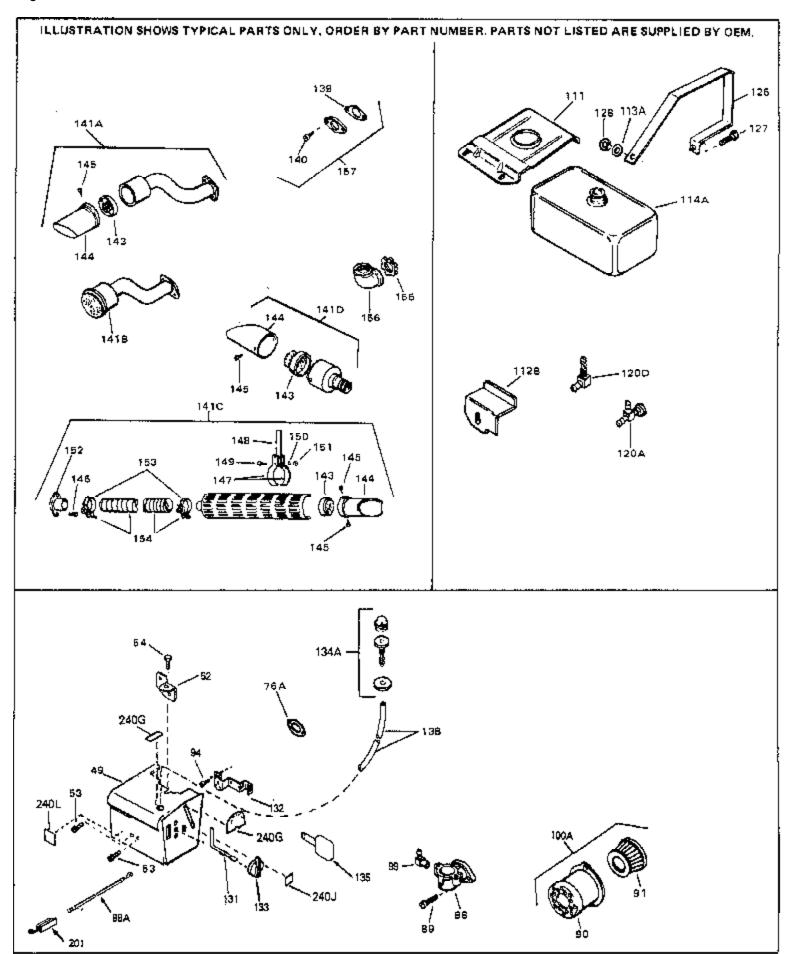


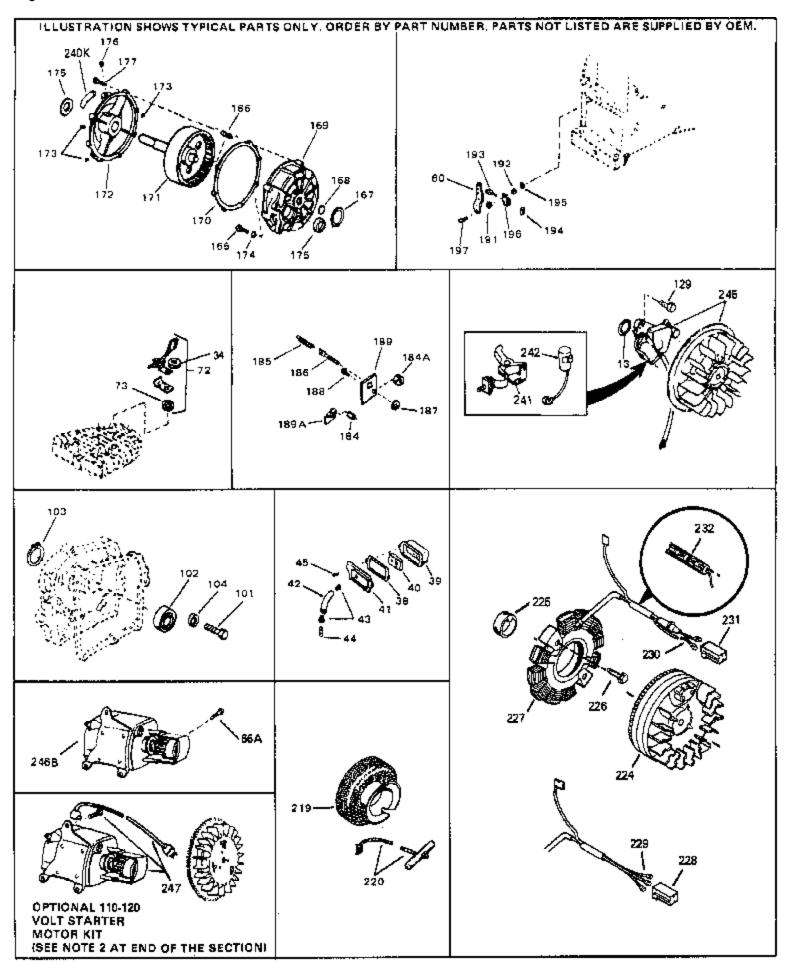
Ref # Part Number				
2 26727 3 27642 4 22600 5 26144 4 22600 5 26144 5 22645A 5 22645A 6 2313C 6 2313C 6 2313C 6 2313C 7 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			Qty	
3 27642 4 32600 5 32644A 1 32600 5 32645A 1 Intake Valve (Std.) (Ind. 9) 2 Std.) 6 23315C Exhaust Valve (Std.) (Ind. 9) 8 31673 Cap. Lower valve spring 1 0 610961 Key Flywheel Cap. Lower valve spring Key Flywheel Cap. Lower Valve (132" CS) 14 34536 Piston, Pin & Ring Set (Cl01" CS) 14 34537 Piston, Pin & Ring Set (Cl01" CS) Piston, Pin & Ring Set (Cl01" CS) Piston, Pin & Ring Set (Cl02" CS) Piston & Pin Assy, (J010" CS) (Ind. 16) Piston & Pin Assy, (J010" CS) (Ind. 16) Piston & Pin Assy, (J010" CS) (Ind. 16) Piston & Pin Assy, (J010" CS) Piston & P	1	33674B		Cylinder (Incl. 2, 3 & 4) (2-13/16" B ore)
4 32600 Seal, Oil 5 32644A Intake Valve (Std.) (Inct. 9) 6 23313C Exhaust Valve (Std.) (Inct. 9) 6 23313C Exhaust Valve (Std.) (Ind. 9) 6 23315C Exhaust Valve (Std.) (Ind. 9) 8 31672 Spring, Valve 9 31673 Cap, Lower valve spring 10 610961 Ky-Plywheel 11 34728 Crankshaft (Inct. 24) 11 34728 Crankshaft (Inct. 24) 12 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Coto 'OS) 14 34538 Piston, Pin & Ring Set (Coto 'OS) 14 34536 Piston, Pin & Ring Set (Coto 'OS) 14 34536 Piston, Pin & Ring Set (Coto 'OS) 14 33963B Piston & Pin Assy, (Coto 'OS) (Inct. 16) 15 33663 Piston & Pin Assy, (Coto 'OS) (Inct. 16) 16 333661 Piston & Pin Assy, (Coto 'OS) (Inct. 16) 16 33368 Ring Set (Coto 'OS) 16 20381 Ring Set (Coto 'OS) 17 32875 Rod Assy, Connecting (Inct. 18 & 20) 18 32610A Dipper, Oil 20 32664 Dipper, Oil 21 27241 Lifer, Valve 22 33158 Canshaft 23 30756B Cover, Cylinder (Inct. 24, 30, 31 & 1 06) 24 26540 Seal, Oil 29 65048 Screw, 14-20 x 1" (Use as required) 30 27625 Pilog, Oil filler (Inct. 31) 31 29673 Sasket, Cylinder Cover 32 65048 Screw, 14-20 x 1" (Use as required) 32 65084 Screw, 14-20 x 1" (Use as required) 33 60985 Screw, 14-20 x 1" (Use as required) 34 650691 Screw, 15-18 x 1-2" (Use as required) 35 650861 Screw, 15-18 x 1-2" (Use as required) 36 60984 Screw, 15-18 x 1-2" (Use as required) 37 33336 Rod Screw, 15-18 x 1-2" (Use as required) 38 60081 Screw, 15-18 x 1-12" (Use as required) 39 60081 Screw, 15-18 x 1-12" (Use as required) 46 60091 Screw, 15-18 x 1-12" (Use as required) 47 33337 Rod Rod Screw, 15-18 x 1-12" (Use as required) 48 60091 Screw, 15-18 x 1-12" (Use as