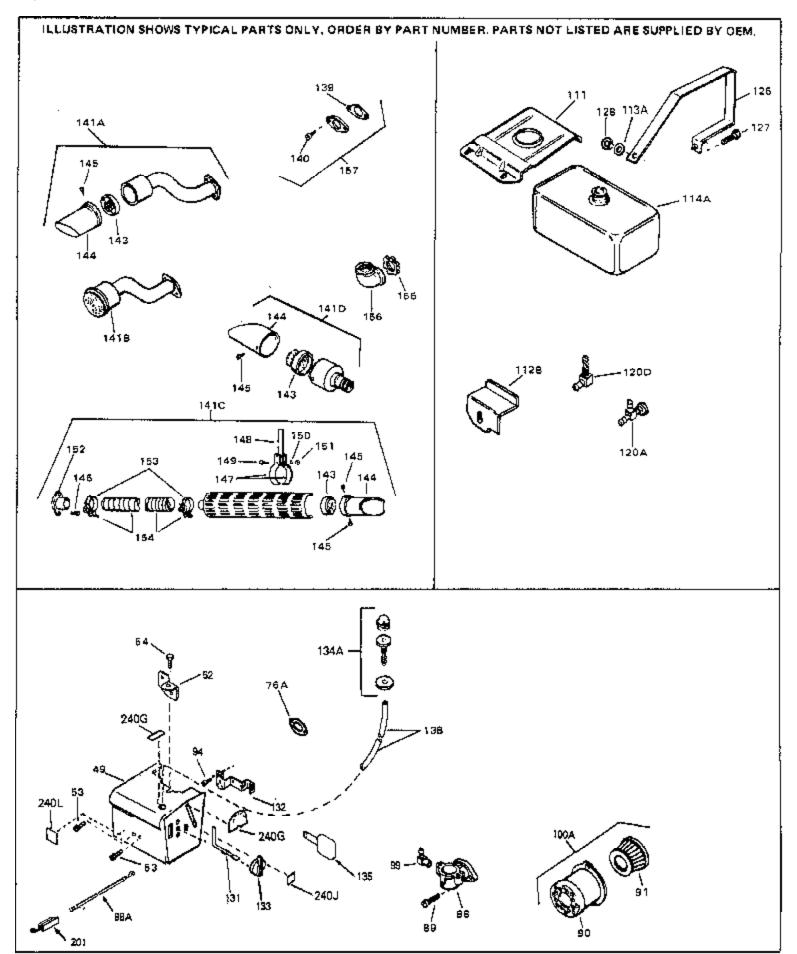


2 26727   Pin, Dowal     3 267642   Oli Drain Plug     3 26582   Oli Drain Plug     4 362800   Scal, Oli     1 3 26445A   Intake Valve (1/32' OS) (Incl. 9)     5 2645A   Intake Valve (1/32' OS) (Incl. 9)     6 23313C   Extraust Valve (1/32' OS) (Incl. 9)     6 23313C   Extraust Valve (1/32' OS) (Incl. 9)     8 31672   Spring, Valve     9 31673   Cap, Lower valve spring     10 610961   Key Pywheel     11 34810   Crankshaft     2 32232   Washer, Thrust     14 34536   Piston, Pin & Ring Set (010' OS)     14 34536   Piston, Pin & Ring Set (010' OS)     14 34536   Piston & Pin Assy, (020' OS) (Incl. 16)     14 34536   Piston & Pin Assy, (020' OS) (Incl. 16)     14 34536   Piston & Pin Assy, (020' OS) (Incl. 16)     14 34536   Piston & Pin Assy, (010' OS)     14 34536   Ring Set (32' OS) (Incl. 16)     15 33568   Ring Set (32' OS)     16 20381   Ring Set (32' OS)     17 32875   Rod Assy, Connecting (Incl. 16 & 20)     18 32610A   Bolt, Connecting (Incl. 16 & 20)     18 32610			Description
3   26562   OI Drain Plug     3   26562   OI Drain Plug     5   32644A   Intake Valve (Std.) (Incl. 9)     5   32645A   Intake Valve (Std.) (Incl. 9)     6   23315C   Exhaust Valve (Std.) (Incl. 9)     8   31672   Sping, Valve     9   31673   Cap, Lower valve spring     10   610861   Key Flywheel     11   34810   Crankshaft     23223   Washer, Thrust     434535   Piston, Pin & Ring Set (O10° OS)     14   34536     1433662B   Piston, Pin & Ring Set (O10° OS)     14A   33662B     1433662B   Piston, Pin & Ring Set (O10° OS)     14A   33664B     1533668   Ring Set (O10° OS)     14A   33664B     1533668   Ring Set (O10° OS)     164   33654B     1533668   Ring Set (O10° OS)     1620381   Ring, Set (O10° OS)     163064   Ring, Set (O10° OS)     1620381   Ring Set (O10° OS)     1733656   Rod Assy, Connecting Rod     232			Cylinder (Incl. 2, 3 & 4) (2-13/16" B ore)
3   28582   Oil Drain Pluğ     4   36600   Scal, Oil     5   32645A   Intake Valve (Std.) (Incl. 9)     6   2313C   Exhaust Valve (Std.) (Incl. 9)     6   2313C   Exhaust Valve (Std.) (Incl. 9)     8   31672   Spring, Valve     9   31673   Cap, Lower valve spring     10   610961   Kay Flywheel     11   34810   Crankshaft     12   32323   Wrasher, Thrust     13   34635   Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore)     14   34536   Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore)     14   34537   Piston, Pin & Ring Set (Std.) (2-13/1 6")     14A   33653B   Piston, Pin & Ring Set (Std.) (2-13/1 6")     14A   33653B   Piston, Pin & Ring Set (Std.) (2-13/1 6")     14A   33653B   Piston, Pin & Ring Set (Std.) (2-13/1 6")     14A   33653B   Piston & Pin Assy. (Std.) (Incl. 16)     14A   33654B   Piston & Pin Assy. (Std.) (Incl. 16)     14A   33654B   Piston & Pin Assy. (Std.) (Incl. 16)     15   33568   Ring, Piston p	2	26727	Pin, Dowel
4   32600   Seal, Oil	3	27642	Oil Drain Plug
5   32645A   Intake Valve (Std.) (Incl. 9)     6   23313C   Exhaust Valve (Std.) (Incl. 9)     6   23315C   Exhaust Valve (Std.) (Incl. 9)     8   31672   Spring, Valve     9   31673   Cap, Lower valve spring     10   610961   Key Flywheel     11   34635   Piston, Pin & Ring Set (J010' OS)     14   34535   Piston, Pin & Ring Set (J010' OS)     14   34536   Piston, Pin & Ring Set (J010' OS)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     15   33666B   Ring Set (J010' OS)     15   3366B   Ring Set (J010' OS)     16   20381   Ring Set (J010' OS)     17   22875   Rod Assy. Connecting Rod     20   23510A   Boit, Connecting Rod     21   27241   Lifter, Valve	3	28582	Oil Drain Plug
5   32645A   Intake Valve (Std.) (Incl. 9)     6   23313C   Exhaust Valve (Std.) (Incl. 9)     6   23315C   Exhaust Valve (Std.) (Incl. 9)     8   31672   Spring, Valve     9   31673   Cap, Lower valve spring     10   610961   Key Flywheel     11   34635   Piston, Pin & Ring Set (J010' OS)     14   34535   Piston, Pin & Ring Set (J010' OS)     14   34536   Piston, Pin & Ring Set (J010' OS)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     14A   33663B   Piston & Pin Assy. (J010' OS) (Incl. 16)     15   33666B   Ring Set (J010' OS)     15   3366B   Ring Set (J010' OS)     16   20381   Ring Set (J010' OS)     17   22875   Rod Assy. Connecting Rod     20   23510A   Boit, Connecting Rod     21   27241   Lifter, Valve	4	32600	Seal, Oil
