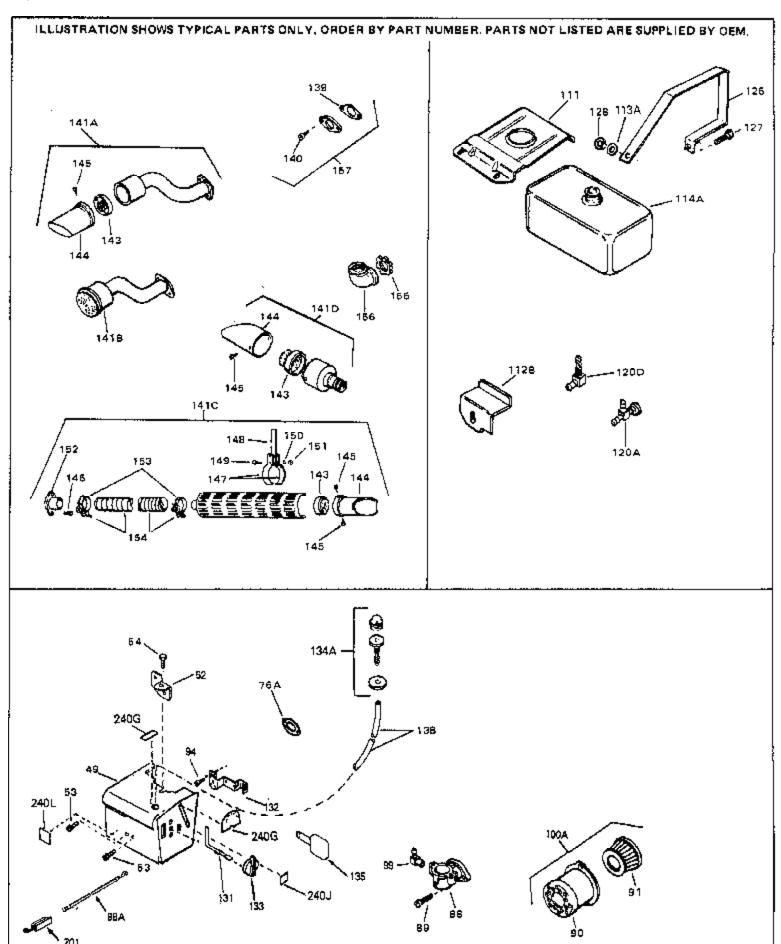


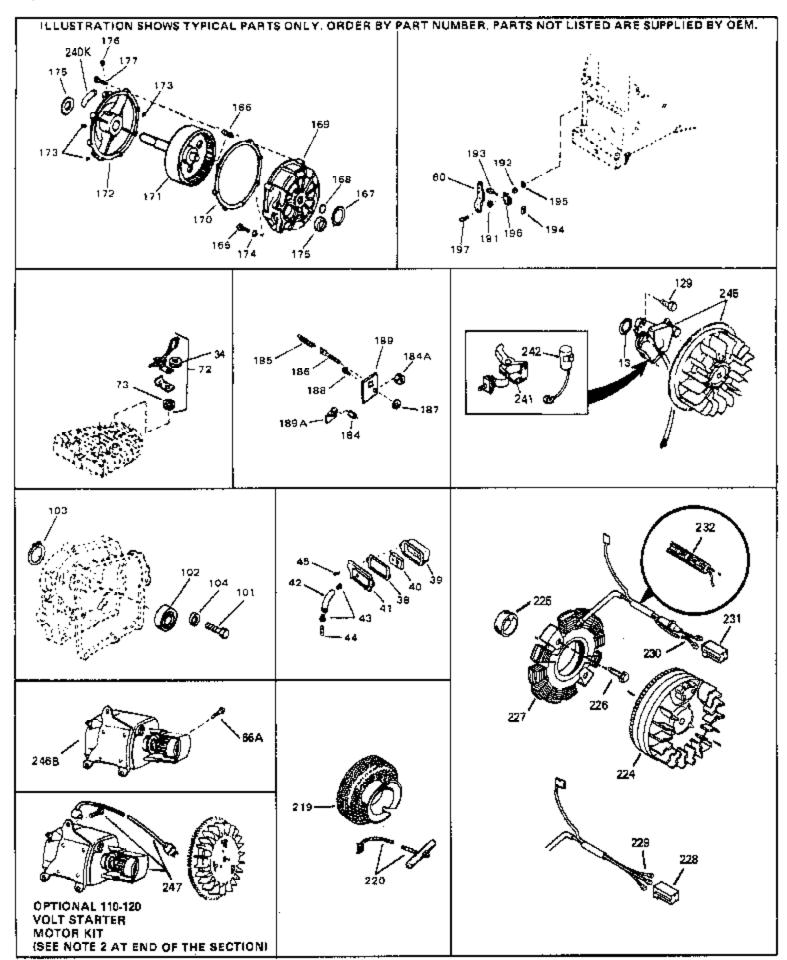
Ref # Part Number	D.(#	D. d.N. selver	<u> </u>	Description
2 267277 3 27642 3 27642 Coli Drain Plug 3 26852 4 2600 5 281, Oil 5 2644A Intake Valve (Std.) (Incl. 9) Intake Valve (132° OS) (Incl. 9) 5 2645A 6 28313C Exhaust Valve (132° OS) (Incl. 9) 8 31672 9 31673 10 610951 11 33677A 12 32233 Washer, Thrust 12 23233 Washer, Thrust 13 33876 Gasket, Stator 14 34535 Piston, Pin & Ring Set (Otl') (O' OS) 14 34536 Piston, Pin & Ring Set (O' O' OS) 14 34537 Piston, Pin & Ring Set (O') (Incl. 16) 15 33563 Piston, Pin & Ring Set (O') (Incl. 16) 15 33564B Piston, Pin & Ring Set (O') (Incl. 16) 15 33567 Ring Set (Std.) (2-13/16° Bore) 16 20381 Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) 17 28875 Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Set (Std.) (2-13/16° Bore) Ring Set (O' O' OS) Ring Ring Ring Ring Ring Ring Ring Ring			Qty	
3 27642 3 28582 4 32600 5 2844A 5 32645A 5 32645A 6 23313C 6 23313C 6 23313C 6 23313C 7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2				
3 28522 Oil Drain Plug 5 32644A Intake Valve (Std.) (Ind. 9) 5 32645A Intake Valve (Std.) (Ind. 9) 6 29315C Exhaust Valve (Std.) (Ind. 9) 8 31672 Spring Valve 9 31673 Cap. Lover valve spring 10 610961 Kay, Plywheel 11 33677A Cap. Lover valve spring 12 32223 Washer, Thrust 13 32223 Washer, Thrust 14 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34535 Piston, Pin & Ring Set (Cid.) (2-13/1 6" Bore) 14 34535 Piston, Pin & Ring Set (Cid.) (2-13/1 6" Bore) 14 34535 Piston, Pin & Ring Set (Cid.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Cid.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Cid.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Cid.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Cid.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Cid.) (2-13/1 6" Bore) 15 33962B Piston & Pin Assy, (Std.) (Ind. 16) (2-13/16") 14A 33962B Piston & Pin Assy, (Std.) (Ind. 16) (2-13/16") 15 33963 Piston, Pin Assy, (Cid.) (Cid.) (16) (Ring.) (Rin				·
4 32600 Seal, Oil 5 32644A Intake Valve (Std.) (Incl. 9) 1 6 29313C 6 29313C 8 29315C 8 29315C 8 29315C 8 29315C 9 29315C 8 31672 9 31673 10 610951 11 33677A 11 33677A 12 3223 13 33876 14 34535 14 34535 14 34536 14 34536 15 29 29 29 29 29 29 29 29 29 29 29 29 29				<u> </u>
