



Ref #	Part Number	Qty	Description
	1 250295	1	Cylinder Ass'y. (Incl. 75A, 105, 106, & 138)
	16 490317	1	Governor Lever
	16A 490304	1	Governor Lever
	19A 490318	1	Throttle Link Spring
	19 490325	1	Extension Spring
	20 510340	1	Oil Seal
	21 570673	3	Ball Bearing
	22 510338	1	Slide Ring
	23 530158	1	Ball Bearing
	24 530161	1	Ball Bearing
	27 530159	1	Bearing Retainer
	29 530164	1	Bearing Strip (31 Needles)
	30 290627	1	Crankshaft
	35A 650506	2	Screw, 4-40 x 1/4"
	35 29826	1	Screw, 10-32 x 3/4"
	37 29216	1	Lock Nut, 10-32
	39 310277B	1	Piston & Rod Ass'y. (Incl. 29 & 42)
	42 310278	1	Ring Set
	75A 510337	1	Oil Seal
	75 510339	1	Oil Seal
	80 490305	1	Governor Shaft
	89 611191	1	Flywheel Key
	90 611190	1	Flywheel
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
	100 34443A	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	103 651007	2	Screw, Torx T-15, 10-24 x 15/16"
	105 650892	2	Screw, 5/16-18 x 2-3/16"
	106 650891	2	Screw, 5/16-18 x 1-5/8"
	135 611049	1	Resistor Spark Plug (RCJ8Y)
	138 570683	2	Port Cover
	177 650959	2	Screw, 5/32 Allen, 1/4-20 x 1"
	184 510326A	2	Carburetor Gasket
	186 490319	1	Governor Link
	187 570438A	1	Spacer
	217 570667A	1	Control Lever
	218 650847	1	Screw, 8-32 x 1/2"
	239 35815	1	Air Cleaner Gasket
	260 350439	1	Blower Housing
	261 650894	4	Screw, 5/16-18 x 5/8"
	274 510343A	1	Exhaust Gasket
	275 390319	1	Muffler
	277 650893	2	Screw, 5/16-18 x 3-13/64"
	285 34449A	1	Starter Cup
	287 650926	3	Screw, 8-32 x 21/64"
	325 29443	1	Wire Clip
	330 611158	1	Wire Harness
	350 570629A	1	Primer Ass'y.
	351 32180C	1	Primer Line
	370 36261	1	Lubrication Decal
	380 632565A	1	Carburetor (Incl. 184)
	383 570695	1	Spit Cup
	384 650229	2	Screw, Torx T-25, 10-32 x 3/8"

Ref #	Part Number	Qty	Description
390	590712	1	Rewind Starter (NOTE: This engine could have been built with 590652 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)
399	510334	1	Gasket Eliminator (Loctite 515)
420	730227A	1	2-Cycle Oil (8 oz.)