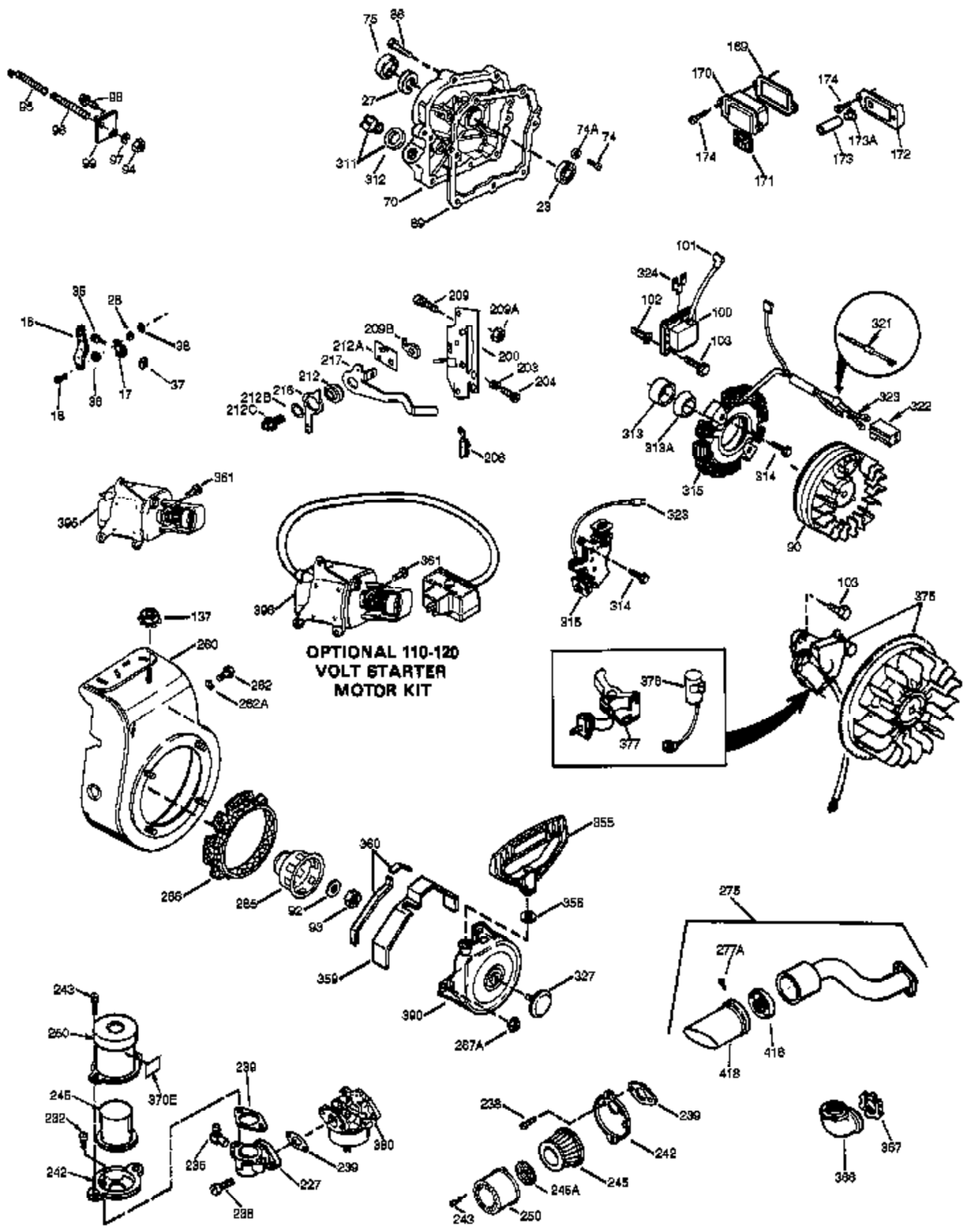


Ref #	Part Number	Qty	Description
	1 36469A	1	Cylinder (Incl. 2, 20, 72 & 125)
	2 26727	2	Dowel Pin
	14 28277	1	Washer
	15 31334	1	Governor Rod
	16 31510	1	Governor Lever
	17 29916	1	Governor Lever Clamp
	18 650548	1	Screw, 8-32 x 5/16"
	19D 33857	1	Extension Spring Ass'y. (Incl. 213)
	19 31426	1	Extension Spring
	20 32600	1	Oil Seal
	25 36552	1	Blower Housing Baffle (Incl. 262)
	26 650802	2	Screw, 1/4-20 x 5/8"
	30 34728	1	Crankshaft
	40 36073	1	Piston, Pin & Ring Set (Std.)
	40 36074	1	Piston, Pin & Ring Set (.010" OS)
	40 36075	1	Piston, Pin & Ring Set (.020" OS)
	41 36070	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
	41 36071	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	41 36072	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	42 36076	1	Ring Set (Std.)
	42 36077	1	Ring Set (.010" OS)
	42 36078	1	Ring Set (.020" OS)
	43 20381	2	Piston Pin Retaining Ring
	45 32875	1	Connecting Rod Ass'y. (Incl. 46 & 49)
	46 32610A	2	Connecting Rod Bolt
	48 27241	2	Valve Lifter
	49 32654	1	Oil Dipper
	50 33158	1	Camshaft (BCR)
	60 29745	1	Blower Housing Extension
	64 30063	1	Screw, Torx T-30, 1/4-20 x 1/2"
	64A 8345	1	Washer
	65 650128	1	Screw, 10-24 x 1/2"
	69 27677A	1	* Cylinder Cover Gasket
	70 30756C	1	Cylinder Cover (Incl. 72 thru 83)
	72 27642	2	Oil Drain Plug
	72A 28582	1	Oil Drain Plug
	75 28540	1	Oil Seal
	80 30574A	1	Governor Shaft
	81 30590A	1	Washer
	82 30591	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	86 650488	7	Screw, 1/4-20 x 1-1/4"
	89 610961	1	Flywheel Key
	90 611203	1	Flywheel
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
	100 34443A	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	102 650872	2	Solid State Mounting Stud
	103 651007	2	Screw, Torx T-15, 10-24 x 1"
	119 36443	1	* Cylinder Head Gasket
	120 36441	1	Cylinder Head (Incl. 131)
	125 36471	1	Exhaust Valve (Std.) (Incl. 151)
	125 36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
	126 32644A	1	Intake Valve (Std.) (Incl. 151)
	126 32645A	1	Intake Valve (1/32" OS) (Incl. 151)
	127 650691	1	Washer
	129 650818	1	Screw, 5/16-18 x 1-1/2"

Ref #	Part Number	Qty	Description
130	6021A	2	Screw, 5/16-18 x 1-1/2"
131	650694A	5	Screw, 5/16-18 x 2"
135	33636	1	Resistor Spark Plug (RJ17LM)
150	31672	2	Valve Spring
151	31673	2	Valve Spring Cap
169	27234A	2	* Valve Cover Gasket
170	27666	1	Breather Body
171	31410	1	Breather Element
172	34146	1	Valve Cover
173	35350	1	Breather Tube
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
181	650870	1	Screw, 1/4-28 x 1-11/16"
182	6201	1	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	33666	1	Intake Pipe
186	32698	1	Governor Link
200	730136A	1	Control Bracket (Incl. 203 thru 211)
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
209A	30322	2	Lock Nut, 8-32
209	650139	2	Screw, 8-32 x 1/2"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"
213	28942	1	Screw, 10-32 x 3/8"
223	30646	1	Screw, 1/4-20 x 1-3/8"
223A	650664	1	Screw, 1/4-20 x 1-19/32"
224	33673A	1	* Intake Pipe Gasket
260	35600	1	Blower Housing
262	650737	2	Screw, 1/4-20 x 1/2"
267	34212	1	Hold Down Bracket
268	30200	1	Screw, 10-24 x 9/16"
274	33670A	1	* Exhaust Gasket
275	35771	1	Muffler (Incl. 274)
277	650327	2	Screw, 1/4-20 x 2-1/2"
285	36467A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
298	650665	2	Screw, 1/4-15 x 7/8"
300	35584	1	Fuel Tank (Incl. 292 & 301)
301	35355	1	Fuel Cap
313	34080	1	Spacer
325	29443	1	Spring Clip
340	36247	1	Fuel Tank Bracket
342	650561	1	Screw, 1/4-20 x 5/8"
345	33344	1	Baffle Extension
361A	650738	2	Screw, 1/4-20 x 5/8"
370K	36695	1	Starter Decal
370A	36261	1	Lubrication Decal
380	631923	1	Carburetor (Incl. 184)
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590738 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116.)

Ref #	Part Number	Qty	Description
400	36444	1	* Gasket Set (Incl. items marked PK i n notes) Incl. part #'s 26756 (1), 27234A (2), 27272A (1), 27677A (1), 29673 (1), 33670A (1), 33673A (1), 36443 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)



Ref #	Part Number	Qty	Description
16	31510	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
23	28458	1	Ball Bearing
27	28539	1	Bearing Retainer
28	30322	1	Lock Nut, 8-32
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642		Retaining Ring
69	27677A	1	* Cylinder Cover Gasket
70	30756C	1	Cylinder Cover (Incl. 72 thru 83)
74A	28537	2	Washer
74	30200	2	Screw, 10-24 x 9/16"
75	28540	1	Oil Seal
86	650488	7	Screw, 1/4-20 x 1-1/4"
90	611203	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	650872	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 1"
129	650818	1	Screw, 5/16-18 x 1-1/2"
131	650694A	5	Screw, 5/16-18 x 2"
169	27234A	2	* Valve Cover Gasket
170	27666	1	Breather Body
171	31410	1	Breather Element
172	34146	1	Valve Cover
173	35350	1	Breather Tube
174	30200	2	Screw, 10-24 x 9/16"
200	730136A	1	Control Bracket (Incl. 203 thru 211)
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
209	650139	2	Screw, 8-32 x 1/2"
209A	30322	2	Lock Nut, 8-32
238	650152	2	Screw, 8-32 x 3/8"
239	27272A	1	* Air Cleaner Gasket
242	31914	1	Air Cleaner Base
243	28820	2	Screw, 10-32 x 1/2"
245	30727	1	Air Cleaner Filter
250	31715	1	Air Cleaner Cover
262	650737	2	Screw, 1/4-20 x 1/2"
275	35771	1	Muffler (Incl. 274)
285	36467A	1	Starter Cup
290	30705	1	Fuel Line
298	650665	2	Screw, 1/4-15 x 7/8"
311	27625	2	Oil Fill Plug
313	34080	1	Spacer
313A	35189	1	Spacer
314	650873	2	Screw, 1/4-20 x 3/4"
315	611113	1	Alternator Coil (3 Amp)(Incl. 321 thru 323)
321	611161	1	Diode
322	610921	1	Connector Body
323	610922	1	Terminal
361A	650738	2	Screw, 1/4-20 x 5/8"
380	631923	1	Carburetor (Incl. 184)

Ref #	Part Number	Qty	Description
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590738 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116.)
395	33607	1	Electric Starter Motor (12 Volt)