required) 49 60091 Screw, 15-18 x 1-12" (Use as required) 40 60091 Screw, 15-18 x 1-12" (Use as required) 40 60091 Screw, 15-18 x 1-12" (Use as required) 40 60091 Screw, 15-18 x 1-12" (Use as required) 41 60091 Screw, 15-18 x 1-12" (Use as required) 41 60091 Screw, 15-18 x 1-12" (Use as required) 41 60091 Screw, 15-18 x 1-12" (Use as required) 42 60091 Sc	2	26727		Pin, Dowel
4 32600 Seal, Oil 5 32644A Intake Valve (Std.) (Inct. 9) 6 23313C Exhaust Valve (Std.) (Inct. 9) 6 23313C Exhaust Valve (Std.) (Ind. 9) 6 23315C Exhaust Valve (Std.) (Ind. 9) 8 31672 Spring, Valve 9 31673 Cap, Lower valve spring 10 610961 Ky-Plywheel 11 34728 Crankshaft (Inct. 24) 11 34728 Crankshaft (Inct. 24) 12 34535 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Coto 'OS) 14 34538 Piston, Pin & Ring Set (Coto 'OS) 14 34536 Piston, Pin & Ring Set (Coto 'OS) 14 34536 Piston, Pin & Ring Set (Coto 'OS) 14 33963B Piston & Pin Assy, (Coto 'OS) (Inct. 16) 15 33663 Piston & Pin Assy, (Coto 'OS) (Inct. 16) 16 333661 Piston & Pin Assy, (Coto 'OS) (Inct. 16) 16 33368 Ring Set (Coto 'OS) 16 20381 Ring Set (Coto 'OS) 17 32875 Rod Assy, Connecting (Inct. 18 & 20) 18 32610A Dipper, Oil 20 32664 Dipper, Oil 21 27241 Lifer, Valve 22 33158 Canshaft 23 30756B Cover, Cylinder (Inct. 24, 30, 31 & 1 06) 24 26540 Seal, Oil 29 65048 Screw, 14-20 x 1" (Use as required) 30 27625 Pilog, Oil filler (Inct. 31) 31 29673 Sasket, Cylinder Cover 32 65048 Screw, 14-20 x 1" (Use as required) 32 65084 Screw, 14-20 x 1" (Use as required) 33 60985 Screw, 14-20 x 1" (Use as required) 34 650691 Screw, 15-18 x 1-2" (Use as required) 35 650861 Screw, 15-18 x 1-2" (Use as required) 36 60984 Screw, 15-18 x 1-2" (Use as required) 37 33336 Rod Screw, 15-18 x 1-2" (Use as required) 38 60081 Screw, 15-18 x 1-12" (Use as required) 39 60081 Screw, 15-18 x 1-12" (Use as required) 46 60091 Screw, 15-18 x 1-12" (Use as required) 47 33337 Rod Rod Screw, 15-18 x 1-12" (Use as required) 48 60091 Screw, 15-18 x 1-12" (Use as required) 49 60091 Screw, 15-18 x 1-12" (Use as required) 40 60091 Screw, 15-18 x 1-12" (Use as required) 40 60091 Screw, 15-18 x 1-12" (Use as required) 40 60091 Screw, 15-18 x 1-12" (Use as required) 41 60091 Screw, 15-18 x 1-12" (Use as required) 41 60091 Screw, 15-18 x 1-12" (Use as required) 41 60091 Screw, 15-18 x 1-12" (Use as required) 42 60091 Sc	3	27642		Oil Drain Plug
5 32644A	4	32600		<u> </u>