5 32645A Intake Valve (Std.) (Incl. 9) 6 29315C Exhaust Valve (Rtd.) (Incl. 9) 6 29315C Exhaust Valve (Rtd.) (Incl. 9) 8 31672 Spring Valve 9 31673 Cap. Lower valve spring 10 610961 Key, Flywheel 11 33677A Careleaft 12 2223 Washer, Thrust 33376 Gasker, Stator 14 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 14 34536 Piston, Pin & Ring Set (Care Ox) 15 33663 Piston & Pin Assy, (Std.) (Incl 16)(2-13/16") 16 33661 Piston & Pin Assy, (Care Ox) (Incl. 16) 16 33667 Ring Set (Care Ox) 16 20381 Piston & Pin Assy, (Care Ox) 17 32675 Rod Assy, (Care Ox) 18 32610A Bott, Connecting Rod 20 32664 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Careleaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27897 Seal, Oil 25 33950A Dipstick (Incl. 27) 26 65048 Screw, 14-20 x 1-14" (Use as required) 29 650461 Screw, 14-20 x 1-14" (Use as required) 30 3016A Head, Cylinder Cover 30 3016A Head, Cylinder Cover 30 3026A Screw, 14-20 x 1-14" (Use as required) 31 3016A Head, Cylinder (Incl. 35) 32 3274 Screw, 5716-18 x 1-12" (Use as required) 33 3016A Head, Cylinder (Incl. 35) 34 65081 Screw, 5716-18 x 1-172" (Use as required) 35 60984 Screw, 5716-18 x 1-172" (Use as required) 36 6021A Screw, 5716-18 x 1-172" (Use as required) 37 34251 Resistor Spark Plug (RJ-17LM) 38 31374 Breather Assy, (Incl. 36) 39 30686 Link, Governor (Incl. 67) 40 33342 Belle Belle Blower housing				<u> </u>
5 32645A				
6 29313C Exhaust Valve (Rtd.) (Incl. 9) 6 3315C Exhaust Valve (Rtd.) (Rtd. 9) 8 31672 Spring, Valve 9 31673 Cap, Lower valve spring 10 610951 Key, Flywheel 11 33677A Crankshaft 12 32323 Washer, Thrust 12 32323 Washer, Thrust 13 33876 Gasket, Stator 14 34536 Piston, Pin & Ring Set (Rtd.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Rtd.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Rtd.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Rtd.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Rtd.) (10" OS) 14 33663B Piston & Pin Assy, (Rtd.) (Incl. 16)(2-13/16") 14 33564B Piston & Pin Assy, (Rtd.) (Incl. 16)(2-13/16") 15 33568 Piston & Pin Assy, (Rtd.) (Incl. 16)(2-13/16") 15 33569 Ring Set (Rtd.) (2-13/16" Bore) 16 20381 Piston & Pin Assy, (Rtd.) (Incl. 16) 17 22875 Rod Assy, Connecting Rtd. 18 & 20) 18 32510A Bolt, Connecting Rod 20 32564 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Canshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27997 Seal, Oil 25 33950A Dipstick (Incl. 27) 26 533951A Tube, Oil filler 27677A Gasket, Cylinder cover 28 560451 Screw, 14-20 x 1 "(Use as required) 32 33554A Gasket, Oylinder (Incl. 24, 129, 30, 31 & 106) 33 33016A Head, Cylinder (Incl. 25) 34 26073 Washer (Not used on late production) 35 650084A Screw, 14-20 x 1 "(Use as required) 36 650084A Screw, 516-18 x 2" (Use as required) 37 34251 Resistor Spark Plug (Rtd.) Tube, Oil Filler 38 650086 Screw, 516-18 x 1"(Use as required) 38 660086 Screw, 516-18 x 1"(Use as required) 39 31337A Resistor Spark Plug (Rtd.) Tube, Oil Filler 46 660128 Screw, 516-18 x 1"(Use as required) 39 660086 Screw, 516-18 x 1"(Use as required) 39 67 67 67 67 67 67 67 67 67 67 67 67 67				
6 29315C Exhaust Valve (1/32° CS) (Incl. 9) 8 31672 Spring Valve 9 31673 Cap. Lower valve spring Cap. Lower valve				
8 31672 Spring, Valve 9 31673 Ca, Duover valve spring 10 610961 Key, Flywheel 11 33677A Crankshaft 12 32323 Washer, Thrust 12 32323 Washer, Thrust 13 33676 Gasket, Stator 14 34535 Piston, Pin & Ring Set (Otd) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Otd) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Cod" OS) 14A 33562B Piston, Pin & Ring Set (Cod" OS) 14A 33563B Piston, Pin & Ring Set (Cod" OS) 14A 33564B Piston & Pin Assy, (Otd) (Incl. 16)(2-13/16") 15 33568 Piston & Pin Assy, (Otd" OS) (Incl. 16) 15 33569 Piston & Pin Assy, (Otd" OS) (Incl. 16) 15 33569 Ring Set (Otd" OS) 16 20381 Ring Set (Otd" OS) 17 32875 Rod Assy, Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Cannshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27997 Seal, Oil 25 33950A Dipstick (Incl. 27) 26 33951A Tube, Oil filler 29 650451 Screw, 14–20 x 1 "(Use as required) 32 325544 Gasket, Cylinder cover 29 650451 Screw, 14–20 x 1 "(Use as required) 32 33554A Gasket, Cylinder (Incl. 24) 33 3016A Head, Cylinder (Incl. 25) 34 26073 Washer (Not used on late production) 34 650691 Washer (Not used on late production) 35 650694A Screw, 516-18 x 2" (Use as required) 36 650818 Screw, 516-18 x 2" (Use as required) 37 34251 Resistor Spark Plug (Use as required) 38 316194 "Gasket, Dylinder Assy, (Incl. 38 & 40) 40 31410 Element, Breather 40 336734 Rod, Over,				
9 31673 10 610951 11 33677A 12 32323 11 33876 12 32323 12 32323 13 33876 14 34535 14 34535 15 Piston, Pin & Ring Set (Std.) (2-13/16" Bore) 15 Piston, Pin & Ring Set (O10" OS) 16 34537 17 Piston, Pin & Ring Set (O10" OS) 18 34537 18 Piston, Pin & Ring Set (O10" OS) 19 Piston, Pin & Ring Set (O10" OS) 19 Piston, Pin & Ring Set (O10" OS) 14 34537 18 Piston, Pin & Ring Set (O10" OS) 18 Piston, Pin & Ring Set (O10" OS) 18 Piston & Pin Assy, (C01" OS) (Incl. 16) 19 Piston & Pin Assy, (C01" OS) (Incl. 16) 19 Piston & Pin Assy, (O20" OS) 10 Pi				Exhaust Valve (1/32" OS) (Incl. 9)
10 610251 11 33677A 12 32223 13 33876 14 34535 14 34535 15 23223 16 238xet, Stator 17 24 34535 18 34536 19 25 25 27 28 28 28 28 28 28 28 28 28 28 28 28 28	8	31672		Spring, Valve
11 33677A	9	31673		Cap, Lower valve spring
12 32323 13 38776 14 34537 14 34536 15 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 14 34537 14 34537 14 34537 14 33562B 15 Piston, Pin & Ring Set (CDTO* OS) 14 34537 14 33563B 16 Piston & Pin Assiy, (CDTO* OS) 16 Piston & Pin Assiy, (CDTO* OS) 17 Piston & Pin Assiy, (CDTO* OS) (Incl. 16) 18 14 33564B 19 Piston & Pin Assiy, (CDTO* OS) (Incl. 16) 19 33667 19 Piston & Pin Assiy, (CDTO* OS) (Incl. 16) 19 33667 19 Piston & Pin Assiy, (CDTO* OS) (Incl. 16) 19 33689 19 Piston & Pin Assiy, (CDTO* OS) (Incl. 16) 19 32875 19 32875 19 32876 19 32877 19 32877 19 32877 19 32877 19 32878 20 327700A 20 32654 21 27241 22 33158 23 37700A 24 27897 25 33950A 26 32951A 27 32700 28 27677A 29 650451 29 650451 29 650451 29 650451 29 650451 20 335554A 20 335554A 20 335554A 20 33016A 21 27273 22 33554 23 33016A 23 33016A 24 28073 25 335564 26 32864, Cylinder cover 26 338564 27 33 33016A 28 26073 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 29 650451 20 331564	10	610951		Key, Flywheel
13 33876 14 34535 14 34535 15 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 15 Piston, Pin & Ring Set (.010" OS) 14 34537 16 Piston, Pin & Ring Set (.020" OS) 17 Piston, Pin & Ring Set (.020" OS) 18 Piston, Pin & Ring Set (.020" OS) 18 Piston & Pin Assy, (Std.) (Incl. 16)(2-13/16") 18 A 33662B 18 Piston & Pin Assy, (.010" OS) (Incl. 16) 18 A 33664B 19 Piston & Pin Assy, (.020" OS) 10 Piston & Pin Assy, (.020" OS) 11 Piston & Pin Assy, (.020" OS) 11 Piston & Pin Assy, (.020" OS) 12 Piston & Pin Assy, (.020" OS) 13 Piston & Pin Assy, (.020" OS) 14 Piston & Pin Assy, (.020" OS) 15 Piston & Pin Assy, (.020" OS) 16	11	33677A		Crankshaft
14 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore)	12	32323		Washer, Thrust
14 34536 Piston, Pin & Ring Set (.010° OS) 14 34537 Piston, Pin & Ring Set (.010° OS) 14A 3362B Piston & Pin Assy, (Std.) ((Incl.16)(2-13/16°) 14A 33663B Piston & Pin Assy, (Clut) (OS) (Incl. 16) 14A 33664B Piston & Pin Assy, (.020° OS) (Incl. 16) 15 33668 Piston & Pin Assy, (.020° OS) (Incl. 16) 15 33668 Ring Set (.020° OS) 16 20381 Ring Set (.020° OS) 16 20381 Ring Set (.020° OS) 16 20381 Ring Set (.020° OS) 18 32610A Boft, Connecting Rod 19 27241 Lifter, Valve 22 3153 Connecting Rod 23 22654 Dipper, Oil 21 27241 Lifter, Valve 22 3153 Connecting Rod 24 27897 Seal, Oil 25 33950A Dipstick (Incl. 27) 26 33951A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 28 27677A Gasket, Cylinder cover 29 650451 Screw, 14-20 x 1" (Use as required) 29 650488 Screw, 14-20 x 1" (Use as required) 32 33554A Gasket, Cylinder head 33 33016A Head, Oylinder (Incl. 35) 34 650691 Washer (Ivas ed on late production) 35 650694A Screw, 51-6-18 x 2" (Use as required) 36 60021A Screw, 51-6-18 x 2" (Use as required) 37 34251 Resistor Spark Plug (RJ-17LM) 38 316194 Gasket (Irad Ray 2" (Use as required) 39 Casket, Cylinder head 40 33373 Resistor Spark Plug (RJ-17LM) 40 31410 Element, Breather 40 33673A "Gasket, Intake (1/32° thick) 41 36046 Screw, 51-6-18 x 2" (Use as required) 42 63689 Casket, Intake (1/32° thick) 43 3046 Screw, 1-1-42 (Use as required) 44 5605128 Screw, 1-1-42 (Use as required) 45 650128 Screw, 51-6-18 x 2" (Use as required) 46 33673A "Gasket, Intake (1/32° thick) 47 Gasket, Intake (1/32° thick) 48 30046 Screw, 1-1-42 x 1-1-2" (Use as required) 49 Casket, Intake (1/32° thick) 40 31510 Lever, Covernor (Incl. 67) 40 31510 Lever, Covernor (Incl. 67) 40 Gasket, Intake (1/32° thick) 41 Gasket, Breather Housing	13	33876		Gasket, Stator
14 34537 14A 33562B 14A 33562B 14A 33562B 14A 33563B 14A 33563B 14A 33563B 14A 33564B 14A 33564B 14A 33564B 14A 33564B 15 33567 16 15 33568 16 20381 17 32875 18 32610A 20 32654 20 32654 21 272241 22 33158 23 32700A 24 27897 25 33950A 26 33951A 27 2897 26 33951A 28 27677A 29 650481 28 27677A 29 650488 20 33554A 33 33016A 33 33016A 34 26073 34 650691 35 650894A 36 6021A 37 34251 38 3619A 39 A 31337A 46 33637 48 30646 51 8345 51 8345 51 8345 51 8345 61 8346 61 8343 61 8366 61 8346 61 8346 61 8346 61 8347 61 846 83673 61 846 83673 61 848 83674 61 848 83673 63 8364 64 33673 64 33673 65 8368 60 21A 65 8368 60 21A 65 83673 66 8368 66 83673 67 84 83673 68 85 85 85 85 85 85 85 85 85 85 85 85 85	14	34535		Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore)
14A 33562B Piston & Pin Assy', (Std')(Incl.16)(2-13/16") 14A 33563B Piston & Pin Assy', (.010" OS) (Incl. 16) 14A 33564B Piston & Pin Assy', (.010" OS) (Incl. 16) 15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (Col.) (2-13/16" Bore) 16 20381 Ring, Piston pin retaining 17 32875 Rod Assy', Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 23564 Dipper, Oil 12 27241 Lifter, Valve 12 33158 Camshaft 12 332700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 14 27897 Seal, Oil 15 33950A Dipstick (Incl. 27) 16 33951A Tube, Oil filler 18 28 27677A "Gasket, Cylinder cover 19 65048B Screw, 1/4-20 x 1" (Use as required) 19 65048B Screw, 1/4-20 x 1" (Use as required) 19 65048B Screw, 1/4-20 x 1" (Use as required) 19 650691 Washer (Not used on late production) 19 650691 Screw, 5/16-18 x 2" (Use as required) 20 650665 Screw, 5/16-18 x 2" (Use as required) 21 8 650691 Screw, 5/16-18 x 2" (Use as required) 22 65045 Screw, 5/16-18 x 2" (Use as required) 23 650665 Screw, 5/16-18 x 2" (Use as required) 25 650665 Screw, 5/16-18 x 2" (Use as required) 26 60126 Screw, 5/16-18 x 1-1/2" (As reapnot w /650691) 27 74-20 x 1" (14-20 x 1" (1/2) as required) 28 60126 Screw, 5/16-18 x 1-1/2" (As reapnot w /650691) 29 65045 Screw, 5/16-18 x 1-1/2" (As reapnot w /650691) 20 65046 Screw, 5/16-18 x 1-1/2" (As reapnot w /650691) 20 75 75 75 75 75 75 75 75 75 75 75 75 75	14	34536		Piston, Pin & Ring Set (.010" OS)
14A 33563B Piston & Pin Assý, (020" OS) (incl. 16) 143 33564B Piston & Pin Assý, (020" OS) (incl. 16) 15 33567 Ring Set (Sid.) (2-13/16" Bore) 15 33568 Ring Set ((010" OS) 16 20381 Ring, Piston pin retaining 17 32875 Rod Assy., Connecting (incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Camshatt 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27897 Seal, Oil 25 33950A Dipstick (Incl. 27) 26 33951A Tube, Oil filler 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1-1/4" (Use as required) 29 650451 Screw, 1/4-20 x 1-1/4" (Use as required) 30 33554A Gasket, Cylinder head 33 33016A Head, Cylinder (Nos as required) 34 650691 Washer (Nos as required) 35 650694A Screw, 5/16-18 x 2" (Use as required) 36 650691 Screw, 5/16-18 x 2" (Use as required) 37 34251 Resiston Spark Plug (RA-17LM) 38 31619A Breather Screw, 5/16-18 x 1-1/2" (Use as required) 46 3345 Flatwasher 47 3268 Link, Governor-to-throttle 48 30646 Screw, 1/4-20 x 1-3/8" 18 1268 Flatwasher 18 2688 Link, Governor-to-throttle 18 269 Lever, Governor 18 2660 Rovernor (Incl. 67) 28 26686 Screw, 1/4-20 x 1-1/2" (Link) 29 29 29 20 20 20 20 20 20 20 20 20 20 20 20 20	14	34537		Piston, Pin & Ring Set (.020" OS)
14A 33564B Piston & Pin Assý, (.020" OS) (Incl. 16) 15 335687 Ring Set (.010" OS) 15 33568 Ring Set (.010" OS) 16 20381 Ring Set (.020" OS) 16 20381 Ring Set (.020" OS) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Camshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27897 Seal, Oil 25 33950A Dipstick (Incl. 27) 26 33951A Tube, Oil filler 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 29 650488 Screw, 1/4-20 x 1" (Use as required) 33 33016A Head, Cylinder (Incl. 35) 34 26073 Washer (Not used on late production) 35 650691 Washer (Use as required) 36 650691 Washer (Use as required) 37 34251 Screw, 5/16-18 x 2" (Use as required) 38 6506865 Screw, 5/16-18 x 2" (Use as required) 39 6021A Screw, 5/16-18 x 2" (Use as required) 30 34064 Screw, 5/16-18 x 2" (Use as required) 31 337A Breather Assy. (Incl. 38 & 40) 31 40 31410 Element, Breather 32 40646 Screw, 1/4-20 x 1-2/8" 34 63073 "Gasket, Breather 35 650128 Screw, 1/4-20 x 1-2/8" 36 60128 Screw, 5/16-18 x 2" (Use as required) 36 60218 Screw, 5/16-18 x 2" (Use as required) 37 62845 Flatwasher 38 63073A "Gasket, Breather 48 63073A "Gasket, Breather 59 32698 Link, Governor-to-throttle 50 23342 Balffle, Blower housing	14A	33562B		Piston & Pin Ass'y.(Std.)(Incl.16)(2- 13/16")
14A 33564B 15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (J010" OS) 16 20381 Ring Set (J020" OS) Ring Set (J020"	14A	33563B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