5   32845A   Intake Valve (1/32° OS) (Incl. 9)     6   23313C   Exhaust Valve (1/32° OS) (Incl. 9)     8   31672   Spring, Valve     9   31673   Cap, Lower valve spring     10   610961   Key Flywheel     11   34810   Crankshaft     12   32232   Washer, Thrust     14   34535   Piston, Pin & Ring Set (Std.) (Incl. 16)     14   34537   Piston, Pin & Ring Set (Std.) (Incl. 16)(2-13/16°)     14.3   34536   Piston, Pin & Ring Set (Std.) (Incl. 16)(2-13/16°)     14.3   34537   Piston & Pin Assy. (Std.) (Incl. 16)(2-13/16°)     14.3   33664B   Piston & Pin Assy. (Std.) (Incl. 16)(2-13/16°)     15.3   33667   Ring Set (Std.) (Incl. 16)(2-13/16°)     15.3   33668   Piston & Pin Assy. (Std.) (Incl. 16)     15.3   33664B   Piston & Pin Assy. (Std.) (Incl. 16)     16.2   3367   Ring Set (Std.) (Incl. 16)     17.3   2375   Rod Assy., Connecting (Incl. 18 & 20)     16.2   233158   Camshaft     23.3   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24.2			
6     23313C     Exhaust Valve (1/32" CS) (incl. 9)       6     23315C     Exhaust Valve (1/32" CS) (incl. 9)       9     31672     Spring, Valve       9     31673     Cap, Lower valve spring       10     610961     Key Flywheel       11     34505     Piston, Pin & Ring Set (Sd.) (2-13'1 6" Bore)       14     34535     Piston, Pin & Ring Set (Sd.) (2-13'1 6" Bore)       14     34535     Piston, Pin & Ring Set (Sd.) (2-13'16" Bore)       14     34537     Piston, Pin & Ring Set (Jd.0" CS)       14A     33562B     Piston & Pin Assy (Sd.) (2-13'16" Bore)       14A     33563B     Piston & Pin Assy (Cd.0" CS)       14A     33564B     Piston & Pin Assy (Cd.0" CS)       15     33568     Ring Set (Cd.0" CS)       15     33568     Ring Set (Cd.0" CS)       16     20381     Ring Set (Cd.0" CS)       17     32875     Rcd Assy, Connecting (Incl. 18 & 20)       18     2610A     Bott. Connecting Rod       23     23564     Dipper, Oil       21     27274     Casket. Cylinder (Incl. 24, 29, 3			
6     23315C     Exhaust Valve (1/32° CS) (ind. 9)       8     31672     Spring, Valve       9     31673     Cap, Lower valve spring       10     610961     Key Flywheel       11     34810     Crankshat       12     32323     Washer, Thrust       14     34535     Piston, Pin & Ring Set (010° CS)       14     34537     Piston, Pin & Ring Set (010° CS)       14A     33564B     Piston & Pin Assy, (Std.) (Incl. 16) (2-13/16°)       14A     33564B     Piston & Pin Assy, (Std.) (Incl. 16) (2-13/16°)       15     33566     Ring Set (Std.) (2-13/16° Bore)       15     33568     Ring Set (020° CS)       16     20381     Ring Set (020° CS)       17     32575     Rod Assy, Connecting (Incl. 18 & 20)       18     32510A     Boit, Connecting Rod       23     23758     Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)       24     27857     * Gasket, Cylinder (Incl. 24, 29, 30, 31 & 106)       25     Stell, Oli     Stell, Oli       21     272657     * Casket, Cylinder (Incl. 31)			
8     31672     Spring, Valve     Value       9     31673     Cap, Lower valve spring       10     610961     Kay, Flywheel       11     34810     Crankshaft       12     32323     Washer, Thrust       14     34536     Piston, Pin & Ring Set (010° OS)       14     34536     Piston & Pin Assy, (2010° OS) (Incl. 16)       14A     33562B     Piston & Pin Assy, (2010° OS) (Incl. 16)       14A     335638     Piston & Pin Assy, (2010° OS) (Incl. 16)       14A     33564B     Piston & Pin Assy, (2010° OS) (Incl. 16)       15     33567     Ring Set (020° OS)       16     20381     Ring Piston pin retaining       17     32875     Rod Assy, Connecting Rod       20     32654     Dipper, Oil       21     27241     Lifter, Valve       22     33163     Carnshat       23     32700A     Cover, Cylinder cover       26     Stot451     Screw, 1/4-20 x 1*1(Use as required)       29     560488     Screw, 1/4-20 x 1*1(Use as required)       30			