5 32645A Intake Valve (132" OS) (incl. 9) 6 29315C Exhaust Valve (132" OS) (incl. 9) 6 29315C Exhaust Valve (132" OS) (incl. 9) 8 31672 Spring, Valve 9 31673 Cap. Lower valve spring 10 610961 Key Flywheel 11 34728 Crankshaft (incl. 24) 14 34535 Piston, Pin & Ring Set (3ct) (2-13" 16" Bore) 14 34535 Piston, Pin & Ring Set (3ct) (2-13" 16" Bore) 14 34537 Piston, Pin & Ring Set (3ct) (2-13" 16" Bore) 14 34537 Piston, Pin & Ring Set (3ct) (2-13" 16") 14A 33963B Piston, Pin & Ring Set (20" OS) 14A 33963B Piston, Pin & Ring Set (20" OS) 14A 33964B Piston & Pin Assy, (20" OS) (incl. 16) 15 33968 Piston & Pin Assy, (20" OS) (incl. 16) 16 33968 Ring Set (100" OS) (incl. 16) 17 32875 Ring Set (20" OS) 18 32610A Botton Pin Ring Set (20" OS) 18 32610A Botton Pin Ring Set (20" OS) 18 32610A Botton Pin Ring Set (20" OS) 18 32654 Dipper, Oil 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Canshaft 23 30756B Converting Ring Ring Ring Ring Ring Ring Ring R				
6 29315C Exhaust Valve (732 CS) (Incl. 9) 6 31672 Spring, Valve 9 31673 Cap. Dever valve spring 10 610961 Key Plywheel 11 34728 Crankshaft (Incl. 24) 14 34535 Piston, Pin & Ring Set (Std.) (2-12/1 6" Bore) 14 34535 Piston, Pin & Ring Set (Std.) (2-12/1 6" Bore) 14 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (Std.) (2-13/1 6") 14 33563B Piston & Pin & Ring Set (100" OS) 14 33563B Piston & Pin & Ring Set (100" OS) 15 33568 Piston & Pin & Ring Set (100" OS) 16 33569 Piston & Pin & Ring Set (Std.) (12-13/16") 17 32875 Ring Set (101" OS) 18 32610A Bolt (101" OS) 19 32654 Dipper, Oil 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 25540 Sell (I) 25 2560451 Scrow, 14-20 x 1" (Use as required) 26 250488 Cover, Cylinder (Incl. 31) 27 32573 Pilug, Oil filler (Incl. 31) 27 33564 Gasket, Oylinder (Incl. 31) 28 33564 Gasket, Oylinder (Incl. 35) 28 335669 Pilug, Oil filler (Incl. 35) 29 4 650691 Scrow, 14-20 x 1" (Use as required) 29 65041 Scrow, 14-20 x 1" (Use as required) 29 650691 Scrow, 14-20 x 1" (Use as required) 29 650691 Scrow, 14-20 x 1" (Use as required) 29 650691 Scrow, 16-18 x 1" (Use as required) 29 650691 Scrow, 16-18 x 1" (Use as required) 29 650691 Scrow, 16-18 x 1" (Use as required) 29 650691 Scrow, 16-18 x 1" (Use as required) 20 650691 Scrow, 16-18 x 1" (Use as required) 20 650691 Scrow, 16-18 x 2" (Use as required) 20 650691 Scrow, 16-18 x 2" (Use as required) 20 650691 Scrow, 16-18 x 1" (Use as required) 20 650691 Scrow, 16-18 x 2" (Use as required) 20 650691 Scrow, 16-18 x 2" (Use as required) 20 650691 Scrow, 16-18 x 1" (Use as required) 20 650691 Scrow, 16-18 x 2" (Use as required) 20 650691 Scrow, 16-18 x 2" (Use as required) 20 7506 Scrow, 16-18 x 2" (Use as required) 20 7507 Scrow, 16-18 x 1" (Use as requi				, , , ,
