



Ref #	Part Number	Qty	Description
1	250296A	1	Cylinder Ass'y. (Incl. 75A, 105, 106, & 138)
16A	490304	1	Governor Lever
16	490317	1	Governor Lever
19A	490318	1	Throttle Link Spring
19	490325	1	Extension Spring
20	510340	1	Oil Seal
21	570673	3	Ball Bearing
22	510338	1	Slide Ring
23	530158	1	Ball Bearing
24	530161	1	Ball Bearing
27	530159	1	Bearing Retainer
29	530164	1	Bearing Strip (31 Needles)
30	290614	1	Crankshaft
35A	650506	2	Screw, 4-40 x 1/4"
35	29826	1	Screw, 10-32 x 3/4"
37	29216	1	Lock Nut, 10-32
39	310277B	1	Piston & Rod Ass'y. (Incl. 29 & 42)
42	310278	1	Ring Set
75	510339	1	Oil Seal
75A	510337	1	Oil Seal
80	490305	1	Governor Shaft
89	611191	1	Flywheel Key
90	611192	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
105	650892	2	Screw, 5/16-18 x 2-3/16"
106	650891	2	Screw, 5/16-18 x 1-5/8"
110	611072	1	Ground Wire
135	611049	1	Resistor Spark Plug (RCJ8Y)
138	570683	2	Port Cover
177	650959	2	Screw, 5/32 Allen, 1/4-20 x 1"
184	510326A	2	Carburetor Gasket
186	490319	1	Governor Link
187	570438A	1	Spacer
215	35511	1	Control Knob
217	570667A	1	Control Lever
218	650847	1	Screw, 8-32 x 1/2"
239	35815	1	Air Cleaner Gasket
260	350436	1	Blower Housing
261	650894	4	Screw, 5/16-18 x 5/8"
274	510343A	1	Exhaust Gasket
275	390318	1	Muffler
277	650893	2	Screw, 5/16-18 x 3-13/64"
285	34449A	1	Starter Cup
287	650926	3	Screw, 8-32 x 21/64"
325	29443	1	Wire Clip
350	570682	1	Primer Ass'y.
351	32180C	1	Primer Line
370	36261	1	Lubrication Decal
380	632537A	1	Carburetor (Incl. 184)
383	570695	1	Spit Cup
384	650229	2	Screw, Torx T-25, 10-32 x 3/8"

Ref #	Part Number	Qty	Description
390	590712	1	Rewind Starter (NOTE: This engine could have been built with 590652 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)
399	510334	1	Gasket Eliminator (Loctite 515)
420	730227A	1	2-Cycle Oil (8 oz.)