9     31673     Cap, Lower value spring       10     610961     Kay Flywheel       11     34810     Crankshaft       12     32323     Washer, Thrust       14     34535     Piston, Pin & Ring Set (010" OS)       14     34537     Piston, Pin & Ring Set (010" OS)       14     34537     Piston & Pin Assy, (1010" OS) (Incl. 16)       14A     33562B     Piston & Pin Assy, (1010" OS) (Incl. 16)       14A     335638     Piston & Pin Assy, (1010" OS) (Incl. 16)       15     33564B     Piston & Pin Assy, (1010" OS)       15     33569     Ring Set (010" OS)       16     20381     Ring Set (020" OS)       17     32875     Rod Assy, Connecting (Incl. 18 & 20)       18     32610A     Bolt, Connecting Rod       20     32654     Dipper, Oil       21     27241     Lifter, Valve       23     32700A     Cower, Cylinder (Incl. 24, 29, 30, 31 & 106)       24     27897     Seal, Oil       29     650451     Screw, 1/4-20 x 1*(Use as required)       30 <td< td=""><td></td><td></td><td></td></td<>			
10     610861     Key Flywheel       11     34810     Grankshaft       12     25223     Washer, Thrust       14     34536     Piston, Pin & Ring Set (010° OS)       14     34536     Piston, Pin & Ring Set (0.02° OS)       14     34537     Piston, Pin & Ring Set (0.02° OS)       14     33562B     Piston & Pin Assy (100° OS) (Incl. 16)       14A     33564B     Piston & Pin Assy (1010° OS) (Incl. 16)       14     335659     Ring Set (101° OS)       15     33569     Ring Set (101° OS)       16     20381     Ring Set (100° OS)       17     32875     Rod Assy, Connecting (Incl. 18 & 20)       18     32610A     Bolt, Connecting Rod       20     32654     Dipper, Oli       21     27241     Lifter, Valve       22     33158     Carmshaft       23     2000A     Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)       24     27897     Seal, Oli       28     Screw, 1/4-20 x 1*1/4 (Use as required)       30     27625     Plug, Oli filler (Incl. 31) <td></td> <td></td> <td></td>			
11   34810   Cränkshaft     12   32323   Washer, Thrust     14   34536   Piston, Pin & Ring Set (J10" OS)     14   34536   Piston, Pin & Ring Set (J10" OS)     144   34537   Piston, Pin & Ring Set (J010" OS)     144   335628   Piston & Pin Assy, (J010" OS) (Incl. 16)     14A   335648   Piston & Pin Assy, (J010" OS) (Incl. 16)     15   33567   Ring Set (J010" OS)     15   33568   Ring Set (J010" OS)     16   20381   Ring, Piston Pin retaining     17   32875   Rod Assy, Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oli     21   27241   Lifter, Valve     22   33158   Camshaft     23   32700A   Cover, Cylinder for over     26   560451   Screw, 1/4-20 x 1" (Use as required)     24   27897   Seal, Oli     23   3270A   Casket, Cylinder nead     33   Screw, 1/4-20 x 1" (Use as required)     34   260488   Screw, 1/4-20 x 1" (Use as re			
12   3233   Washer, Thrust     14   34536   Piston, Pin & Ring Set (Std.) (2-13/16" Bore)     14   34536   Piston, Pin & Ring Set (1010" OS)     144   33562B   Piston, Pin & Ring Set (1010" OS)     14A   33562B   Piston & Pin Assy, (Std.) (Incl. 16)(2-13/16")     14A   33563B   Piston & Pin Assy, (D01" OS) (Incl. 16)     14A   33564B   Piston & Pin Assy, (D01" OS) (Incl. 16)     15   33563   Ring Set (J010" OS)     15   33569   Ring Set (J010" OS)     16   20381   Ring Set (J010" OS)     17   32875   Rod Assy, Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting (Incl. 18 & 20)     23   32654   Dipper, Oil     21   27241   Lifter, Valve     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     29   650451   Screw, 1/4-20 x 1* (1/4" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   26673   "Gasket, Oil filler (Incl. 31)     32   333016A   Head, Cy			
14   34535   Piston, Pin & Ring Set (Mt) (2-13/16" Bore)     14   34537   Piston, Pin & Ring Set (1010" OS)     14A   33562B   Piston & Pin Assiy, (1010" OS) (Incl. 16) (2-13/16")     14A   33564B   Piston & Pin Assiy, (1010" OS) (Incl. 16)     14A   33564B   Piston & Pin Assiy, (1010" OS) (Incl. 16)     15   33567   Ring Set (010" OS)     15   33569   Ring Set (010" OS)     16   20331   Ring, Piston pin retaining     17   32875   Rod Assy, Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Vaive     22   33158   Camshaft     23   32700A   Cover, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     20   2650451   Screw, 1/4-20 x 1" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   "Gasket, Cylinder head     33   33016A   Head, Cylinder (Ind. 35)     34   650691   Washer (Not used on late produc			
14   34536   Piston, Pin & Ring Set (.010" OS)     14A   33562B   Piston, Pin & Ring Set (.020" OS)     14A   33563B   Piston & Pin Assy, (Std.)(Incl.16)(2-13/16")     14A   33564B   Piston & Pin Assy, (.010" OS) (Incl. 16)     15   33567   Ring Set (.020" OS) (Incl. 16)     15   33568   Ring Set (.020" OS)     15   33569   Ring Set (.020" OS)     16   20381   Ring, Piston pin retaining     17   32875   Rod Assy., Connecting Rod     20   32654   Dipper, Oil     21   272741   Liffer, Valve     23   3158   Camshaft     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Oylinder cover     29   650481   Screw, 1/4-20 x 1* (1/4" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oylinder head     33   33016A   Head, Cylinder (Not used on late production)     34   26073   Washer (Use as required) <t< td=""><td></td><td></td><td></td></t<>			
14   34537   Piston, Pin & Ring Set (020° OS)     14A   33662B   Piston & Pin Assy. (Std) (Incl.16) (2-13/16")     14A   33664B   Piston & Pin Assy. (Std) (10° OS) (Incl. 16)     15   33567   Ring Set (Std) (2-13/16" Bore)     15   33569   Ring Set (010° OS)     16   20381   Ring Set (020° OS)     17   32675   Rod Assy., Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting (Incl. 18 & 20)     18   32654   Dipper, Oil     21   27241   Lifter, Valve     22   3158   Carnshaft     23   2700A   Cover, Cylinder cover     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   600691   Washer (Use as required)     35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     36			
14A   33562B   Piston & Pin Assy. (Std.)(Incl. 16)(2- 13/16")     14A   33564B   Piston & Pin Assy. (.020" OS) (Incl. 16)     15   33567   Ring Set (Std.) (2-13/16" Bore)     15   33569   Ring Set (010" OS)     15   33569   Ring Set (010" OS)     16   20381   Ring, Piston pin retaining     17   32875   Rod Assy., Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     25   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oil filler July     33   3016A   Head, Cylinder Incl. 35)     34   26073   Washer (Not use on late production)     35   650691   Washer (Not use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)			· · · · · · · · · · · · · · · · · · ·
14A   33563B   Piston & Pin Assy. (.010° OS) (find. 16)     14A   33564B   Piston & Pin Assy. (.020° OS) (Incl. 16)     15   335667   Ring Set (Std.) (2.13/16° Bore)     15   33569   Ring Set (.010° OS)     15   33569   Ring Set (.010° OS)     16   20381   Ring, Piston pin retaining     17   32875   Rod Assy., Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     22   33158   Camshaft     23   23700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   26767A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1*1/4' (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   Gasket, Cylinder head     33   3016A   Head, Cylinder head     33   3016A   Head, Cylinder head     33   3016A   Head, Cylinder head     33   Screw, 5/16-18 x 1*1/2' (Use as required)     35   650818   Screw, 5/16-1			
14A 33564B   Piston & Pin Asý. (JQ2' OS) (Incl. 16)     15   33667   Ring Set (Std.) (2-13'16" Bore)     15   33569   Ring Set (JQ2'' OS)     16   20361   Ring, Piston pin retaining     17   32875   Rod Asy., Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     22   33158   Camshaft     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder (Incl. 24, 29, 30, 31 & 106)     29   650451   Screw, 1/4-20 x 1-1/4" (Use as required)     29   650488   Screw, 1/4-20 x 1-1/4" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Cylinder head     33   3016A   Head, Cylinder lead     33   33016A   Head, Cylinder lincl. 35)     34   26073   Washer (Not used on late production)     35   6506914   Screw, 5/16-18 x 1-1/2" (Use as required) <t< td=""><td></td><td></td><td></td></t<>			
15   33567   Ring Set (Std.) ( $2^{-1}3'16^{\circ}$ Bore)     15   33568   Ring Set (.020''OS)     16   20381   Ring, Piston pin retaining     17   32875   Rod Assy., Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     23   33158   Camshaft     23   23700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1° (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oil fill plug     32   33554A   Gasket, Cylinder thead     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     35   6506914   Washer (Not used as required)     35   6506818   Screw, 5/16-18 x 1°/2 (Use as required)     36   6021A   Screw, 5/16-18 x 1°/2 (Use as required) <t< td=""><td></td><td></td><td></td></t<>			
15   33568   Ring Set (010" OS)     15   33569   Ring Set (020" OS)     16   20381   Ring, Piston pin retaining     17   32875   Rod Assy., Connecting (Incl. 18 & 20)     18   32610A   Boit, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     22   33158   Camshaft     23   23700A   Cover, Clyinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Clyinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     30   27625   Plug, Oil fille (Incl. 31)     31   29673   * Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 2" (Use as required)     36 <td></td> <td></td> <td></td>			
15   33569   Ring Set (.020" OS)     16   20381   Ring, Piston pin retaining     17   32875   Rod Assy., Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     23   33158   Carnshaft     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     29   650488   Screw, 1/4-20 x 1-10/4" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oil fill plug     32   33554A   Gasket, Oil fill plug     33   3016A   Head, Cylinder Incl. 35)     34   26073   Washer (Ive as required)     35   650691   Washer (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     36 <t< td=""><td></td><td></td><td>Ring Set (Std.) (2-13/16" Bore)</td></t<>			Ring Set (Std.) (2-13/16" Bore)
1620381Ring, Piston pin retaining1732875Rod Assy., Connecting (Incl. 18 & 20)1832610ABolt, Connecting Rod2032654Dipper, Oil2127241Lifter, Valve2233158Carnshaft2332700ACover, Cylinder (Incl. 24, 29, 30, 31 & 106)2427897Seal, Oil2827677A* Gasket, Cylinder cover29650451Screw, 1/4-20 x 1-1/4" (Use as required)29650488Screw, 1/4-20 x 1-1/4" (Use as required)3027625Plug, Oil filler (Incl. 31)3129673* Gasket, Oil fill plug3233554AGasket, Cylinder (Incl. 35)3426073Washer (Not used on late production)34650691Washer (Use as required)35650865Screw, 5/16-18 x 2" (Use as required)36650818Screw, 5/16-18 x 2" (Use as required)36650865Screw, 5/16-18 x 1-1/2" (Use as required)3665021AScrew, 5/16-18 x 2" (Use as required)3733636Resistor Spark Plug (RL-8C)3827234A* Gasket, Breather4031410Element, Breather4333673A* Gasket, Carewnor44650664Screw, 10-24 x 1/2"4633673A* Gasket, Gasket48650664Screw, 10-22 x 1-19/32"4963673A* Gasket, Governor4031410Element, Breather4363673A* Ga	15	33568	Ring Set (.010" OS)
17   32875   Rod Assy., Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     22   33158   Camshaft     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1* (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oil fill plug     32   33554A   Gasket, Cylinder Incl. 35)     33   3016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   26073   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650694A   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As reqnot w /65	15	33569	Ring Set (.020" OS)
17   32875   Rod Assy., Connecting (Incl. 18 & 20)     18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     22   33158   Camshaft     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1* (Use as required)     29   650453   Screw, 1/4-20 x 1* (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Cylinder head     33   33016A   Head, Cylinder head     33   33016A   Head, Cylinder Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650865   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     37   36366   Screw, 5/16-18 x 1-1/2" (Use as required)	16	20381	Ring, Piston pin retaining
18   32610A   Bolt, Connecting Rod     20   32654   Dipper, Oil     21   27241   Lifter, Valve     23   3158   Carnshaft     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1* (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Not use as required)     35   650848   Screw, 5/16-18 x 2" (Use as required)     35   650848   Screw, 5/16-18 x 2" (Use as required)     36   Screw, 5/16-18 x 2" (Use as required)   Screw, 5/16-18 x 2" (Use as required)     35   650848   Screw, 5/16-18 x 1-1/2" (Use as required)     36   650841   Screw, 5/16-18 x 1-1/2" (Use as required)     36   650865   Screw, 5/16-18 x 1-1/2" (Use as required)     36   650865 <td></td> <td></td> <td></td>			
20   32654   Dipper, Oil     21   27241   Lifter, Valve     22   33158   Camshaft     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650818   Screw, 5/16-18 x 2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 2" (Use as required)     37   3836   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691<			
2127241Lifter, Valve2233158Camshaft2332700ACover, Cylinder (Incl. 24, 29, 30, 31 & 106)2427897Seal, Oil2827677A* Gasket, Cylinder cover29650451Screw, 1/4-20 x 1" (Use as required)3027625Plug, Oil filler (Incl. 31)3129673* Gasket, Cylinder head3333016AHead, Cylinder (Incl. 35)3426073Washer (Not used on late production)35650694AScrew, 5/16-18 x 2" (Use as required)36650691Washer (Use as required)35650848Screw, 5/16-18 x 1-1/2" (Use as required)366021AScrew, 5/16-18 x 1-1/2" (Use as required)3665084AScrew, 5/16-18 x 1-1/2" (Use as required)3733636Resistor Spark Plug (RJ-8C)3827234A* Gasket, Breather4031410Element, Breather45650128Screw, 10-24 x 1/2"4633673A* Gasket, Intake (1/32" thick)4733691Pipe, Intake48650664Screw, 1/4-20 x 1-19/32"4631510Lever, Governor6331334Rod, Governor (Incl. 67)			•
22   33158   Camshaft     23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Cylinder head     33   33016A   Head, Cylinder Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650848   Screw, 5/16-18 x 2" (Use as required)     35   650845   Screw, 5/16-18 x 2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     37   36363   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   36664   Screw, 1/4-20 x 1-19/32"			
23   32700A   Cover, Cylinder (Incl. 24, 29, 30, 31 & 106)     24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Cylinder (Incl. 31)     32   33554A   Gasket, Cylinder (Incl. 35)     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650818   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     37   36365   Screw, 5/16-18 x 1-1/2" (Use as required)     37   36365   Screw, 5/16-18 x 1-1/2" (Use as required)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     40   31410   Element, Intake (1/32" thick)     47 <td< td=""><td></td><td></td><td></td></td<>			
24   27897   Seal, Oil     28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     29   650488   Screw, 1/4-20 x 1-1/4" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   65084A   Screw, 5/16-18 x 2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req:not w /650691)     37   36366   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Intake (1/32" thick)     40   31410   Element, Breather     40   31410   Element, Breather     41   366024   Screw, 1/4-20 x 1-19/32"     46   36673A   * Gask			
28   27677A   * Gasket, Cylinder cover     29   650451   Screw, 1/4-20 x 1" (Use as required)     29   650488   Screw, 1/4-20 x 1-1/4" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oil fill plug     32   33554A   Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650804A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     36   3636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 1/4-20 x 1-1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-			
29   650451   Screw, 1/4-20 x 1" (Use as required)     29   650488   Screw, 1/4-20 x 1-1/4" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oil fill plug     32   33554A   Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   36673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, Govemor     60   31510   Lever, Govemor			•
29   650488   Screw, 1/4-20 x 1-1/4" (Use as required)     30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oil fill plug     32   33554A   Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650848   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, Governor     63   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
30   27625   Plug, Oil filler (Incl. 31)     31   29673   * Gasket, Oil fill plug     32   33554A   Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     35   650865   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   3691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Govemor     63A   31334   Rod, Govemor (Incl. 67)			
3129673* Gasket, Oil fill plug3233554AGasket, Cylinder head3333016AHead, Cylinder (Incl. 35)3426073Washer (Not used on late production)34650691Washer (Use as required)35650894AScrew, 5/16-18 x 2" (Use as required)35650818Screw, 5/16-18 x 1-1/2" (Use as required)35650865Screw, 5/16-18 x 2" (Use as required)366021AScrew, 5/16-18 x 2" (Use as required)3733636Resistor Spark Plug (RJ-8C)3827234A* Gasket, Breather4031410Element, Breather45650128Screw, 10-24 x 1/2"4633673A* Gasket, Intake (1/32" thick)4733691Pipe, Intake48650664Screw, 1/4-20 x 1-19/32"6031510Lever, Govemor63A31334Rod, Govemor (Incl. 67)			
32   33554A   Gasket, Cylinder head     33   33016A   Head, Cylinder (Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
33   33016A   Head, Cylinder(Incl. 35)     34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
34   26073   Washer (Not used on late production)     34   650691   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     35   650865   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     40   31410   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Govemor     63A   31334   Rod, Governor (Incl. 67)			
34   650691   Washer (Use as required)     35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     40   31410   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Govemor     63A   31334   Rod, Governor (Incl. 67)			
35   650694A   Screw, 5/16-18 x 2" (Use as required)     35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
35   650818   Screw, 5/16-18 x 1-1/2" (Use as required)     35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)	35	650694A	Screw, 5/16-18 x 2" (Use as required)
35   650865   Screw, 5/16-18 x 2" (Use as required)     36   6021A   Screw, 5/16-18 x 1-1/2" (As req:not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     40   31410   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)	35	650818	
36   6021A   Screw, 5/16-18 x 1-1/2" (As req;not w /650691)     37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
37   33636   Resistor Spark Plug (RJ-8C)     38   27234A   * Gasket, Breather     40   31410   Element, Breather     40   31410   Screw, 10-24 x 1/2"     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
38   27234A   * Gasket, Breather     40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
40   31410   Element, Breather     45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
45   650128   Screw, 10-24 x 1/2"     46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
46   33673A   * Gasket, Intake (1/32" thick)     47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
47   33691   Pipe, Intake     48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			•
48   650664   Screw, 1/4-20 x 1-19/32"     60   31510   Lever, Governor     63A   31334   Rod, Governor (Incl. 67)			
60     31510     Lever, Governor       63A     31334     Rod, Governor (Incl. 67)			•
63A 31334 Rod, Governor (Incl. 67)			
			Baffle, Blower housing
65 650561 Screw, 1/4-20 x 5/8"			
66 29752 Nut & Lockwasher Assy., 1/4-28 (As re quired)		29752	
66 Pop Rivet (Purchase locally)(Use as r equired)			Pop Rivet (Purchase locally)(Use as r equired)
67 28277 Washer, Flat	67	28277	Washer, Flat

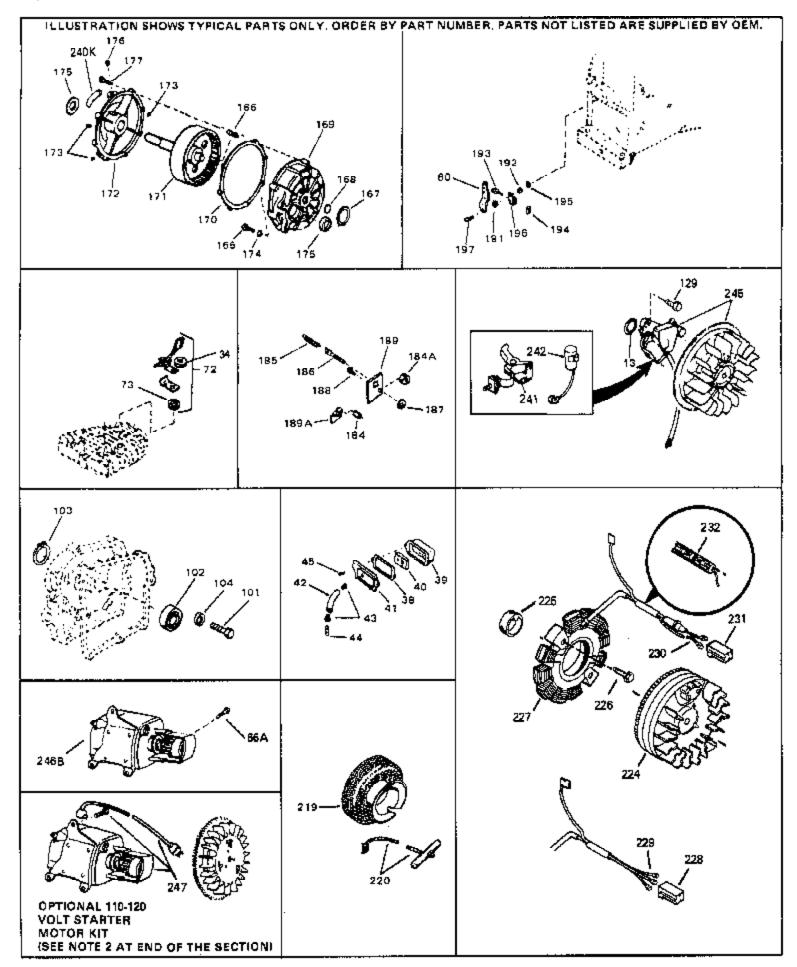
Ref #	Part Number Qt	y Description
68	650168	Washer, Flat
69	29212	Screw, 1/4-28 x 7/16"
70	33663C	Blower Housing (For electric starter) NOTE: In original
		production some starters are riveted to the blower housing.
		Replacement housing has threaded studs. Order four nuts
		(29752) for remounting of starter.
76	27272A	* Gasket, Air cleaner
77	34212	Bracket, Holddown
	30200	Screw, 10-24 x 9/16"
	29752	Nut & Lockwasher Assy., 1/4-28
	33341	Extension, Baffle
	650701	
		Screw, 8-18 x 7/16"
	6201	Screw, 1/4-28 x 7/8"
	650870	Screw, 1/4-28 x 1-11/16"
	28212	Spacer
87	26756	* Gasket, Carburetor
90	31715	Body, Air cleaner
91A	31700	Element, Air Cleaner
	650152	Screw, 8-32 x 3/8"
	31914	Bracket, Air cleaner
	28820	Screw, 10-32 x 1/2"
	33344	Baffle, Heat
	35182	Ground Wire
100	730127	Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, &
		221A)(Use as required)
105	30590A	Washer, Flat
	30574	Shaft, Mechanical governor
	30591	Gear Assy., Governor (Incl. 105)
	30588A	
		Spool Governor
	29193	Ring, Retaining
	28371B	Fuel Tank Bracket
	650561	Screw, 1/4-20 x 5/8"
	35584	Fuel Tank (Incl. 115 & 123)
	410144B	Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.)
115	33032	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low
		profile)
	0.404.0	• /
115	34210	Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High
		profile)
116	650665	Screw, 1/4-15 x 7/8"
	29774	Line, Fuel (Braided 8.25")
	30795	Line, Fuel (Braided 16")
	30962	Line, Fuel (Braided 32")
	28819	Spring, Fuel line (Use as required)
	29745	Extension, Blower housing
	650128	Screw, 10-24 x 1/2"
123	26460	Clamp, Fuel line (Use as required)
129	650814	Screw, 10-24 x1"
	610118	Cover, Spark plug
	33670A	* Gasket, Muffler
	30063	Screw, 1/4-20 x 1/2"
140B		Flatwasher, 1/4"
	26073	Washer, flat
140	650774	Screw, 1/4-20 x 2-3/8"
• · · ·	2010	Screw, 1/4-20 x 1/2" (Use as required )
140		
140C	650628A 33671A	5/16-18 x 2-3/8" Muffler (Side Discharge)

		Description
196A	31335	Clamp, Governor lever
197	650548	Screw, 8-32 x 5/16"
201	610973	Terminal Assy. (Use as required)
203	33879A	Control Brkt(In.201,204,205,206,207,2 09,210)
204	650139	Screw, 8-32 x 1/2" (Use as required)
204	650152	Screw, 8-32 x 3/8" (Use as required)
	30200	Screw, 10-24 9/16" (Use as required)
205	30322	Nut & Lockwasher (Use as required)
206	650688	Screw, 10-32 x 1" (Used on early prod uction)
206	650549	Screw, 5-40 x 7/16" (Used on late pro duction)
207	32924	Compression Spring (Used on early pro duction)
207	31342	Compression Spring (Used on late prod uction)
209	28942	Screw, 10-32 x 3/8"
210	27793	Clip, Conduit
211	31426	Spring, Extension
213	650815	Washer, Belleville
214	650816	Nut, Flywheel
	31585	Screen, Starter
	34694	Cup, Starter
	34080	Spacer, Flywheel key
	650872	Stud, Solid State Assy.
	34443A	Solid State Assy.
	611080	Flywheel
240B	34612	Decal, Air cleaner
	631021	Inlet Needle, Seat & Clip Assy.
244	632144	Carburetor (Incl. 87) (Refer to Division 5, Section A, page 170 for breakdown)
246	590420A	Rewind Starter NOTE: In original production some starters are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)
249	33683B	* Gasket Set (Incl. items marked *)



Ref #	Part Number Qty	Description
88	34609	Elbow, Air cleaner
89	650163	Screw, 10-32 x 7/8"
90	31715	Body, Air cleaner
94	28820	Screw, 10-32 x 1/2"
99	30675	Fitting, Breather tube
100A	730164	Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
111	28371B	Fuel Tank Bracket
112B	34182	Fuel Tank Bracket
139	33670A	* Gasket, Muffler
140	650774	Screw, 1/4-20 x 2-3/8"
140	30063	Screw, 1/4-20 x 1/2" (Use as required )
141D	391026	Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.)
157	730165	Muff.Adapter Kit (Incl.139,140)(As re quired)
201	610973	Terminal Assy. (Use as required)

HS50-67192E Engine Parts List #3



Ref #	Part Number Qty	Description
34	26073	Washer (Not used on late production)
34	650691	Washer (Use as required)
38	27234A	* Gasket, Breather
39	27666	Breather Ass'y.
40	31410	Element, Breather
41	34146	Cover, Breather
42	32447	Tube, Breather
43	32446	Grommet, Breather tube
45	650128	Screw, 10-24 x 1/2"
197	650548	Screw, 8-32 x 5/16"
219	34788	Pulley, Starter rope
224	611080	Flywheel
225	35189	Spacer, Coil Assy.
247	33290D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal, for identification. Ref