15 33567 Ring Set (Stc1) (2-13/16" Bore) 15 33568 Ring Set (.010" OS) 16 20381 Ring Set (.020" OS) 18 32610A Ring, Piston pin retaining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Dipper, Oil Lifter, Valve 22 33158 Camshaft Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27897 Seal, Oil 25 33950A Dipstick (Incl. 27) Dipstick (Incl. 27) Dipstick (Incl. 27) Dipstick (Incl. 27) Casket, Cylinder cover Seaket, Cylinder cover Seaket, Cylinder head Screw, 1/4-20 x 1-1/4" (Use as required) Cover, Ushinder head Responsible of the search of	14A	33564B		
15 33568 Ring Set (.020" OS) 16 20381 Ring Set (.020" OS) 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifter, Valve 23 33158 Camshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27897 Seal, Oil 25 33950A Dipstick (Incl. 27) 26 33951A Tube, Oil filler 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 32 33554A Gasket, Cylinder (Incl. 35) 34 26073 Washer (Not used on late production) 34 26073 Washer (Not used on late production) 35 450691 Washer (Use as required) 36 50604A Screw, 516-18 x 2" (Use as required) 37 4251 Resistor Spark Plug (RJ-17LM) 38 3619A Screw, 516-18 x 1-12" (As requnot w (650691) 39A 313	15	33567		
15 33569	15	33568		
16 20381 Ring, Piston pin retaining 17 32875 Rod Assy., Connecting (Incl. 18 & 20) 18 32610A Bott, Connecting Rod 20 32684 Dipper, Oil 21 27241 Lifter, Valve 23188 Camshaft 23 32700A Cover, Cylinder (Incl. 24, 29, 30, 31 & 106) 24 27897 Seal, Oil 25 33950A Dipstick (Incl. 27) 26 33951A Tube, Oil filler 28 527677A * Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1 * (Use as required) 29 650488 Screw, 1/4-20 x 1 * (Use as required) 32 33554A Gasket, Cylinder (Incl. 35) 34 26073 Washer (Not used on late production) 34 26073 Washer (Not used on late production) 35 650691 Washer (Not use as required) 36 650691 Screw, 5/16-18 x 2* (Use as required) 35 650818 Screw, 5/16-18 x 2* (Use as required) 36 650818 Screw, 5/16-18 x 1-1/2* (Use as required) <	15	33569		
17 32875 18 32610A 20 32654 21 27241 21 27241 22 33158 23 2700A 24 27897 25 33950A 26 33951A 27 77A 27 63844 28 27677A 29 650451 29 650451 20 3354A 33 33016A 33 33016A 34 26073 34 650691 35 650694A 35 650694A 36 6021A 37 34251 38 6021A 37 34251 38 60348 38 31337A 48 3046 40 31410 49 40 31410 49 40 31410 49 40 31410 49 40 31410 49 40 31410 49 40 31410 49 40 31410 49 40 31410 49 40 31410 40 31510 40 31510 40 31510 40 31510 40 42 33342 40 60 70 70 70 70 70 70 70 70 70 70 70 70 70				
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64 33342 Baffle, Blower housing				•
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Pof #	Part Number Qty	Description
	29752	Nut & Lockwasher Assy., 1/4-28 (As re quired)
66	20102	Pop Rivet (Purchase locally)(Use as r equired)
	28277	Washer, Flat
	29212	Screw, 1/4-28 x 7/16"
	33663C	Blower Housing (For electric starter) NOTE: In original
		production some starters are riveted to the blower housing.
