 30 27625 Plug, Oil filler (Incl. 31) 31 29673 "Gasket, Cylinder (Incl. 31) 31 29673 "Gasket, Cylinder (Incl. 31) 31 29673 "Gasket, Cylinder (Incl. 35) 34 26073 Washer (Not used on late production) 34 26073 Washer (Use as required) 35 650691 Washer (Use as required) 36 560691 Screw, 5/16-18 x 2" (Use as required) 36 56094 Screw, 5/16-18 x 1-1/2" (Use as required)				
17 32875 18 32610A 20 32654 20 32654 21 27241 21 27241 22 33158 23 30756B 24 28540 28 27677A 29 650451 30 27625 29 650488 30 27625 31 29673 32 33554A 33 3016A 33 3016A 35 650894A 36 65021A 37 34251 38 1619A 39 31337A 40 31410 40 31410 40 31410 40 31410 41 36 3606 41 3 3666 41 3 3666 41 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 4 3 3666 5 5 2 6 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
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## Gasket, Cylinder cover				Cover, Cylinder (Incl. 24, 30, 31 & 1 06)
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30 27625	29	650451		Screw, 1/4-20 x 1" (Use as required)
30 27625	29	650488		Screw, 1/4-20 x 1-1/4" (Use as requir ed)
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59 32698 Link, Governor-to-throttle 60 31510 Lever, Governor 63A 31334 Rod, Governor (Incl. 67) 64 33342 Baffle, Blower housing 65 650561 Screw, 1/4-20 x 5/8" 66 29752 Nut & Lockwasher Assy., 1/4-28 (As re quired)	47	33666		Pipe, Intake
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60 31510 Lever, Governor 63A 31334 Rod, Governor (Incl. 67) 64 33342 Baffle, Blower housing 65 650561 Screw, 1/4-20 x 5/8" 66 29752 Nut & Lockwasher Assy., 1/4-28 (As re quired)	59	32698		Link, Governor-to-throttle
63A 31334 Rod, Governor (Incl. 67) 64 33342 Baffle, Blower housing 65 650561 Screw, 1/4-20 x 5/8" 66 29752 Nut & Lockwasher Assy., 1/4-28 (As re quired)				
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Ref # Part Number	Qty Description
67 28277	Washer, Flat
68 650168	Washer, Flat
69 29212	Screw, 1/4-28 x 7/16"
70 33663C	Blower Housing (For electric starter) NOTE: In original
70 00000	production some starters are riveted to the blower housing.
	Replacement housing has threaded studs. Order four nuts
	(29752) for remounting of starter.
	(29732) for ferrioditing of starter.
74A 30747	Clip, Spark plug shorting
75 650890	Lockwasher
76 27272A	* Gasket, Air cleaner
77 34212	Bracket, Holddown
78 30200	Screw, 10-24 x 9/16"
81 29752	Nut & Lockwasher Assy., 1/4-28
82 33341	Extension, Baffle
83 650701	Screw, 8-18 x 7/16"
84 6201	Screw, 1/4-28 x 7/8"
85 650870	Screw, 1/4-28 x 1-11/16"
86 28212	Spacer
87 26756	* Gasket, Carburetor
90 31715	Body, Air cleaner
92 650152	Screw, 8-32 x 3/8"
93 31691	Bracket, Air cleaner
94 28820	Screw, 10-32 x 1/2"
95 33344	Baffle, Heat
98 35349	Ground Wire
100 730127	Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, &
	221A)(Use as required)
102 28458	Bearing, Ball
105 30590A	Washer, Flat
106 30574	Shaft, Mechanical governor
107 30591	Gear Assy., Governor (Incl. 105)
108 30588A	Spool Governor
109 29193	Ring, Retaining
111 28371B	Fuel Tank Bracket
112 32762	Fuel Tank Bracket
113 650561	Screw, 1/4-20 x 5/8"
114 34711	Fuel Tank (Incl. 115 & 123)
115 410144B	Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.)
115 33032	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low
	profile)
115 34210	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High
110 34210	profile)
116 650665	Screw, 1/4-15 x 7/8"
118 29774	Line, Fuel (Braided 8.25")
118 30795	Line, Fuel (Braided 16")
118 30962	Line, Fuel (Braided 32")
119 28819	Spring, Fuel line (Use as required)
121 29745	Extension, Blower housing
122 650128	Screw, 10-24 x 1/2"
123 26460	Clamp, Fuel line (Use as required)
129 650489	Screw, 1/4-20 x 5/8"
130 27276	Cover, Spark plug
139 33670A	* Gasket, Muffler
140 650561	Screw, 1/4-20 x 5/8"
140 30063	Screw, 1/4-20 x 1/2" (Use as required)
140C 650628A	5/16-18 x 2-3/8"

	Part Number	Qty	Description
	26073		Washer, flat
	33356		Terminal, Ground
	28545		Grommet, Plastic
	650760		Screw, 8-32 x 3/8"
	650548		Screw, 8-32 x 5/16"
	610973		Terminal Assy. (Use as required)
	33857		Spring Assy. (Used in late production)
202A	32923		Spring, Torsion (Used in early production)
	730136A		Control Brkt (Incl.202,202A,204,205,2 06,207)
204	650139		Screw, 8-32 x 1/2" (Use as required)
204	650152		Screw, 8-32 x 3/8" (Use as required)
204	30200		Screw, 10-24 9/16" (Use as required)
205	30322		Nut & Lockwasher (Use as required)
206	650688		Screw, 10-32 x 1" (Used on early prod uction)
206	650549		Screw, 5-40 x 7/16" (Used on late pro duction)
207	32924		Compression Spring (Used on early pro duction)
207	31342		Compression Spring (Used on late prod uction)
209	28942		Screw, 10-32 x 3/8"
210	27793		Clip, Conduit
211	31426		Spring, Extension
213	650815		Washer, Belleville
214	650607		Nut, Flywheel
217	33668		Screen, Starter
218	33667		Cup, Starter
221	34080		Spacer, Flywheel key
222	650872		Stud, Solid State Assy.
240A	550223		Decal, Name
240	34346		Decal. Instruction
240B	31752		Decal, Air cleaner
243	631021		Inlet Needle, Seat & Clip Assy.
244	631702		Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114
			for breakdown)
245	610942A		Magneto NOTE: The complete magneto is not available as
			an assembly. The magneto number is shown for reference
			purposes only. Order component partsindividually, as shown in partslict (Refer to Division F. Segtion B. page 35 for
			in partslist. (Refer to Division 5, Section B, page 35 for
			breakdown)
246	590420A		Rewind Starter NOTE: In original production some starters
			are riveted to the blowerhousing. Replacement housing has
			threaded studs. Order four nuts (29752) for remounting of
			starter. (Refer to Division 5, Section C, page 25 for
			breakdown)
240	33683B		* Gasket Set (Incl. items marked *)
249	JUUUD		Gasket Set (IIICI. ILEITIS Market)



Ref #	Part Number	Qty	Description
	33876	_	Gasket, Stator
90	31715		Body, Air cleaner
91	30727		Element, Air cleaner
94	28820		Screw, 10-32 x 1/2"
100A	730164		Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
111	28371B		Fuel Tank Bracket
139	33670A		* Gasket, Muffler
140	650561		Screw, 1/4-20 x 5/8"
140	30063		Screw, 1/4-20 x 1/2" (Use as required)
141D	391026		Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan
			be used on any model.)
141A	33699		Muffler (Spark Arresting)(In.143,144, 145)
143	33323		Screen, Muffler
144	33700		Cover & Tube, Muffler
145	650578		Screw, 8-18 x 3/8"
157	730165		Muff.Adapter Kit (Incl.139,140)(As re quired)
201	610973		Terminal Assy. (Use as required)
245	610942A		Magneto NOTE: The complete magneto is not available as
			an assembly. The magneto number is shown for reference
			purposes only. Order component partsindividually, as shown
			in partslist. (Refer to Division 5, Section B, page 35 for
			breakdown)



Ref #	Part Number	Qty	Description
13	33876	•	Gasket, Stator
34	26073		Washer (Not used on late production)
34	650691		Washer (Use as required)
38	31619A		* Gasket, Breather
40	31410		Element, Breather
45	650128		Screw, 10-24 x 1/2"
101	30200		Screw, 10-24 x 9/16"
102	28458		Bearing, Ball
103	28539		Ring, Retaining
104	28537		Washer, Flat
	29918		Washer, Lock, #8
	30322		Nut & Lockwasher, 8-32
	29826		Screw, 10-32 x 3/4"
	29216		Nut, Square, 10-32
	29642		Ring, Retaining
	29916		Clamp, Governor lever
	650548		Screw, 8-32 x 5/16"
	34788		Pulley, Starter rope
	35189		Spacer, Coil Assy.
	30547A		Contact Assy., Breaker
	30548B		Condenser
245	610942A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown)
247	33290D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref