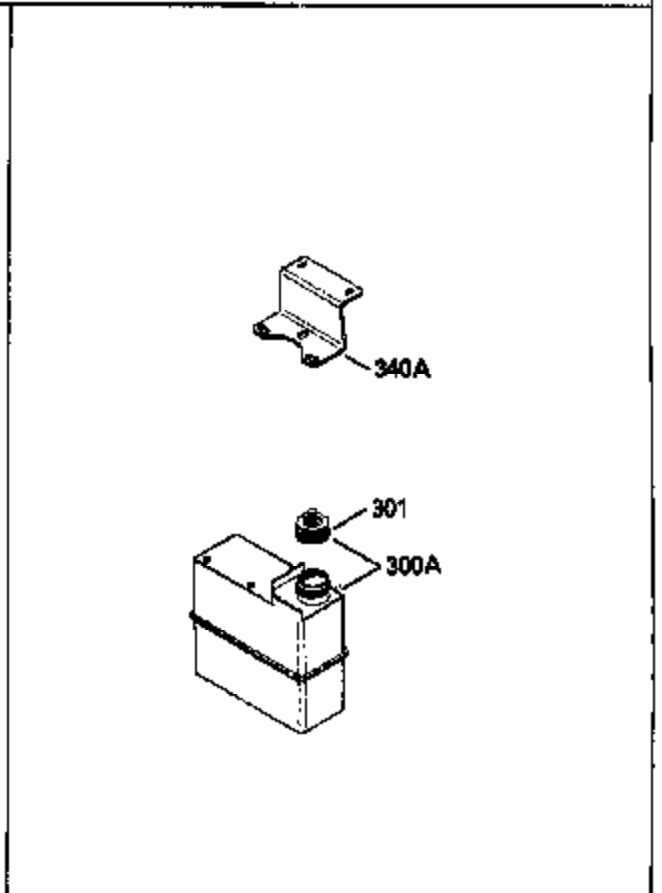
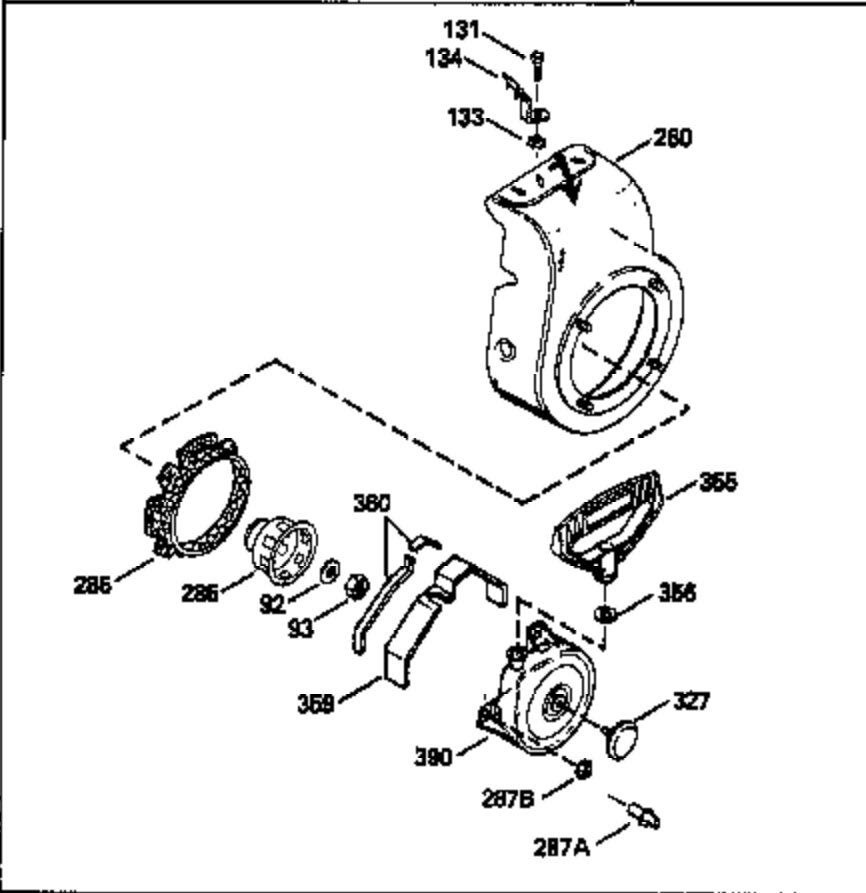
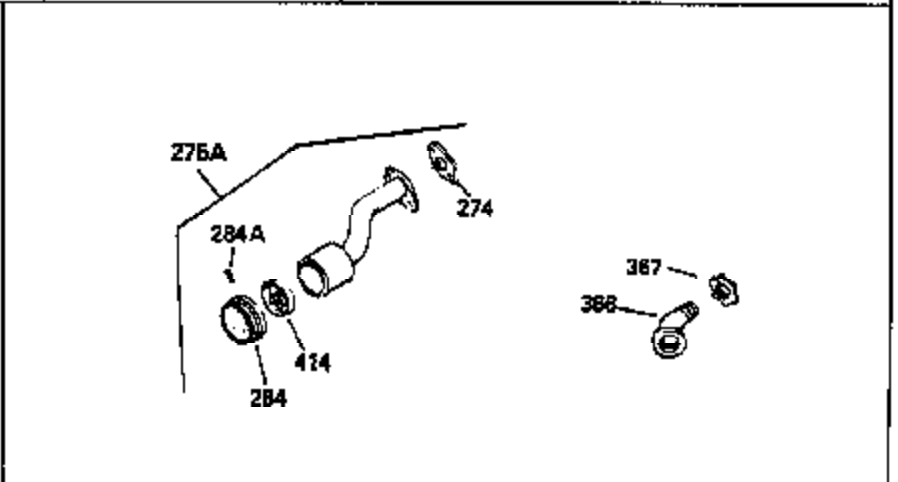
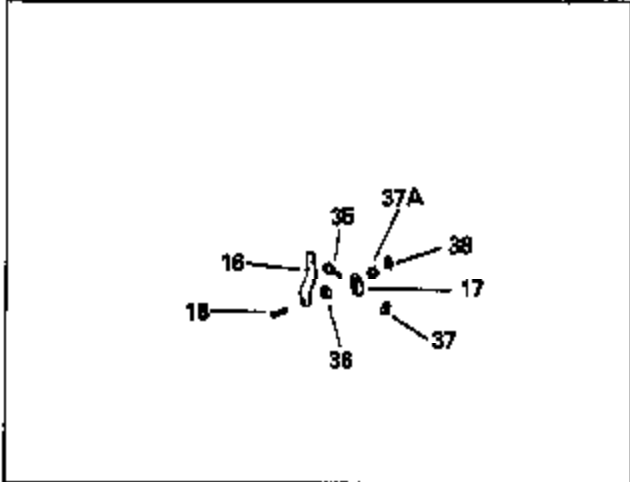
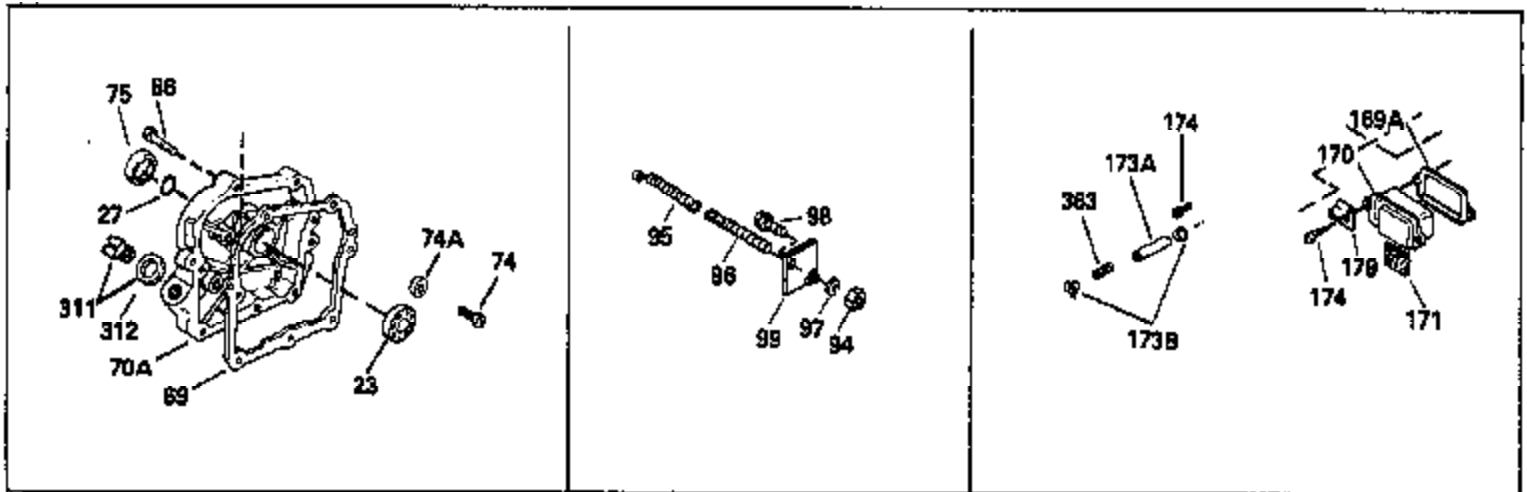


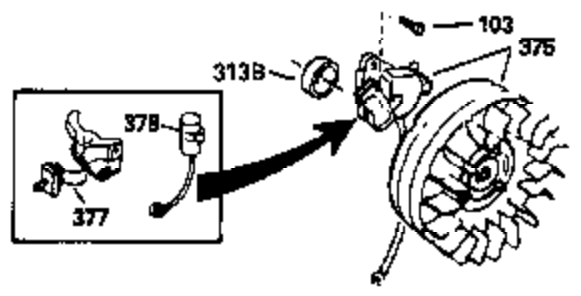
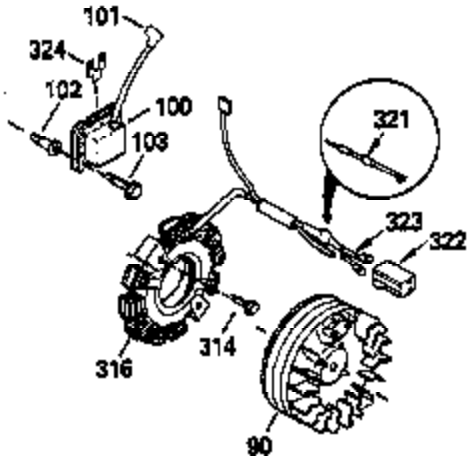
Ref #	Part Number	Qty	Description
1	36561	1	Cylinder (Incl. 2,20,72 & 125)
2	26727	2	Dowel Pin
4	30968	1	Oil Drain Extension
5	30969	1	Extension Cap
14	28277	1	Washer
15	31334	1	Governor Rod
16	31510	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
19A	34653	1	Extension Spring
19B	34654	1	Extension Spring
19	31426	1	Extension Spring
20	32600	1	Oil Seal
25A	35883	1	Baffle Extension
25	36552	1	Blower Housing Baffle
26A	650926	1	Screw, 8-32 x 21/64"
26	650802	2	Screw, 1/4-20 x 5/8"
30	34735	1	Crankshaft
40	35544A	1	Piston, Pin & Ring Set (Std.)
40	35545A	1	Piston, Pin & Ring Set (.010" OS)
40	35546	1	Piston, Pin & Ring Set (.020" OS)
41	35541	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	35542	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	35543	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	35547A	1	Ring Set (Std.)
42	35548A	1	Ring Set (.010" OS)
42	35549	1	Ring Set (.020" OS)
43	20381	2	Piston Pin Retaining Ring
45	32875A	1	Connecting Rod Ass'y. (Incl. 46 & 49)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
49	32654	1	Oil Dipper
50	33158	1	Camshaft (BCR)
60	29745	1	Blower Housing Extension
62	650760	1	Screw, 8-32 x 3/8"
63	28545	1	Grommet
65	650128	1	Screw, 10-24 x 1/2"
68	33356	1	Ground Terminal
69	27677A	1	* Cylinder Cover Gasket
70	30756C	1	Cylinder Cover (Incl. 75 thru 83)
72	27642	1	Oil Drain Plug
72A	28582	1	Oil Drain Plug
75	28540	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
86	650488	7	Screw, 1/4-20 x 1-1/4"
89	610961	1	Flywheel Key
90	611203	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	650872	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110	30831	1	Ground Wire
119	36440	1	* Cylinder Head Gasket

Ref #	Part Number	Qty	Description
120	36441	1	Cylinder Head (Incl. 131)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
126	32644A	1	Intake Valve (Std.) (Incl. 151)
126	32645A	1	Intake Valve (1/32" OS) (Incl. 151)
130	6021A	2	Screw, 5/16-18 x 1-1/2"
131	650694A	5	Screw, 5/16-18 x 2"
135	35395	1	Resistor Spark Plug (RJ19LM)
150	31672	2	Valve Spring
151	31673	2	Valve Spring Cap
169	27234A	2	* Valve Cover Gasket
171	31410	1	Breather Element
172	34146	1	Valve Cover
173	35350	1	Breather Tube
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
181	6201	1	Screw, 1/4-28 x 7/8"
182	650870	1	Screw, 1/4-28 x 1-11/16"
183	34583	1	Choke Bracket
184	26756	1	* Carburetor To Intake Pipe Gasket
185	32699	1	Intake Pipe
186	32698	1	Governor Link
200	34652	1	Control Bracket (Incl. 203 thru 211)
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
209B	650688	1	Screw, 10-32 x 1"
209A	30322	2	Lock Nut, 8-32
209	650139	2	Screw, 8-32 x 1/2"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"
219	34582	1	Choke Rod
220	35438	1	Choke Knob
222	28820	2	Screw, 10-32 x 1/2"
223A	650664	1	Screw, 1/4-20 x 1-19/32"
223	30646	1	Screw, 1/4-20 x 1-3/8"
224	32649A	1	* Intake Pipe Gasket
262	650737	2	Screw, 1/4-20 x 1/2"
267	34212	1	Hold Down Bracket
268	30200	1	Screw, 10-24 x 9/16"
285	36467A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	30962	1	Fuel Line (24.00")
291	29774	1	Fuel Line
292	26460	4	Fuel Line Clamp
295	35857	1	Fuel Shut-Off Valve
298	650665	2	Screw, 1/4-15 x 7/8"
300	35584	1	Fuel Tank (Incl. 292 & 301)
313	34080	1	Spacer
313A	35189	1	Spacer
315	611095	1	Alternator Coil (3 Amp AC)(Incl. 322 & 323)
325	27275	1	Wire Clip
342	650751	1	Screw, 1/4-20 x 7/16"
350	570682	1	Primer Ass'y.
351	32180C	1	Primer Line (12.00")
370A	36261	1	Lubrication Decal
370K	36695	1	Starter Decal
370C	36501	1	Primer Decal
380	632113A	1	Carburetor (Incl. 184)

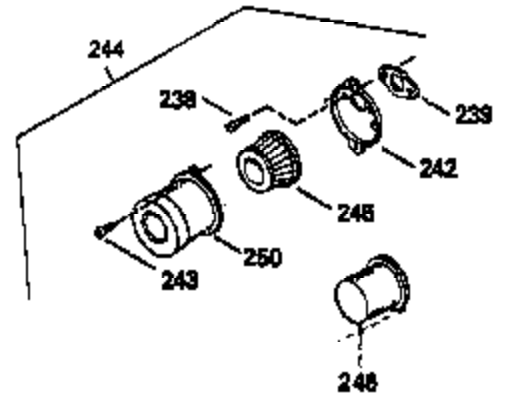
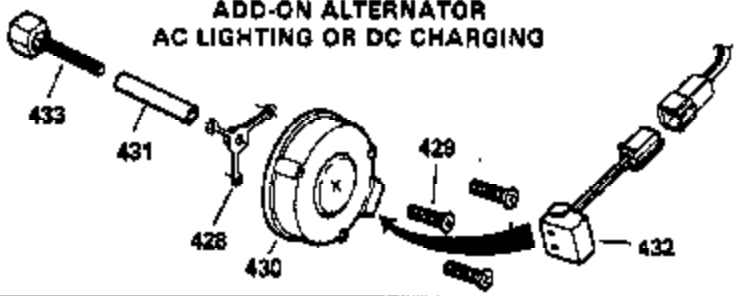
Ref #	Part Number	Qty	Description
400	36442	1	* Gasket Set (Incl. items marked PK i n notes) Incl. part #'s 26756 (1), 27234A (2), 27272A (1), 27677A (1), 29673 (1), 36440 (1), 32649A (1), 33670A (1)
420	730226	1	SAE 5W30 4-Cycle Engine Oil (Quart)



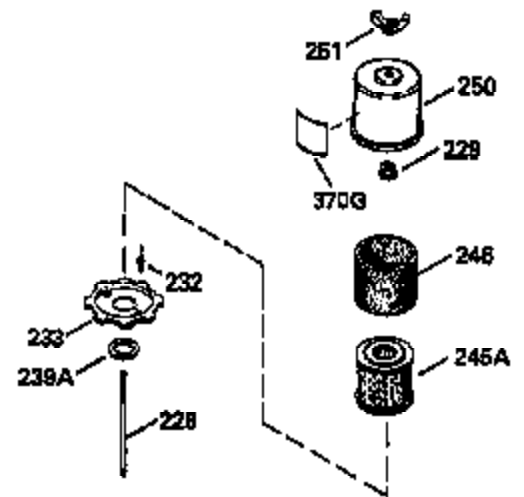
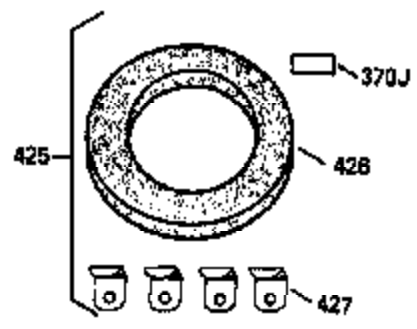
Ref #	Part Number	Qty	Description
	1 36561	1	Cylinder (Incl. 2,20,72 & 125)
	16 31510	1	Governor Lever
	17 29916	1	Governor Lever Clamp
	18 650548	1	Screw, 8-32 x 5/16"
	23 28458	1	Ball Bearing
	26A 650926	1	Screw, 8-32 x 21/64"
	27 28539	1	Bearing Retainer
	35 29826	1	Screw, 10-32 x 3/4"
	36 29918	1	Lock Washer
	37A 30322	1	Lock Nut, 8-32
	37 29216	1	Lock Nut, 10-32
	38 29642	1	Retaining Ring
	69 27677A	1	* Cylinder Cover Gasket
	74A 28537	2	Washer
	74 30200	2	Screw, 10-24 x 9/16"
	75 28540	1	Oil Seal
	86 650488	7	Screw, 1/4-20 x 1-1/4"
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
	131 650694A	5	Screw, 5/16-18 x 2"
	170 27666	1	Breather Body
	171 31410	1	Breather Element
	173 35350	1	Breather Tube
	174 30200	2	Screw, 10-24 x 9/16"
	209A 30322	2	Lock Nut, 8-32
	209B 650688	1	Screw, 10-32 x 1"
	209 650139	2	Screw, 8-32 x 1/2"
	223A 650664	1	Screw, 1/4-20 x 1-19/32"
	260 35585	1	Blower Housing
	262 650737	2	Screw, 1/4-20 x 1/2"
	285 36467A	1	Starter Cup
	291 29774	1	Fuel Line
	301 36246	1	Fuel Cap
	311 27625	2	Oil Fill Plug
	313A 35189	1	Spacer
	315 611095	1	Alternator Coil (3 Amp AC)(Incl. 322 & 323)
	370K 36695	1	Starter Decal
	390 590712	1	Rewind Starter (NOTE: This engine could have been built with 590652 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)



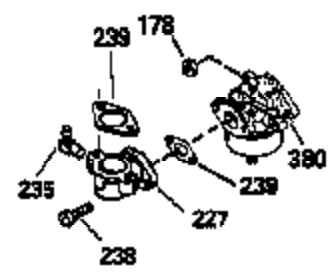
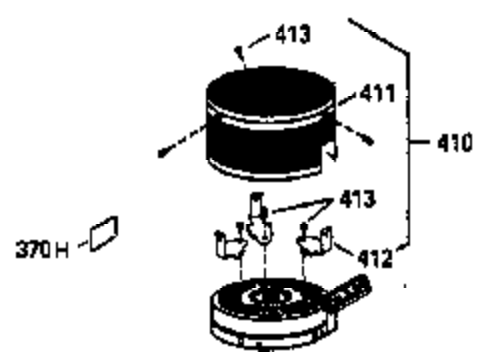
**ADD-ON ALTERNATOR  
 AC LIGHTING OR DC CHARGING**



**STARTER MUFF KIT**



**DEBRIS SCREEN KIT**



Ref #	Part Number	Qty	Description
26A	650926	1	Screw, 8-32 x 21/64"
90	611203	1	Flywheel
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	650872	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
178	29752	2	Nut & Lock Washer, 1/4-28
209	650139	2	Screw, 8-32 x 1/2"
209A	30322	2	Lock Nut, 8-32
209B	650688	1	Screw, 10-32 x 1"
223A	650664	1	Screw, 1/4-20 x 1-19/32"
262	650737	2	Screw, 1/4-20 x 1/2"
291	29774	1	Fuel Line
313A	35189	1	Spacer
314	650873	1	Screw, 1/4-20 x 3/4"
315	611095	1	Alternator Coil (3 Amp AC)(Incl. 322 & 323)
322	610823	1	Connector Body
323	610822	1	Terminal
324	33177	1	Terminal
370K	36695	1	Starter Decal
380	632113A	1	Carburetor (Incl. 184)