		Replacement housing has threaded studs. Order four nuts
		(29752) for remounting of starter.
77	34212	Bracket, Holddown
	30200	Screw, 10-24 x 9/16"
	29752	Nut & Lockwasher Assy., 1/4-28
83	650701	Screw, 8-18 x 7/16"
	6201	Screw, 1/4-28 x 7/8"
	650870	Screw, 1/4-28 x 1-11/16"
	26756	* Gasket, Carburetor
	35349	Ground Wire
100	730127	Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, &
		221A)(Use as required)
	30590A	Washer, Flat
	30574	Shaft, Mechanical governor
	30591	Gear Assy.,Governor (Incl. 105)
	30588A	Spool Governor
	29193 30063	Ring, Retaining Screw, 1/4-20 x 1/2"
	650675	Washer, Flat
	410144B	Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.)
	33032	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low
		profile)
115	34210	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High
110	0.1210	profile)
117	650691	Washer
	29774	Line, Fuel (Braided 8.25")
	30795	Line, Fuel (Braided 6:25)
	30962	Line, Fuel (Braided 32")
	28819	Spring, Fuel line (Use as required)
121	29745	Extension, Blower housing
	650128	Screw, 10-24 x 1/2"
	26460	Clamp, Fuel line (Use as required)
	650489	Screw, 1/4-20 x 5/8"
	610118	Cover, Spark plug
	32180C 33670A	Line, Primer * Gasket, Muffler
	650774	Screw, 1/4-20 x 2-3/8"
	30063	Screw, 1/4-20 x 1/2" (Use as required)
	26073	Washer, flat
	650628A	5/16-18 x 2-3/8"
141	34622A	Muffler
	27275	Clip, Wire retaining
	33356	Terminal, Ground
	28545	Grommet, Plastic
	650760	Screw, 8-32 x 3/8"
	31335 650548	Clamp, Governor lever
	650548 610973	Screw, 8-32 x 5/16" Terminal Assy. (Use as required)
	650139	Screw, 8-32 x 1/2" (Use as required)
	650152	Screw, 8-32 x 1/2 (Use as required)
201		

Ref #	Part Number	Qty	Description
204	30200	-	Screw, 10-24 9/16" (Use as required)
205	30322		Nut & Lockwasher (Use as required)
213	650815		Washer, Belleville
214	650607		Nut, Flywheel
217	33668		Screen, Starter
	33667		Cup, Starter
221	34080		Spacer, Flywheel key
	650872		Stud, Solid State Assy.
	34346		Decal. Instruction
	631021		Inlet Needle, Seat & Clip Assy.
244	632148		Carburetor (Incl. 87) (Refer to Division 5, Section A, page 170 for breakdown)
245	610944A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown.
246	590473		Rewind Starter (Refer to Division 5, Section C, page 29 for breakdown)
249	33683B		* Gasket Set (Incl. items marked *)



Ref #	Part Number C	ty Description
	33876 730164	Gasket, Stator Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
134A 138 139 140 140	650675 570629A 32180C 33670A 650774 30063 391026	Washer, Flat Primer Assy. Line, Primer * Gasket, Muffler Screw, 1/4-20 x 2-3/8" Screw, 1/4-20 x 1/2" (Use as required) Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.)
201	730165 610973 610944A	Muff.Adapter Kit (Incl.139,140)(As re quired) Terminal Assy. (Use as required) Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown.



Ref #	Part Number	Qty	Description
13	33876		Gasket, Stator
34	26073		Washer (Not used on late production)
34	650691		Washer (Use as required)
38	31619A		* Gasket, Breather
40	31410		Element, Breather
45	650128		Screw, 10-24 x 1/2"
184	33450		Nut, Hex
185	30342		Spring Extension
186	30845A		Bolt, Governor spring adj.
	650518		Washer, Lock
188	30200		Screw, 10-24 x 9/16"
189	30846		Bracket, Governor adj. bolt
	650548		Screw, 8-32 x 5/16"
	34788		Pulley, Starter rope
	35189		Spacer, Coil Assy.
	30547A		Contact Assy., Breaker
	30548B		Condenser
245	610944A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component partsindividually, as shown in partslist. (Refer to Division 5, Section B, page 35 for breakdown.
247	33290D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref