



Ref #	Part Number	Qty	Description
	1 250300A	1	Cylinder (Incl. 75A, 105, 106 & 138)
	16 490317	1	Governor Lever
	16A 490304	1	Governor Lever
	19A 490318	1	Backlash Spring
	19 34663	1	Speed Control Spring
	20 510340	1	Oil Seal
	21 570673	3	Ball Bearing
	22 510338	1	Slide Ring
	23 530158	1	Ball Bearing
	24 530161	1	Ball Bearing
	27 530159	1	Bearing Retainer
	29 530164	1	Bearing Strip (31 Needles)
	30 290633	1	Crankshaft
	35A 650506	2	Screw, 4-40 x 1/4"
	35 29826	1	Screw, 10-32 x 3/4"
	37 29216	1	Lock Nut, 10-32
	39 310277B	1	Piston & Rod Ass'y. (Incl. 29 & 42)
	42 310278	1	Ring Set
	75 510339	1	Oil Seal
	75A 510337	1	Oil Seal
	80 490305	1	Governor Shaft
	89 611191	1	Flywheel Key
	90 611190	1	Flywheel
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
	100 34443A	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	103 651007	2	Screw, Torx T-15, 10-24 x 15/16"
	105 650892	2	Screw, 5/16-18 x 2-3/16"
	106 650891	2	Screw, 5/16-18 x 1-5/8"
	110 611061	1	Ground Wire
	135 611049	1	Resistor Spark Plug (RCJ8Y)
	138 570683	2	Port Cover
	177 650959	2	Screw, 5/32 Allen, 1/4-20 x 1"
	184 510326A	2	Carburetor Gasket
	186 490319	1	Governor Link
	187 570438A	1	Spacer
	200 570709	1	Control Bracket (Incl. 203, 204, 206)
	203 31342	1	Compression Spring
	204 650549	1	Screw, 5-40 x 7/16"
	206 610973	1	Terminal
	207 490323	1	Throttle Link
	209 650821	2	Screw, 10-32 x 1/2"
	215 32410	1	Control Knob
	238 28820	2	Screw, 10-32 x 1/2"
	239 35815	1	Air Cleaner Gasket
	242 33267	1	Air Cleaner Bracket
	242A 33266	1	Air Cleaner Bracket Base
	245 33268	1	Air Cleaner Filter
	245A 35881	1	Air Cleaner Filter
	250 33269A	1	Air Cleaner Cover
	251 650513	1	Wing Nut, 1/4-20
	260 350456	1	Blower Housing
	261 650894	4	Screw, 5/16-18 x 5/8"
	274 510343A	1	Exhaust Gasket
	275 390326	1	Muffler
	277 650893	2	Screw, 5/16-18 x 3-13/64"
	285 34449	1	Starter Cup

Ref #	Part Number	Qty	Description
287	650926	3	Screw, 8-32 x 21/64"
290	30705	1	Fuel Line
292	26460	1	Fuel Line Clamp
325	34246	1	Wire Clip
370B	550230A	1	Fuel Mix Decal
370A	36261	1	Lubrication Decal
370C	35703	1	Control Decal
370K	36695	1	Starter Decal
380	632683	1	Carburetor (Incl. 184)
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590738 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116).
399	510334	1	Gasket Eliminator (Loctite 515)
420	730227A	1	2-Cycle Oil (8 oz.)