6 29315C Exhaust Valve (1/32° ÖS) (incl. 9) 8 31672 Spring, Valve 9 31673 Cap. Lower valve spring 10 610961 Key Flywheel 11 34728 Crankshaft (incl. 24) 14 34536 Piston, Pin & Ring Set (010° OS) 14 34536 Piston, Pin & Ring Set (010° OS) 14 34537 Piston, Pin & Ring Set (010° OS) 14 34537 Piston, Pin & Ring Set (010° OS) 14 34537 Piston, Pin & Ring Set (010° OS) 14 34537 Piston, Pin & Ring Set (010° OS) 14 33562B Piston & Pin Assy (010° OS) (incl. 16) 14 33563B Piston & Pin Assy (010° OS) (incl. 16) 15 33568 Piston & Pin Assy (010° OS) (incl. 16) 15 33568 Ring Set (010° OS) 16 33569 Ring Set (010° OS) 16 33569 Ring Set (010° OS) 17 32875 Rod Assy, Connecting (incl. 18 & 20) 18 32610A Bollt, Connecting Rod 19 3264 Dipper, Oil 11 Lifter, Valve 12 33158 Carrist Lifter, Valve 12 33158 Carrist Lifter, Valve 12 33158 Cover, Cylinder (incl. 24, 30, 31 & 1 06) 18 27677A "Gasket, Cylinder cover 19 650451 Carrist Lifter, Valve Set, Old (incl. 24) 19 29 650451 Screw, 14-20 x 1 "(Use as required) 19 29673 "Gasket, Cylinder head 13 33016A Head, Cylinder (incl. 24) 19 29673 "Gasket, Cylinder head 19 360964 Screw, 14-20 x 1 "(Use as required) 19 235544 Screw, 14-20 x 1 "(Use as required) 19 236573 "Gasket, Cylinder head 19 236574 Screw, 14-20 x 1 "(Use as required) 19 236573 "Gasket, Cylinder (incl. 25) 19 39673 "Gasket, Cylinder (incl. 26) 20 60021A Screw, 516-18 x 2" (Use as required) 20 36368 Screw, 16-18 x 2" (Use as required) 20 36369 Screw, 16-18 x 1 "(Use as required) 20 36369 Screw, 16-18 x 1 "(Use as required) 20 36369 Screw, 16-18 x 2" (Use as required) 21 36369 Screw, 16-18 x 2" (Use as required) 22 36369 Screw, 16-18 x 2" (Use as required) 23 650691 Screw, 516-18 x 1 "(Use as required) 24 650128 Screw, 516-18 x 1 "(Use as required) 25 650461 Screw, 516-18 x 1 "(Use as required) 26 650128 Screw, 16-18 x 2" (Use as required) 27 660 Screw, 516-18 x 1 "(Use as required) 28 650561 Screw, 16-18 x 1 "(Use as required) 29 650461 Screw, 516-18 x 1 "(Use as required) 29 650461 Screw, 516-18 x 1 "(Use as required) 29 650461 Scr				
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9 31673 10 610981 11 34728 11 34728 11 34728 12 Crankshaft (Ind. 24) 13 43453 14 34535 15 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34536 15 Piston, Pin & Ring Set (1010" OS) 14 34536 17 Piston, Pin & Ring Set (102" OS) 18 34537 19 Piston, Pin & Ring Set (102" OS) 18 32962B 19 Piston & Pin Assy, (101" OS) (Ind. 16) 19 Piston & Pin Assy, (101" OS) (Ind. 16) 19 Piston & Pin Assy, (100" OS) (Ind. 16) 19 Piston & Pin Assy, (100" OS) (Ind. 16) 19 Piston & Pin Assy, (100" OS) (Ind. 16) 19 Piston & Pin Assy, (100" OS) (Ind. 16) 19 Piston & Pin Assy, (100" OS) (Ind. 16) 19 Piston & Pin Assy, (100" OS) (Ind. 16) 19 Piston & Pin Assy, (100" OS) 19 Piston & Pin Assy, (100" OS) 19 Piston & Pin Assy, (100" OS) 19 Piston Pin Piston P				, , , ,
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11 34728				
14 34536 Piston, Pin & Ring Set (Std.) (2-13/1 6" Bore) 14 34537 Piston, Pin & Ring Set (J010" OS) 14 34537 Piston, Pin & Ring Set (J010" OS) 14A 33562B Piston & Pin Assy, (Std.) (Incl. 16) (2-13/16") 14A 33563B Piston & Pin Assy, (J010" OS) (Incl. 16) 15 33567 Piston & Pin Assy, (J010" OS) (Incl. 16) 15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33569 Ring Set (J010" OS) 16 20381 Ring Set (J010" OS) 16 20381 Ring Piston in retaining 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bott, Connecting Rod 19 32654 Dipper, (Oil 12 27241 Lifter, Valve 12 33158 Camshaft 13 327677A Casket, Oylinder cover 14 28540 Seal, Oil 12 27677A Seaket, Oil Fill Plug 12 29 650451 Screw, 1/4-20 x 1" (Use as required) 12 9 650458 Screw, 1/4-20 x 1" (Use as required) 13 12 26673 Screw, 1/4-20 x 1" (Use as required) 13 23554A Gasket, Oil fill plug 13 33016A Head, Oylinder head 13 33016A Head, Oylinder head 13 560691 Washer (Use As required) 15 650694A Screw, 5/16-18 x 2" (Use as required) 16 650694 Residual Screw, 5/16-18 x 2" (Use as required) 17 3337A Residual Screw, 5/16-18 x 2" (Use as required) 18 650695 Screw, 5/16-18 x 2" (Use as required) 18 650696 Screw, 5/16-18 x 2" (Use as required) 19 63636 Screw, 5/16-18 x 2" (Use as required) 19 63636 Screw, 5/16-18 x 2" (Use as required) 19 650691 Residual R				
14 34536 Piston, Pin & Ring Set (1010" OS) 14A 33563 Piston, Pin & Ring Set (2020" OS) 14A 33563B Piston & Pin Assy, (Stid.)(Incl.16) (2- 13/16") 14A 33563B Piston & Pin Assy, (1020" OS) (Incl. 16) 15 33567 Ring Set (Stid.) (2-13/16" Bore) 15 33568 Ring Set (3010" OS) 15 33569 Ring Set (3010" OS) 16 20381 Ring Set (3010" OS) 17 32875 Rod Assy, Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 19 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 28 27677A Casket, Oylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 30 27625 Pilog, Oil filler (Incl. 31) 31 29673 Gasket, Oil fill plug 32 33564A Gasket, Oil fill plug 33 33016A Head, Cylinder (Incl. 36) 34 26073 Washer (Not used on late production) 34 650691 Screw, 1/4-20 x 1" (Use as required) 35 650694A Screw, 516-18 x 2" (Use as required) 36 650694A Screw, 516-18 x 2" (Use as required) 37 33666 Screw, 516-18 x 2" (Use as required) 38 650618 Screw, 516-18 x 2" (Use as required) 39 31337A Resident Screw, 516-18 x 2" (Use as required) 30 31337A Resident Screw, 516-18 x 1-1/2" (Use as required) 30 3134 Casket, Oil fill plug 31 3337A Resident R				· · · · · · · · · · · · · · · · · · ·
143 34537				
14A 33562B	14	34536		
14A 33663B	14	34537		Piston, Pin & Ring Set (.020" OS)
14A 33664B	14A	33562B		Piston & Pin Ass'y.(Std.)(Incl.16)(2- 13/16")
14A 33564B 15 33567 Ring Set (Std.) (2-13/16" Bore) 15 33568 Ring Set (Nor" OS) 16 20381 Ring Set ((100" OS) 17 32875 Ring Set ((102" OS) Ring Set	14A	33563B		
15 33567 15 33568 16 20381 17 32875 18 32610A 20 32875 18 32610A 20 32654 21 277241 22 33158 23 30756B 24 28540 25 27677A 26 560483 276677A 276655 276677A 28 560481 30 27625 31 29673 31 29673 32 33554A 33 3016A 33 3016A 33 3016A 35 560694A 36 560691 36 560694A 37 33636 38 31619A 39 31337A 40 314410 41 56 50128 40 28564 40 29752 40 16 16 18 11-12" (As required) 40 34410 41 420 31344 41 56 50128 42 3373A 43 60 3666 44 33342 45 660666 45 29752 46 18 11-14 20 15 1-14 20 15 16 16 16 17 16 33 14 16 16 16 17 16 18 11 11 16 16 17 16 18 11 11 16 16 17 16 18 11 11 16 18 11 16 16 18 11 11 16 18 18 16 18 16 18 18 18 18 18 18 18 18 18 18 18 18 18	14A	33564B		
15 33568 Ring Set (0.10° OS) 16 20381 Ring Set (0.20° OS) 16 20381 Ring Set (0.20° OS) 18 32610A Ring, Piston pin retaining 17 32875 Rod Assy., Connecting (Incl. 18 & 20) 18 32610A Bolt, Connecting Rod 20 32654 Dipper, Oil 21 27241 Lifter, Valve 22 33158 Camshaft 23 30756B Cover, Cylinder (Incl. 24, 30, 31 & 1 06) 24 28540 Seal, Oil 28 27677A "Gasket, Cylinder cover 29 650451 Screw, 1/4-20 x 1" (Use as required) 29 650488 Screw, 1/4-20 x 1" (Use as require d) 20 27625 Plug, Oil filler (Incl. 31) 21 32534 Gasket, Oil fill plug 23 33554A Gasket, Oil fill plug 23 33554A Gasket, Oil fill plug 24 26073 Washer (Not used on late production) 25 650691 Washer (Not used on late production) 26 650818 Screw, 5/16-18 x 2" (Use as required) 27 650865 Screw, 5/16-18 x 2" (Use as required) 28 650865 Screw, 5/16-18 x 1-1/2" (Use as required) 29 6504A Screw, 5/16-18 x 1-1/2" (Use as required) 29 650865 Screw, 5/16-18 x 2" (Use as required) 29 650865 Screw, 5/16-18 x 1-1/2" (Use as required) 20 70 70 70 70 70 70 70 70 70 70 70 70 70				
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Ref # Part Number	er Otv	Description
69 29212	a Qiy	Screw, 1/4-28 x 7/16"
70 33663C		Blower Housing (For electric starter) NOTE: In original production some starters are riveted to the blower housing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter.
74A 30747 75 650890 76 27272A 77 34212 78 30200 81 29752 82 33341 83 650701 84 6201 85 650870 86 28212 87 26756 90 31715 92 650152 93 31691 94 28820 95 33344 98 35349 100 730127		Clip, Spark plug shorting Lockwasher * Gasket, Air cleaner Bracket, Holddown Screw, 10-24 x 9/16" Nut & Lockwasher Assy., 1/4-28 Extension, Baffle Screw, 8-18 x 7/16" Screw, 1/4-28 x 7/8" Screw, 1/4-28 x 1-11/16" Spacer * Gasket, Carburetor Body, Air cleaner Screw, 8-32 x 3/8" Bracket, Air cleaner Screw, 10-32 x 1/2" Baffle, Heat Ground Wire Air Cleaner Ass'y. (Incl.76,76A,90A,91A,92,93,94, & 221A)(Use as required)
102 28458 105 30590A 106 30574 107 30591 108 30588A 109 29193 111 28371B 113 650561 114 34711 115 410144B 115 33032		Bearing, Ball Washer, Flat Shaft, Mechanical governor Gear Assy.,Governor (Incl. 105) Spool Governor Ring, Retaining Fuel Tank Bracket Screw, 1/4-20 x 5/8" Fuel Tank (Incl. 115 & 123) Fuel Cap (Std.)(Wh.Plastic)(1-1/2" I. D.) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, Low profile) Fuel Cap (Red Plastic)(1-3/16" I.D.) (Spurt resistant, High
116 650665 118 30962 118 29774 118 30795 119 28819 121 29745 122 650128 123 26460 129 650814 130 27276 139 33670A 140C 650628A 140D 26073 140 30063 161A 34246 181 33356 182 28545		profile) Screw, 1/4-15 x 7/8" Line, Fuel (Braided 32") Line, Fuel (Braided 8.25") Line, Fuel (Braided 16") Spring, Fuel line (Use as required) Extension, Blower housing Screw, 10-24 x 1/2" Clamp, Fuel line (Use as required) Screw, 10-24 x1" Cover, Spark plug * Gasket, Muffler 5/16-18 x 2-3/8" Washer, flat Screw, 1/4-20 x 1/2" (Use as required) Clip, Wire Terminal, Ground Grommet, Plastic

Ref #	Part Number	Qty	Description
183	650760		Screw, 8-32 x 3/8"
197	650548		Screw, 8-32 x 5/16"
201	610973		Terminal Assy. (Use as required)
202A	32923		Spring, Torsion (Used in early production)
202	33857		Spring Assy. (Used in late production)
203	730136A		Control Brkt (Incl.202,202A,204,205,2 06,207)
204	650139		Screw, 8-32 x 1/2" (Use as required)
	650152		Screw, 8-32 x 3/8" (Use as required)
204	30200		Screw, 10-24 9/16" (Use as required)
205	30322		Nut & Lockwasher (Use as required)
206	650688		Screw, 10-32 x 1" (Used on early prod uction)
206	650549		Screw, 5-40 x 7/16" (Used on late pro duction)
207	32924		Compression Spring (Used on early pro duction)
	31342		Compression Spring (Used on late prod uction)
209	28942		Screw, 10-32 x 3/8"
210	27793		Clip, Conduit
	31426		Spring, Extension
	650815		Washer, Belleville
	650816		Nut, Flywheel
	31585		Screen, Starter
	34694		Cup, Starter
	34080		Spacer, Flywheel key
	650872		Stud, Solid State Assy.
	34443A		Solid State Assy.
	611080		Flywheel
	550223		Decal, Name
	34346		Decal. Instruction
	631021		Inlet Needle, Seat & Clip Assy.
244	631702		Carburetor (Incl. 87) (Refer to Division 5, Section A, page 114 for breakdown)
246	590420A		Rewind Starter NOTE: In original production some starters
2.0			are riveted to the blowerhousing. Replacement housing has threaded studs. Order four nuts (29752) for remounting of starter. (Refer to Division 5, Section C, page 25 for breakdown)
249	33683B		* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qty	Description
90	31715		Body, Air cleaner
91	30727		Element, Air cleaner
94	28820		Screw, 10-32 x 1/2"
100A	730164		Air Cleaner Ass'y. (Incl. 76, 90, 91, 92, 93, 94, & 221B) (Use as required)
111	28371B		Fuel Tank Bracket
112B	34182		Fuel Tank Bracket
139	33670A		* Gasket, Muffler
140	30063		Screw, 1/4-20 x 1/2" (Use as required)
141D	391026		Muffler (Incl. 143, 144 & 145) (This spark arrester mufflercan be used on any model.)
141A	33699		Muffler (Spark Arresting)(In.143,144, 145)
143	33323		Screen, Muffler
144	33700		Cover & Tube, Muffler
145	650578		Screw, 8-18 x 3/8"
157	730165		Muff.Adapter Kit (Incl.139,140)(As re quired)
201	610973		Terminal Assy. (Use as required)



Ref #	Part Number C	Oty Description
34	26073	Washer (Not used on late production)
34	650691	Washer (Use as required)
38	31619A	* Gasket, Breather
40	31410	Element, Breather
45	650128	Screw, 10-24 x 1/2"
101	30200	Screw, 10-24 x 9/16"
102	28458	Bearing, Ball
103	28539	Ring, Retaining
104	28537	Washer, Flat
	29918	Washer, Lock, #8
	30322	Nut & Lockwasher, 8-32
	29826	Screw, 10-32 x 3/4"
	29216	Nut, Square, 10-32
	29642	Ring, Retaining
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	34788	Pulley, Starter rope
	611080	Flywheel
	35189	Spacer, Coil Assy.
247	33290D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal, for identification.
		Ref